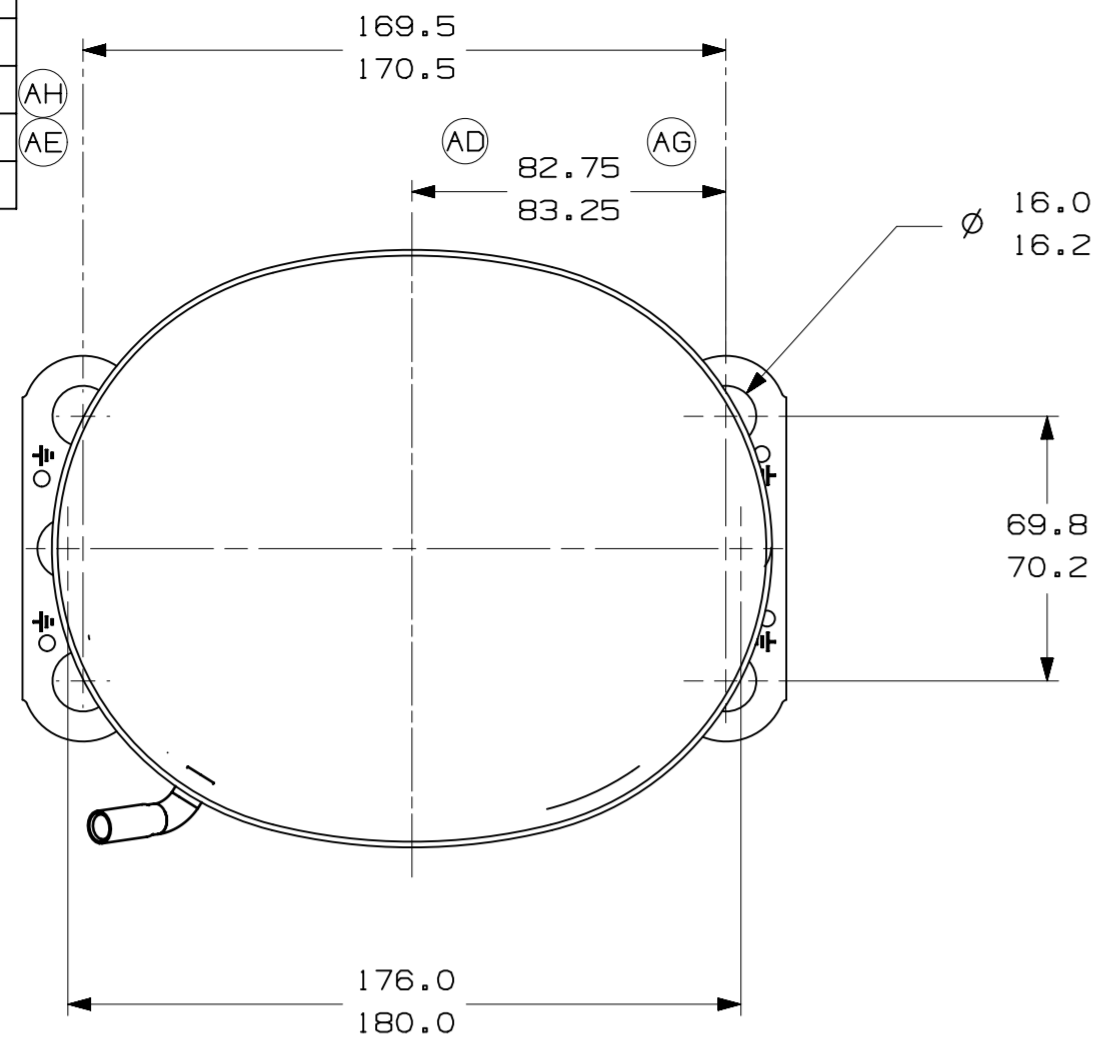
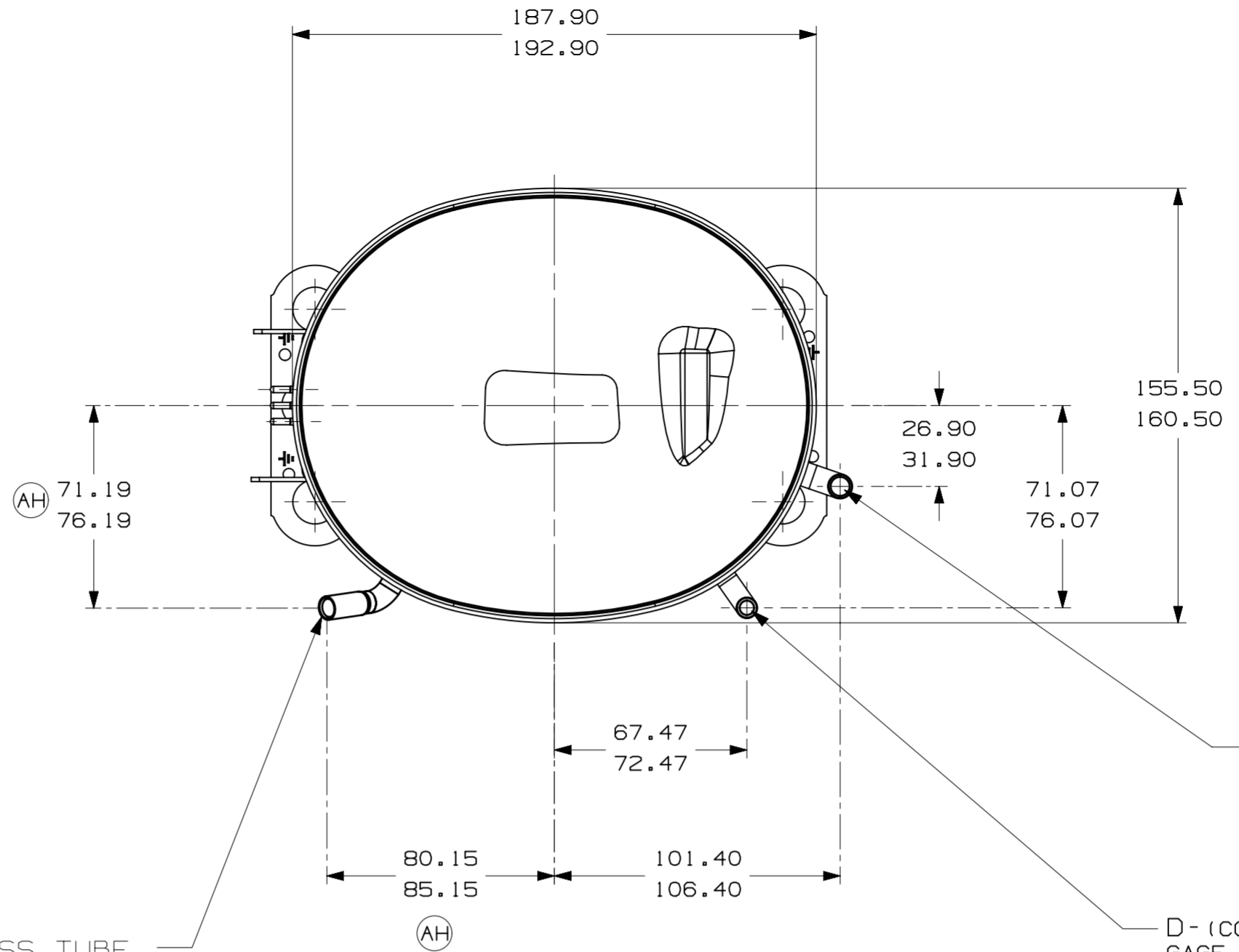


ITEM	PART NUMBER
A	320-10212
B	14963286
C	14947663
D	580-10245
E	14963570



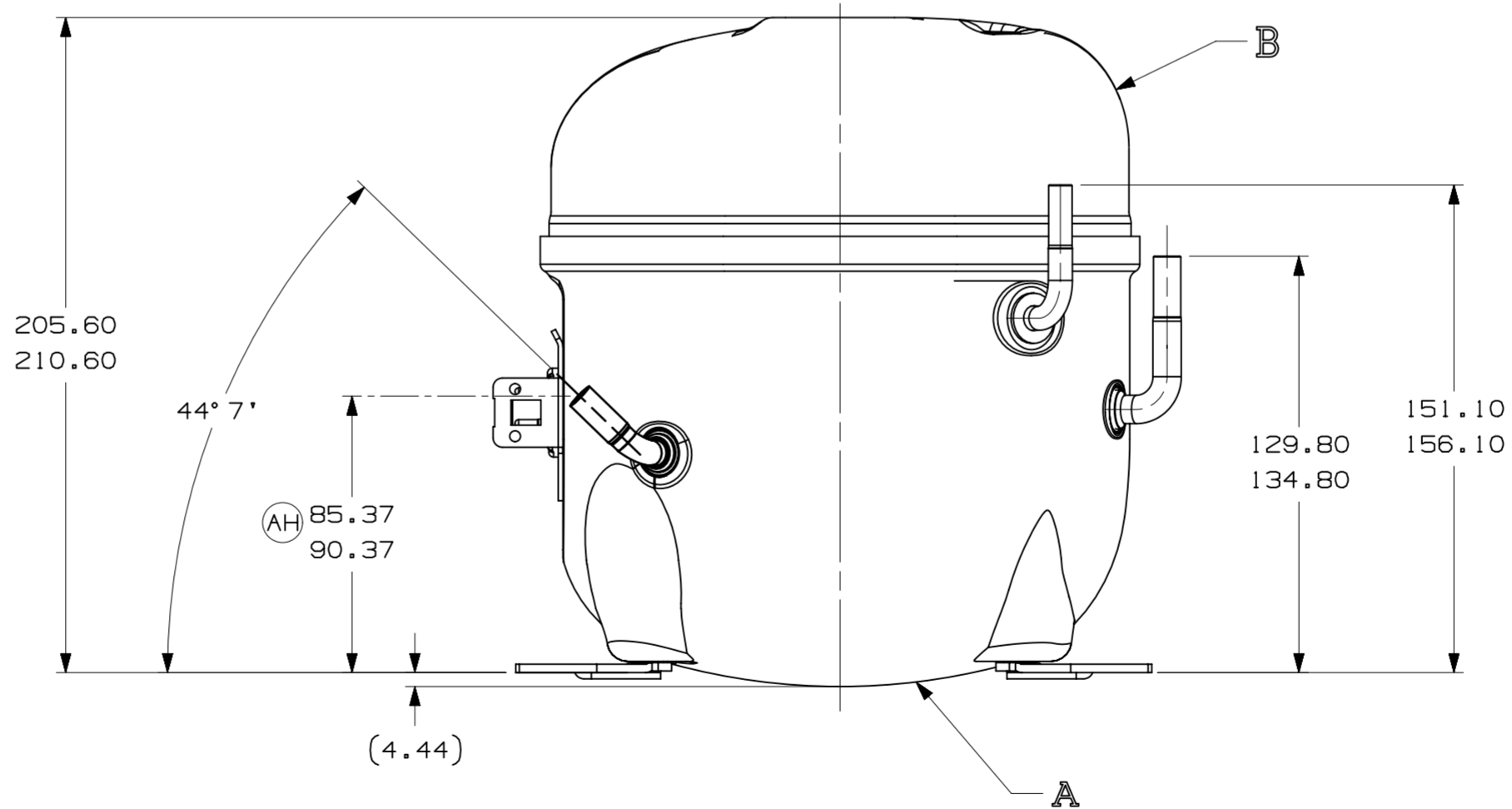
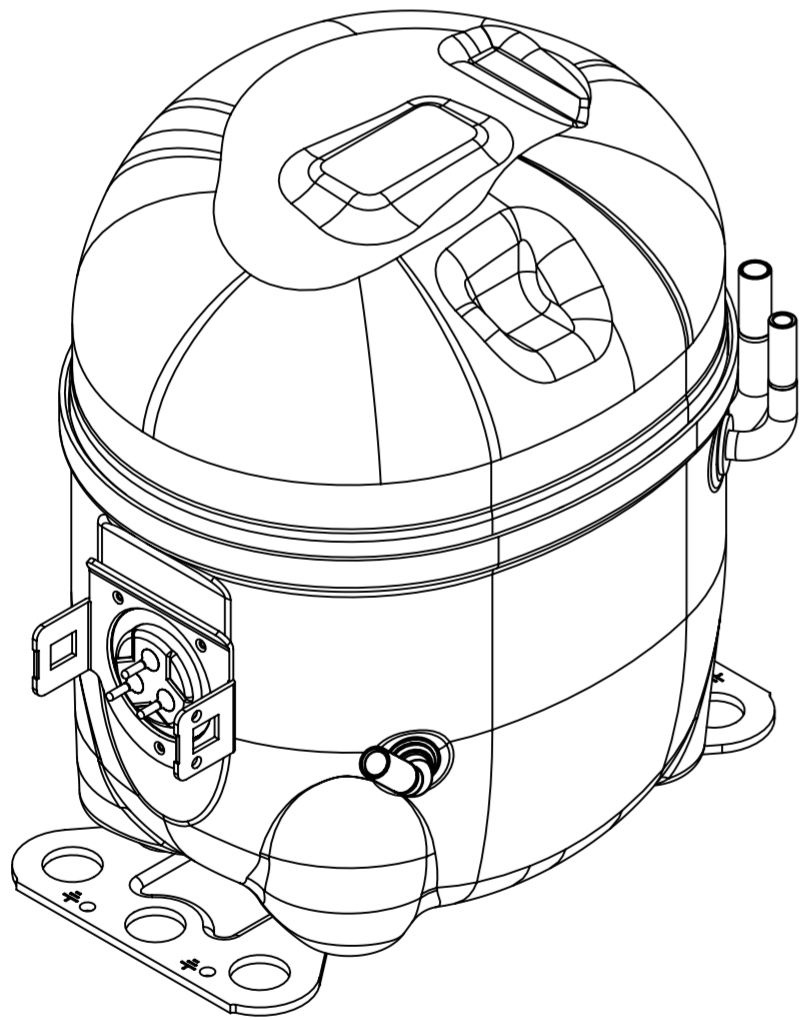
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E- (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C- (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

- (AB)
- (AC)
- (AG)

LT	LC	CHANGE	DATE
EC44228	PS.	A.M.	02/03/12
EC52840	AMP	MP	13-09-13
EC48188	PS.	MP	31-01-14
EC59887	PS.	MP	03-03-15
EC70988	PS.	MP	08-06-16
EC80775	PS.	MP	14-02-18
ED102387	GM.	RE.	02-05-22

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2

SALES COMPRESSOR
DCAE138

SCALE: 1:2
PAGE: 1/1
FAMILY: AE2

DATE: 23/02/12
REF.

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT ASSEMBLY.