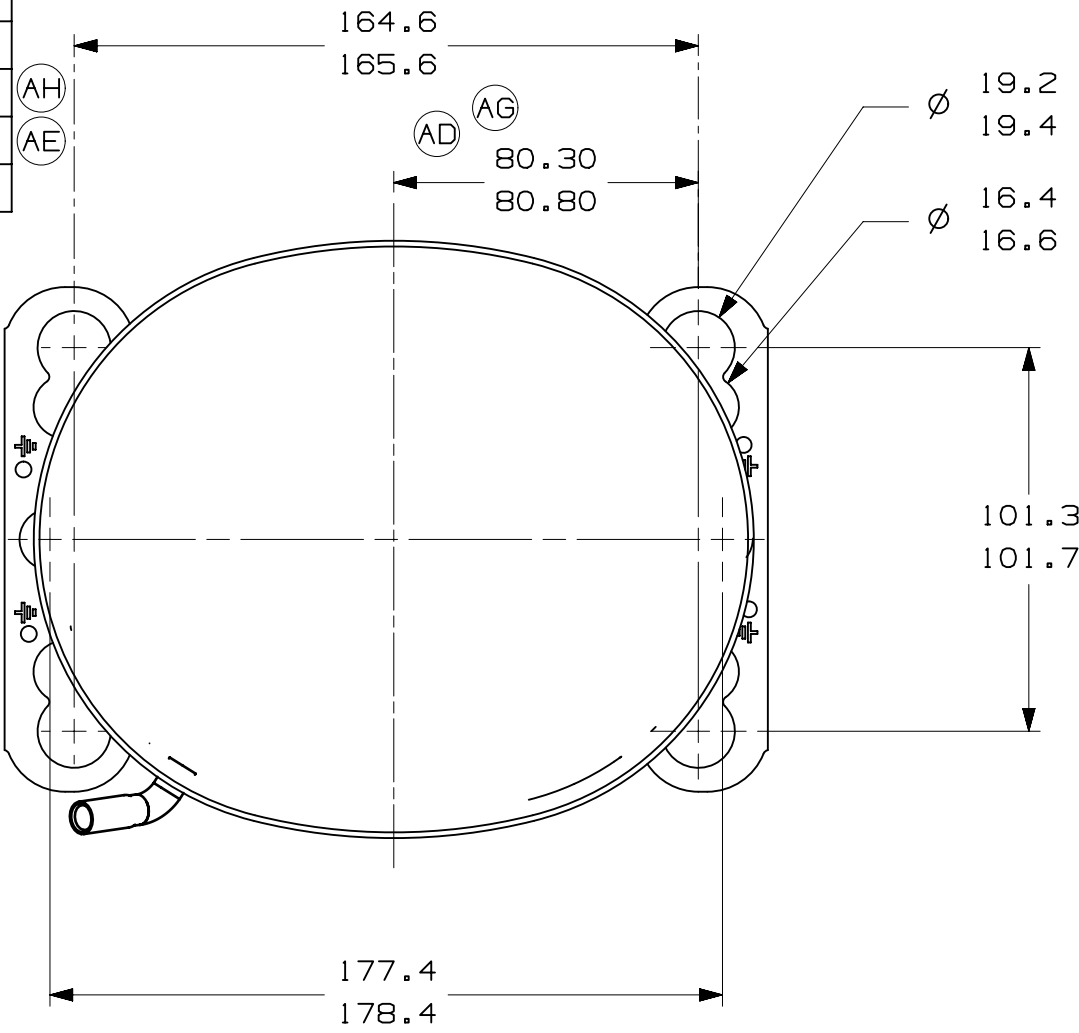
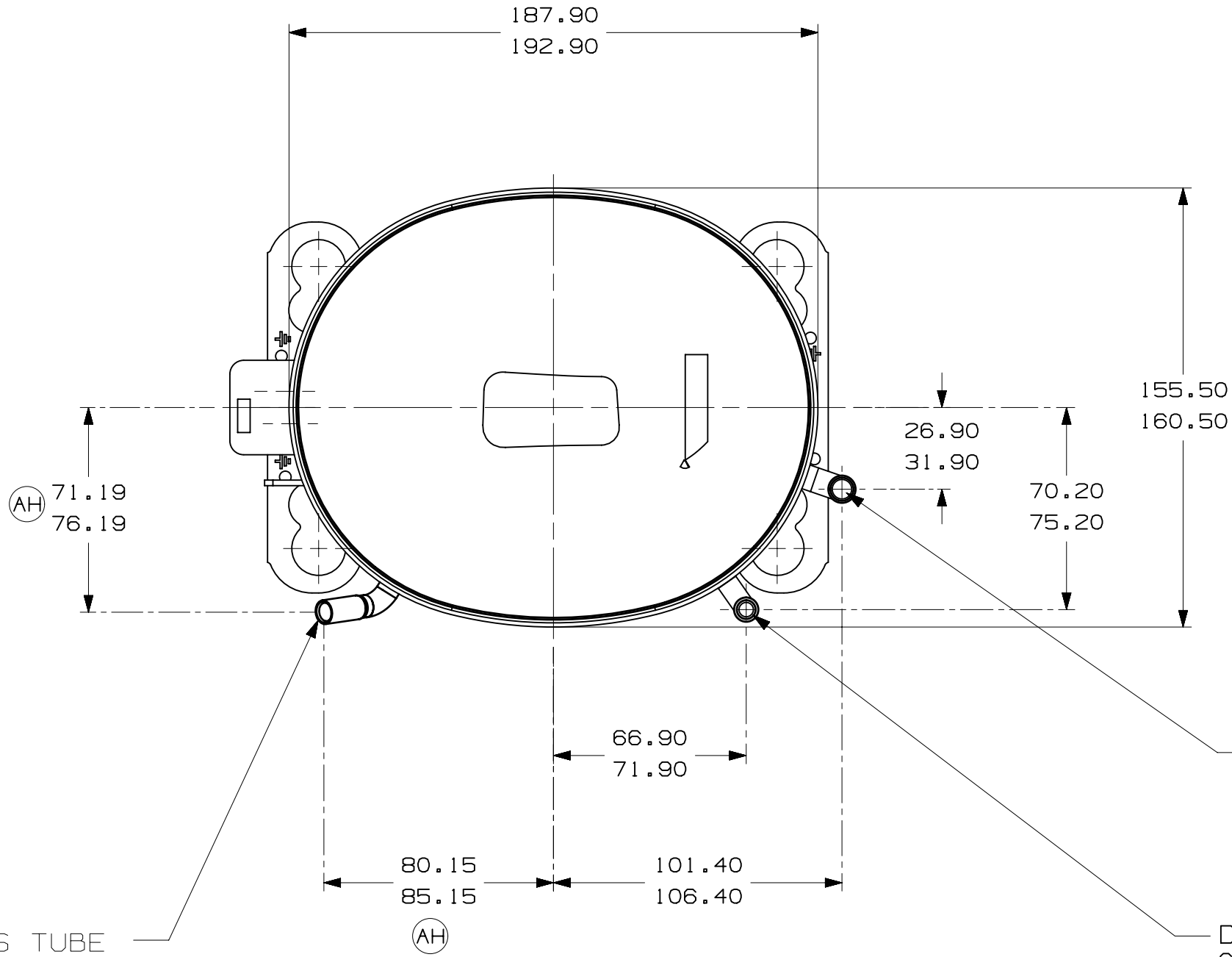


ITEM	PART NUMBER
A	320-10155
B	14963286
C	14947663
D	580-10244
E	14963571



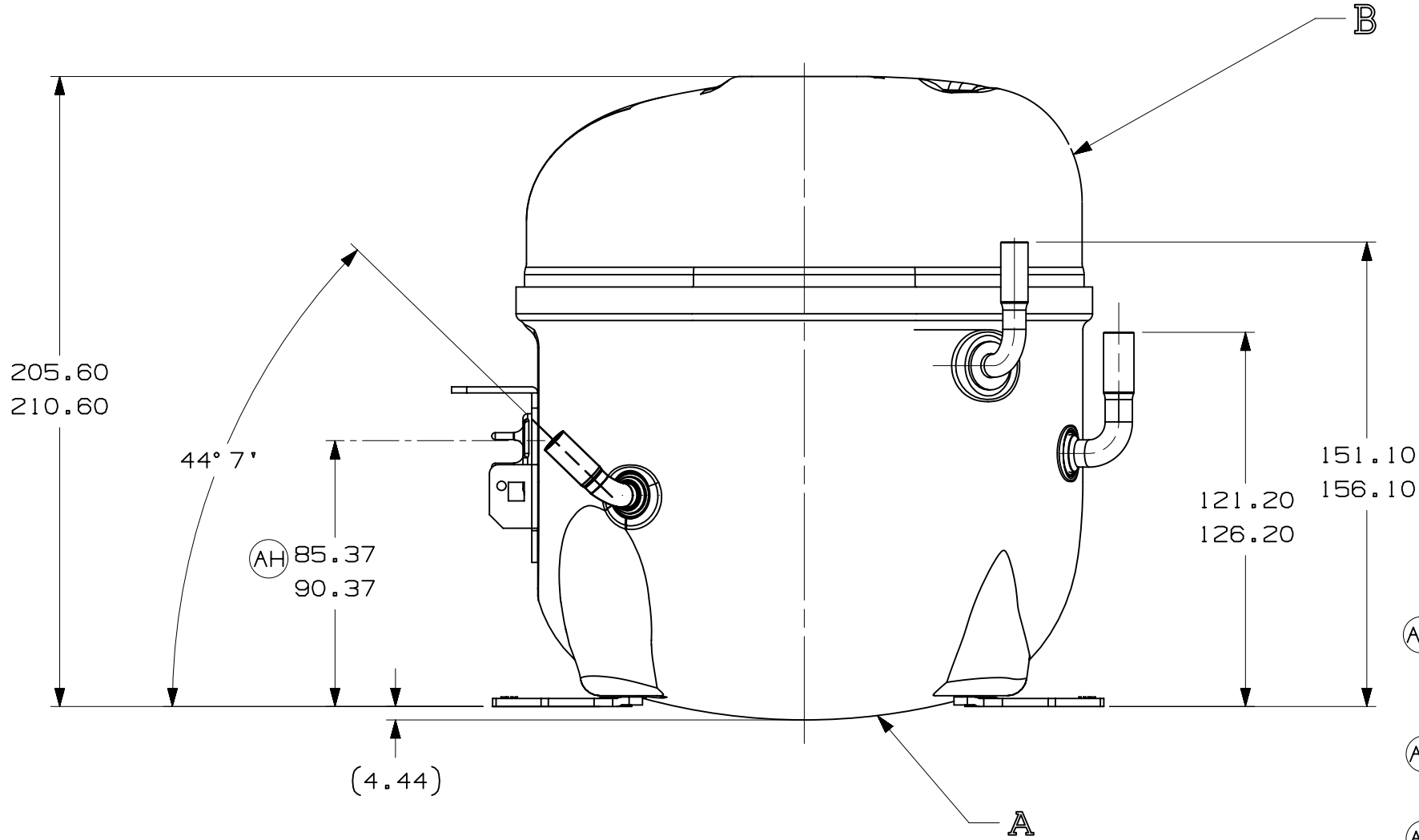
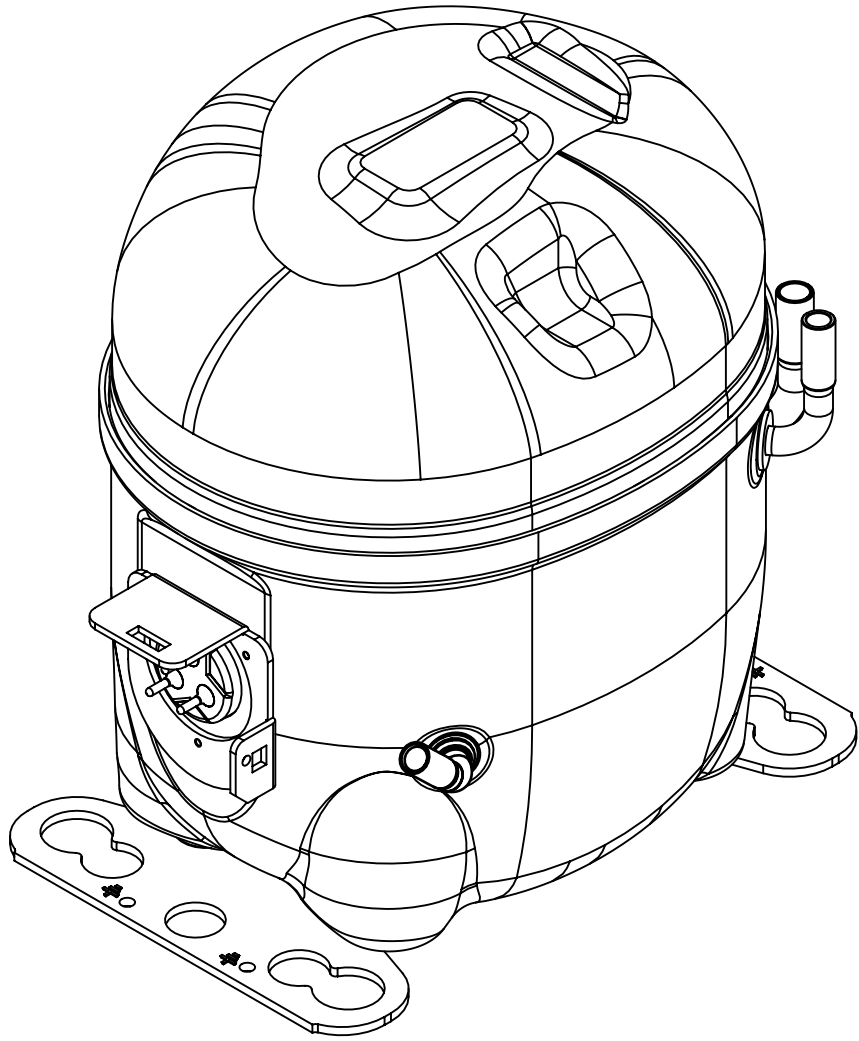
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 18.00-19.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

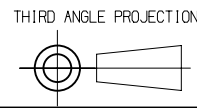


- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB

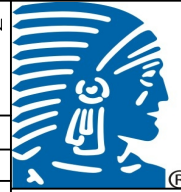
AC

AG



UNITS: mm
DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
■ = CATEGORY IV



Tecumseh

NAME SALES COMPRESSOR		PART NO. DCAE209	
DATE 09/06/11		SCALE 1:2	
REF.		PAGE 1/1	
FAMILY AE2			