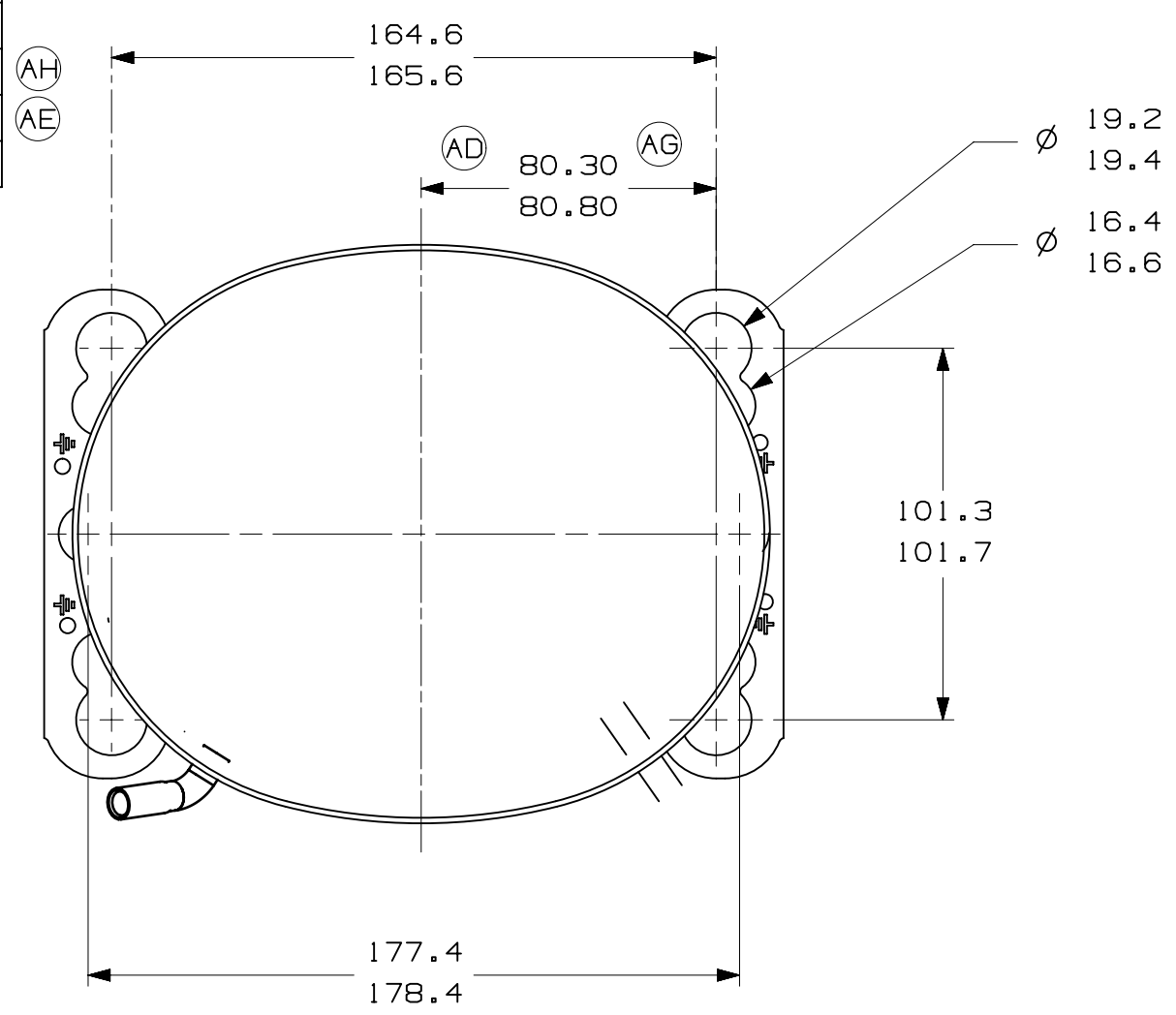
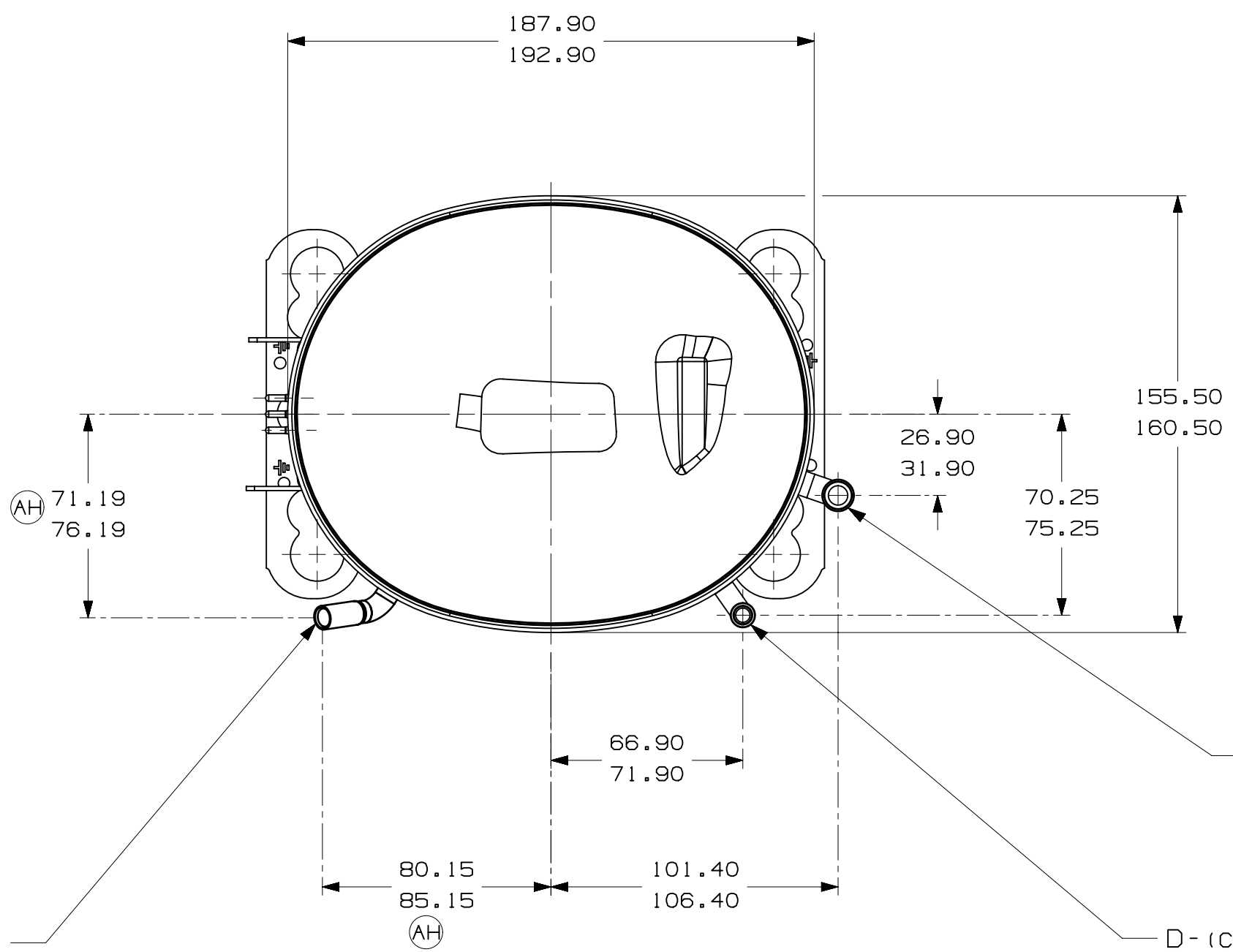


ITEM	PART NUMBER
A	320-10158
B	14963286
C	14947663
D	580-10243
E	14963572



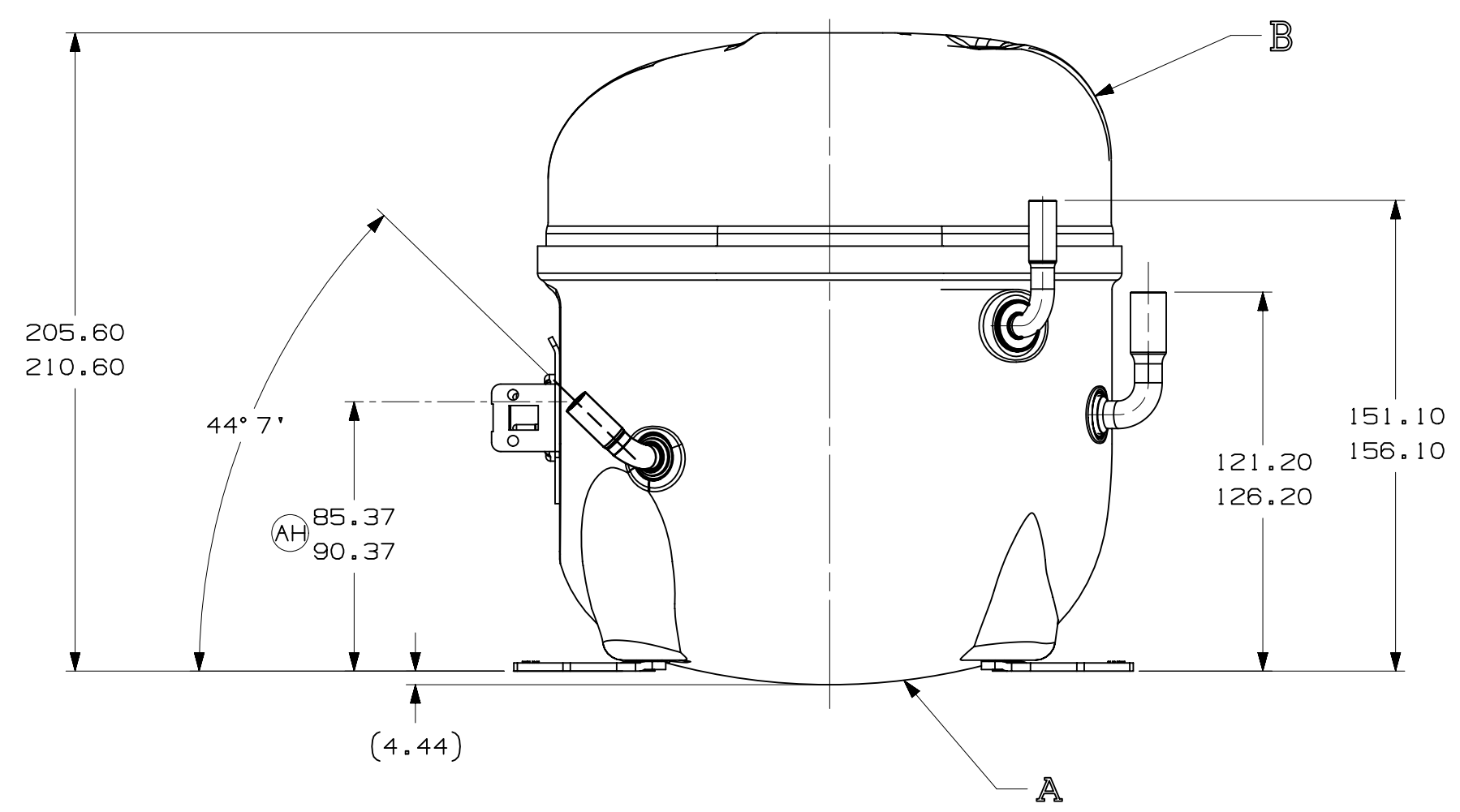
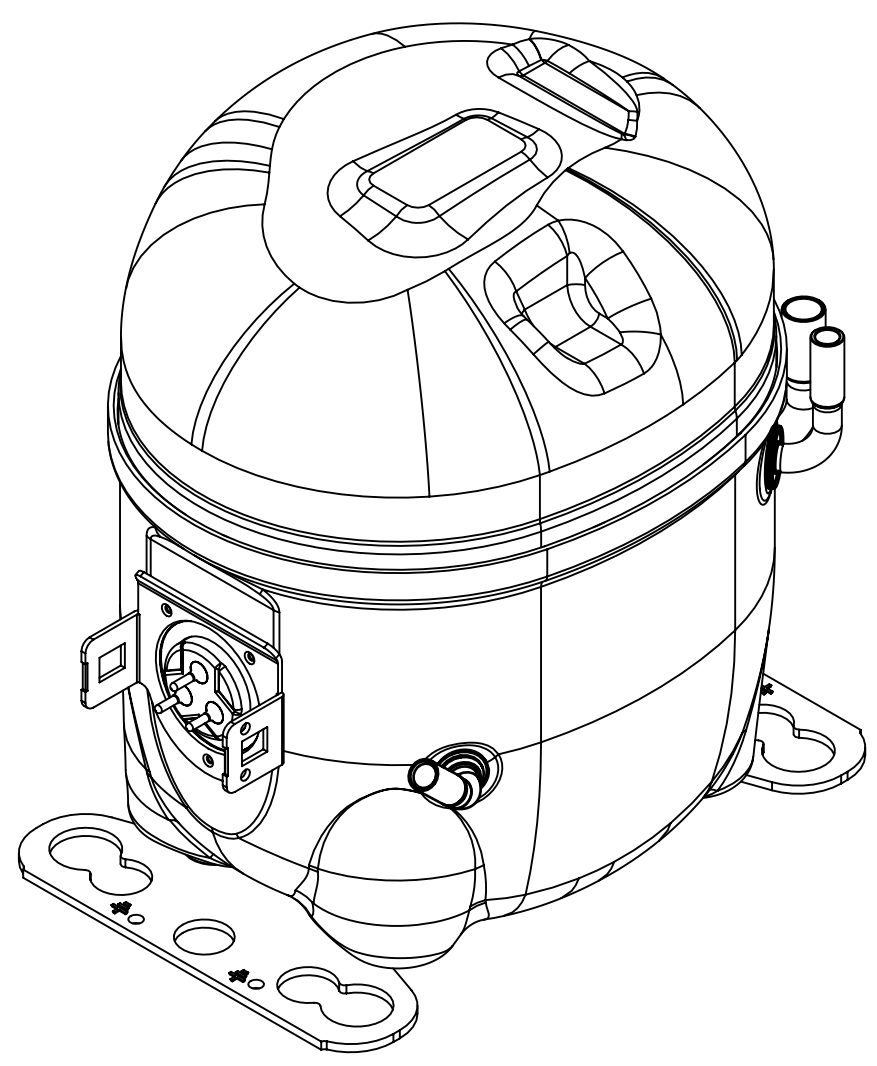
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 05-05-10 94. R6.	EC80775 14-02-18 R6.	EC70368 06-06-16 AMP. WC.	EC59687 03-03-15 PS. R6.	EC48188 21-01-14 PS. R6.	EC52840 AMP. WC. 13-09-13	EC44035 08/06/12 75. A.M	EC41550 23/11/11 J.B / A.M	DATE				
										ERA 91.60-96.60	ERA 86.40-91.40	ERA 72.10-77.10	ERA 14963573	ALTERADA MEDIDA ERA: 82.30-82.80 F/6 E ACRES. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963518	ALTERADA MEDIDA ERA: 180.3-80.8	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	LIBERACAO	CHANGE
										B5	D4	E5	FB	A/2	--	F/8	F/7	A/2	A/2		LT	LC
										AH				AG	AF	AE	AD	AC	AB	AA		