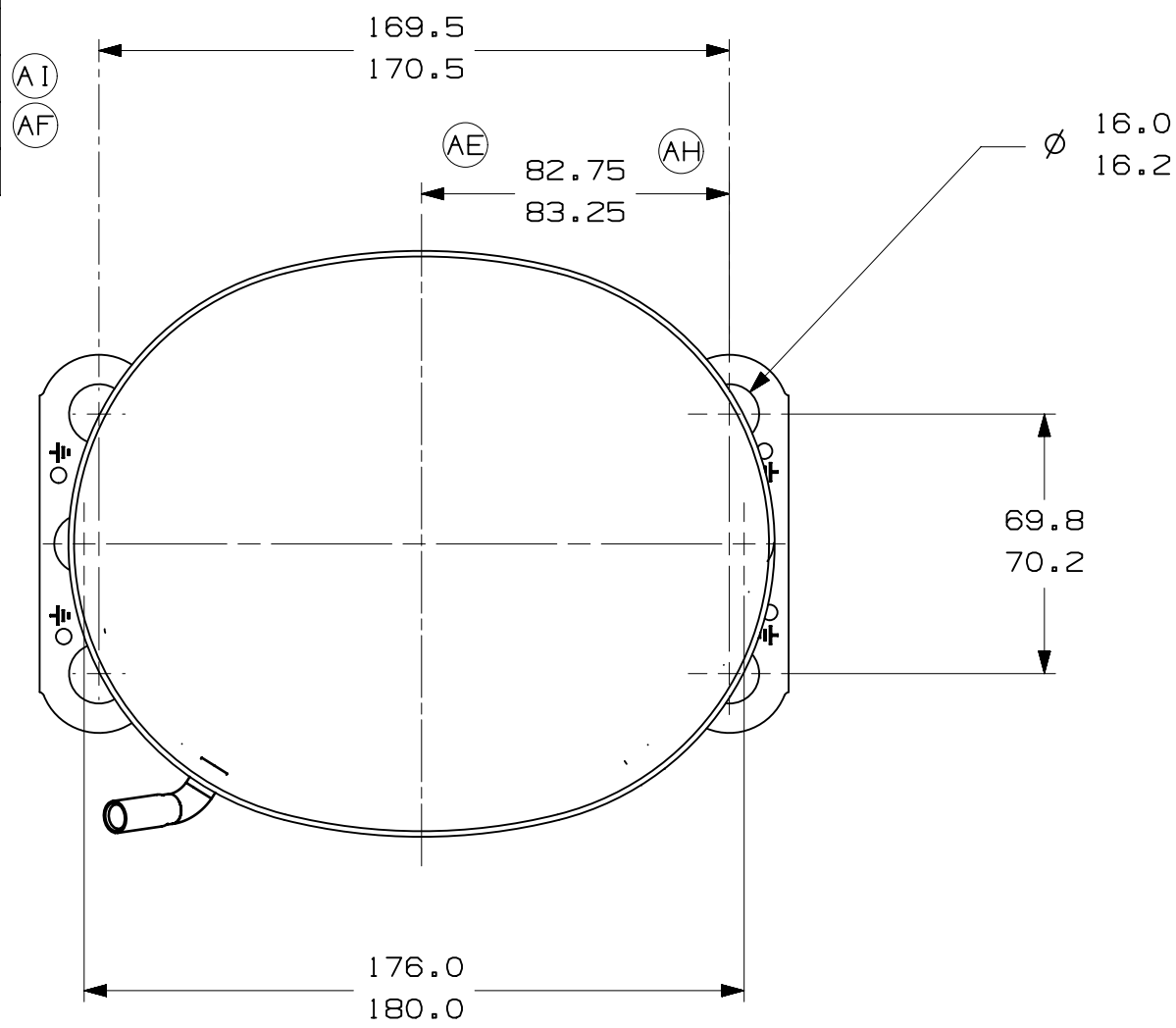
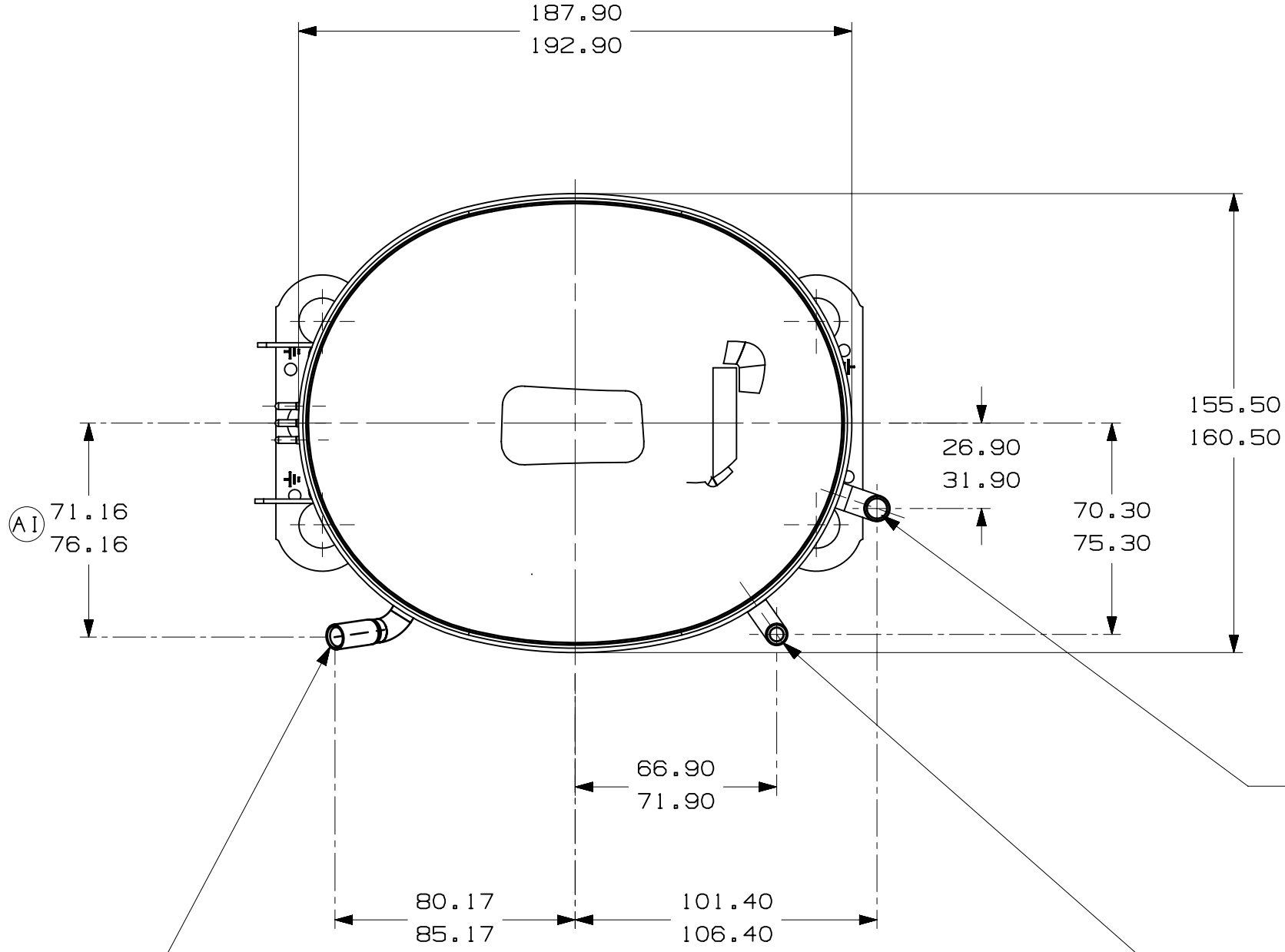


ITEM	PART NUMBER
A	320-10117
B	14963285
C	14947663
D	580-10246
E	14963570



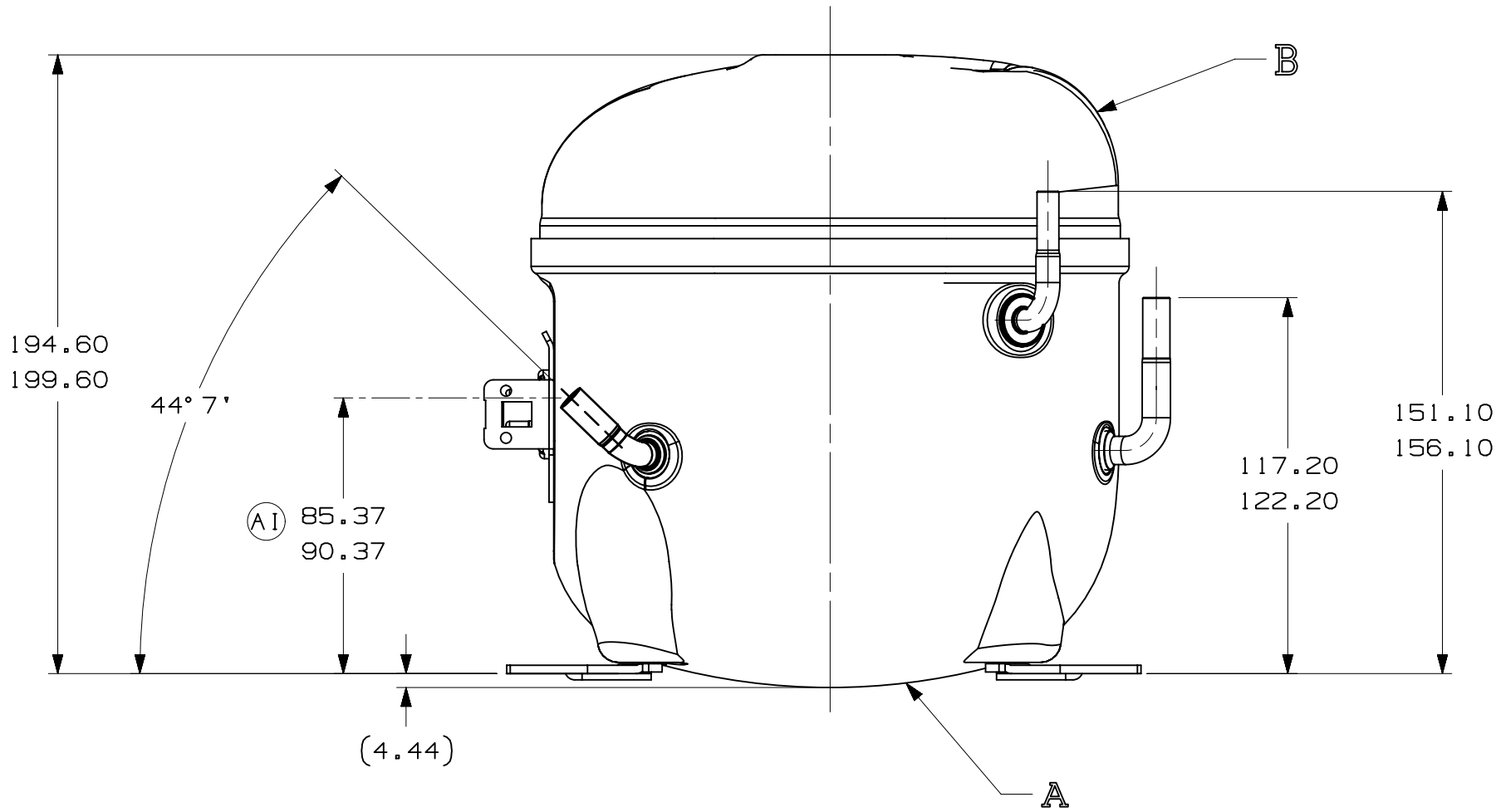
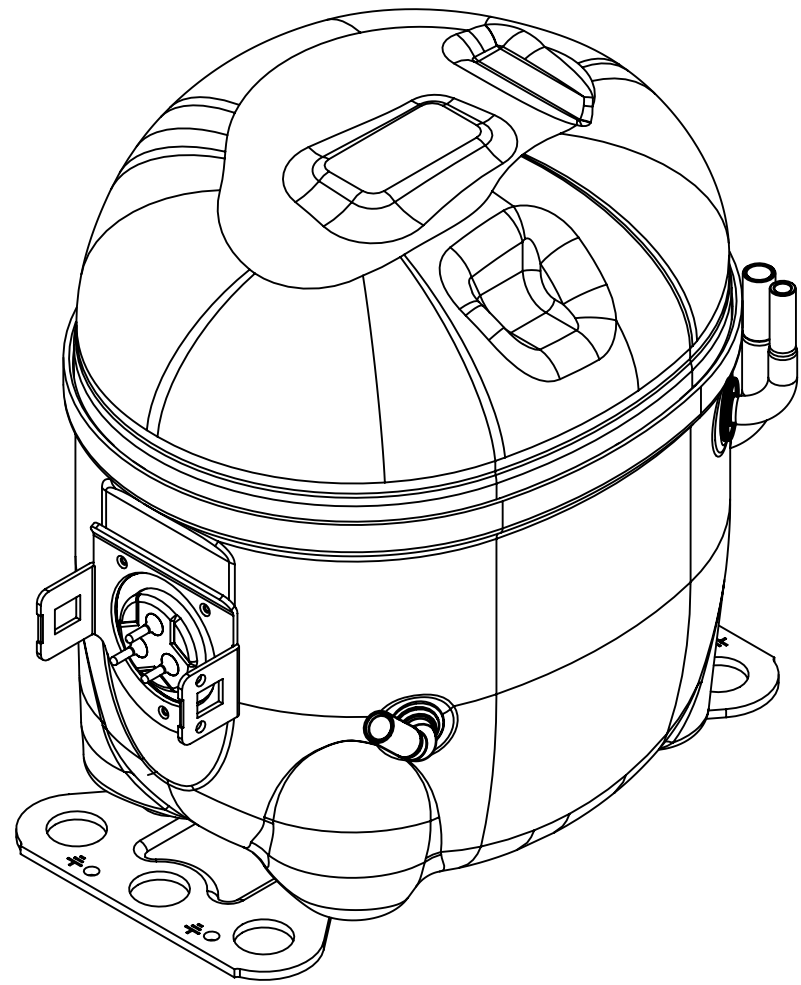
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 02-06-22 R6.	EC80775 14-02-18 R6.	EC70368 06-08-18 WC.	EC59887 03-03-15 R6.	EC48188 01-01-14 R6.	EC52840 AMP MF 13-09-13	EC44036 08/06/12 PS. A.M	EC41721 07/11/11 J.B / W.C	EC38871 15/08/11 J.B / A.M	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND NOT TO BE REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL. ANY VIOLATION OF THIS NOTICE SHALL BE CONSIDERED A BREACH OF THE CONFIDENTIALITY AGREEMENT AND WILL BE SUBJECT TO LEGAL ACTION. (1/1) SHALL NOT BE COPIED OR TO ANY EXTENT WITHOUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1/1) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE. DO NOT SCALE THIS DRAWING. ALL PERFECT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSION ASSEMBLY										THIRD ANGLE PROJECTION 		UNITS: mm		DRAWING SIZE: A2		0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL ★ = CATEGORY I ▲ = CATEGORY III ■ = CATEGORY IV		NAME SALES COMPRESSOR		PART NO. DCAE132 (AB)		SCALE 1:2		PAGE 1/1		DATE 09/06/11		REF.		FAMILY AE2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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