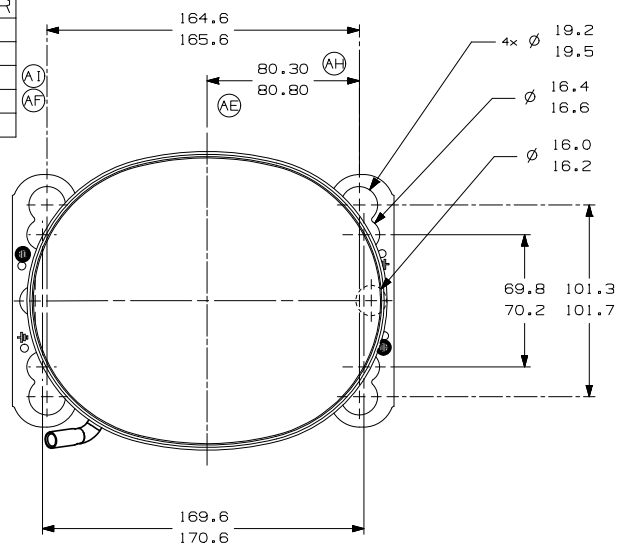
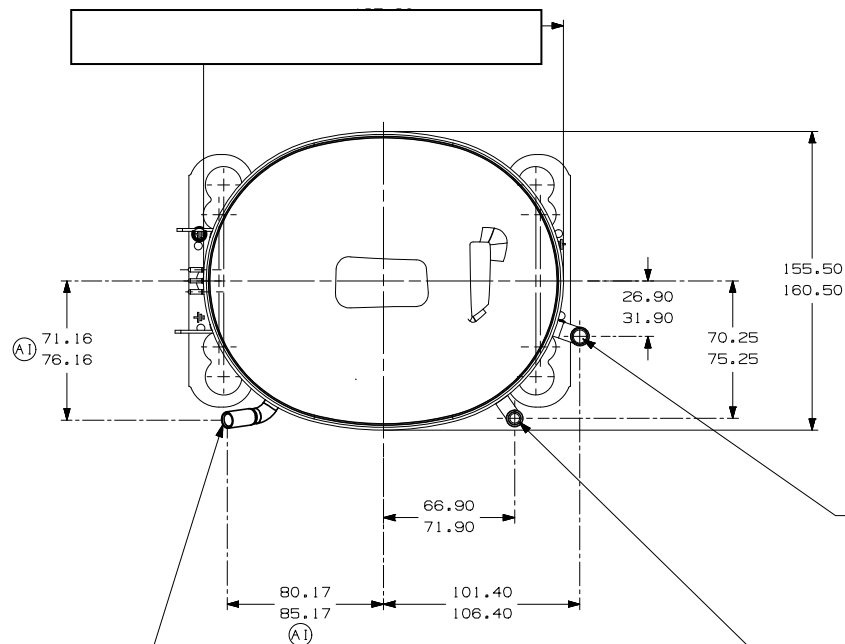


ITEM	PART NUMBER
A	320-10116
B	14963285
C	14947663
D	14963519
E	14963571



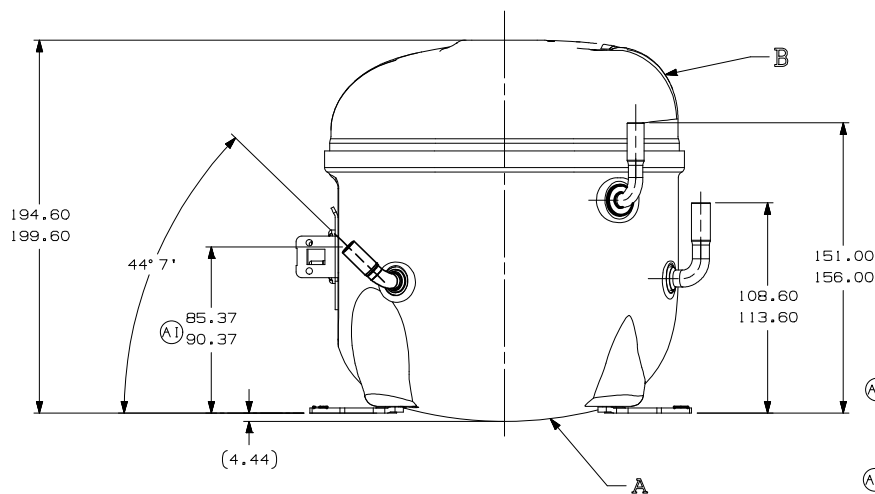
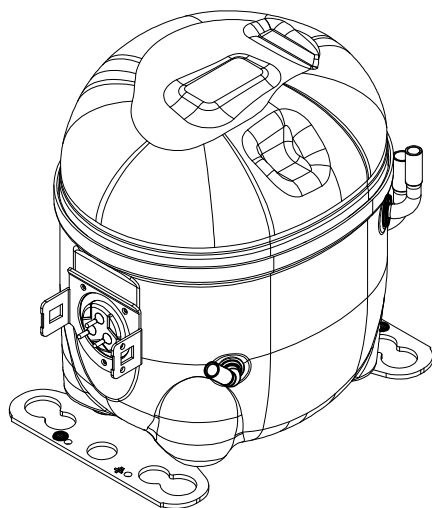
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.

— E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

— D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

[illegible]

THIRD ANGLE PROJECTION



UNITS: mm

DRAWING SIZE: A2

D. A. SYMBOLS AS
PROCEDURE 2-01.031
TECUMSEH OF BRAZIL

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
● = CATEGORY IV



tecumseh

PART NO.

SALES COMPRESSOR

DCAE196

DWN.	CK.	APR.	SCALE
J. BARBANO	ANDRE MARTINEZ	WALTER CORREA	1:2

DATE	FAMILY
09/06/11	AE2