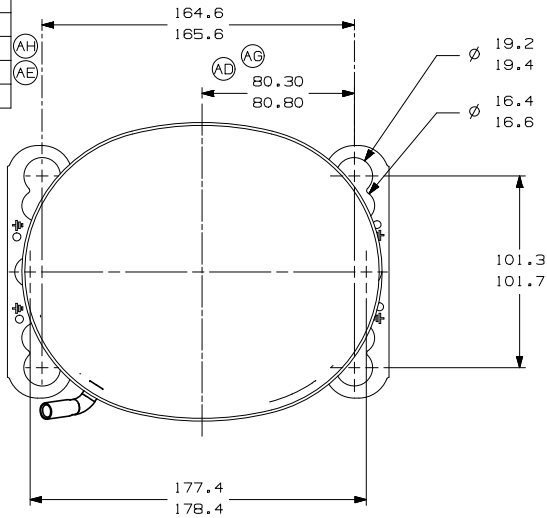
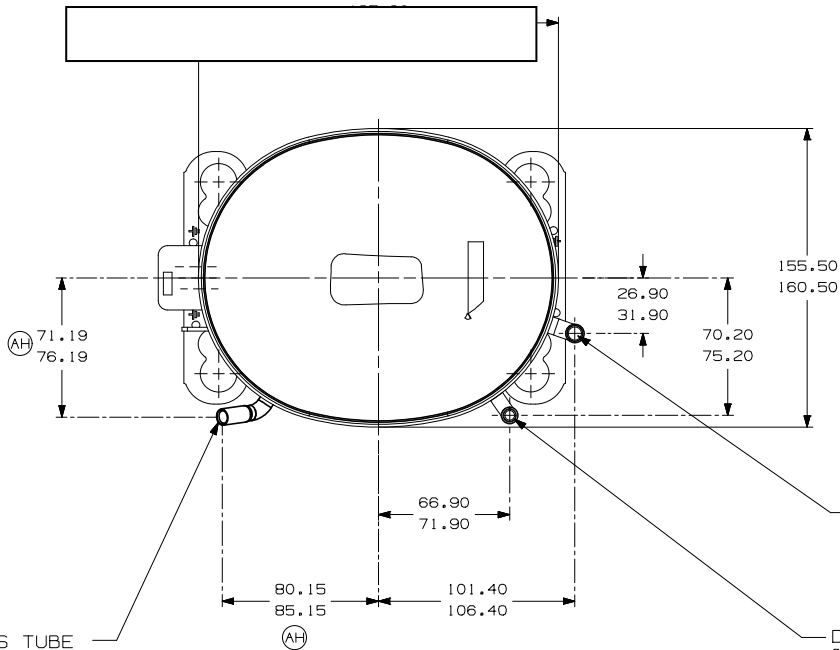


ITEM	PART NUMBER
A	320-10155
B	14963286
C	14947663
D	580-10244
E	14963571



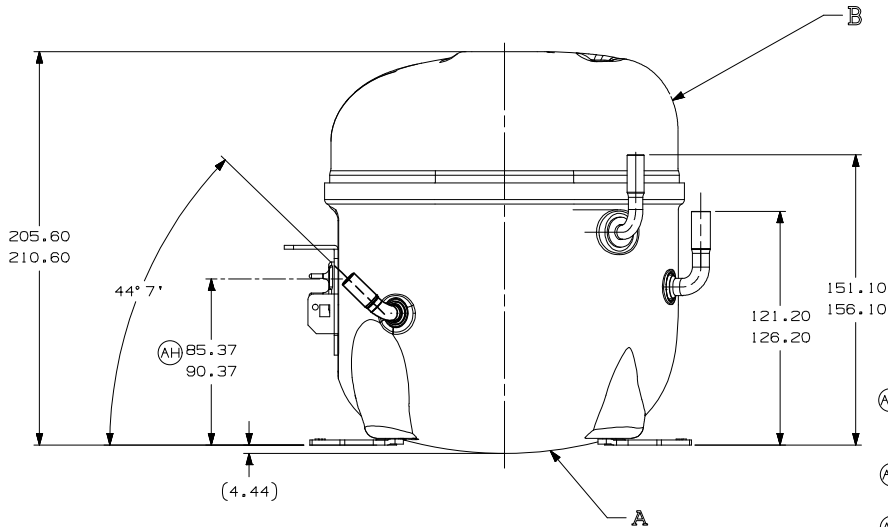
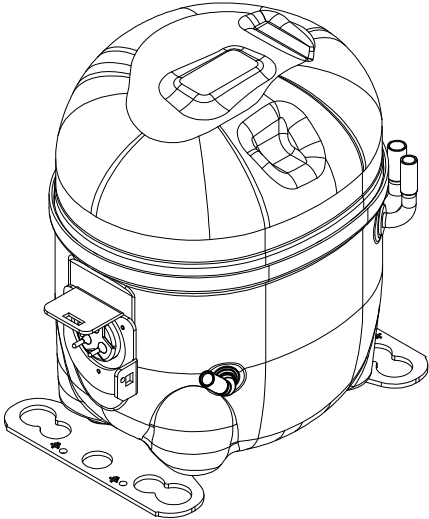
-AUXILIARY VIEW-
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 18.00-19.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB

AC

AG

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

LEGEND:

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV



SALES COMPRESSOR				PART NO. DCAE209	
OWN. J. BARBANO	CK. ANDRE MARTINEZ	APR. WALTER CORREA	SCALE 1:2	PAGE 1/1	FAMILY AE2
DATE 09/06/11	REF.				

ITEM	PART NUMBER	DESCRIPTION	REVISION	DATE	BY	CHKD	APPD	REASON
B5	ERA 91.60-98.60							
D4	ERA 86.60-91.60							
E5	ERA 72.10-77.10							
F8	ERA 14963573							
AG	ALTERADA MEDIDA							
A/2	ERA1: 82.30-82.80							
F/7	E ACRESC. NOTA 6							
AF	DETILHADO DETALHE							
AF	DE PINTURA							
AE	ALTERADO TUBO D							
AE	ERA1: 14963573							
AD	ALTERADA MEDIDA							
AD	ERA180.30-80.80							
AC	A/2 ADICIONADO NOTA							
AB	REVISADA							
AB	NOTAS 3 E 4							
AA	ACRESCENTADA							
AA	NOTAS 3 E 4							
LT	LIBERACAO							