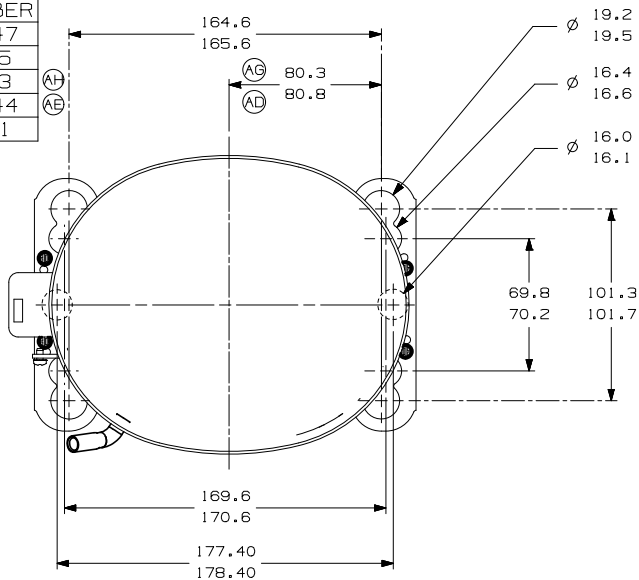
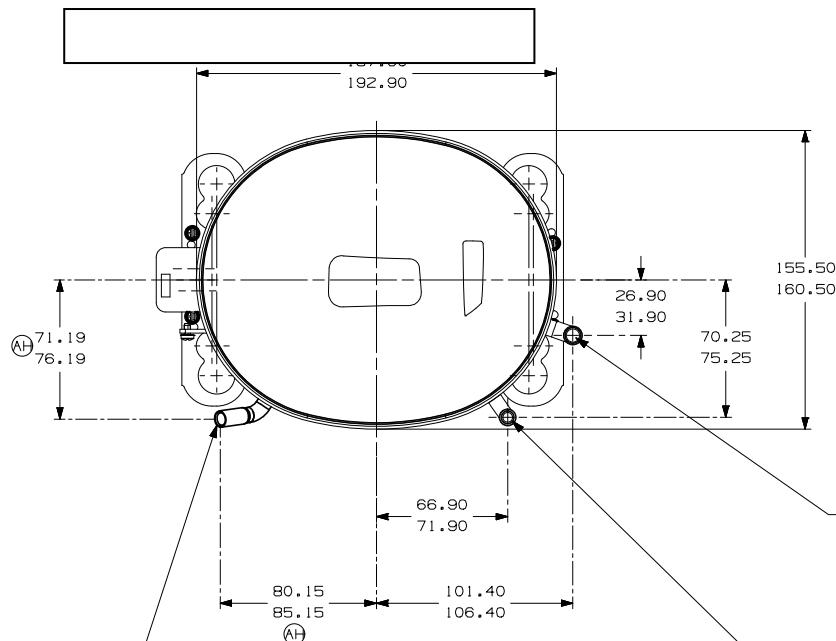


ITEM	PART NUMBER
A	320-10147
B	14963285
C	14947663
D	580-10244
E	14963571



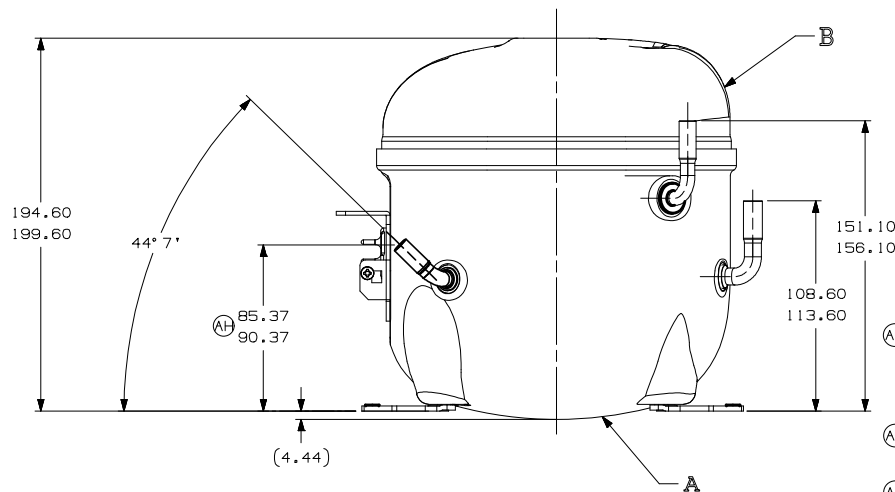
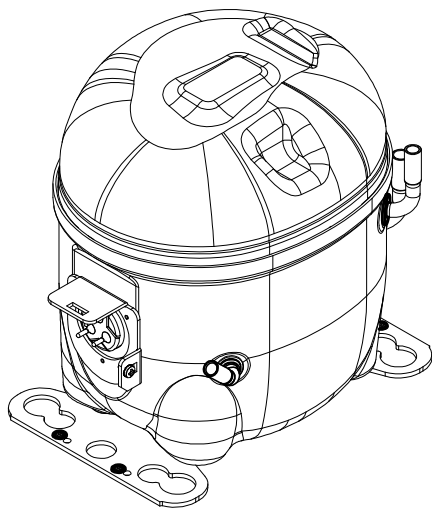
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E- (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

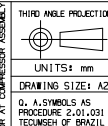
D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C- (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.



tecumseh

NAME			PART NO.	
SALES COMPRESSOR			DCAE212	
DWN.	CK.	APR.	SCALE	PAGE
J. BARBANO	A. MARTINEZ	W. CORREA	1:2	1/1
DATE	REF.		FAMILY	
12/09/11			AE2	

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A/3	ALTERADA MEDIDA	EC80775	
F/7	ERA 14963573	EC80775	
AG	E. ACRESC. NOTA 6	EC80775	
AF	RETIRADO DETALHE	EC70368	
AE	F/8	EC52680	
AD	F/7	EC48188	
AC	A/2	EC52680	
AB	A/2	EC44035	
AA	A/2	EC40629	
LT	LC	EC40629	

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THIRD ANGLE PROJECTION

UNITS: mm
DRAWING SIZE: A2
Q. A. SYMBOLS AS PROCEDURE 2.01.031 TECUNSEH OF BRAZIL