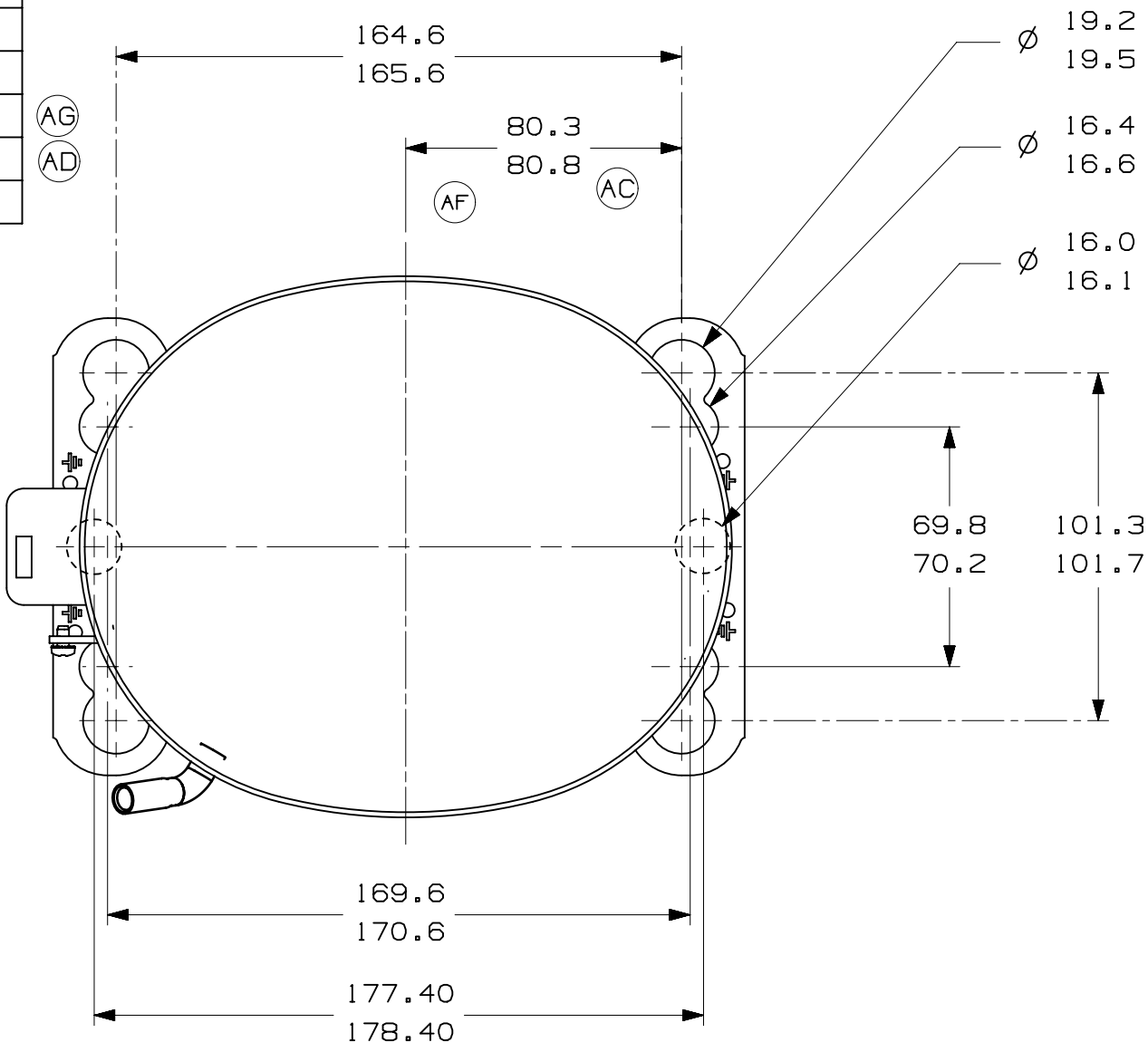
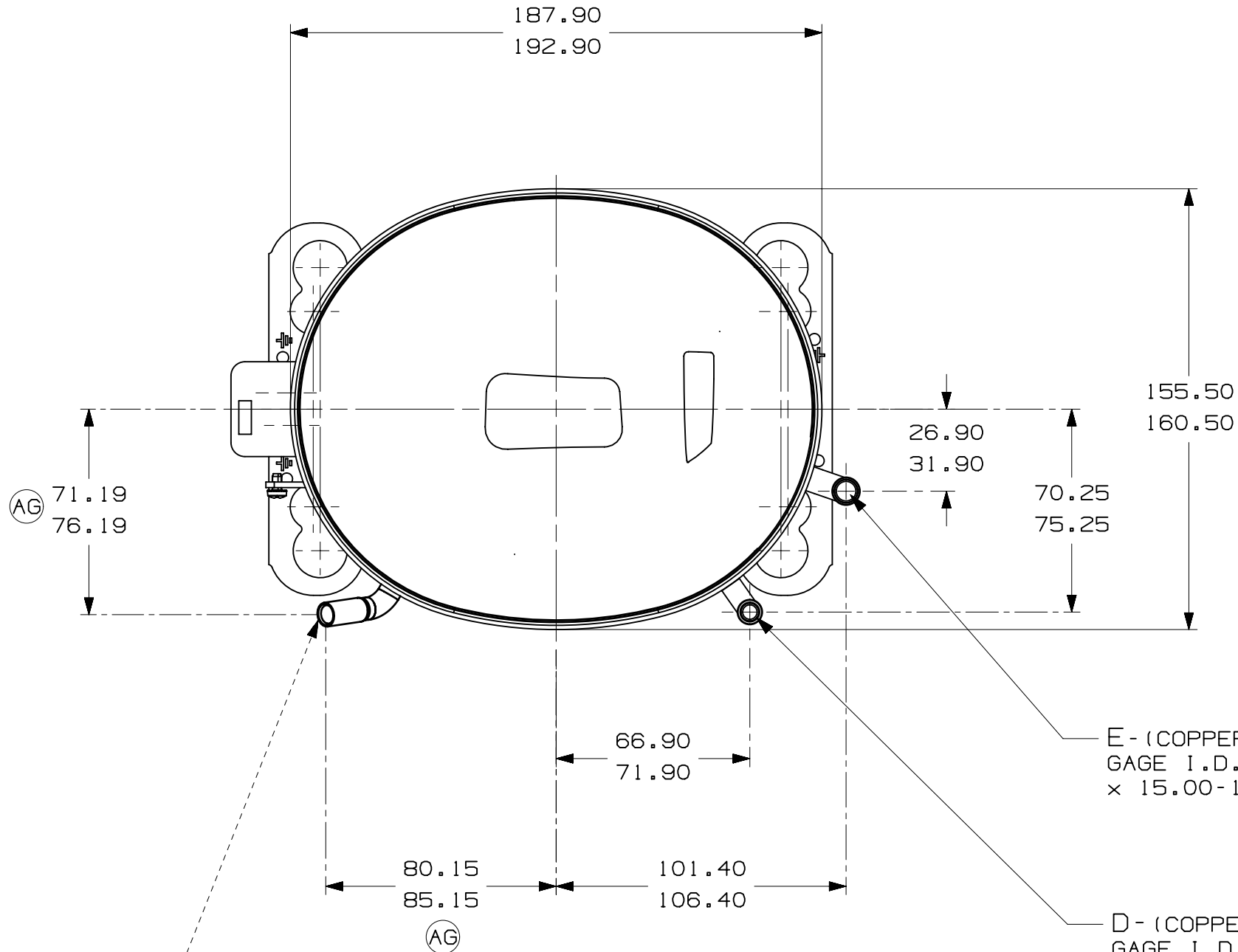


ITEM	PART NUMBER
A	320-10238
B	14963285
C	14947663
D	580-10243
E	14963571



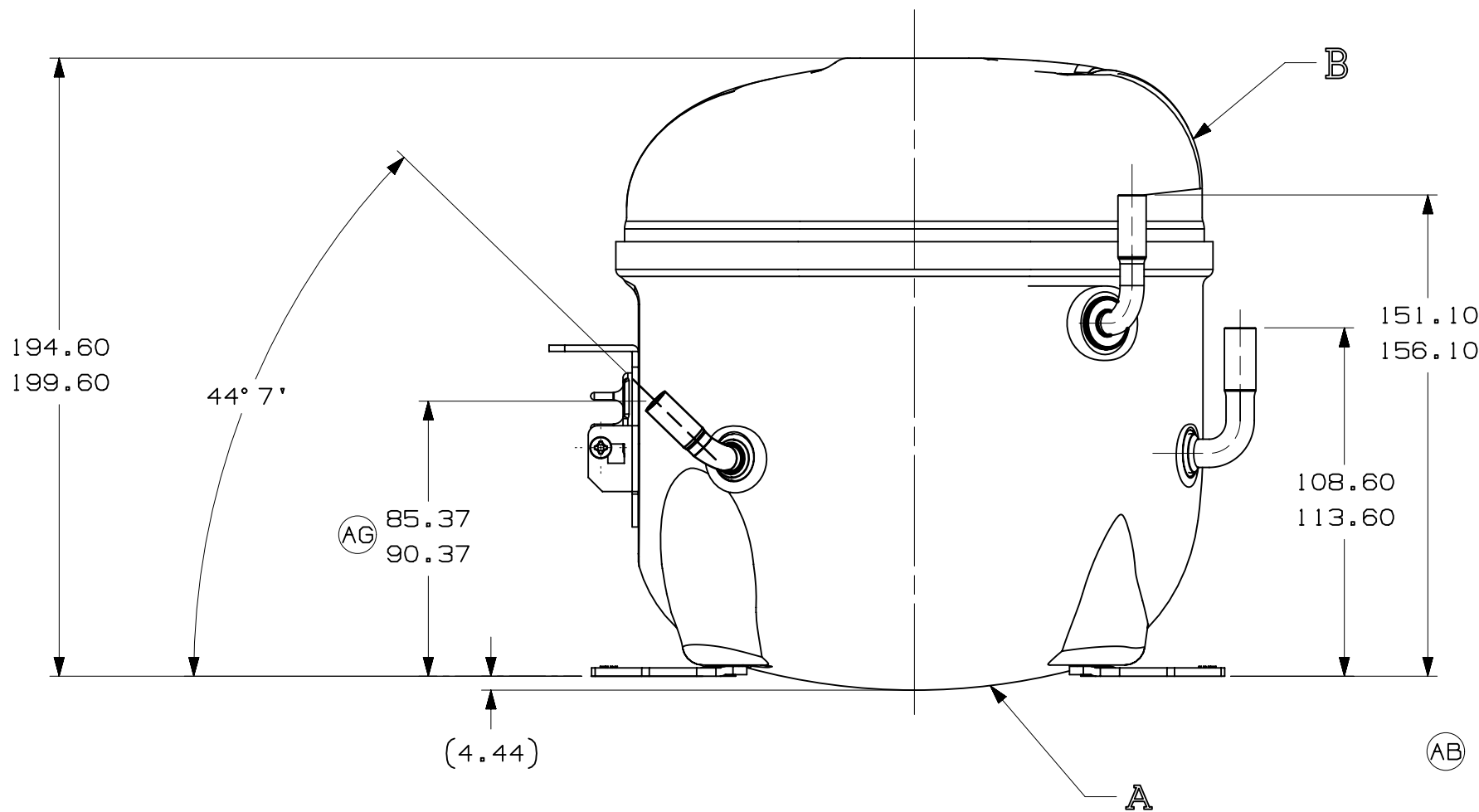
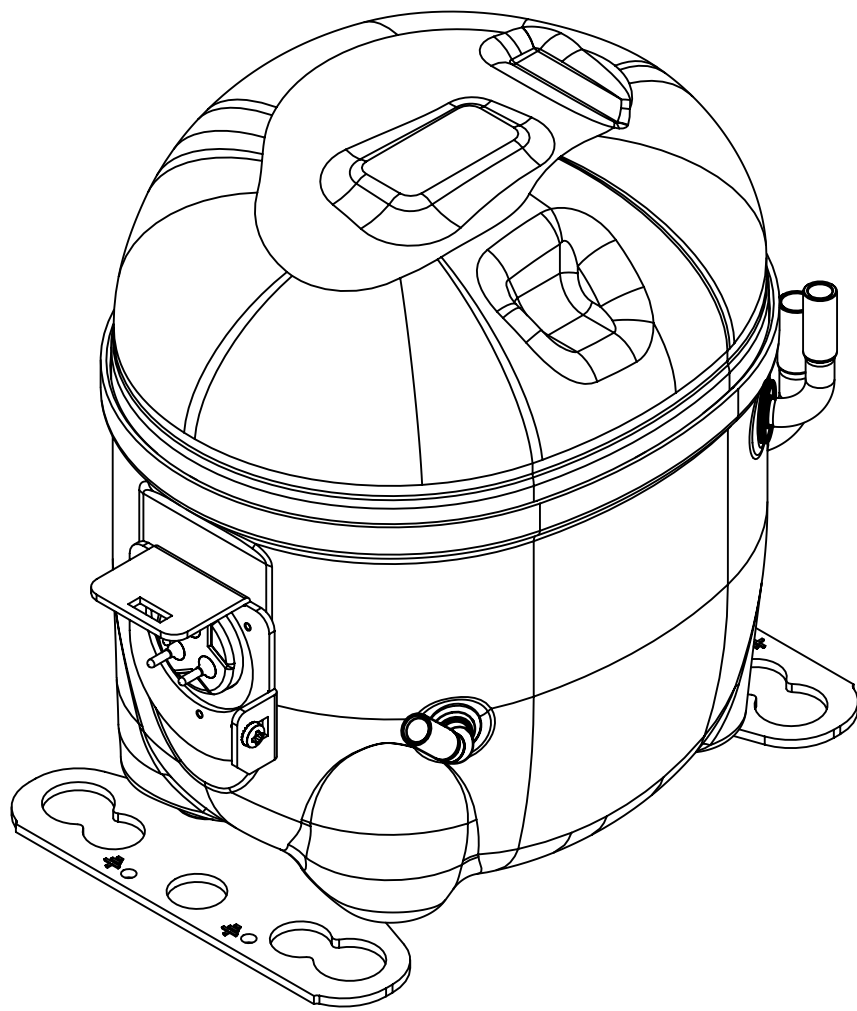
- AUXILIARY VIEW -
FASTENING DIMENSIONS



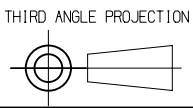
E- (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C- (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

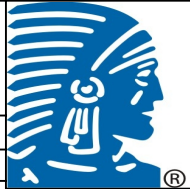


UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS
PROCEDURE 2.01.031
TECUMSEH OF BRAZIL

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV



Tecumseh

NAME
SALES COMPRESSOR

PART NO.
DCAE106

SCALE
1:2

PAGE
1/1

DATE
08/06/12

REF.

FAMILY
AE2

LT	LC	CHANGE	DATE
B5	ERA	91.60-96.60	EC102387 02-05-12 SM, R6.
D4	ERA	86.40-91.40	EC102387 02-05-12 SM, R6.
E5	ERA	72.10-77.10	EC102387 02-05-12 SM, R6.
F8	ERA	14963573	EC102387 02-05-12 SM, R6.
F/7	AF	ALTERADA MEDIDA ERA182.30-82.80 E ACRESC. NOTA 6	EC90775 14-02-18 PS, R6.
AE	AE	RETIRADO DETALHE (AREA USUARIA DE PINTURA)	EC70368 08-08-18 AMP, WC.
AD	F/B	ALTERADO TUBO D ERA: 14963518	EC59887 03-03-15 PS, R6.
AC	F/6	ALTERADA MEDIDA ERA180.3-80.8	EC48188 31-01-14 PS, R6.
AB	A/3	ADICIONADO NOTA	EC52840 AMP, MP, 13-09-13
AA	AA	LIBERACAO	EC48052 28/08/12 P.S., A.M.

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