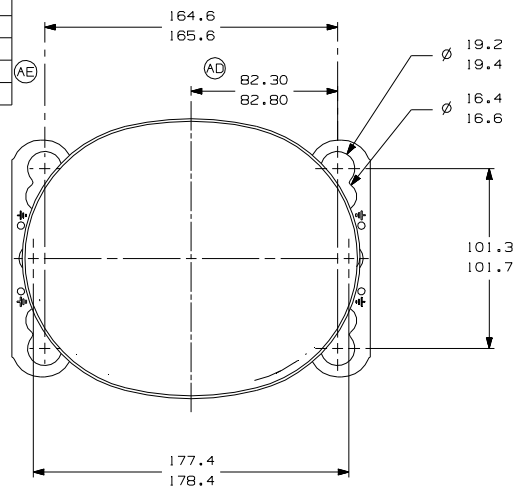
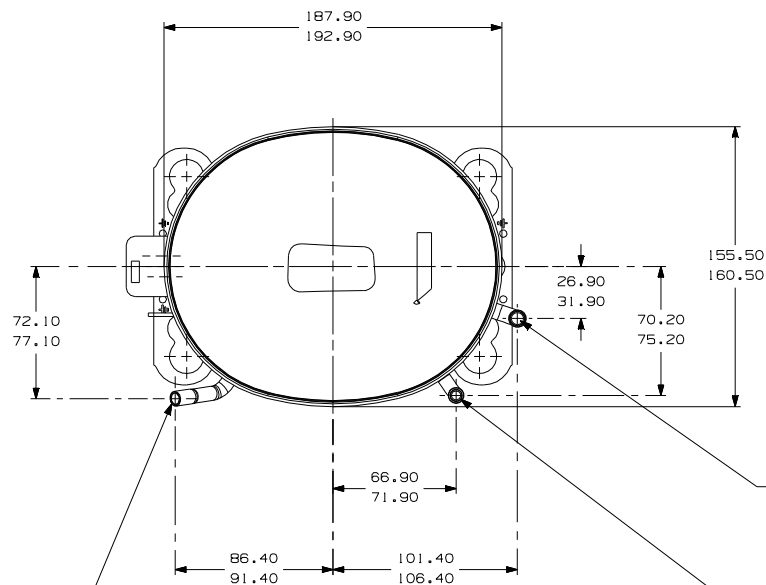


ITEM	PART NUMBER
A	320-10155
B	14963286
C	14963573
D	580-10244
E	14963571



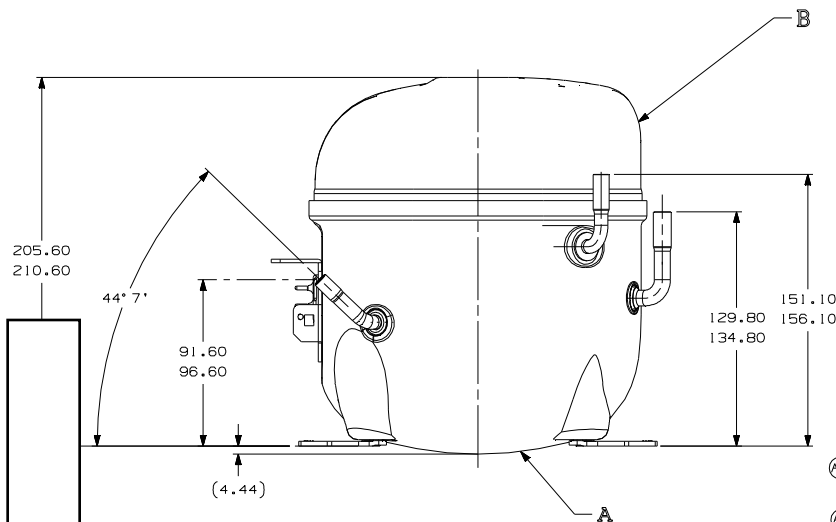
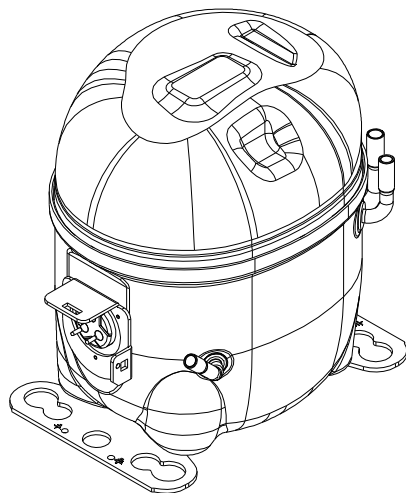
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

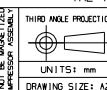
E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 18.00-19.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

RETRABO DE VALVULAS (DE FINTURA)	ALTERADO TUBO D ERA: 14963518	ALTERADA MED DA ERA: 30-80-80	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	LIBERACAO	DATE
EC70368 08-08-18 A.M.	EC59087 03-03-15 P.S.	EC48188 21-01-14 P.S.	EC50840 13-09-13 A.M.	EC44035 08-06-12 A.M.	EC41412 23-11-11 J.B. / A.M.		
AF	AE F/B	AD F/7	AC A/2	A/2	A/2	AA	LT
							LC



Tecumseh

NAME: SALES COMPRESSOR		PART NO.: DCAE209	
OWN: J. BARBANO	CK: ANDRE MARTINEZ	APP: WALTER CORREA	SCALE: 1:2
DATE: 09/06/11	REF:	FAMILY: AE2	PAGE: 1/1