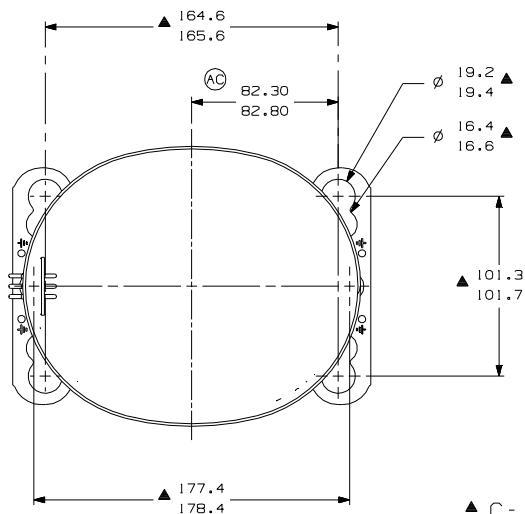
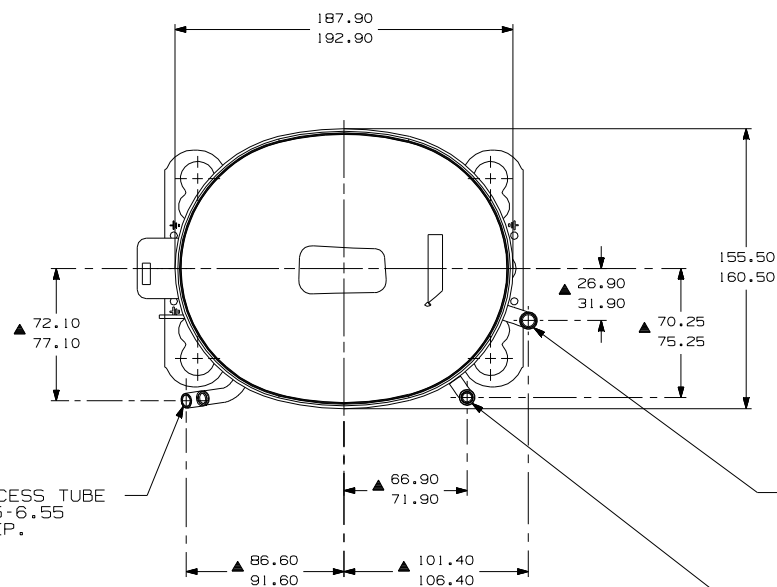




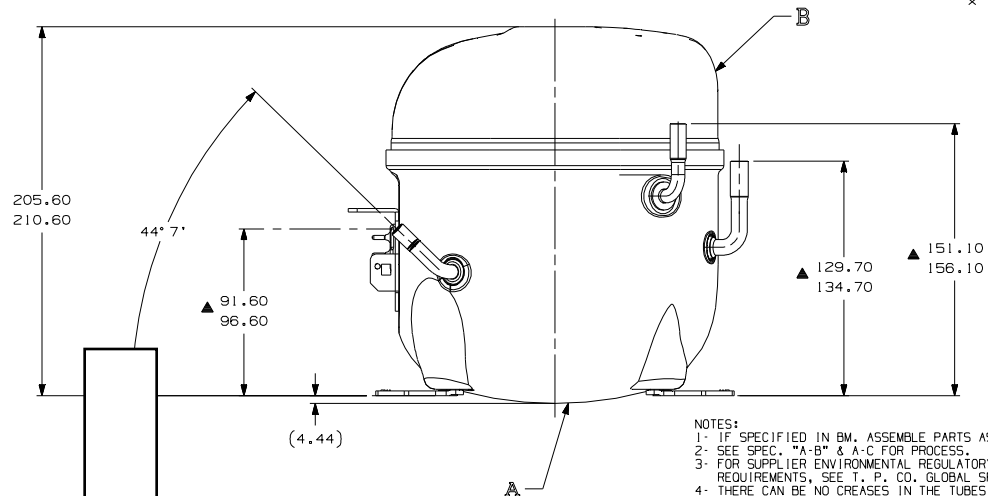
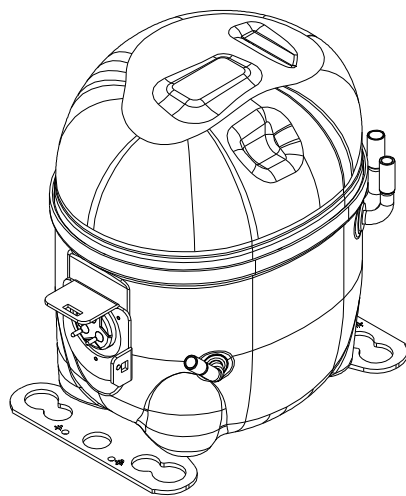
- AUXILIARY VIEW -
FASTENING DIMENSIONS



▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08
 - 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10229
B	14963286
C	14963573
D	580-10243
E	14963571

EC70368 08-08-15 P.F.	EC56697 25-03-15 R.G.	EC48188 31-01-14 P.F.	EC52840 08-08-13 R.G.	EC45076 18-05-12 P.F.	DATE	THIRD ANGLE PROJECTION	NAME	PART NO.
RETIRADO DETALHE (ÁREA LENTA DE PINTURA)	ALTERADO TUBO D (ÁREA LENTA DE PINTURA)	ALTERADA MEDIDA	ALTERADA MEDIDA	LIBERACAO	CHANGE	UNITS: MM	SALES COMPRESSOR	DCAE679
AE	AD A/1	AC F/7	AB A/3	MA	LT LC	DRAWING SIZE: A2	OWN: PAULO	SCALE 1:2
							CK: ANDRE MARTINEZ	PAGE 1/1
							APP: WALTER CORREA	FAMILY AE2
							DATE 19/04/12	
							REF.	



Tecumseh