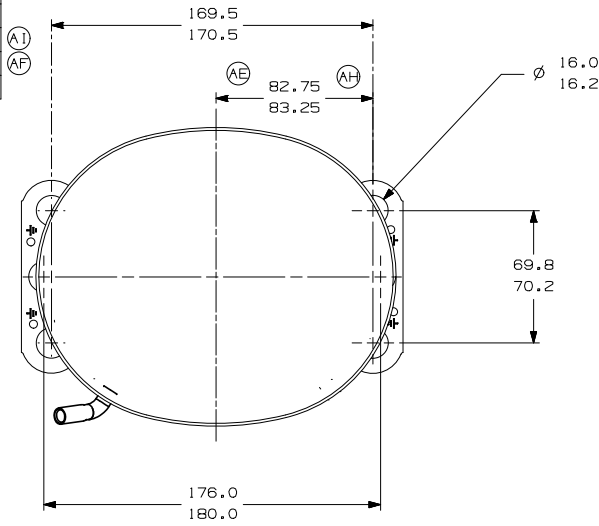
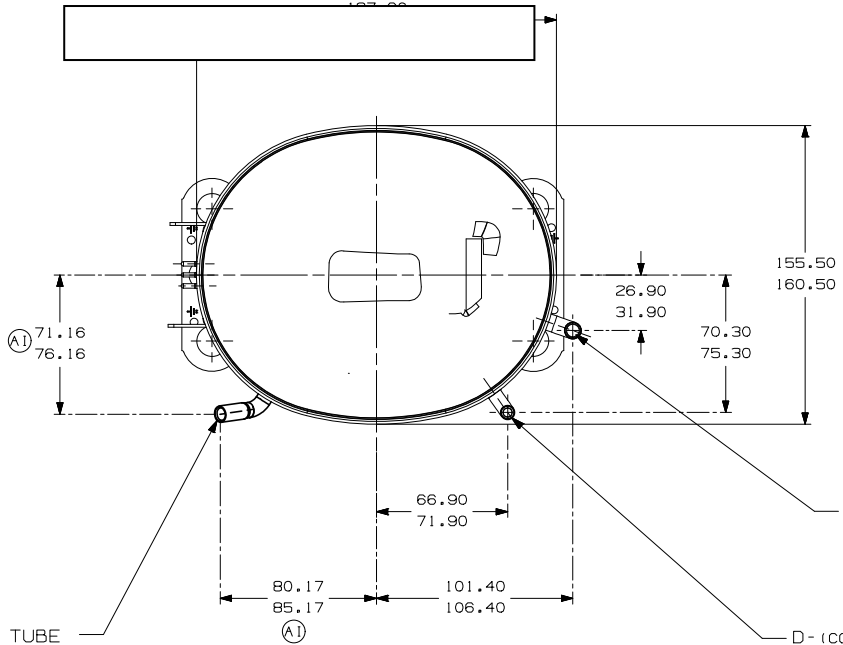


ITEM	PART NUMBER
A	320-10117
B	14963285
C	14947663
D	580-10246
E	14963570



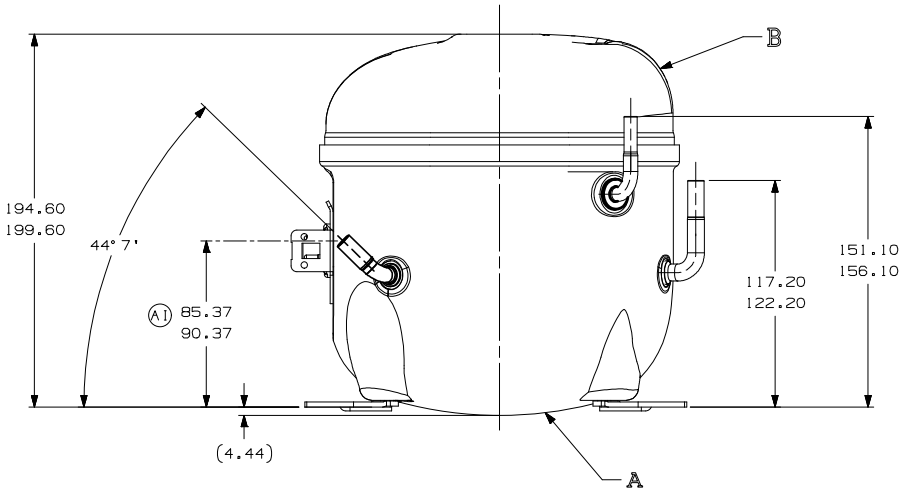
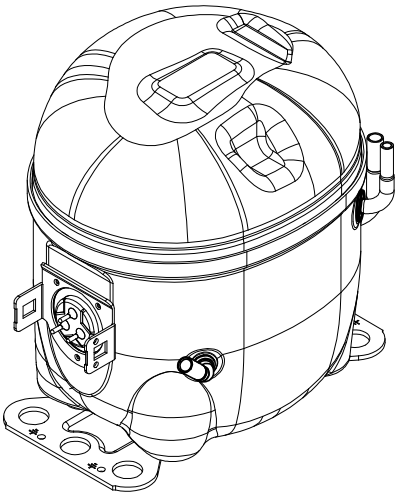
-AUXILIARY VIEW-
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

B5	ERA 91.60-96.60	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
D4	ERA 86.40-91.40	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	CHANGE
E5	ERA 72.10-77.10	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
FB	ERA 14963573	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
F/B	F/B E ACRESG. NOTA	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AG	RETORNADO DETALHE (AREA TSENTA DE PINTURA)	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AF	ALTERADO TUBO D ERA: 14963569	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AE	F/7 ERA:82.75-83.25	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AD	A/2 A/CIONADO NOTA	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AC	REVISADA NOTAS 3 E 4	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AB	A/2 ACRESCENTADA NOTAS 3 E 4	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
AA	ALTERADO NOME ERA: BRODAD	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
LA	LIBERACAO	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
LC	CHANGE	EC102987	03-09-22	06-06-15	EC39887	03-09-22	EC48188	03-09-13	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

● = CATEGORY IV

tecumseh

SALES COMPRESSOR

PARTY NO. DCAE132

OWN. J. BARBANO

CK. ANDRE MARTINEZ

APR. WALTER CORREA

DATE 09/06/11

REF.

SCALE 1:2

PAGE 1/1

FAMILY AE2