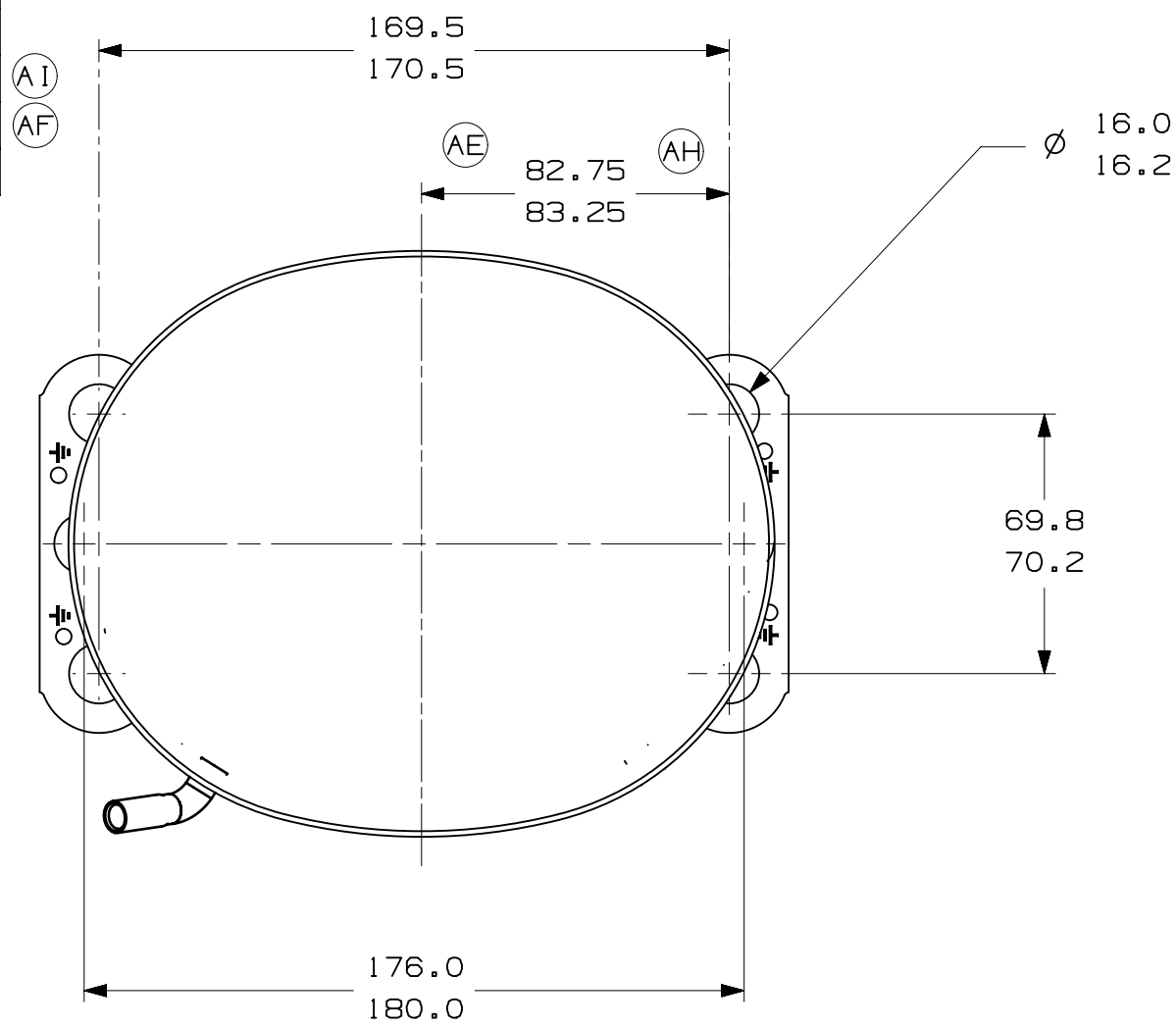
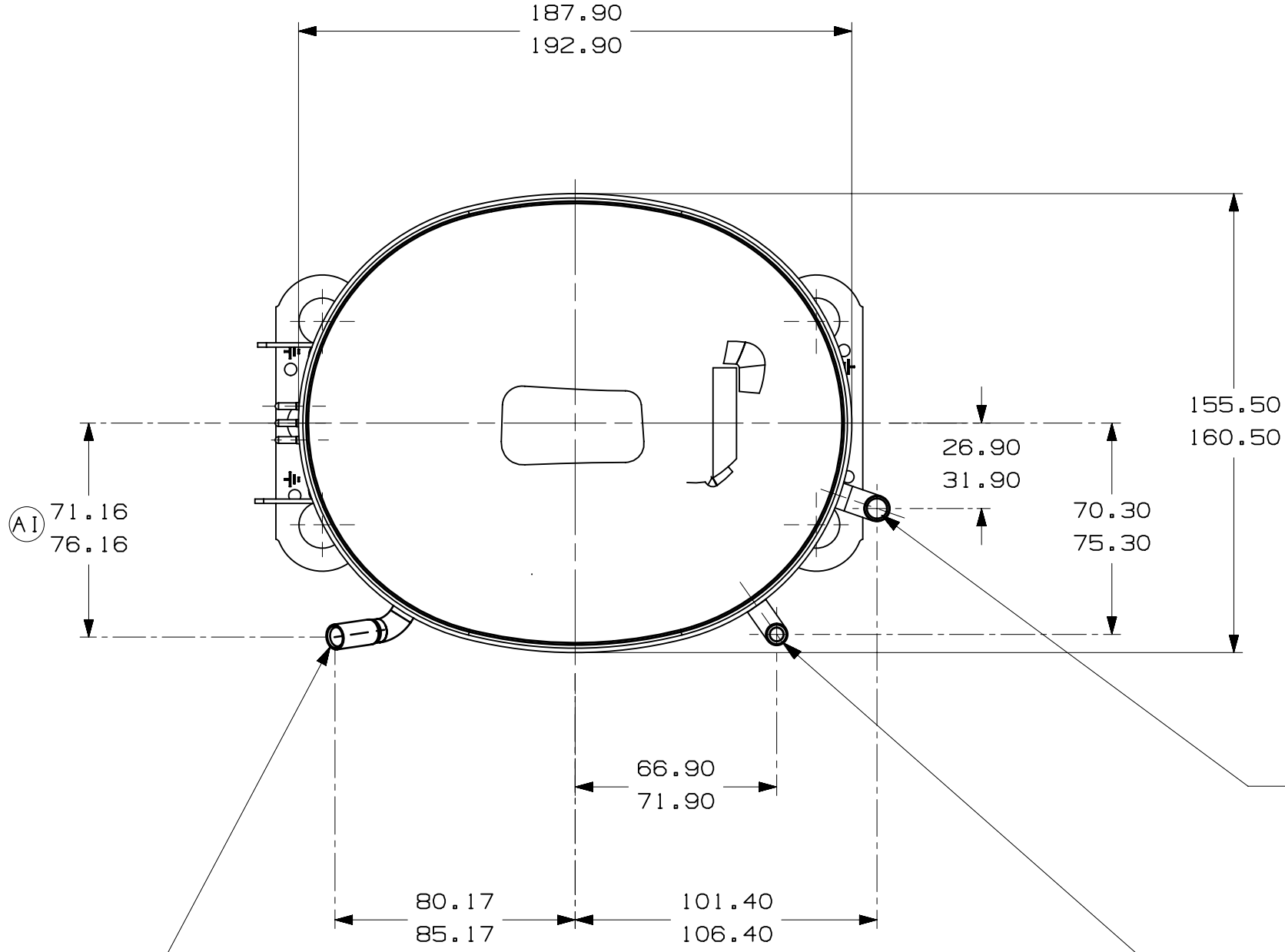


ITEM	PART NUMBER
A	320-10117
B	14963285
C	14947663
D	580-10246
E	14963570



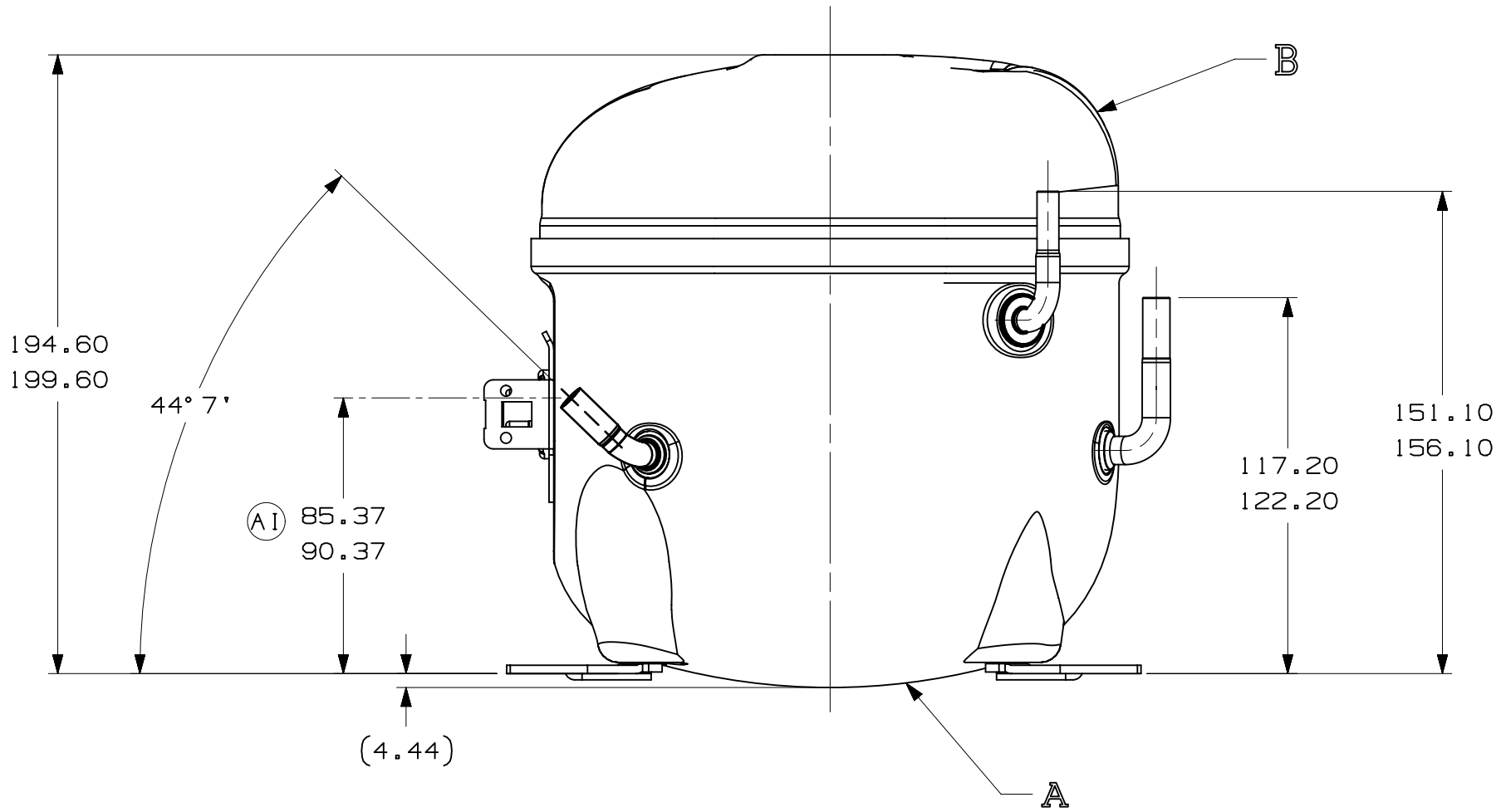
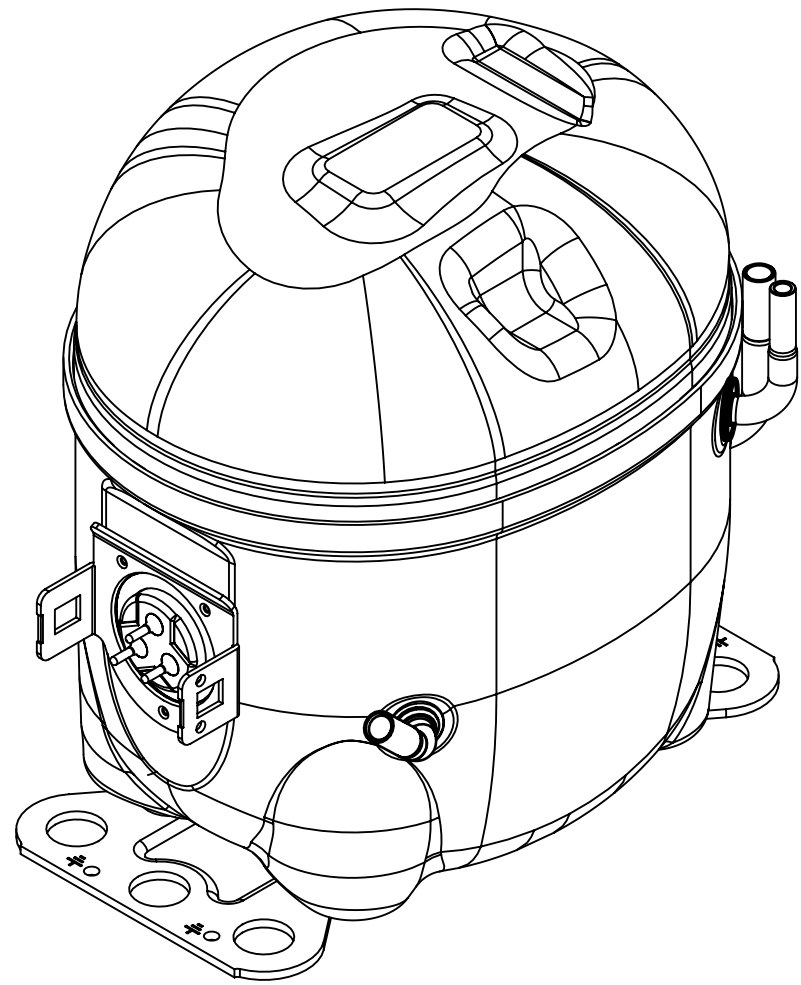
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

		EC102387 02-06-22 R6.		EC80775 14-02-18 R6.		EC70368 06-08-18 WC.		EC59887 03-03-15 R6.		EC48188 01-01-14 R6.		EC52840 AMP MF 13-09-13		EC44036 08/06/12 PS. A.M		EC41721 07/11/11 J.B / W.C		EC38871 15/08/11 J.B / A.M		DATE	
		ERA 91.60-96.60		ALTERADA MEDIDA (AREA ISENTA DE PINTURA)		RETIRADO DETALHE (AREA ISENTA DE PINTURA)		ALTERADO TUBO D ERA: 14963569		ALTERADA MEDIDA ERA:82.75-83.25		ADICIONADO NOTA		REVISADA NOTAS 3 E 4		ACRESCENTADA NOTAS 3 E 4		ALTERADO NOME ERA: BRDCMD		LIBERACAO	
		B5		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		D4		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		E5		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		F8		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 14963573		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
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		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 86.40-91.40		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 72.10-77.10		A/2		AG		AF F/8		AE F/7		AD A/2		A/2		A/2		A/1		AA	
		ERA 91.60-96.60		A/2		AG		AF F/8		AE F/7		AD A/2		A/2</							