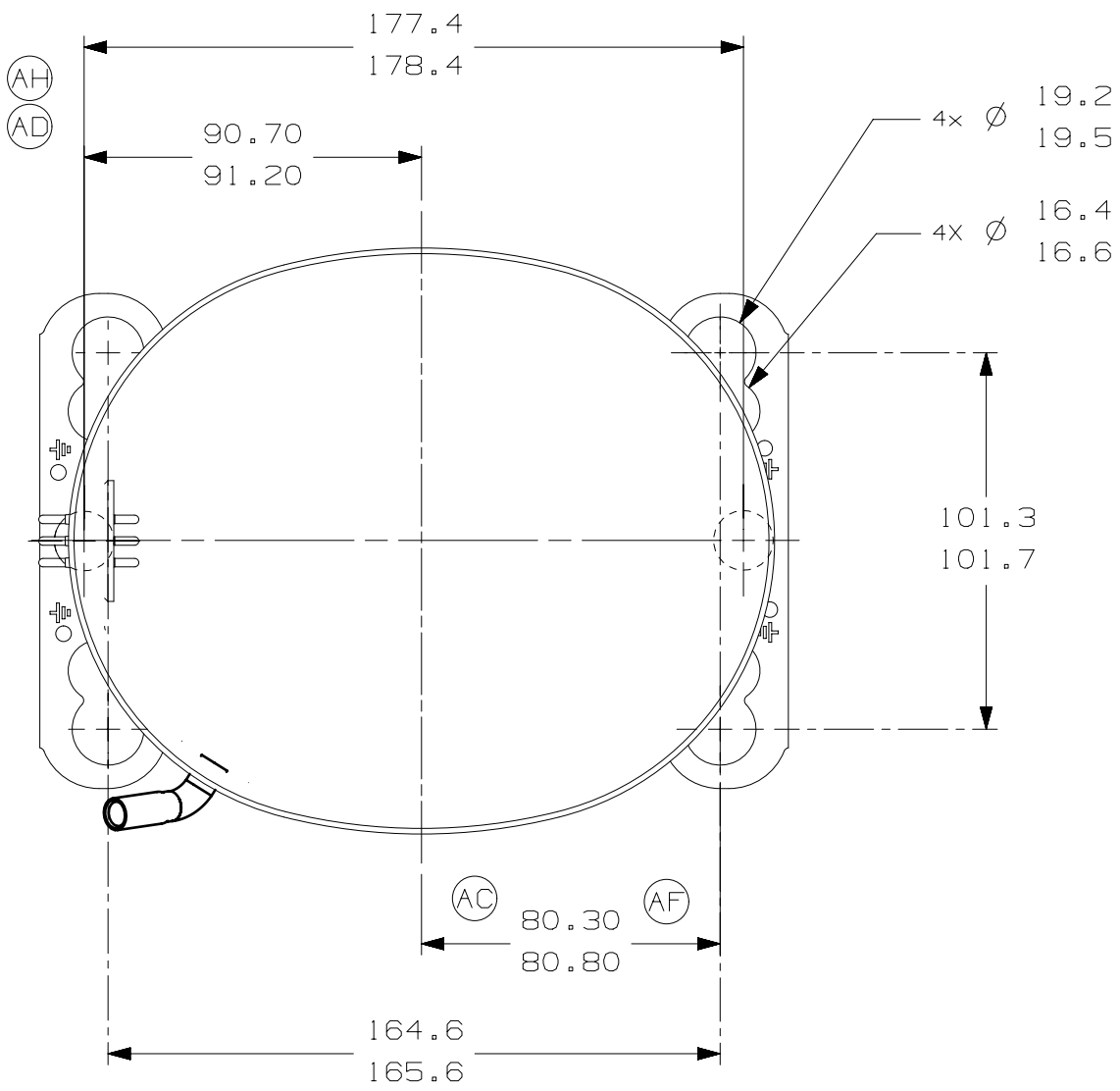
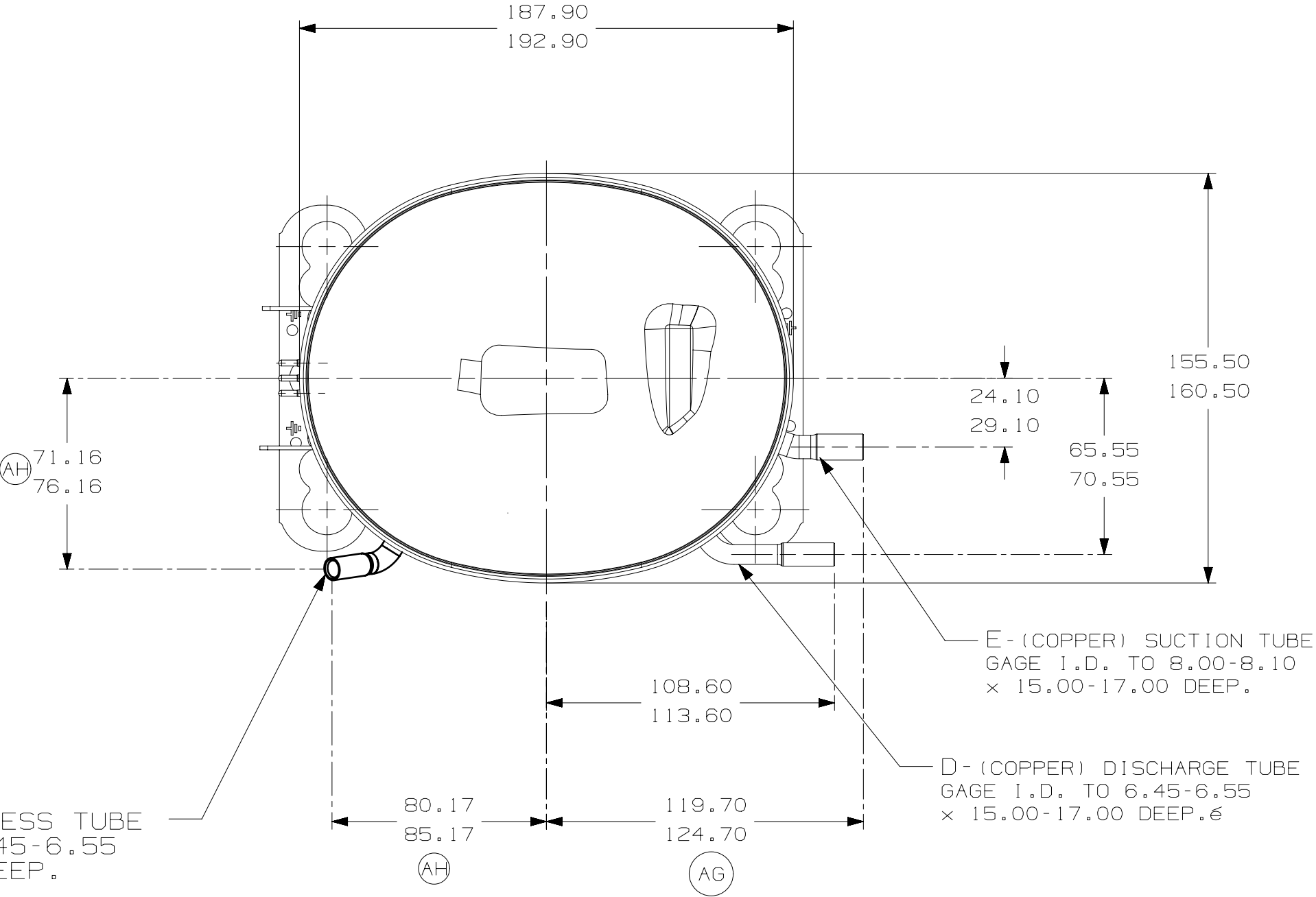


ITEM	PART NUMBER
A	320-10233
B	14963286
C	14947663
D	580-10243
E	580-10019



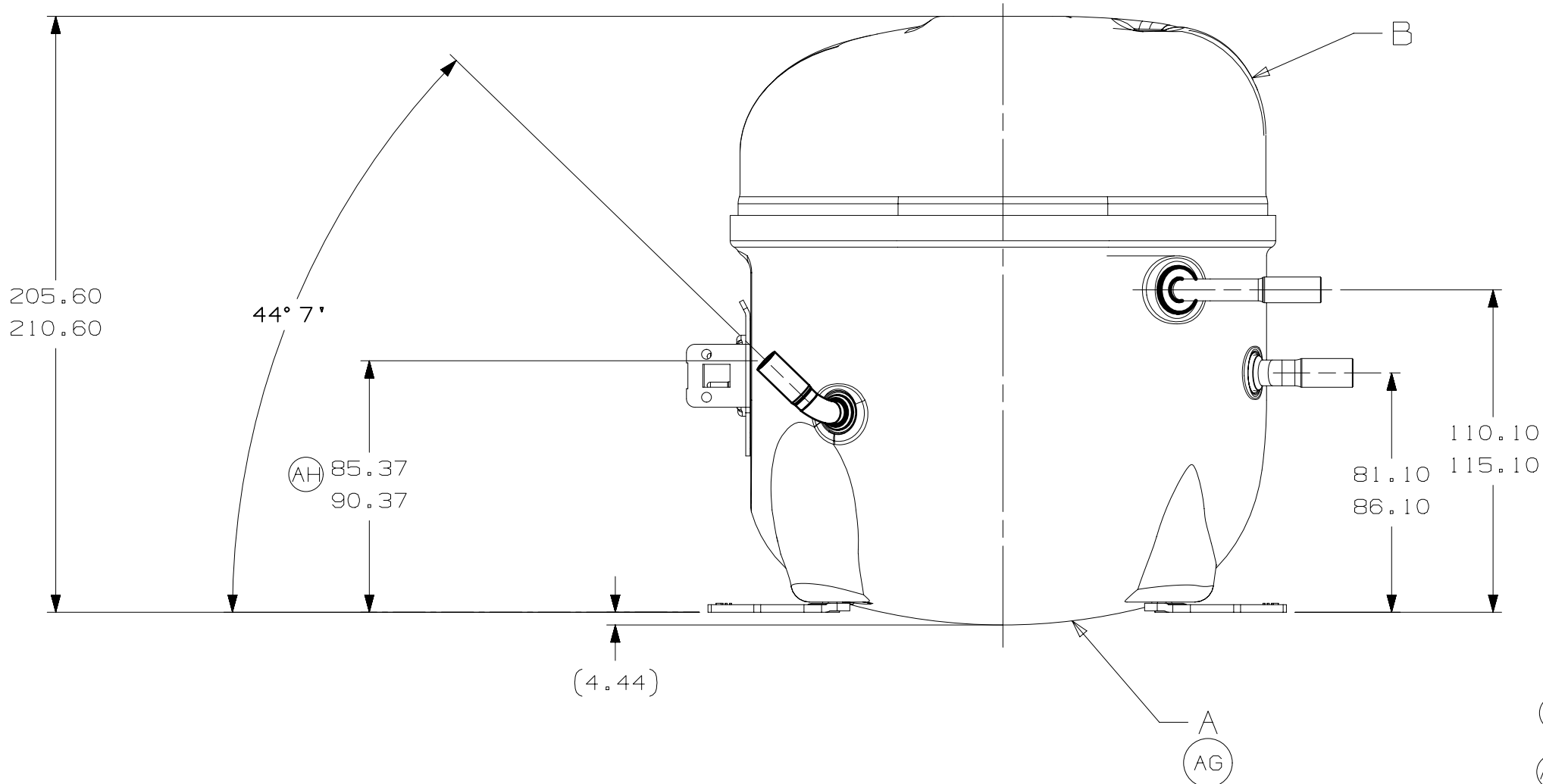
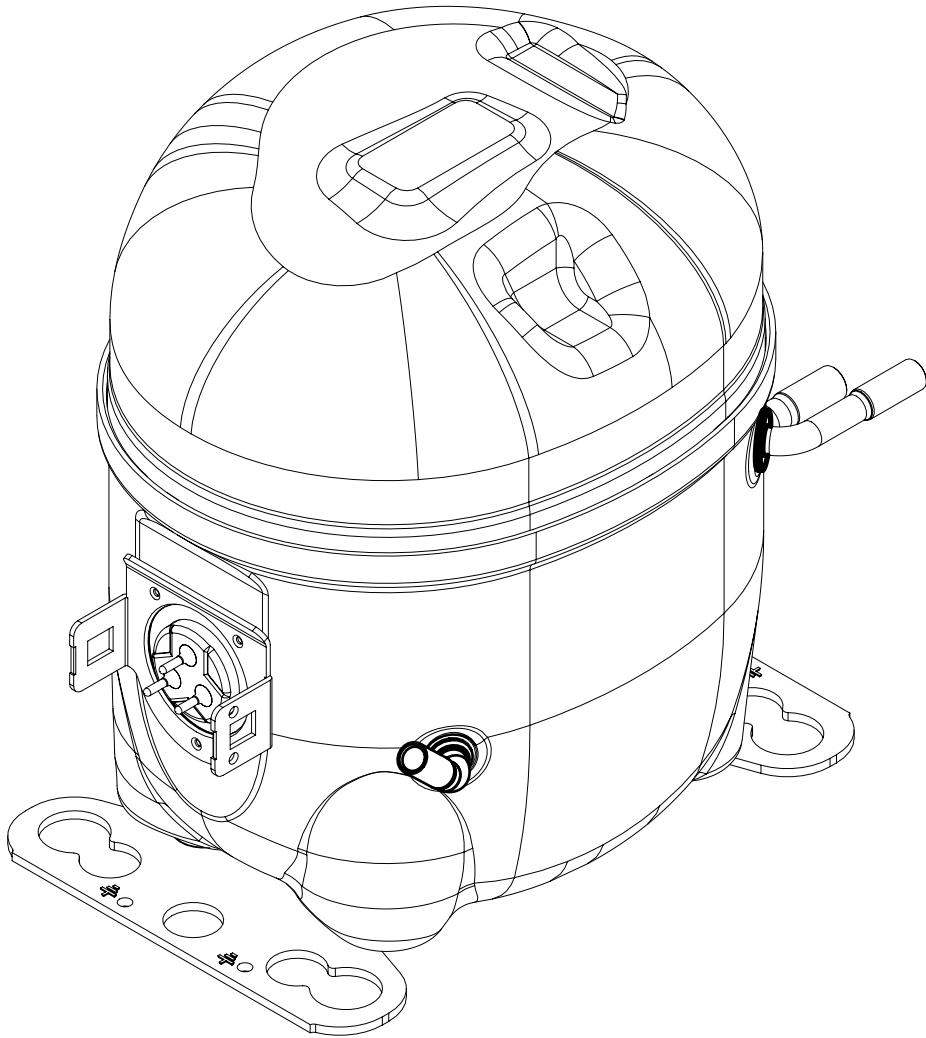
- AUXILIARY VIEW -
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 02-05-22 GM. RG.	EC98010 30-06-21 CIAS. CS.	EC80775 14-02-18 PS. RG.	EC70368 08-06-16 AMP. WC.	EC59687 03-03-15 PS. RG.	EC48188 31-01-14 PS. RG.	EC52840 AMP. MC 13-09-13	EC45585 14-06-12 P.S. A.M.	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND NOT OTHERWISE. (1/1) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1/1) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.										THIRD ANGLE PROJECTION		UNITS: mm		DRAWING SIZE: A2		0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL		★ = CATEGORY I		▲ = CATEGORY II		■ = CATEGORY III		= CATEGORY IV		DO NOT SCALE THIS DRAWING. ALL FER- ROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY		NAME		PART NO.		SCALE		PAGE		DATE		REF.		FAMILY	
										B5 ERA 91.60-96.60	D4 ERA 86.60-91.60	E5 ERA 72.10-77.10	F8 ERA 14963573	3A ATUALIZADA 320-10233	A/2 ALTERADA MEDIDA ERA: 82.30-82.80 E/6 ACRESC. NOTA 6	AF E/6	AE -- RETIRADO DETALHE (ARETAMENTO DE PINTURA)	AD F/8 ALTERADO TUBO DE DESCARGA ERA: 14963518	AC E/7 ALTERADA MEDIDA ERA: 180.30-80.80	AB A/2 ADICIONADO NOTA	AA LIBERACAO	LT LC CHANGE	SALES COMPRESSOR										DCAE160		1:2		1/1		08-05-12				AE2																	