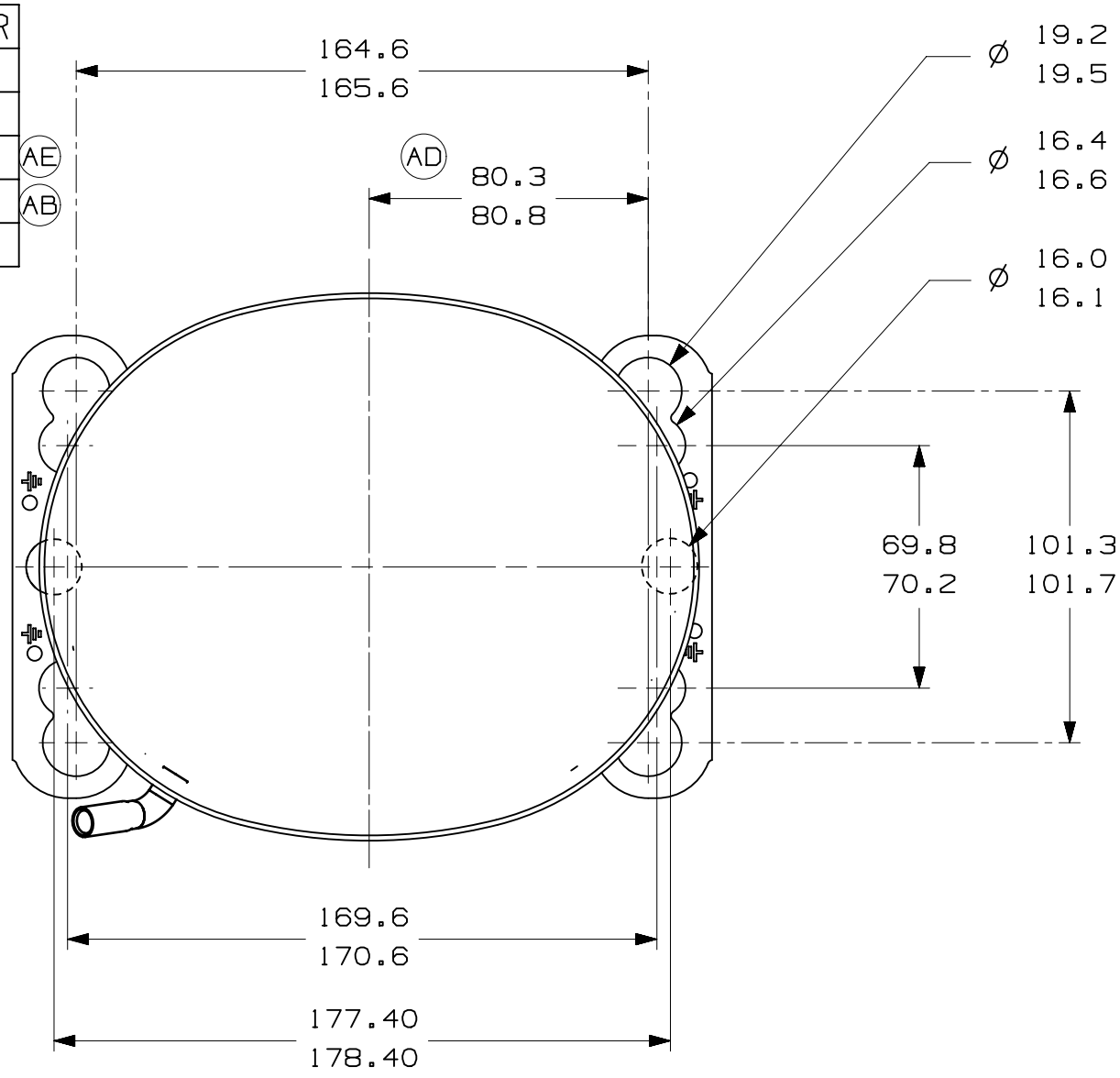
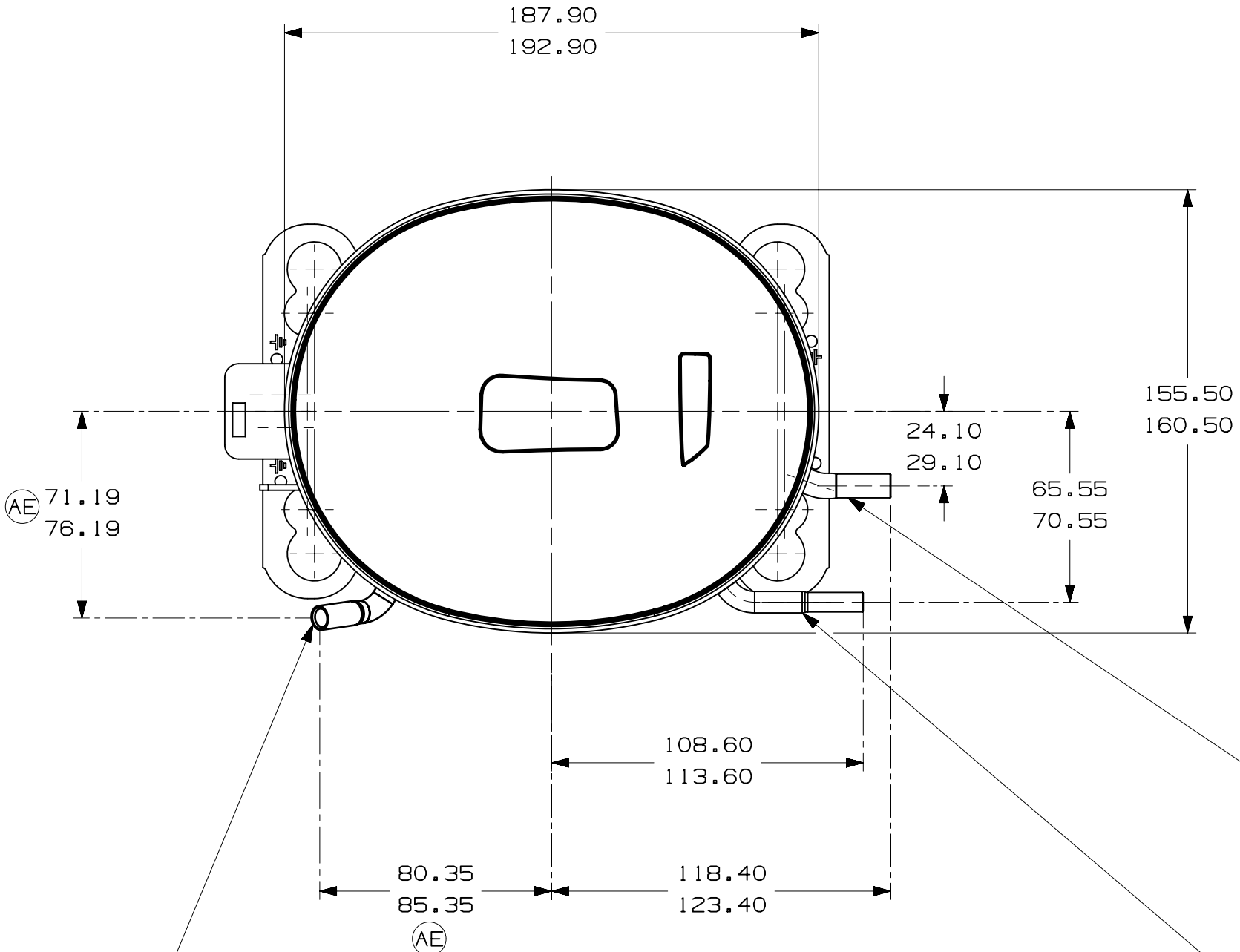


ITEM	PART NUMBER
A	320-10398
B	14963285
C	14947663
D	580-10246
E	580-10016



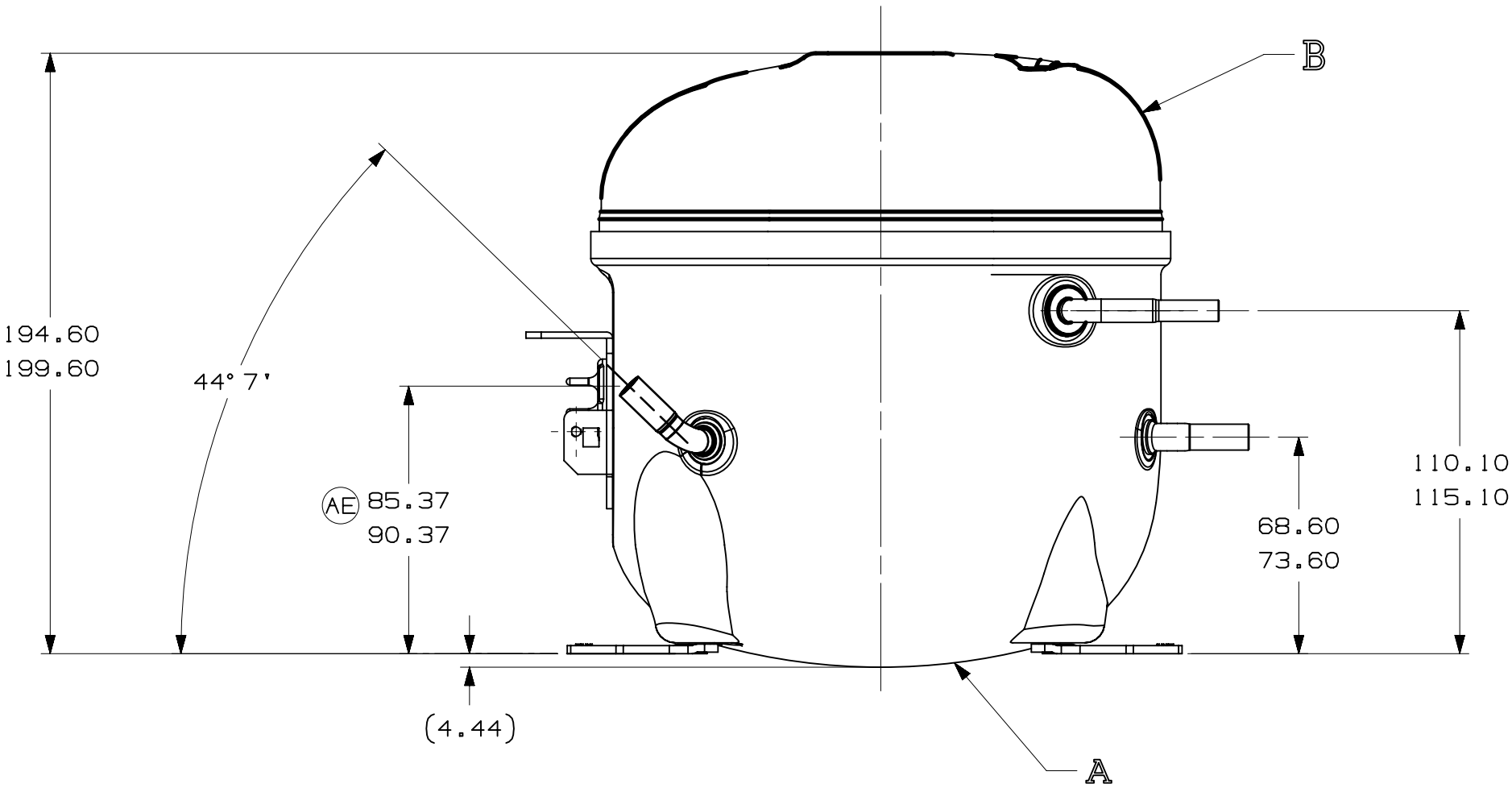
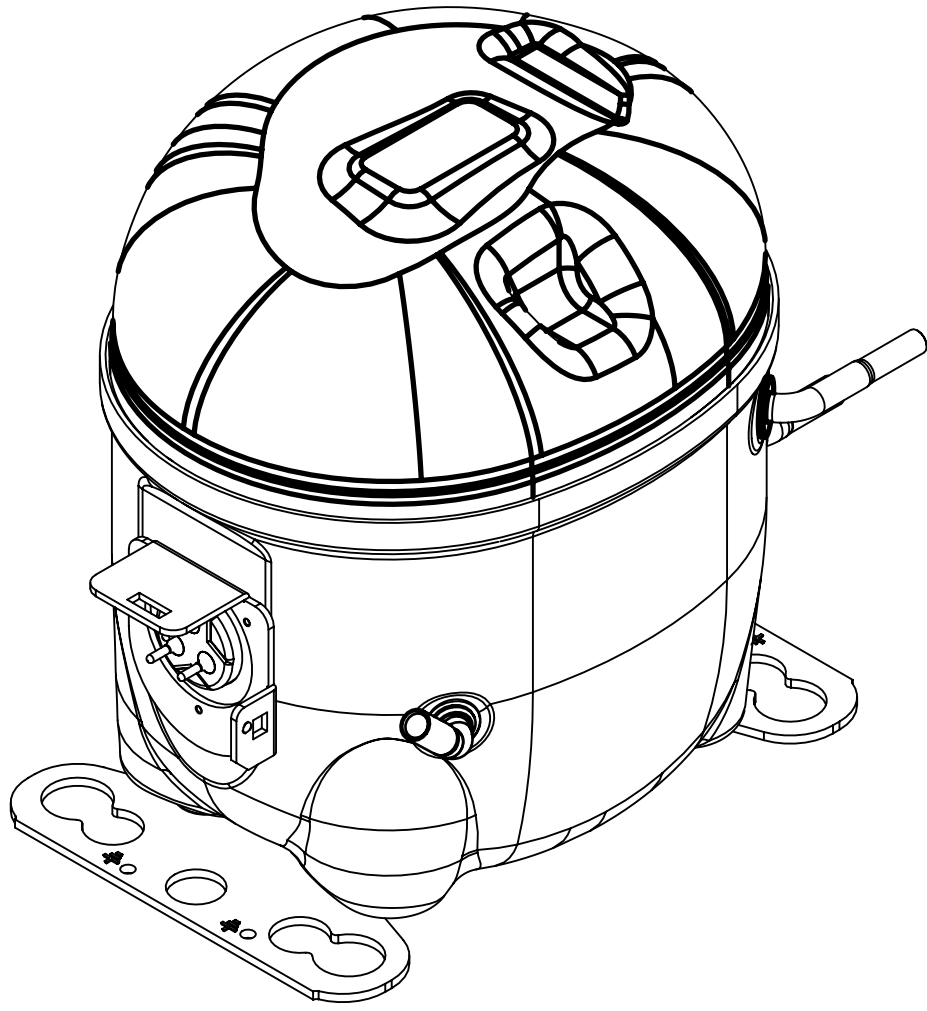
- AUXILIARY VIEW -
FASTENING DIMENSIONS



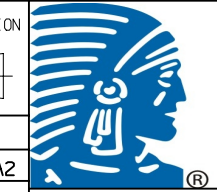
E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 4- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.



Tecumseh

NAME SALES COMPRESSOR		PART NO. DCAE686	
SCALE 1:2		PAGE 1/1	
DATE 02-05-14		FAMILY AE2	

LT	LC	CHANGE	DATE
B5	ERA	91.60-96.60	EC102387 03-05-92 GM. R6.
D4	ERA	86.60-91.60	EC80775 03-02-18 R6.
E5	ERA	72.10-77.10	EC70368 06-05-16 AMP. WC.
F8	ERA	14963573	EC59887 03-03-15 R6.
A/2	ALTERADA MEDIDA		EC58505 01-08-14 R6.
F/7	ERA: 82.30-82.80 E ACRESO. NOTA 4		
AD	RETIRADO DETALHE (AREA ISENTA DE PINTURA)		
AC	..		
AB	F/B	ALTERADO TUBO D	
AA		LIBERACAO	

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DO NOT SCALE THIS DRAWING. ALL PER- FECT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV