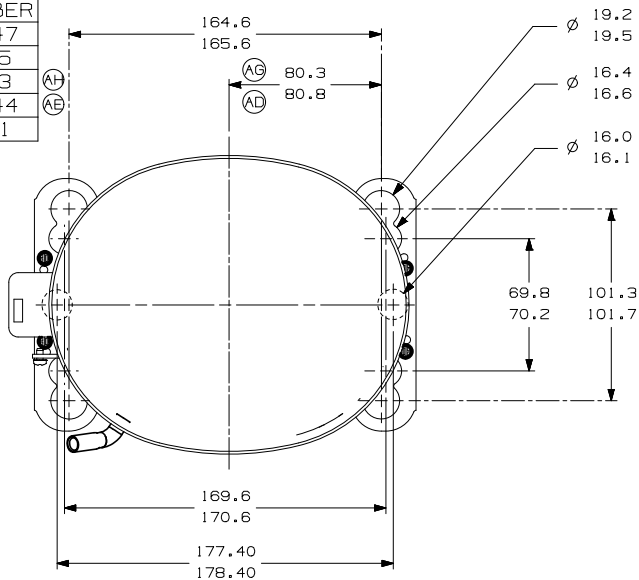
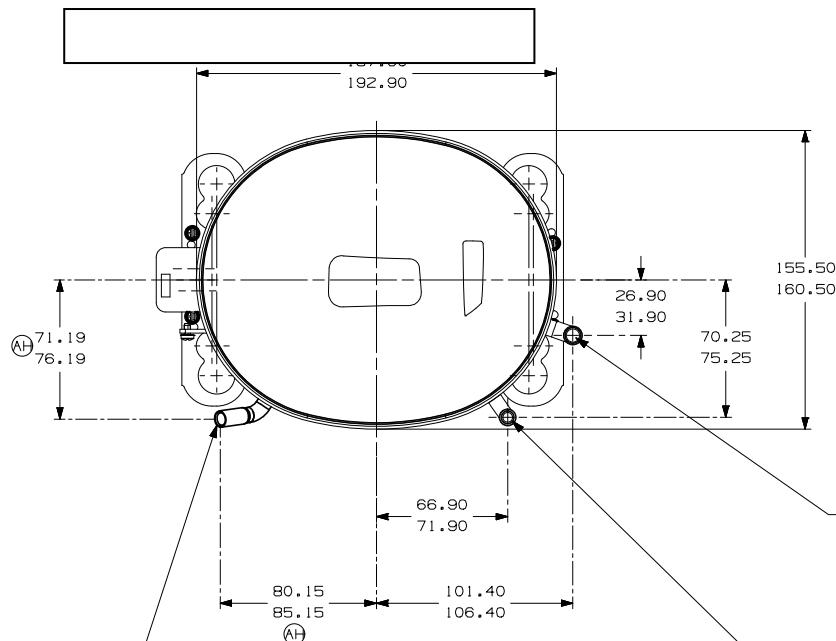


ITEM	PART NUMBER
A	320-10147
B	14963285
C	14947663
D	580-10244
E	14963571



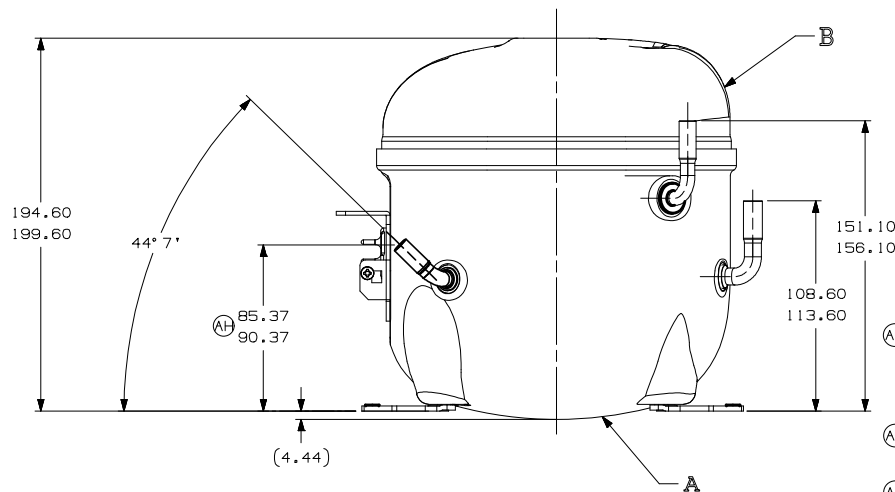
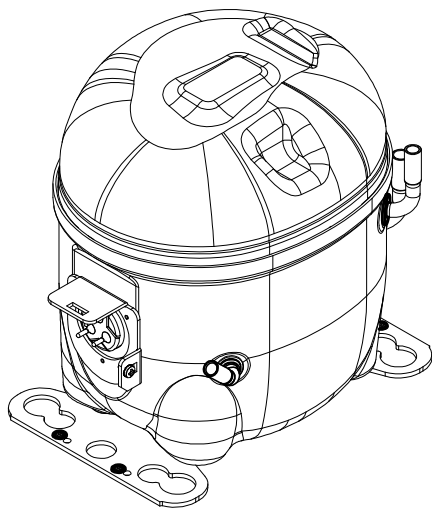
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E- (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C- (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

★ CATEGORY I

▲ CATEGORY II

■ CATEGORY III

● CATEGORY IV



NAME			PART NO.	
SALES COMPRESSOR			DCAE212	
DWN.	CK.	APR.	SCALE	PAGE
J. BARBANO	A. MARTINEZ	W. CORREA	1:2	1/1
DATE	REF.		FAMILY	
12/09/11			AE2	

ITEM	DESCRIPTION	DATE
B5	ERA 91.60-96.60	
D4	ERA 86.60-91.60	
E5	ERA 72.10-77.10	
F8	ERA 14963573	
A/3	ALTERADA MEDIDA	
F/7	ERA 14963573	
AG	E. ACRESC. NOTA 6	
AF	RETIRADO DETALHE	
AE	F/8	
AD	F/7	
AC	A/2	
AB	A/2	
AA	A/2	
LT	LC	

EC102967	03-09-22	BM, R6
EC80775	04-02-19	R6
EC70368	03-08-15	W.C.
EC52687	03-03-15	R6
EC48188	01-01-14	R6
EC52640	03-09-13	W.C.
EC44035	03-09-13	A.M.
EC40629	03-09-11	J.B. & A.M.