

Technical drawing of a mechanical part showing dimensions and tolerances. The drawing includes a side view on the left and a top view on the right.

Side View Dimensions:

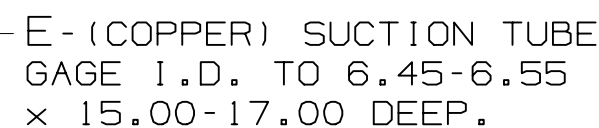
- Overall width: 164.6
- Overall height: 165.6
- Internal width (from left face to start of hole): 80.3
- Internal width (from left face to end of hole): 80.8
- Internal height (from bottom face to start of hole): 19.2
- Internal height (from bottom face to end of hole): 19.5
- Internal width (from start of hole to right face): 80.3
- Internal width (from start of hole to right face): 80.8

Top View Dimensions:

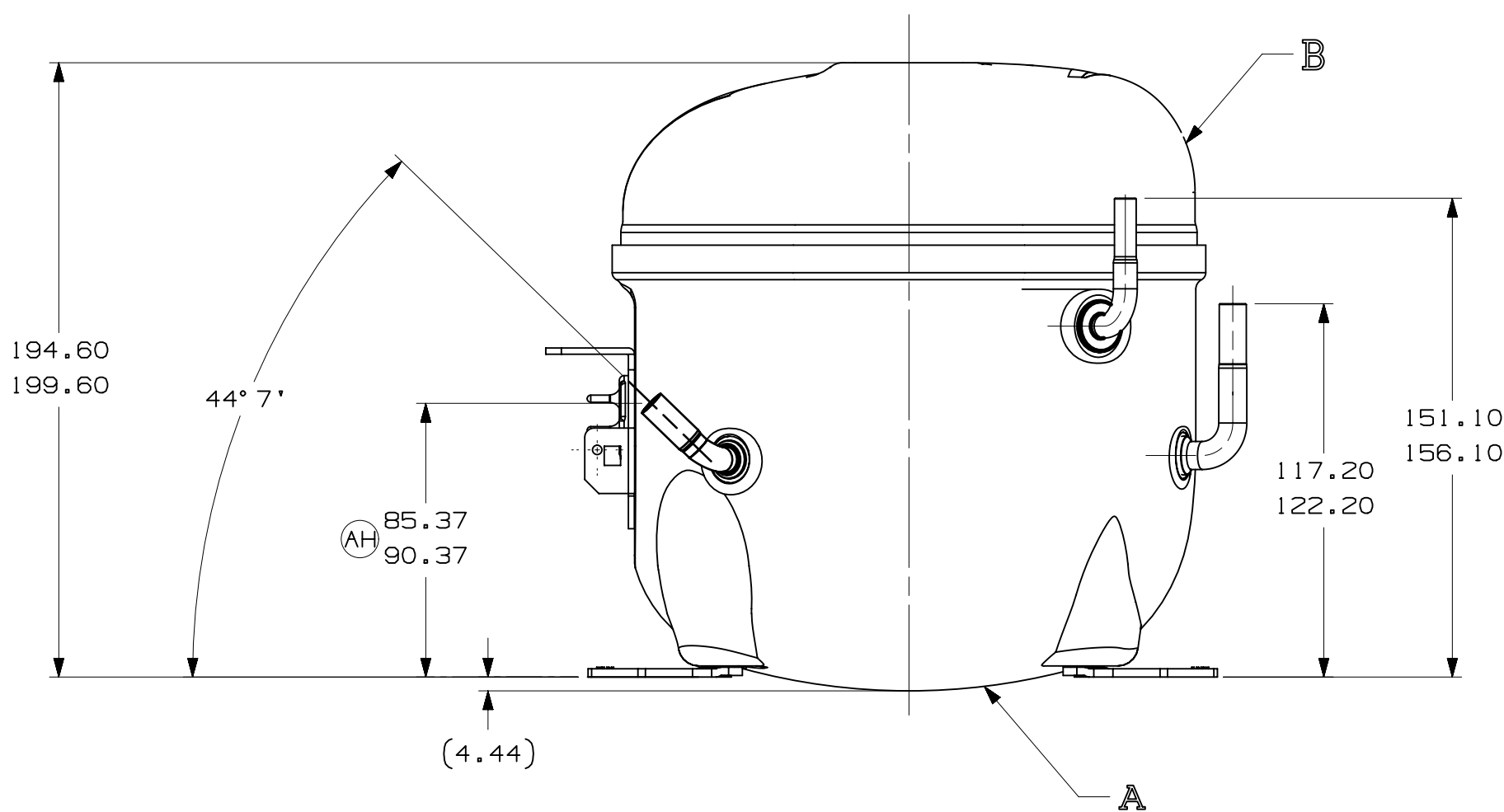
- Overall width: 187.90
- Overall height: 192.90

Feature Callouts:

- Feature AG: Hole at the top center.
- Feature AD: Hole at the bottom center.
- Feature AH: Hole at the top left.
- Feature AE: Hole at the bottom left.



D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

A horizontal number line with tick marks at 1, 2, 3, 4, 5, 6, 7, and 8. The segment between 1 and 2 is shaded gray.