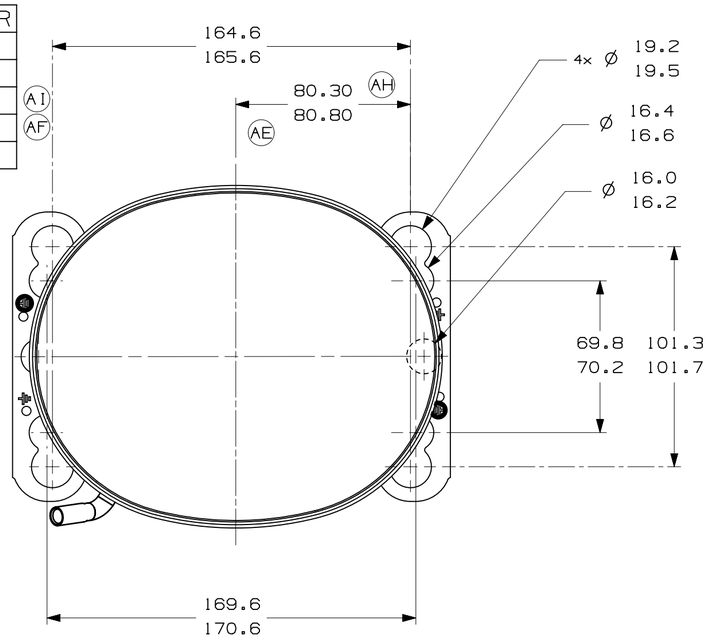
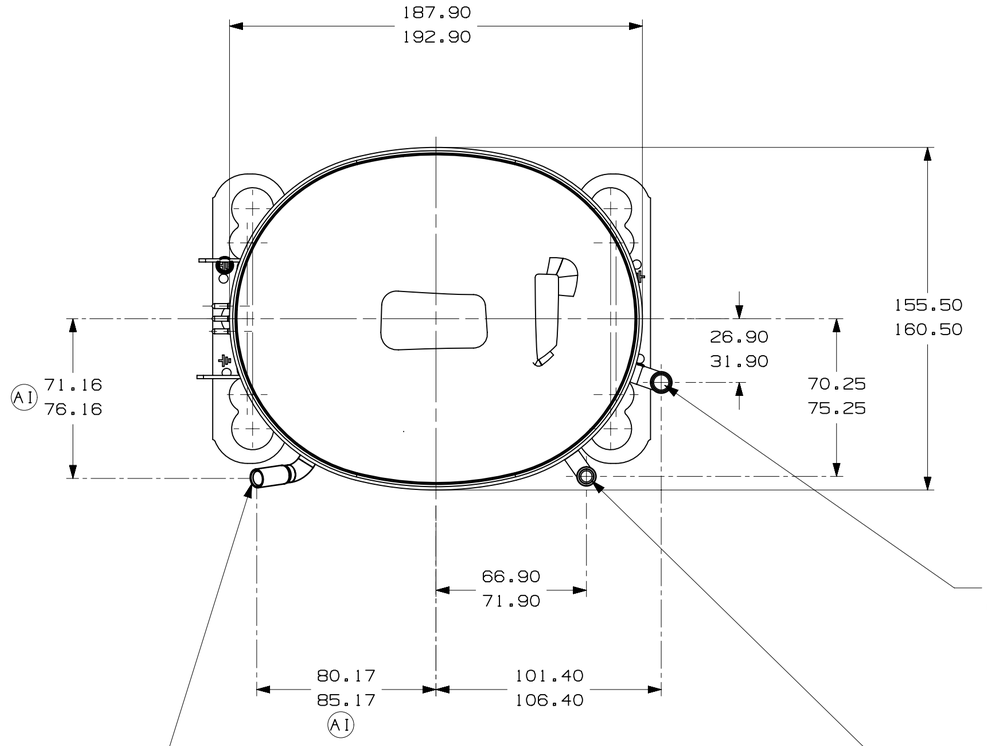
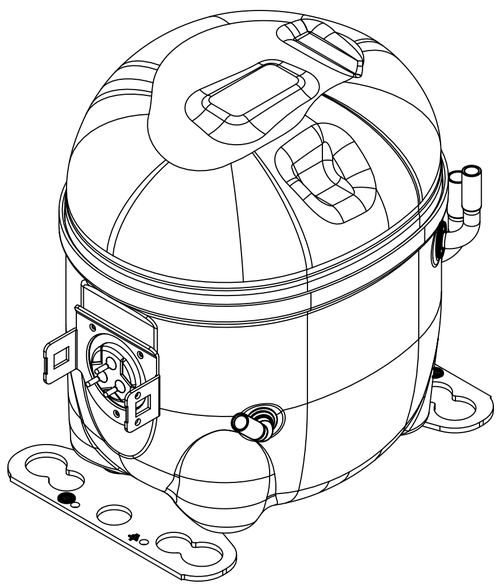
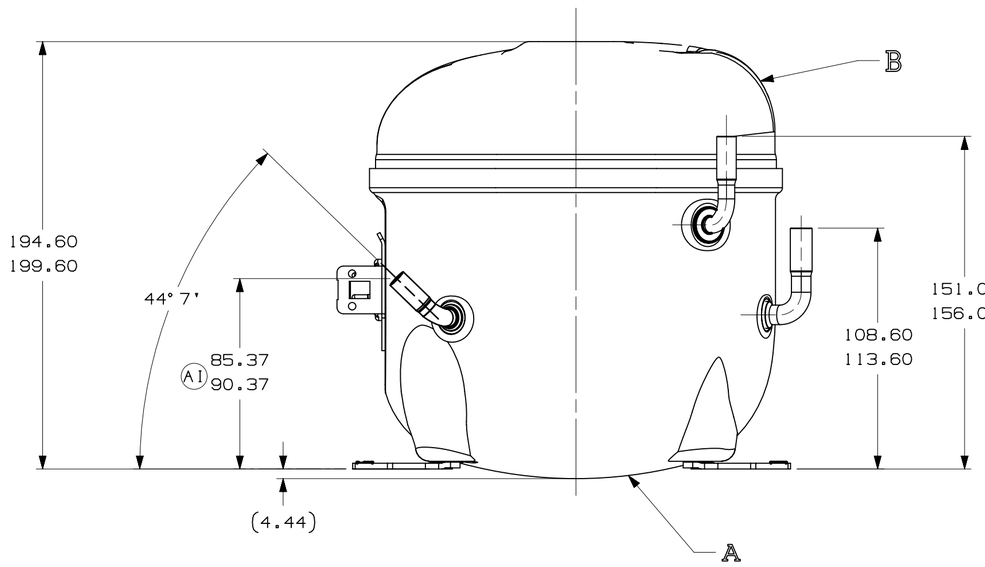
ITEM	PART NUMBER
A	320-10116
B	14963285
C	14947663
D	14963519
E	14963571



-AUXILIARY VIEW-
FASTENING DIMENSIONS







NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
(AC) 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST (AD) BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
(AH) 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

	EC102387 02-05-22 GM. RG.	EC80775 14-02-18 PS. RG.	EC70368 06-06-16 AMP. WC.	EC59687 03-03-15 PS. RG.	EC48188 31-01-14 PS. RG.	EC52840 AMP MF 13-01-13	EC44035 08/06/12 PS. A.M		EC41721 07/11/11 J.B / W.C	EC39830 22/06/11 J.B / A.M	
	ERA 91.60-96.60	ALTERADA MEDIDA ERA: 82.30-82.80 E ACRESC. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963519	ALTERADA MEDIDA ERA:80.30-80.80	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	ALTERADO NOME ERA: BRDCMD	LIBERACAO	CHANGE
	B5	A/2 F/6	--	F/7	F/7	A/2	A/2	A/2	A/1		LC
	AH	AG		AF	AE	AD	AC		AB	AA	LT

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2

O. A.SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
: CATEGORY I
: CATEGORY II
: CATEGORY III
: CATEGORY IV

Tecumseh®

NAME: SALES COMPRESSOR
PART NO.: DCAE196 (AB)
SCALE: 1:2
PAGE: 1/1
DATE: 09/06/11
REF.:
FAMILY: AE2