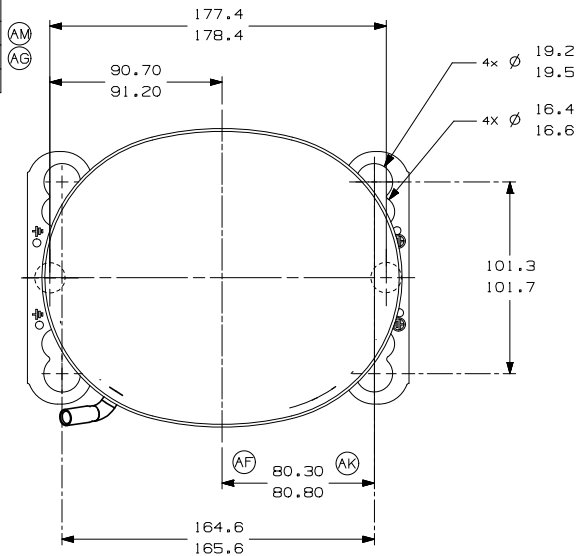
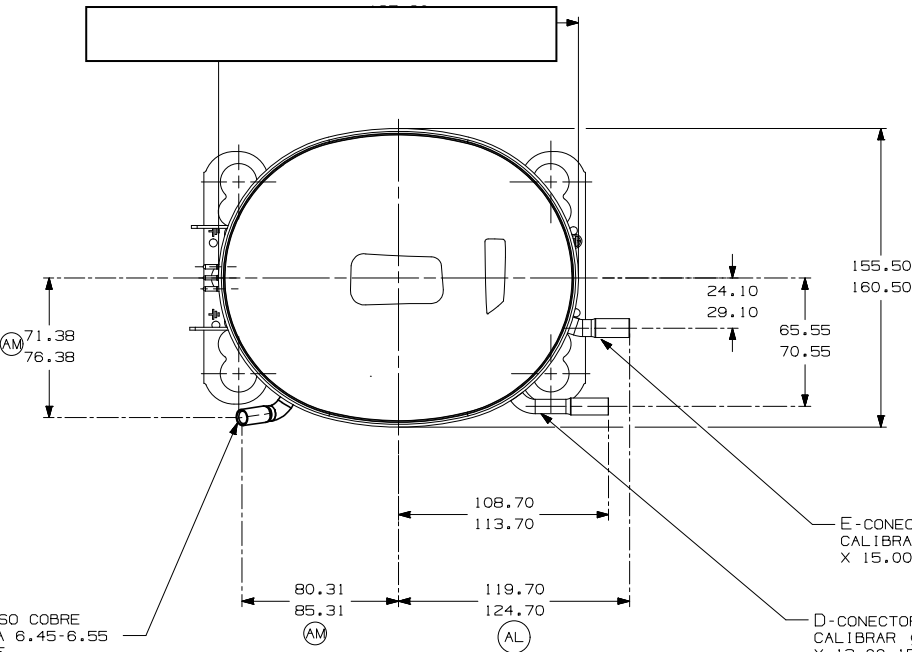


ITEM	NO. DESENHO
A	14963658
B	14963285
C	14947663
D	580-10244
E	580-10019



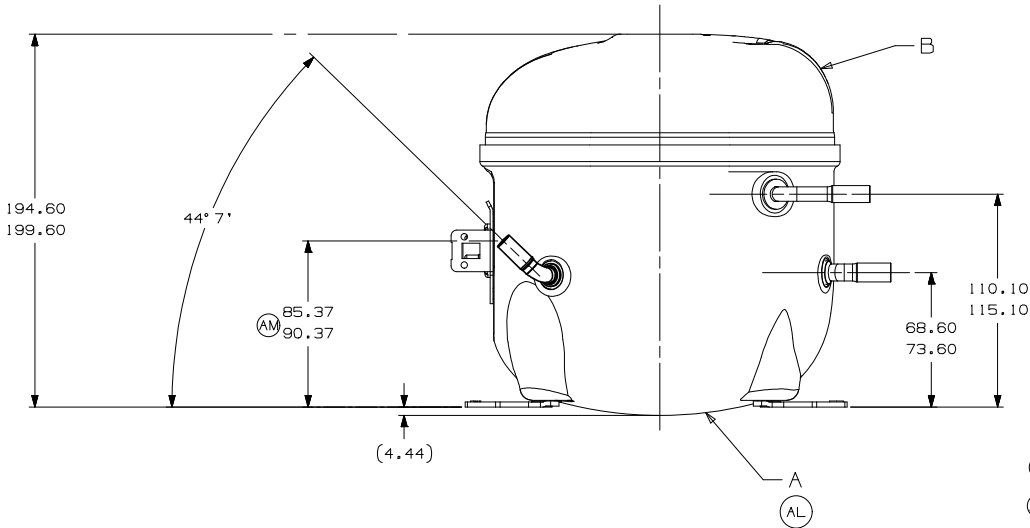
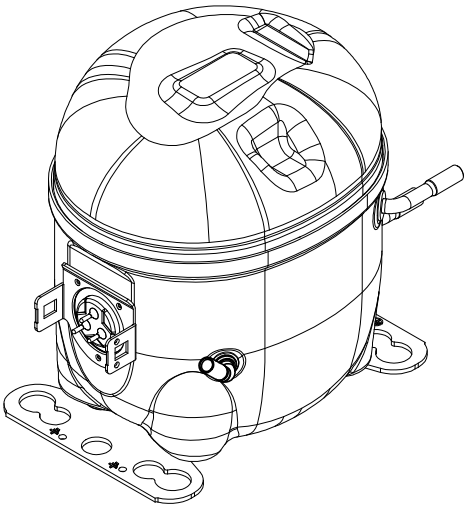
-VISTA AUXILIAR-
DIMENSOES DE FIXACAO

C-CONECTOR DE PROCESSO COBRE
CALIBRAR Ø INT. PARA 6.45-6.55
X 13.00-15.00 DE PROF.



E-CONECTOR DE SUCCAO COBRE
CALIBRAR Ø INT. PARA 8.00-8.10
X 15.00-17.00 DE PROF.

D-CONECTOR DE DESCARGA COBRE
CALIBRAR Ø INT. PARA 6.45-6.55
X 13.00-15.00 DE PROF. e



- NOTAS:
- 1- SE ESPECIFICADO NA LISTA DE MATERIAL, MONTAR AS PECAS CONFORME MOSTRADO.
 - 2- VER ESPECIFICACAO "A-B" E "A-C" PARA PROCESSO.
 - 3- NAO PODE HAVER VINCOS NOS TUBOS (VINCOS SAO SINAIS OU MARCAS QUE FICAM EM ALGO QUE SE DOBRAI).
 - 4- APÓS AS DOBRAS NOS TUBOS, NAO PODE HAVER REDUCAO DE AREA SUPERIOR A 30%.
 - 5- OS TUBOS DE SUCCAO, DESCARGA E PROCESSO DEVEAM ESTAR ISENTOS DE TINTA EM 15,8mm (5/8") A PARTIR DO TOPO DOS TUBOS CONFORME ESPEC. T.P.Co. A-B4.
 6. VER ESPECIFICACAO TECUMSEH GLOBAL B PARA EXIGENCIAS DE FORNECEDORES REFERENTES A REGULAMENTACOES AMBIENTAIS.

B5	ERA 91.60-96.60	EC102367	EC360101	EC80775	EC70808	EC50687	EC48188	EC52840	EC44035	EC42437	EC41721	EC36358	DATA
D4	ERA 86.60-91.60	02-05-22	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
E5	ERA 72.10-77.10	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
F8	ERA 14963573	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
3A	3A	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
3A	3A	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
A/2	ALTERADA MEDIDA	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
AK	ALTERADA MEDIDA	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
..	RETORNADO DETALHE	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
..	DE PINTURA	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
AG	ALTERADO TUBO D	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
F/8	ERA: 14963519	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
D/7	ALTERADA MEDIDA	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
ERA: 14963519		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
A/2	ADICIONADO NOTA	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
REV/3ADA		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
NOTAS 3 E 4		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
A/2		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
ACRESCENTADA		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
NOTAS 3 E 4		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
D/2	ALTERADO TUBO	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
DE SUCCAO		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
ERA: 14963571		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
A/1	ALTERADO NOME	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
ERA: 14963571		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
LIBERACAO		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
LC	MODIFICACAO	01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11
DATA		01-07-21	01-07-21	14-02-19	08-05-19	03-03-15	01-01-14	01-01-13	08/06/15	30/04/12	07/11/11	22/04/11	15-08-11



tecumseh

PROJECÃO: 3º DIEDRO

UNIDADE: mm

FORMATO: A2

SÍMBOLOS Q.A. CONFORME PROCEDIMENTO 2.01.031 TECUMSEH DO BRASIL

★ CATEGORIA II

▲ CATEGORIA III

■ CATEGORIA IV

NOME: COMPRESSOR PARA VENDAS

NUMERO: DCAE178

DESENHO: P&D

VERIFICACAO: ANDRE MARTINEZ

APROVACAO: WALTER CORREA

ESCALA: 1:2

FOLHA: 1/1

DATA: 23-02-11

REF.

FAMILIA: AE2