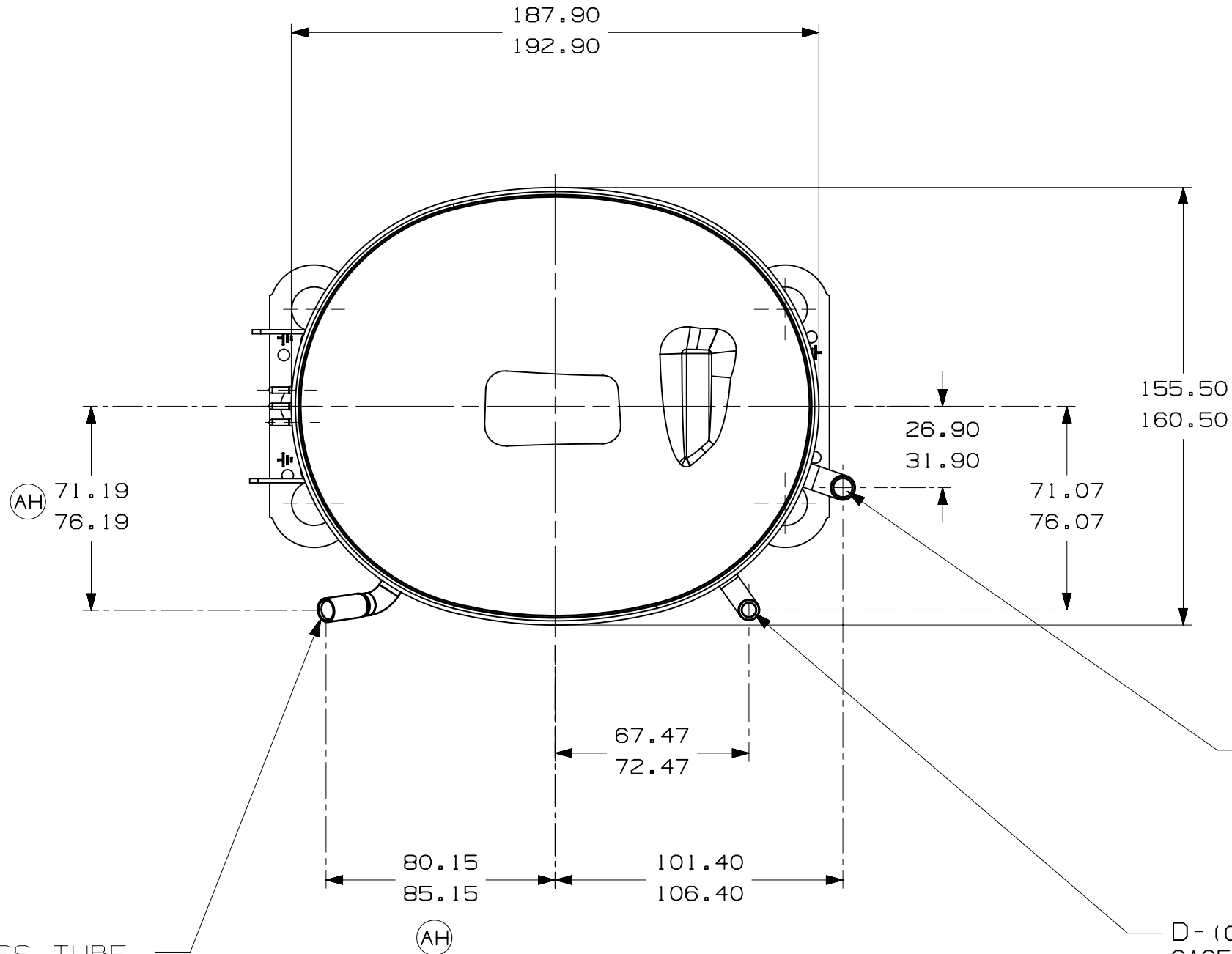


Technical drawing of the front view of a circular component. The drawing includes the following dimensions and features:

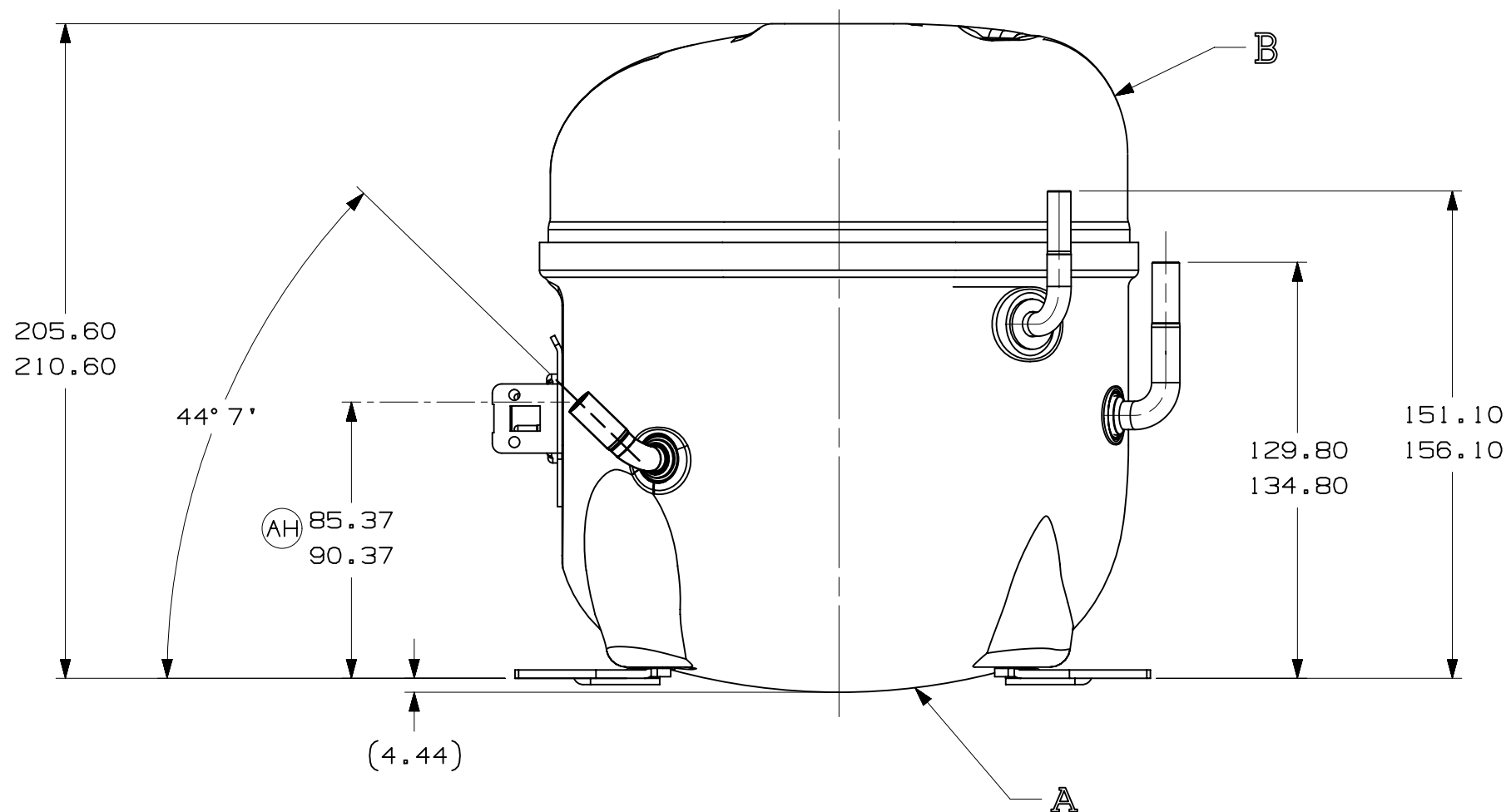
- Horizontal Dimensions:**
 - Overall width: 176.0
 - Distance from left edge to centerline: 88.0
 - Distance from centerline to right edge: 88.0
 - Distance from left edge to feature AD: 169.5
 - Distance from centerline to feature AG: 82.75
 - Distance from centerline to feature AG: 83.25
- Vertical Dimensions:**
 - Overall height: 180.0
 - Distance from top edge to centerline: 90.0
 - Distance from centerline to bottom edge: 90.0
 - Distance from top edge to feature AH: 69.8
 - Distance from centerline to feature AG: 70.2
- Feature Callouts:**
 - AH: Feature at the top left corner.
 - AE: Feature at the top left corner, below AH.
 - AD: Feature at the top center.
 - AG: Feature at the top right corner.
- Other Features:**
 - A small cylindrical protrusion is located at the bottom left.
 - Four small circular features are located on the right edge, with two labeled with dimension lines.
 - Four small circular features are located on the left edge, with two labeled with dimension lines.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.



— E-(COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

— D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

EC102387 02-05-22 GW. R6.		EC980775 14-02-18 P3. R6.		EC703888 06-06-16 AMP. WC.		EC598877 03-03-15 R6.		EC481888 21-01-14 R6.		EC528440 13-09-13 AMP. WC.		EC440355 08/06/12 P3. A.M		EC44228 22/02/12 A.M		DATE	
ERA 91.60-96.60		ERA: 84.75-85.25 E ACRES. NOTA 8		RETIRADO DETALHE (ÁREA TSENITA DE PINTURA)		ALTERADO TUBO D ERA: 14963568		ALTERADA MEDIDA ERA: 82.75-83.25		ADICIONADO NOTA		REVISADA NOTAS 3 E 4		ACRESCENTADA NOTAS 3 E 4		LIBERACAO	
B5		A/2 F/6		--		F/8		F/7		A/2		A/2		AA		LT	
LC		CH		AF		AE		AD		AC		AB		AA		DATE	
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SALES COMPRESSOR		DCAE138		1:2		1/1		DATE		REF.		FAMILY		AE2		23/02/12	