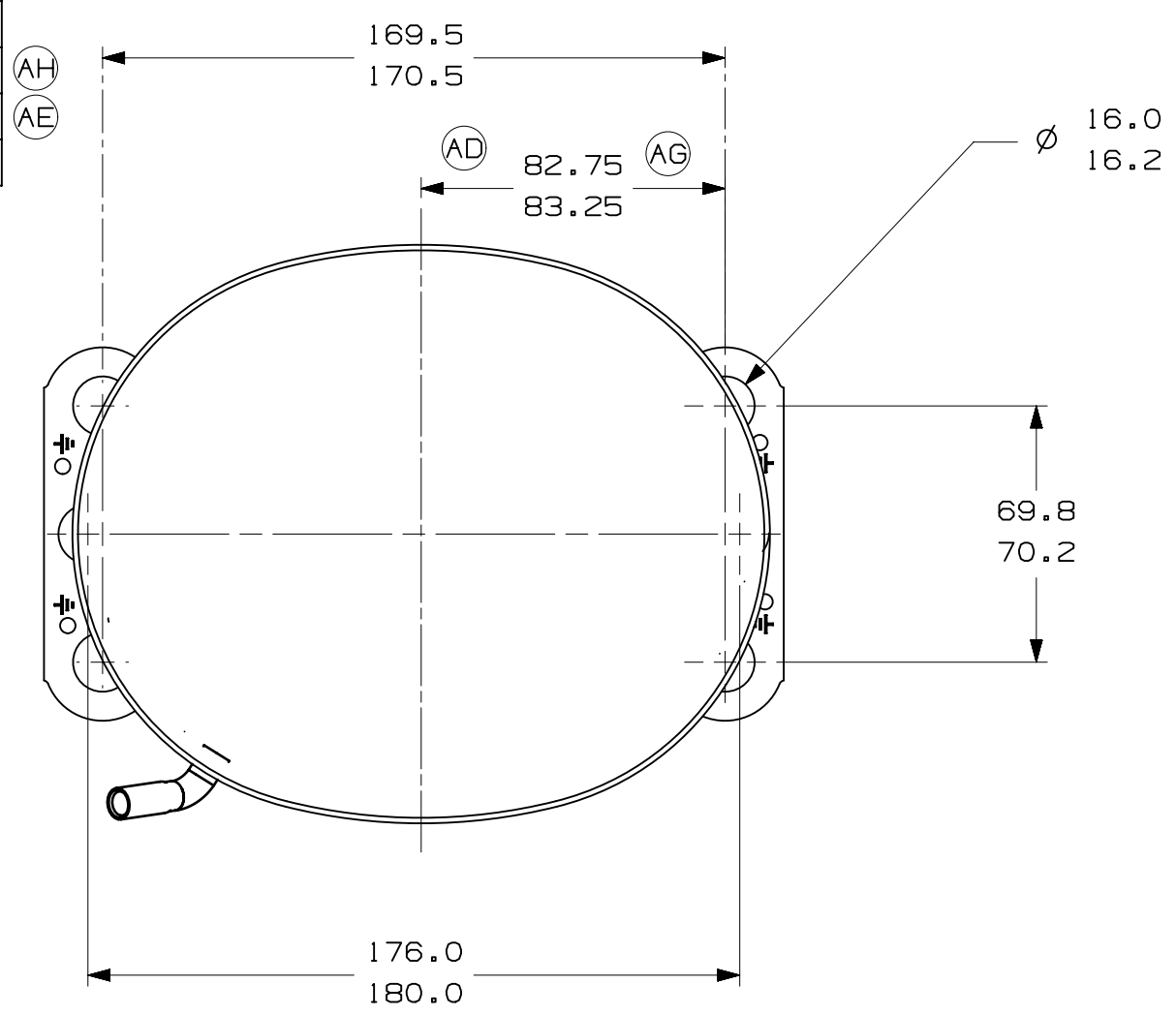
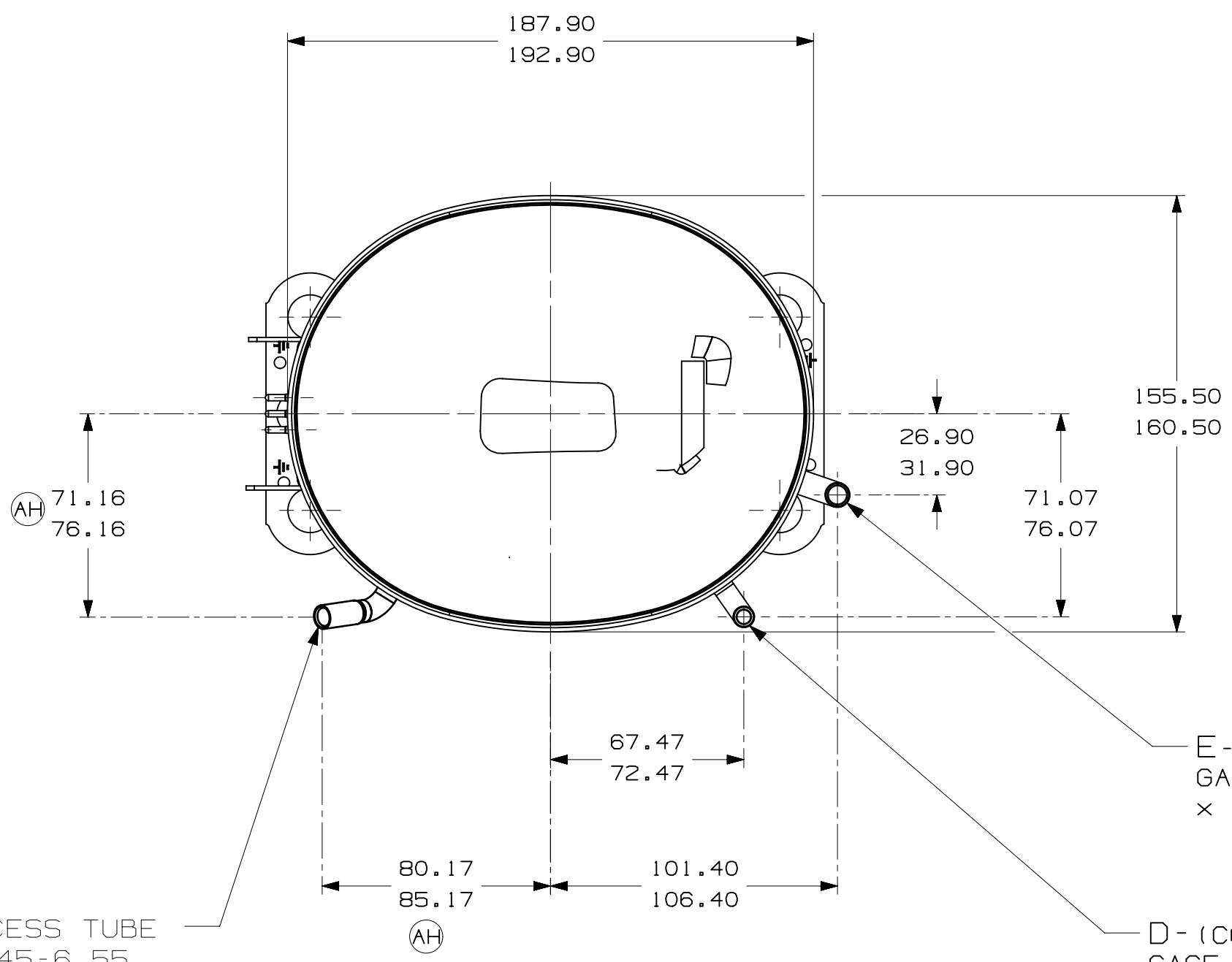


ITEM	PART NUMBER
A	320-10160
B	14963285
C	14947663
D	580-10245
E	14963570



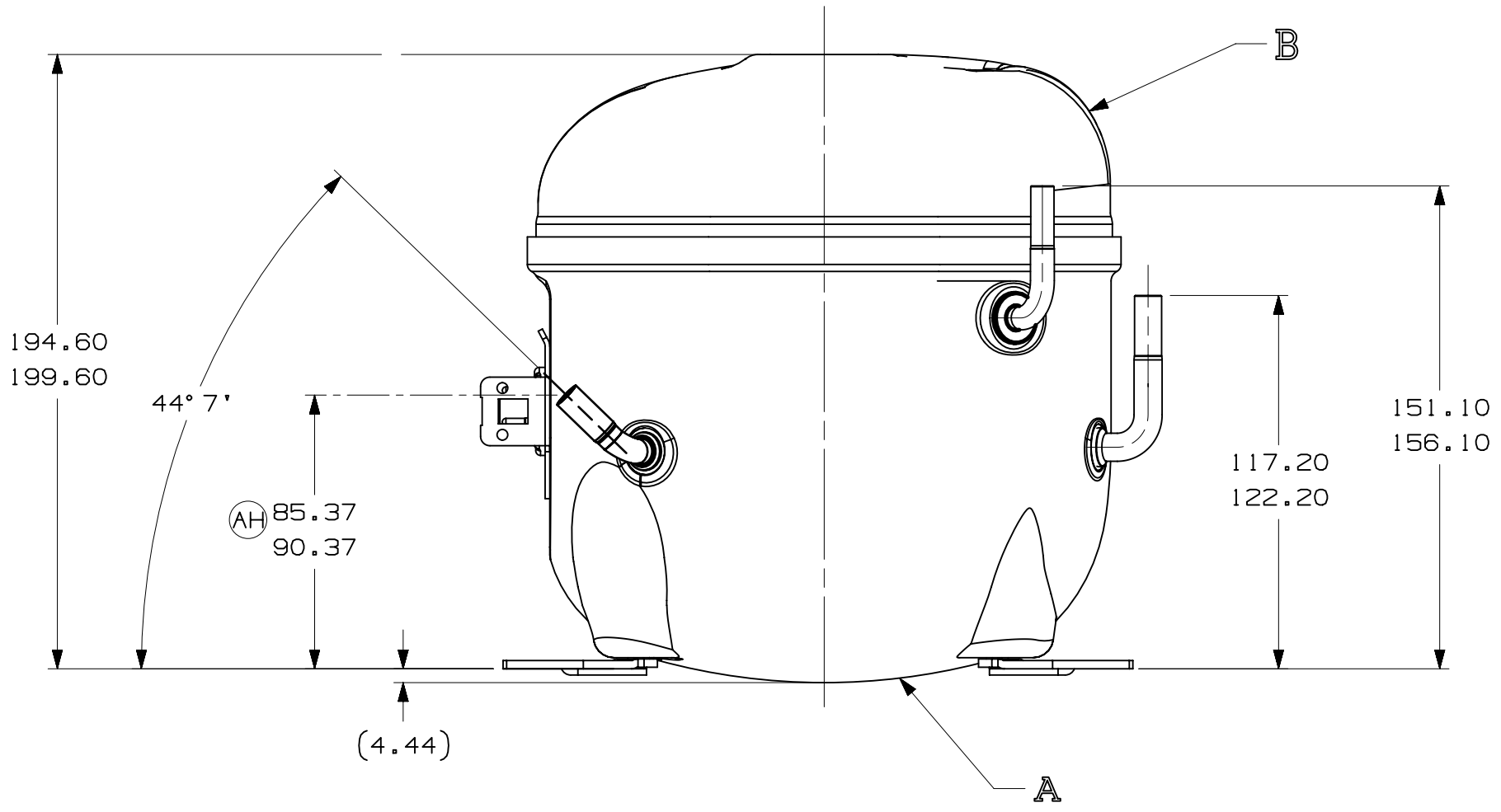
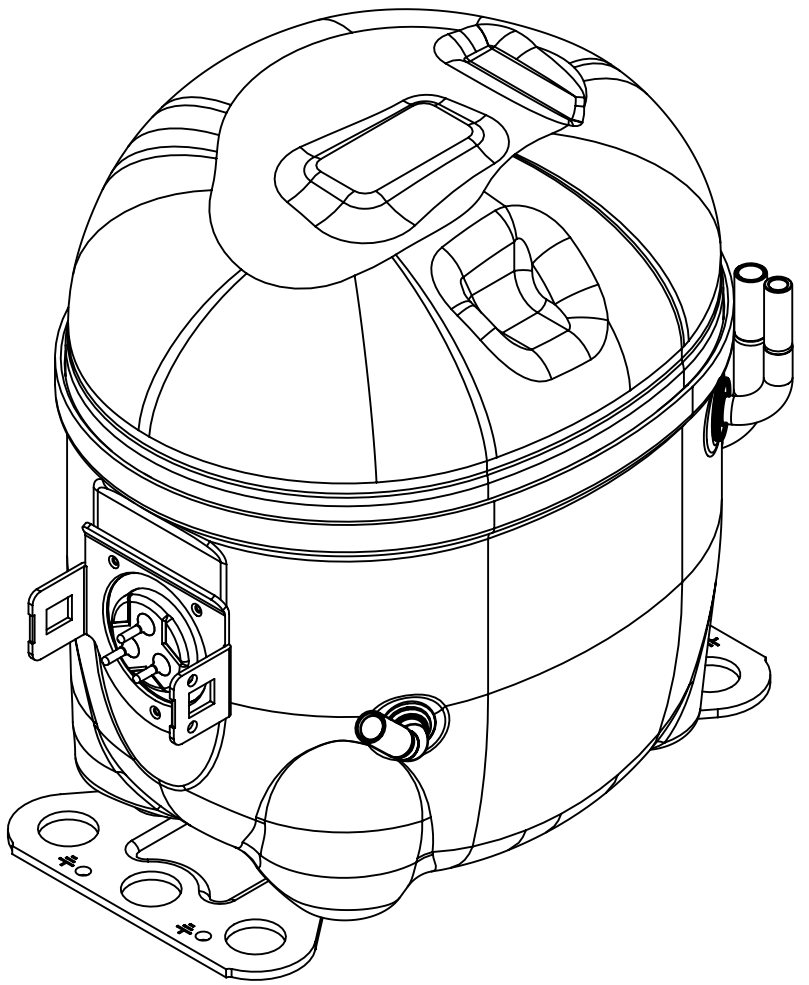
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 02-05-22 QM. R6.	EC90775 14-02-18 PS. R6.	EC70368 06-08-18 AMP. WC.	EC59887 03-03-15 PS. R6.	EC48188 31-01-14 PS. R6.	EC52840 AMP. MF 13-09-13	EC44035 08/06/12 PS. A.M	EC41849 19/12/11 J.B 7 A.M	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY. IT IS TO BE USED ONLY FOR THE SPECIFIC PURPOSE FOR WHICH IT WAS ISSUED. IT IS NOT TO BE REPRODUCED, COPIED, EITHER IN WHOLE OR IN PART, OR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND SUCH INFORMATION SHALL BE KEPT AS CONFIDENTIAL AND SPECIFIC INFORMATION BY TECUMSEH DO BRASIL AND NOT OTHERWISE. (111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (111) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE. DO NOT SCALE THIS DRAWING. ALL FER- ROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
										B5	ERA 91.60-96.60	D4	ERA 86.40-91.40	E5	ERA 72.10-77.10	F8	ERA 14963573	A/2	ALTERADA MEDIDA ERA: 84.75-85.25 E ACRESC. NOTA 6	AF	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	AE	F/8	ALTERADO TUBO D ERA: 14963568	AD	F/7	ALTERADA MEDIDA ERA: 82.75-83.25	AC	A/2	ADICIONADO NOTA	AB	A/2	REVISADA NOTAS 3 E 4	A/2	ACRESCENTADA NOTAS 3 E 4	AA	LIBERACAO	LT	LC	CHANGE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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