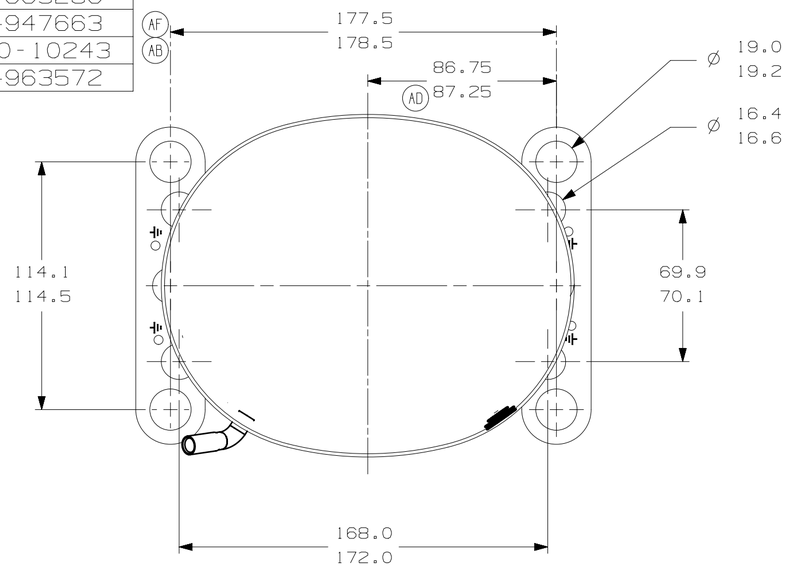
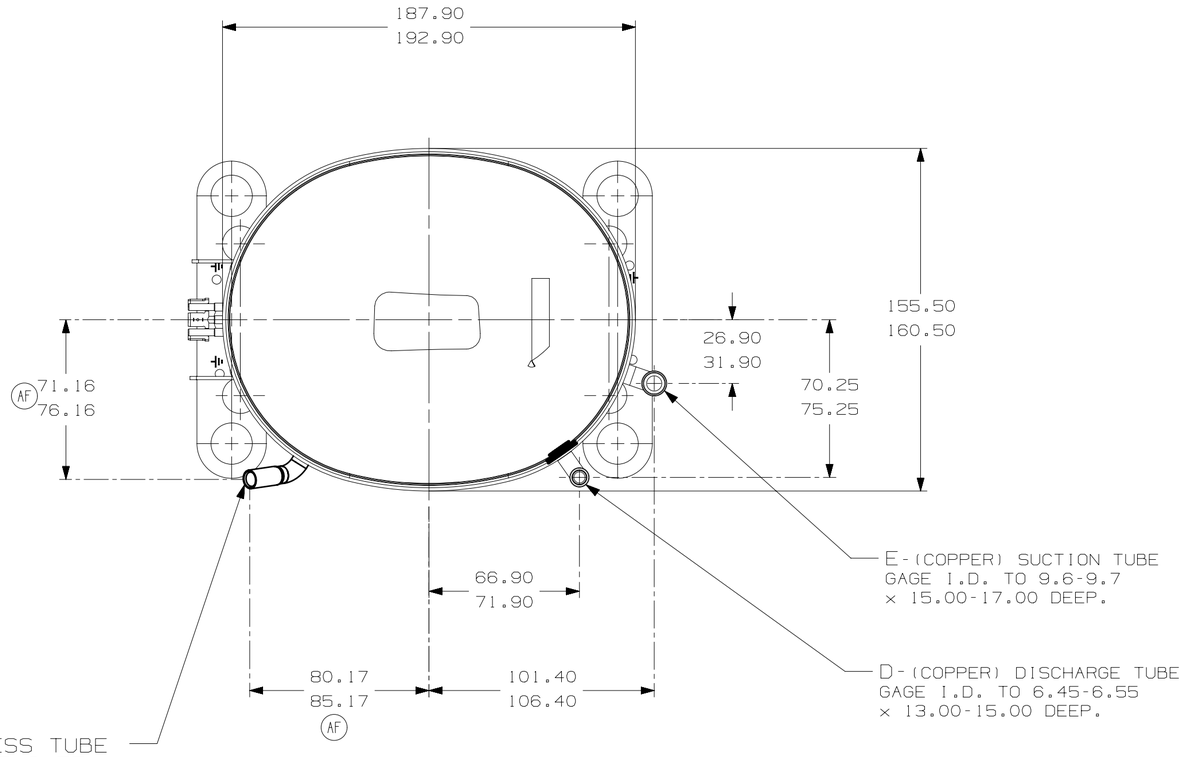
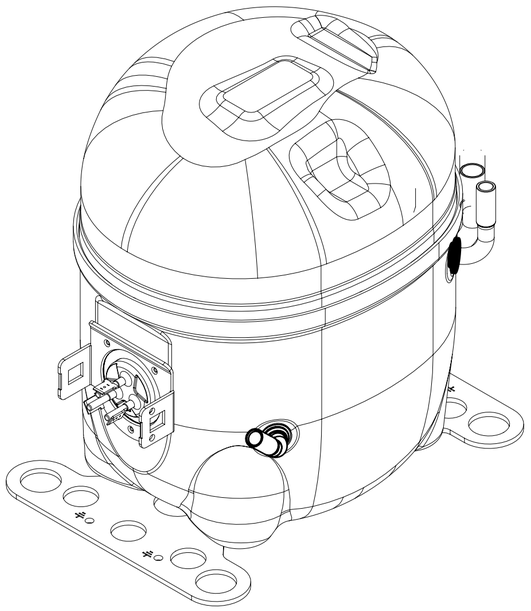
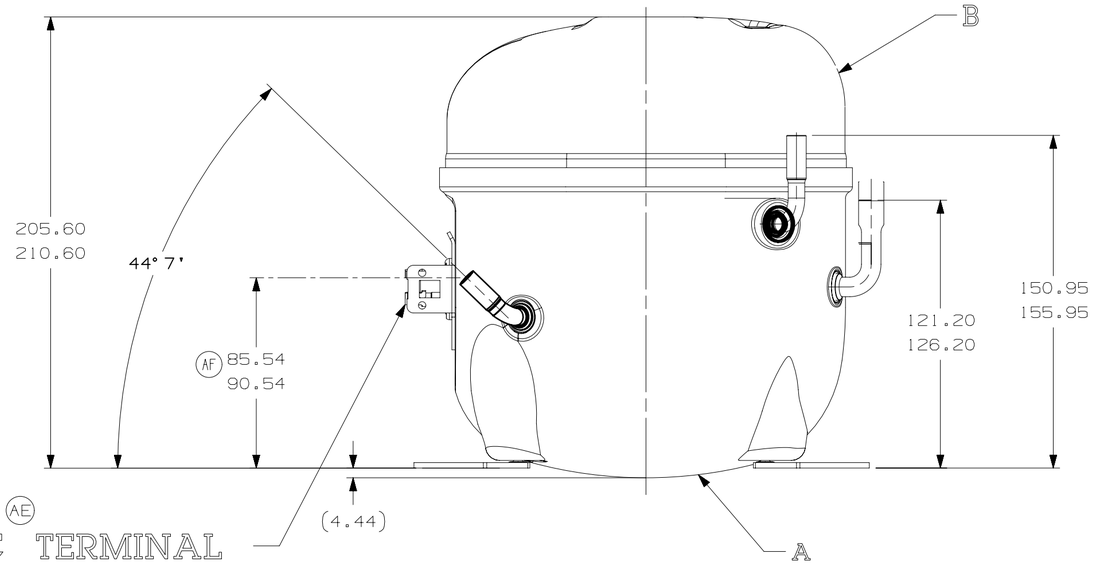
ITEM	PART NUMBER
A	320-10420
B	14963286
C	14947663
D	580-10243
E	14963572



-AUXILIARY VIEW-
FASTENING DIMENSIONS







AE
HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS

NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
AD 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

		EC102387 03-05-22 GM. RG.	EC96671 13-08-20 CADEM CS	EC80775 14-02-18 PS. RG.	EC70369 06-06-16 AMP. WC.	EC59687 03-03-15 PS. RG.	EC59785 19-09-14 PS. RG.		
		ERA 91.60-96.60	ERA 86.60-91.60	ERA 72.10-77.10	ERA 14963573	ATUALIZADA NOTA DE AVISO	ALTERDA MEDIDA ERA: 88.75-89.25 E ACRESC. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALETRADO TUBO DE DESCARGA ERA: 14963518	LIBERACAO	CHANGE	DATE
		D5	B4	E5	F8	B/6	A2 F7	--	F7	--	LC	LT
	AF					AE	AD	AC	AB	AA		

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2
Q. A.SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
: CATEGORY I
: CATEGORY II
: CATEGORY III
: CATEGORY IV

Tecumseh

NAME	PART NO.
SALES COMPRESSOR	DCAE689
	SCALE 1:2 / PAGE 1/1
DATE 14-07-14	REF. -
	FAMILY AE2