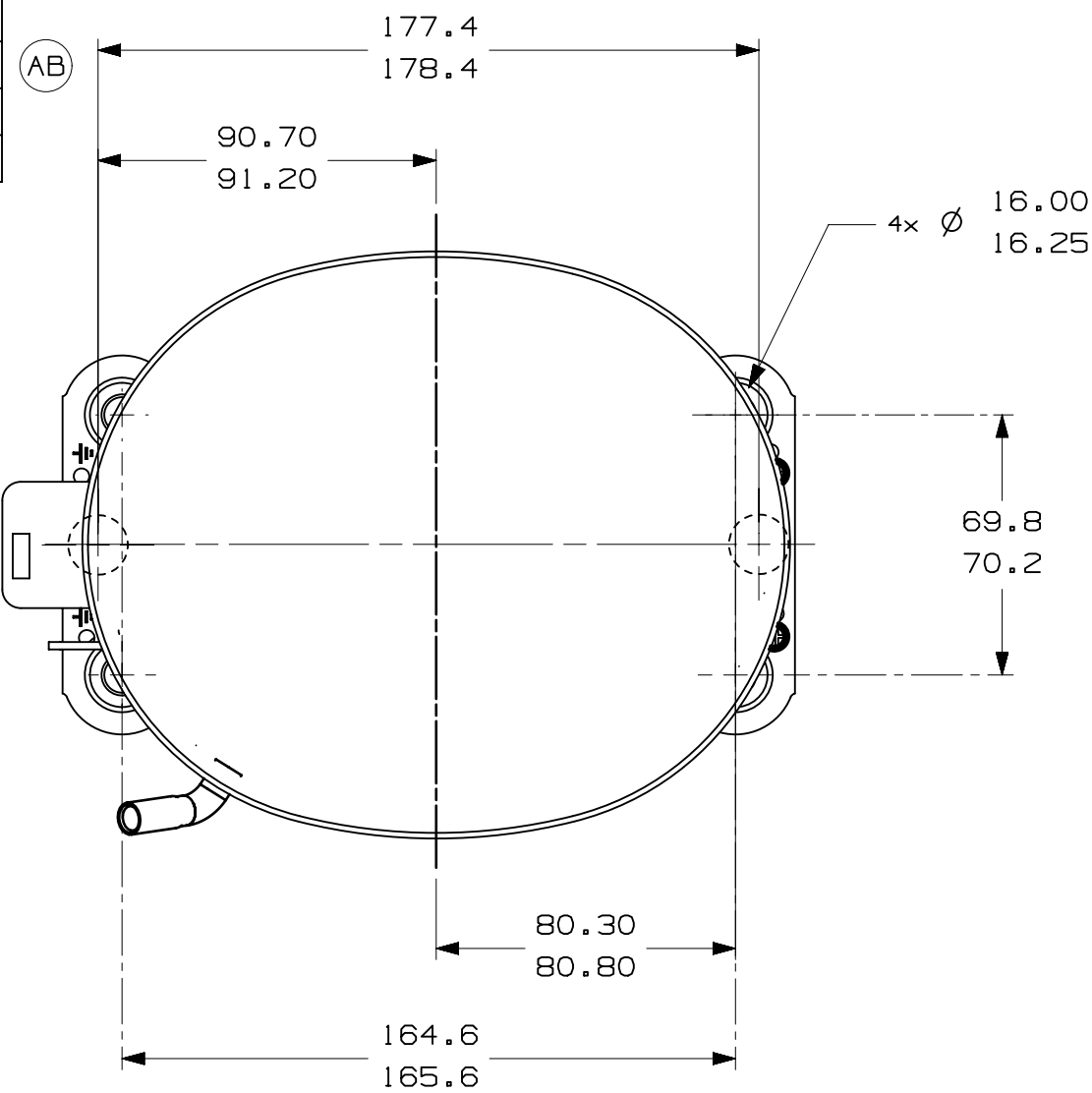
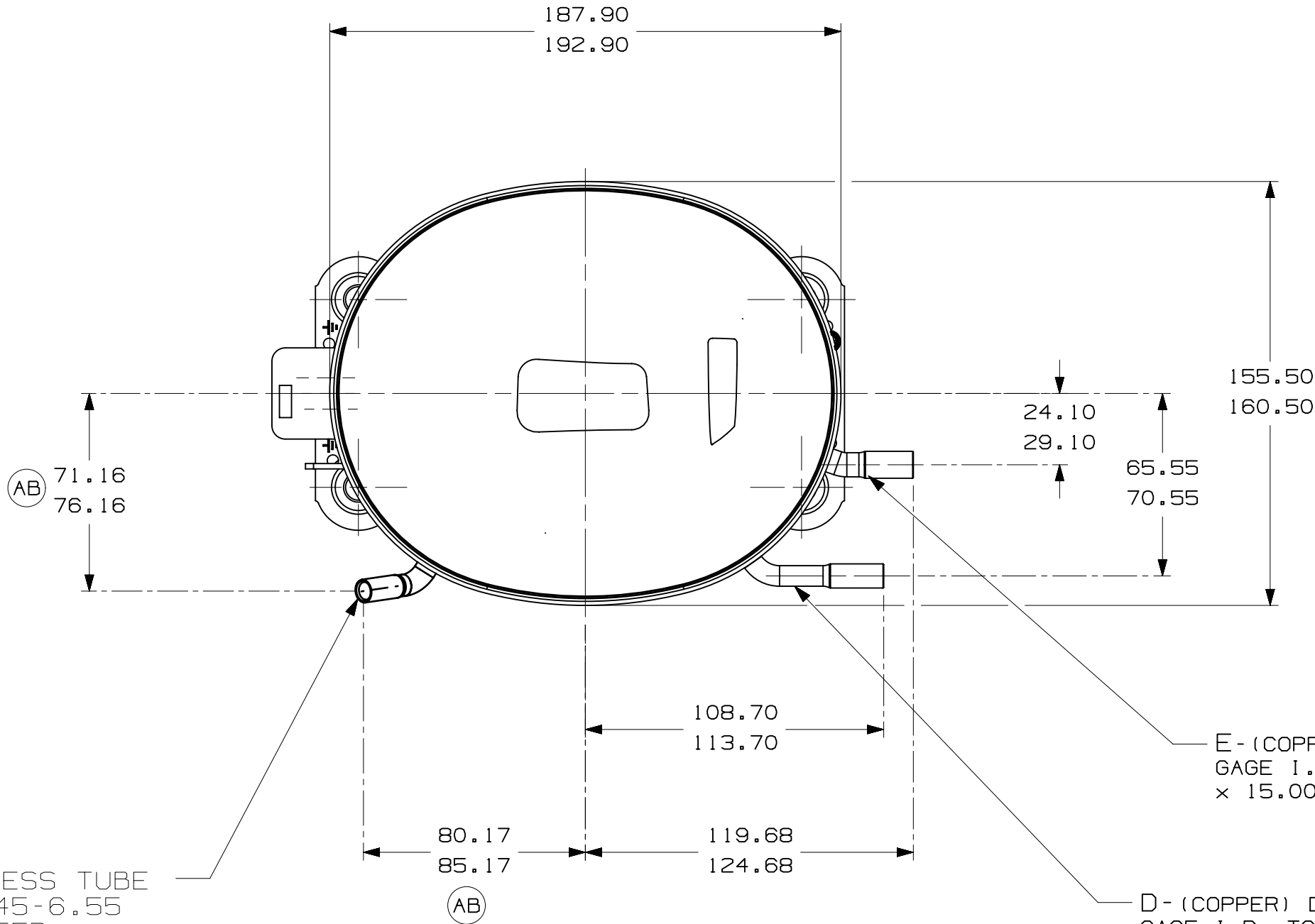


ITEM	PART NUMBER
A	320-10687
B	14963285
C	14947663
D	580-10244
E	580-10019



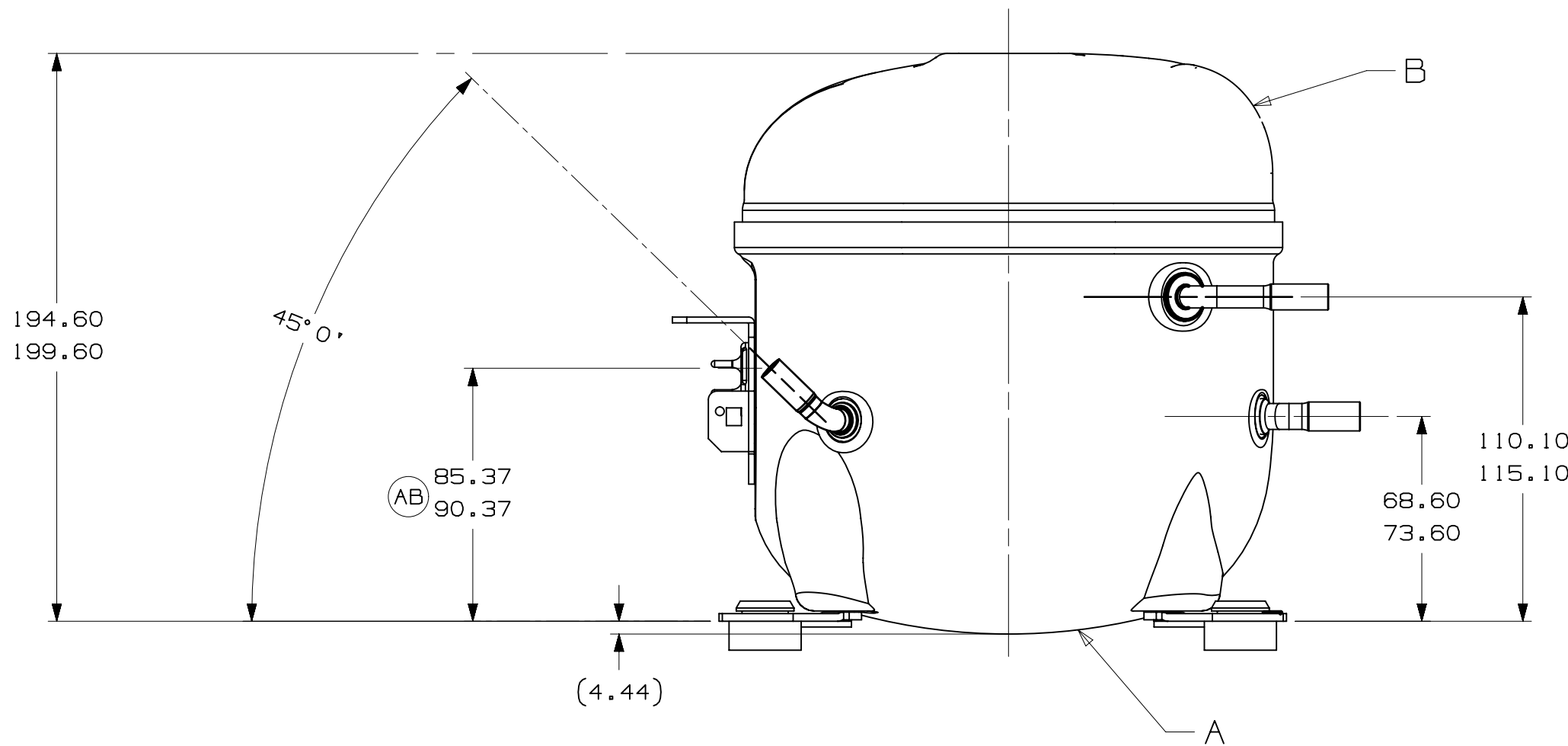
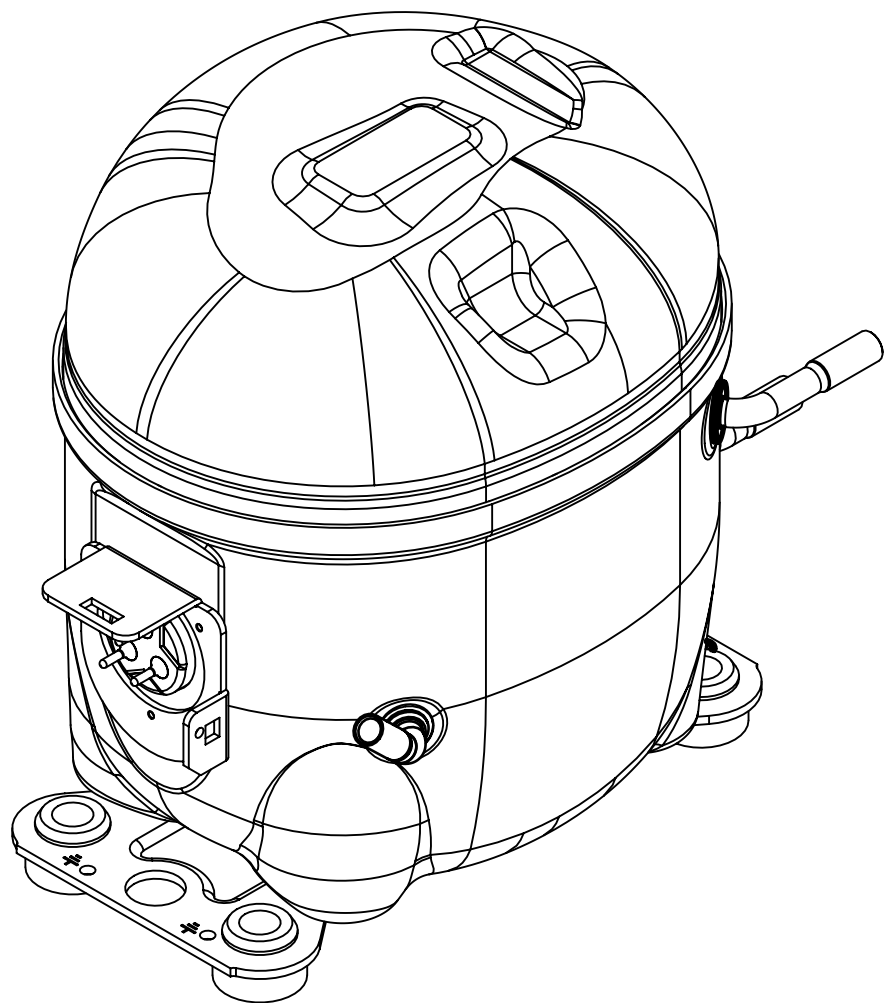
- AUXILIARY VIEW -
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co., A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

A	B5	ERA	91.60-96.60	D4	ERA	86.60-91.60	AB	ERA	72.10-77.10	F8	ERA	14963573	AA	LIBERACAO	LT	LC	CHANGE	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIAL OR SECRET CONDITION AND NOT TO BE REPRODUCED OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND SOLEMNLY AND EXCLUSIVELY AS PRESENTED BY TECUMSEH DO BRASIL AND NOT OTHERWISE. (111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (111) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★

= CATEGORY I

▲

= CATEGORY III

■

= CATEGORY IV

NAME

SALES COMPRESSOR

DATE

19-10-20

PART NO.

DCAE707

SCALE

1:2

PAGE

1/1

FAMILY

AE2

REF.



Tecumseh