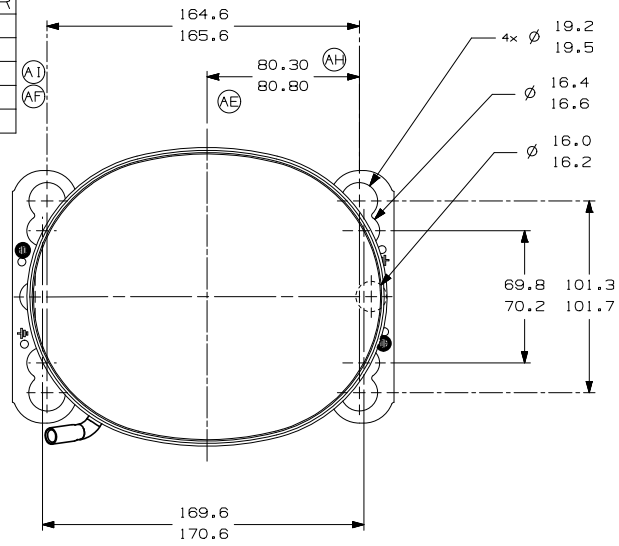
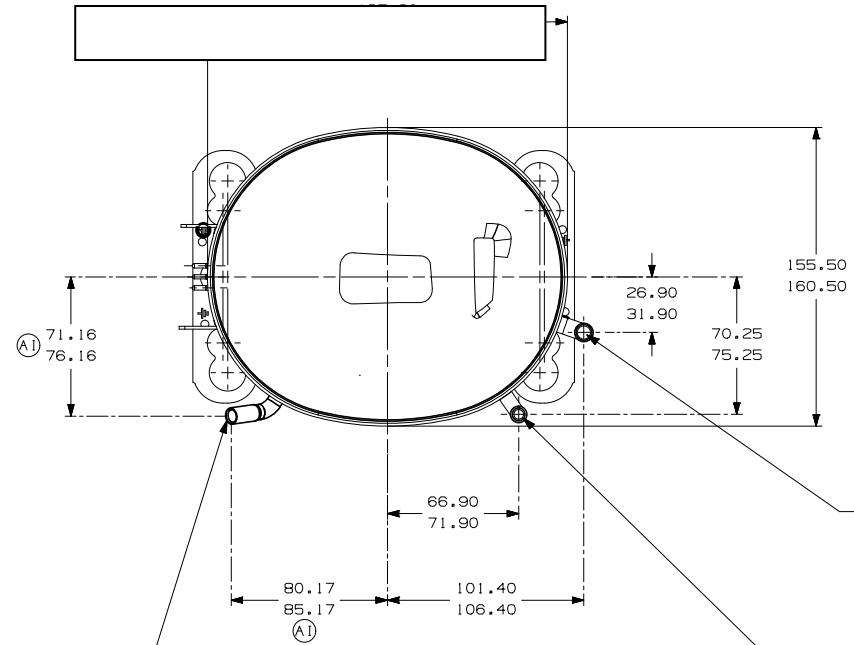


ITEM	PART NUMBER
A	320-10116
B	14963285
C	14947663
D	14963519
E	14963571



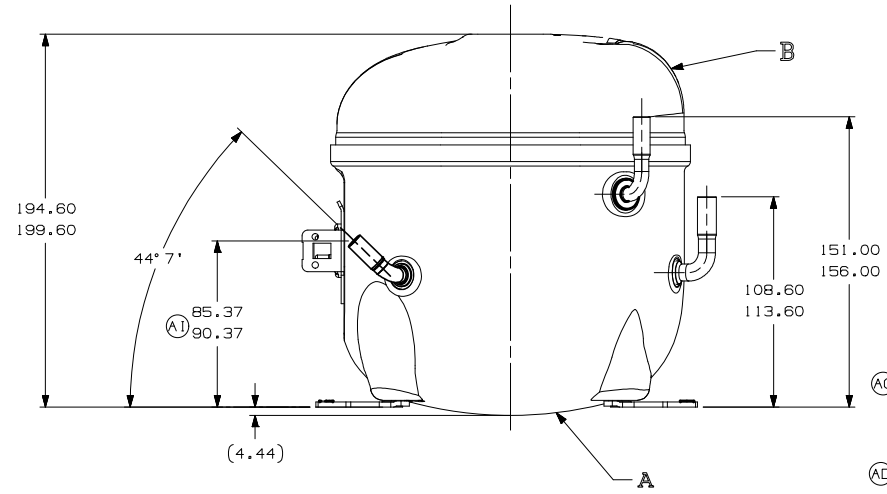
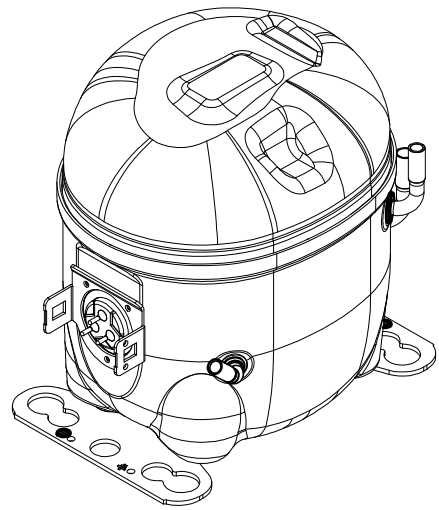
- AUXILIARY VIEW -  
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 8.00-8.10  
x 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 6.45-6.55  
x 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE  
GAGE I.D. TO 6.45-6.55  
x 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
  - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
  - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
  - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
  - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

LEGEND:

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV



NAME			PARTY NO.	
SALES COMPRESSOR			DCAE196	
DWN.	CK.	APR.	SCALE	PAGE
J. BARBANO	ANDRE MARTINEZ	WALTER CORREA	1:2	1/1
DATE	REF.	FAMILY	AE2	
09/06/11				

B5	ERA	91.60-96.60	EC102367	02-09-2002	RF
D4	ERA	86.60-91.60	EC90775	08-08-1998	RF
E5	ERA	72.10-77.10	EC70368	14-02-1996	RF
FB	ERA	14963573	EC59687	08-08-1998	RF
A1	A/2	ALTERADA MEDIDA (AREA TSENTA E ACRESC. NOTAS)	EC48189	03-03-1995	RF
AH	F/6	RETORNO DETALHE (AREA TSENTA DE PINTURA)	EC52840	01-01-14	RF
AG	F/7	ALTERADO TUBO D	EC44035	07/11/11	J.B / A.M
AF	F/7	ALTERADA MEDIDA (AREA TSENTA)	EC41721	07/11/11	J.B / W.C
AE	F/7	ALTERADA MEDIDA (AREA TSENTA)	EC29630	02/08/11	J.B / A.M
AD	A/2	ADICIONADO NOTA	EC172	07/11/11	J.B / W.C
AC	A/2	REVISADA NOTAS 3 E 4	EC1121	07/11/11	J.B / W.C
AB	A/1	ALTERADO NOME ERA: BROAD	EC1121	07/11/11	J.B / W.C
AA		LIBERACAO			
LT	LC	CHANGE	DATE		

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