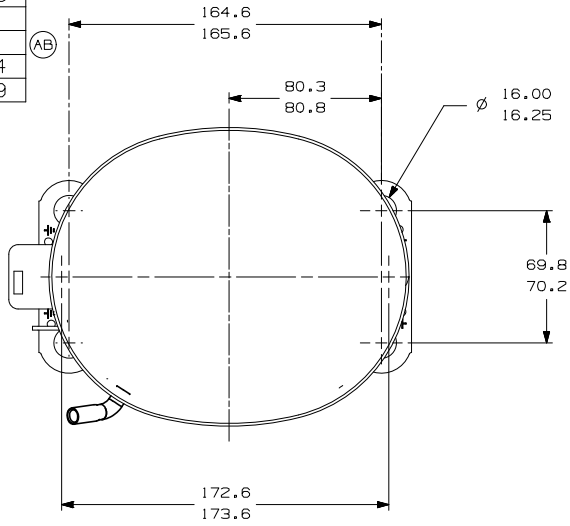
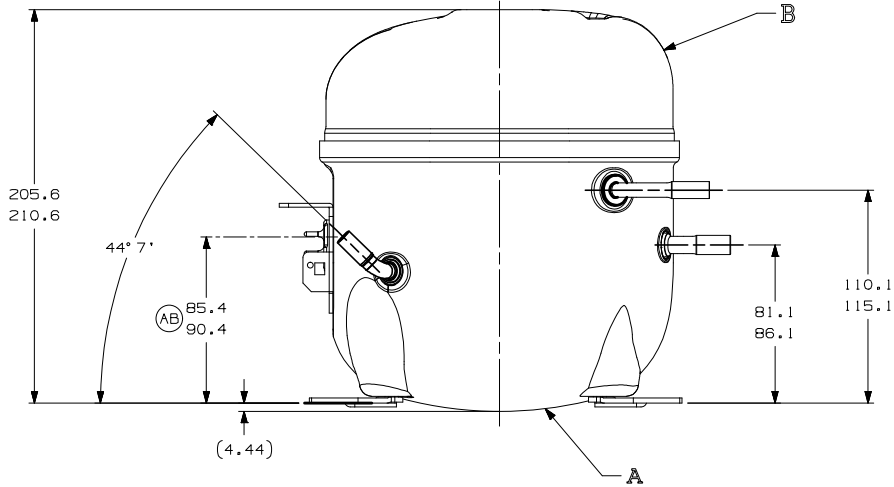
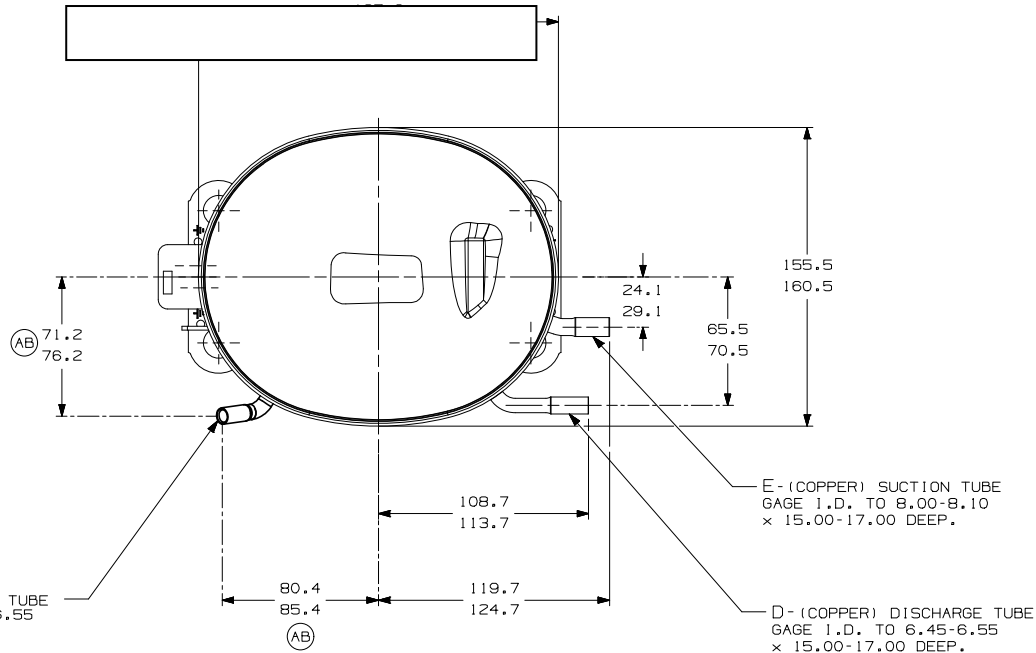
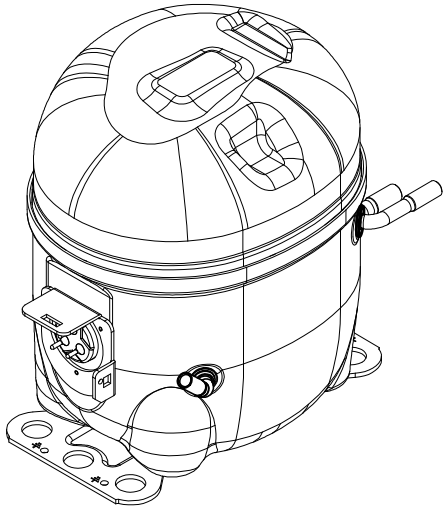


ITEM	PART NUMBER
A	320-10688
B	14963286
C	14947663
D	580-10244
E	580-10019



-AUXILIARY VIEW-
FASTENING DIMENSIONS



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

B5	ERA 91.60-96.60	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE
D4	ERA 86.60-91.60	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE
E5	ERA 72.10-77.10	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE
F8	ERA 14963573	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE
AA	LIBERACAO	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE
LT	LC	EC02267	13-01-11-20	EC08174	13-01-11-20	DATE

THIRD ANGLE PROJECTION				UNITS: mm			
DRAWING SIZE: A2				SCALE			
DWN.				SCALE			
PAULO				1:2			
DATE				19-10-20			
REF.				AE2			



SALES COMPRESSOR				PART NO. DCAE708			
DWN.				SCALE			
PAULO				1:2			
DATE				19-10-20			
REF.				AE2			