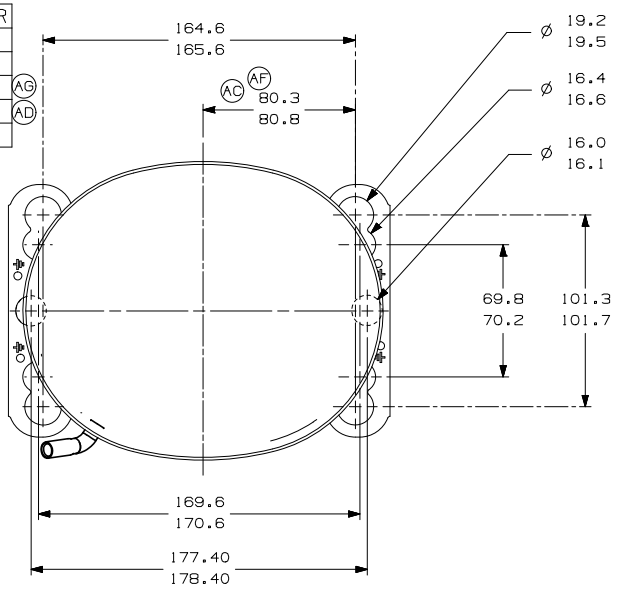
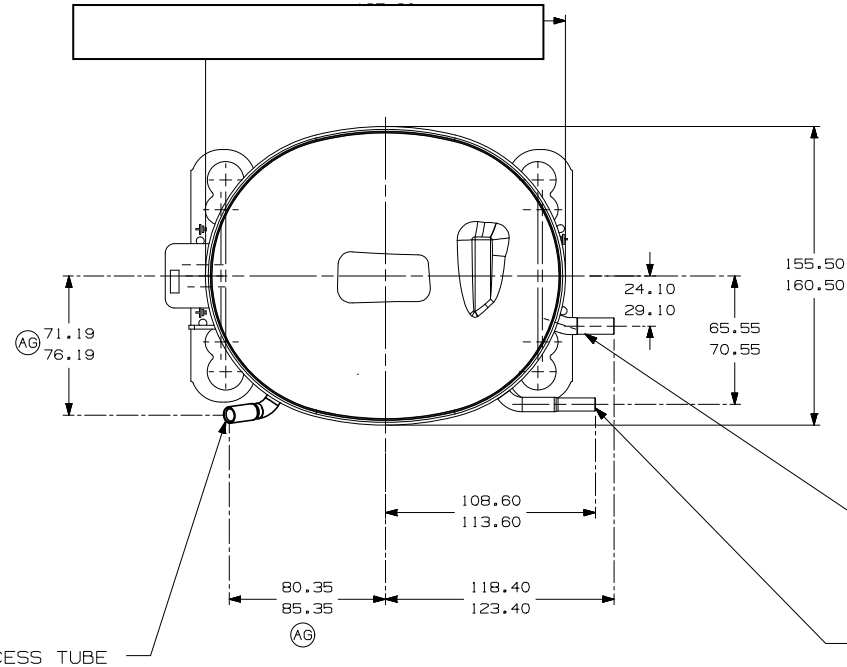
ITEM	PART NUMBER
A	320-10231
B	14963286
C (AG)	14947663
D (AD)	580-10246
E	580-10016



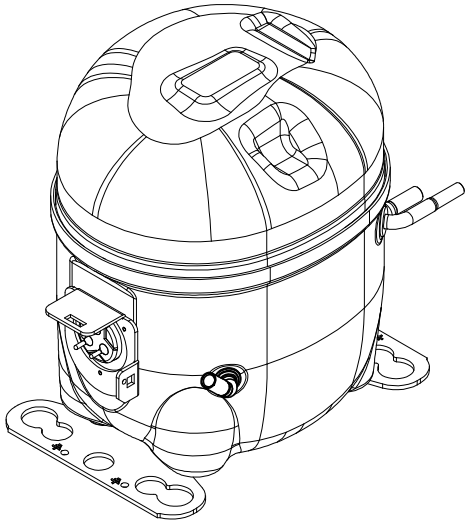
-AUXILIARY VIEW-
FASTENING DIMENSIONS

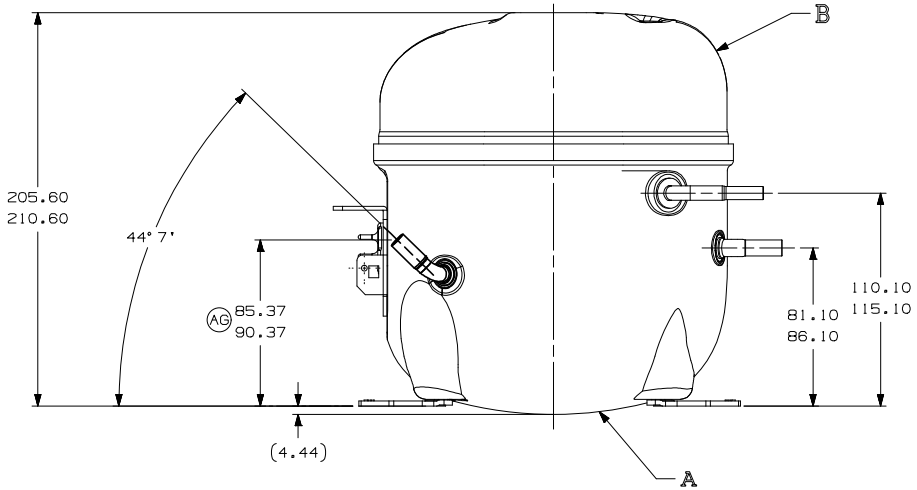


E-(COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D-(COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C-(COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.





NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-84.
(AB) (AF) 4- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

	EC102387 03-05-22 GM. RG.	EC80775 14-02-18 PS. RG.	EC70368 06-06-16 AMP. MC.	EC59687 03-03-15 PS. RG.	EC48188 31-01-14 PS. RG.	EC52840 AMP MF 13-09-13	EC45409 13/06/12 P.S. A.M
B5	ERA 91.60-96.60						
D4	ERA 86.60-91.60						
E5	ERA 72.10-77.10						
F8	ERA 14963573						
	AG	AF	AE	AD	AC	AB	AA
LC	A/2 F/7		-	F/8	F/7	A/2	
LT	ALTERADA MEDIDA ERA: Ø2.36-Ø2.80 E ACRESC. NOTA 4	ALTERADO DETALHE AREA ISENTA DE PINTURA)	RETIRADO DETALHE AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963569	ALTERADA MEDIDA ERA:Ø80.30-Ø80.80	ADICIONADO NOTA	LIBERACAO
DATE							

THIS DRAWING OR PRINT (I) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA., AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL; (II) IS LOANED SUBJECT TO THE RESTRICTION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED OR MADE AVAILABLE TO ANYONE WITHOUT THE EXPRESS PRIOR WRITTEN CONSENT OF TECUMSEH DO BRASIL AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (IV) SHALL BE RETURNED BY RECIPIENT TO TECUMSEH DO BRASIL PROMPTLY AFTER SUCH REQUEST IS MADE.

DO NOT SCALE THIS DRAWING. ALL FEATURES AND DIMENSIONS ARE SUBJECT AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2

Q. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
◆ : CATEGORY IV

tecumseh

NAME	PART NO.
SALES COMPRESSOR	DCAE264

DWN.	CK.	APR.	SCALE	PAGE
PAULO S.	A.MARTINEZ	W.CORREA	1:2	1/1

DATE	REF.	FAMILY
30/04/12	-	AE2