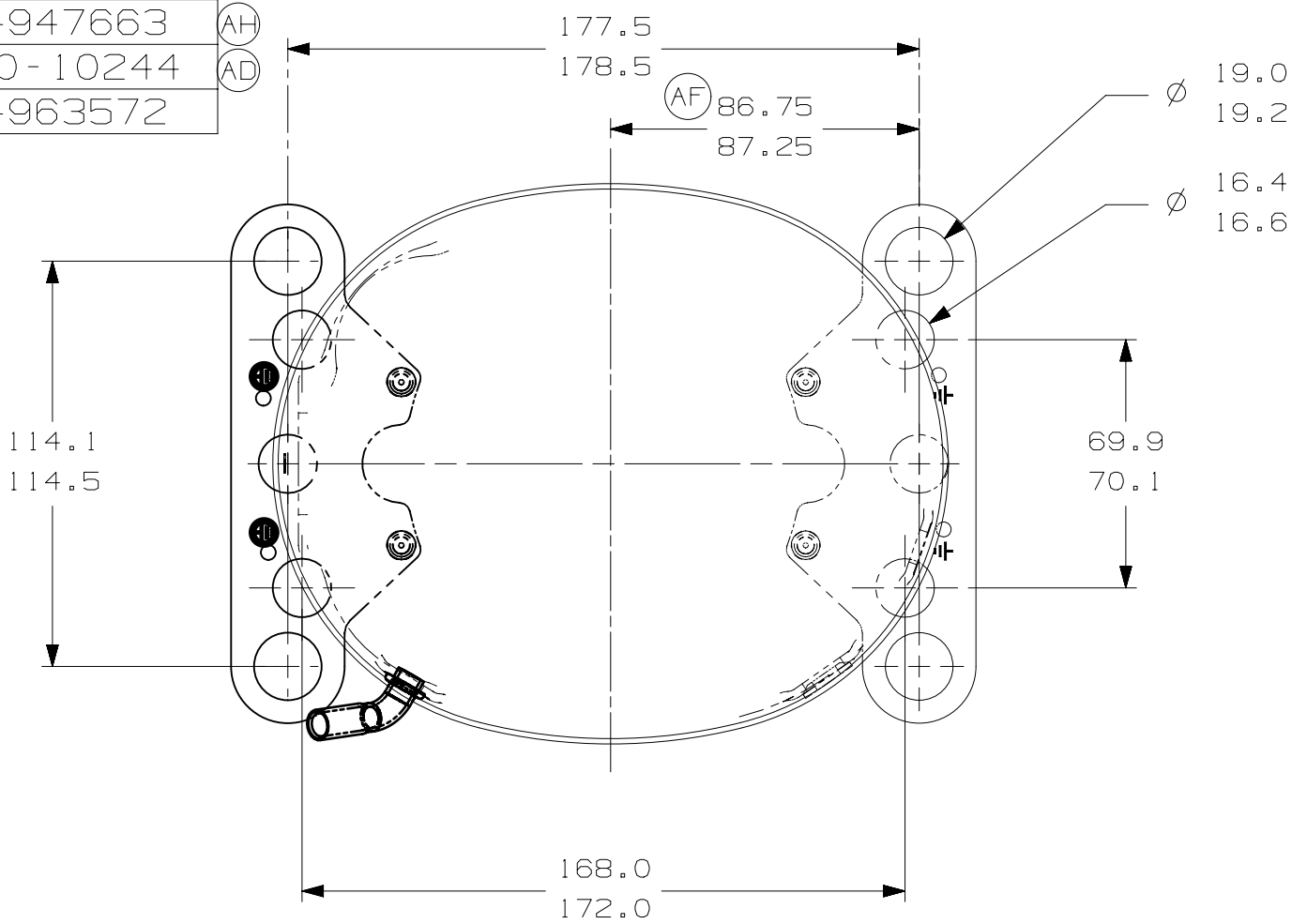
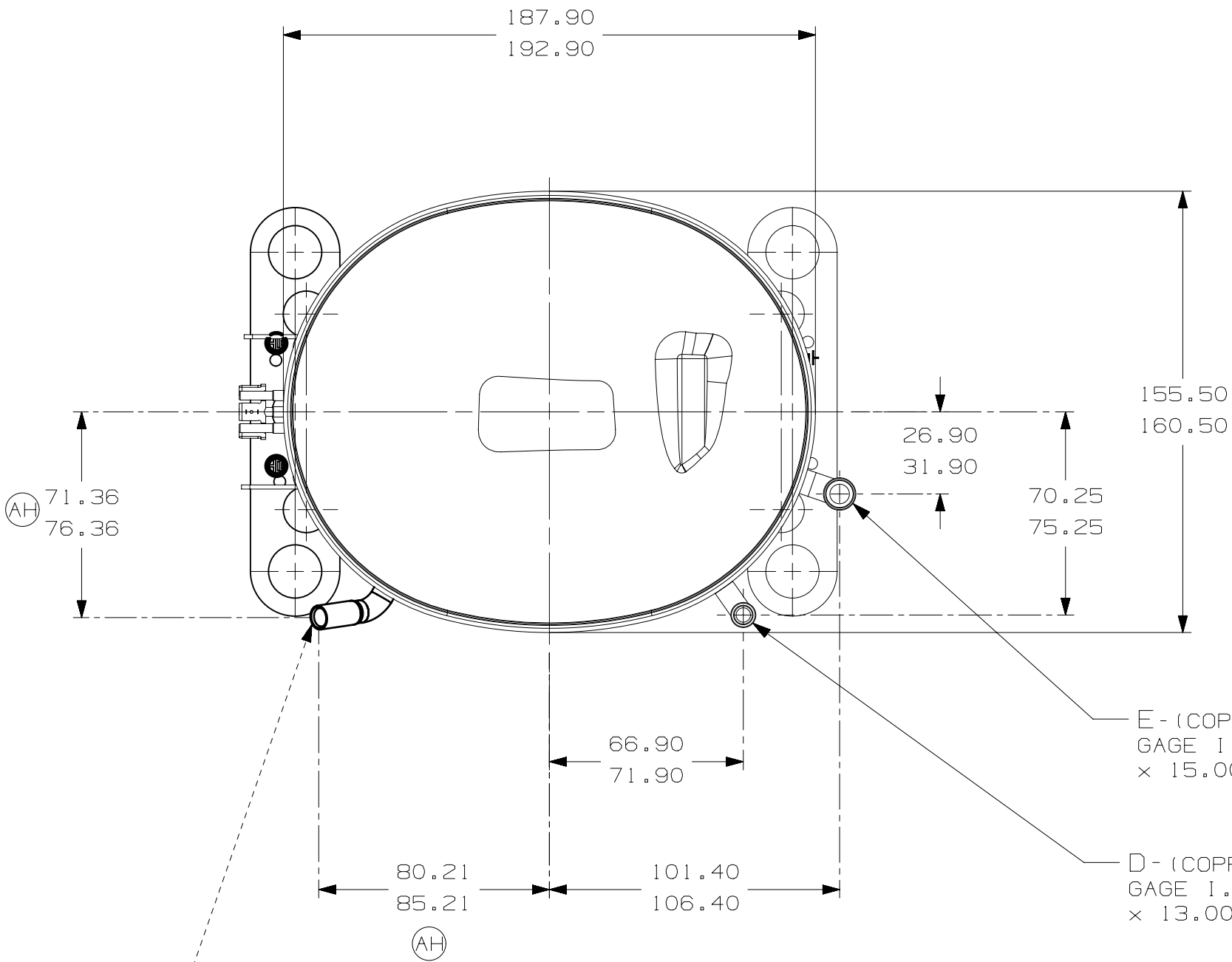


ITEM	PART NUMBER
A	320-10199
B	14963286
C	14947663
D	580-10244
E	14963572



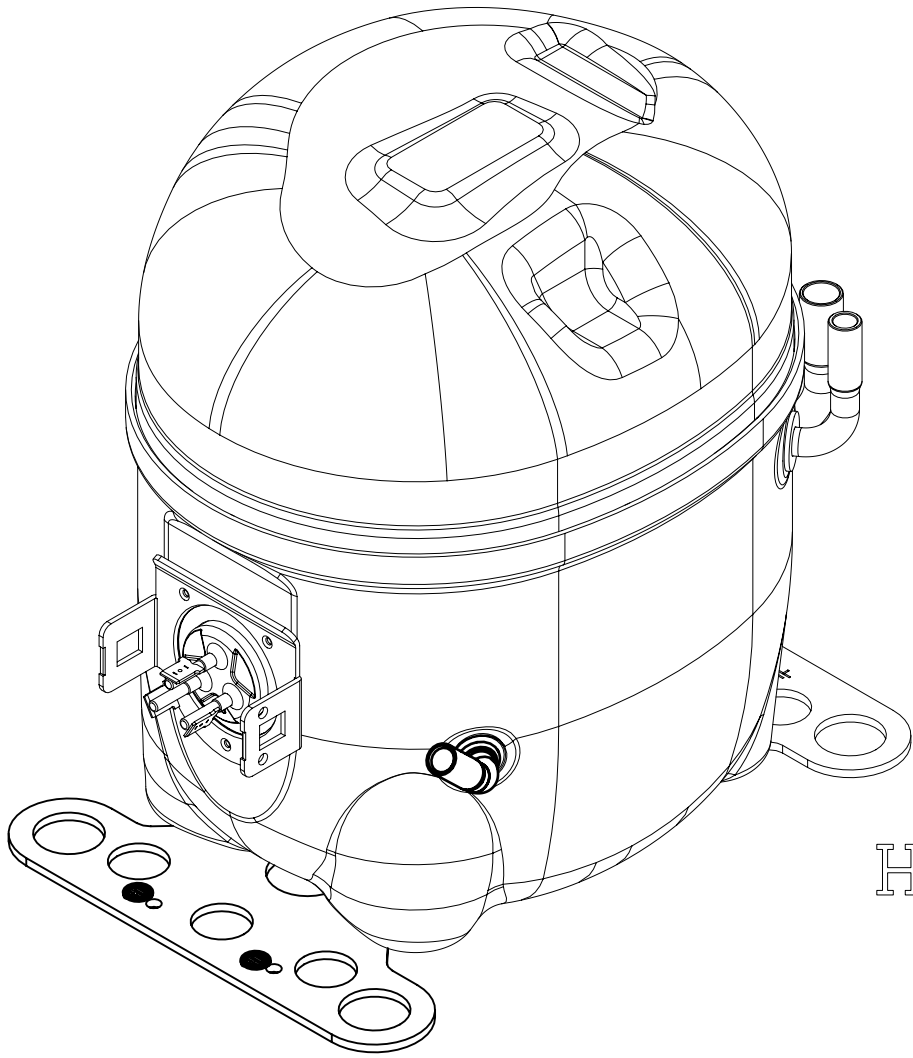
- AUXILIARY VIEW -
FASTENING DIMENSIONS



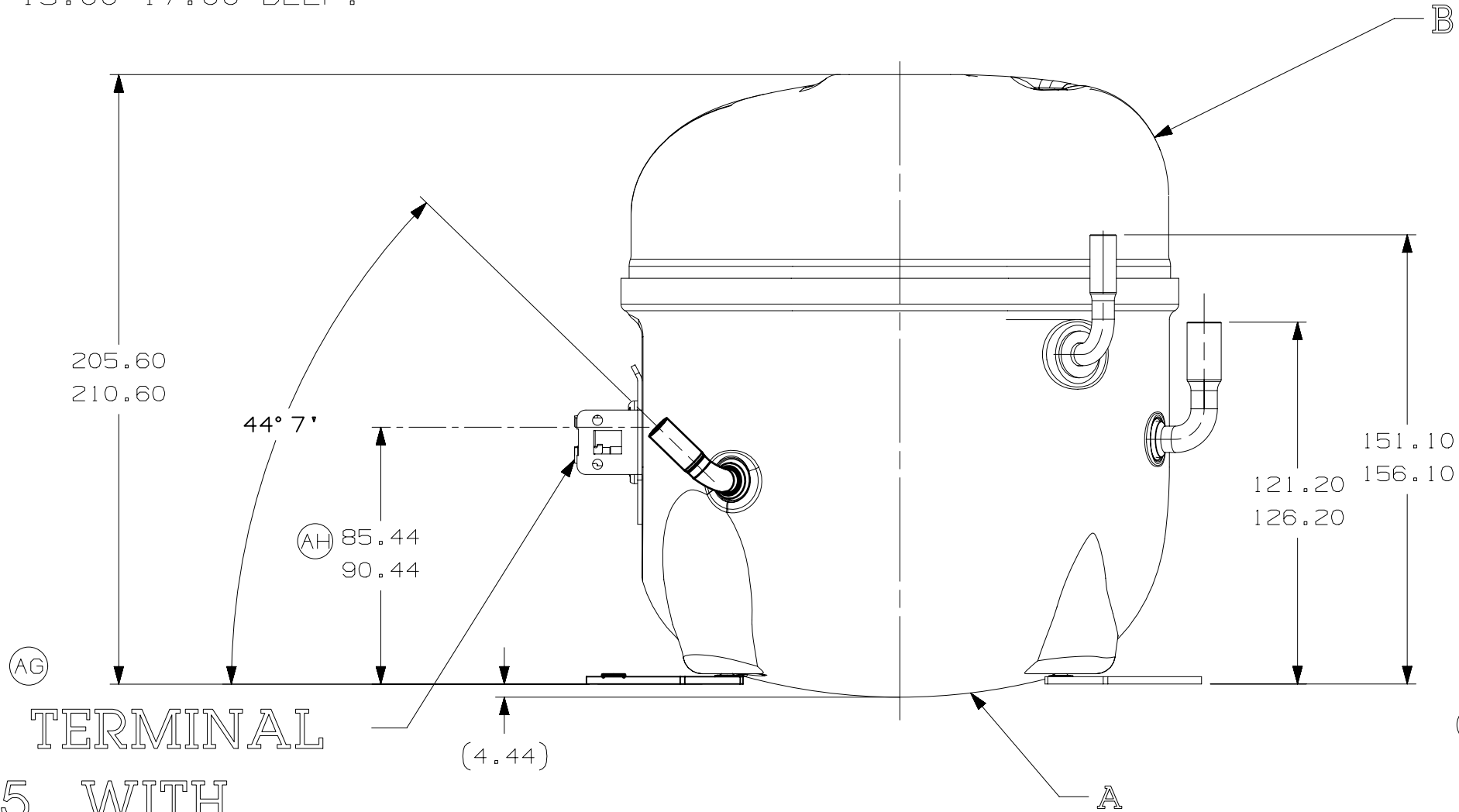
E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.6-9.7
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.



Tecumseh

NAME

SALES COMPRESSOR

PART NO.

DCAE678

SCALE

1:2

PAGE

1/1

DATE

20/02/12

REF.

FAMILY

AE2

UNIT: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

■ = CATEGORY IV

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DO NOT SCALE THIS DRAWING. ALL PER- MITS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

EC102387 03-05-22 GM. RG.	EC96671 13-08-20 CADEM CS	EC80775 14-02-18 PS. RG.	EC70368 06-06-18 WC.	EC59687 03-03-15 PS. RG.	EC52840 AMP. WF 13-09-13	EC44035 08/06/12 PS. A.M	EC41132 PS. A.M	DATE
B5 ERA 91.60-96.60	D4 ERA 86.60-91.60	E5 ERA 72.10-77.10	F8 ERA 14963573	AG B/6	A/2	A/2	AA --	LT LC CHANGE
ATUALIZADA NOTA DE AVISO								
ALTERADA MEDIDA (AREA ISENTA DE PINTURA)								
RETIRADO DETALHE (DE PINTURA)								
ALTERADO TUBO D ERA: 14963519								
ADICIONADO NOTA								
REVISADA NOTAS 3 E 4								
ACRESCENTADA NOTAS 3 E 4								
LIBERACAO								