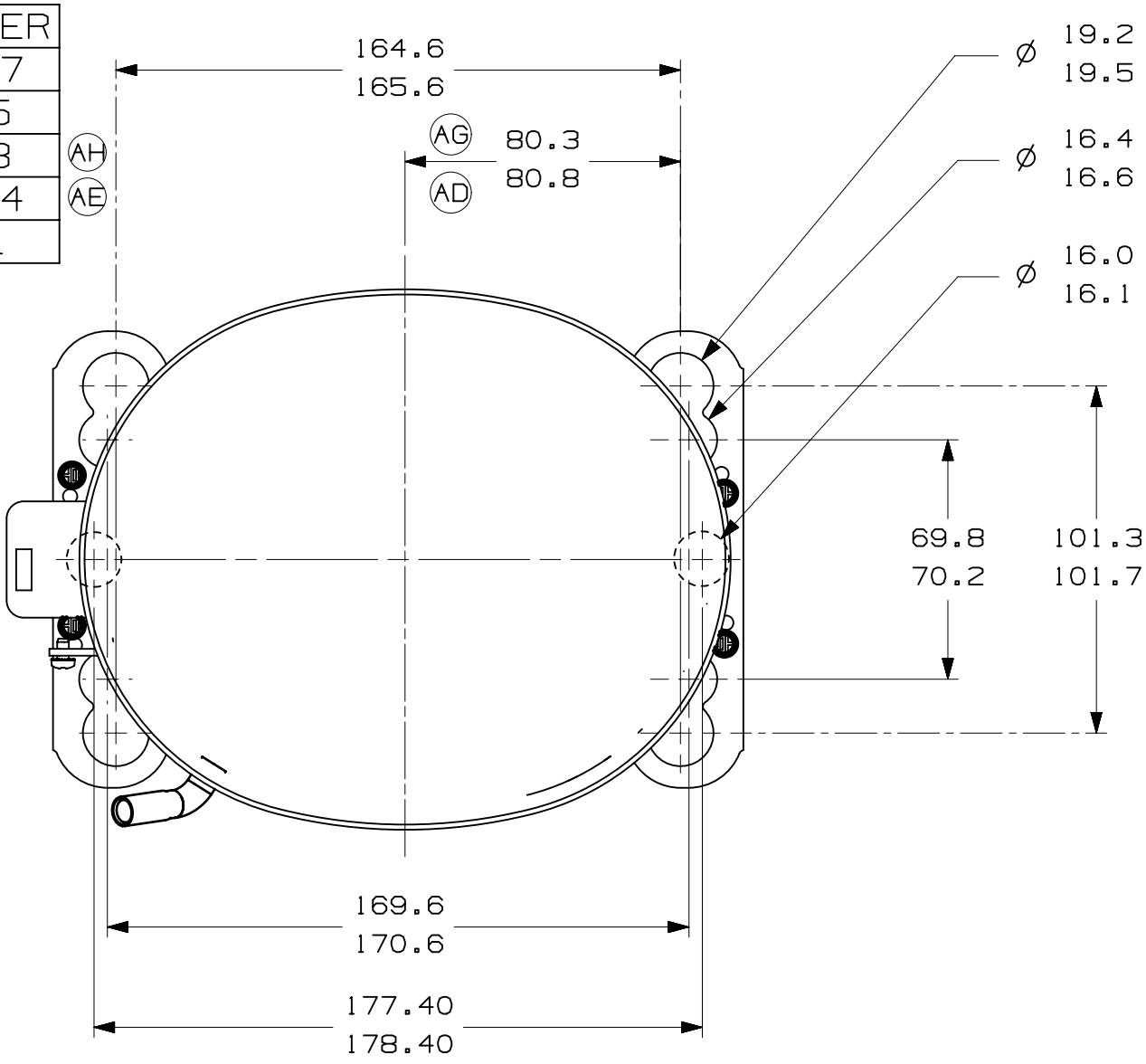
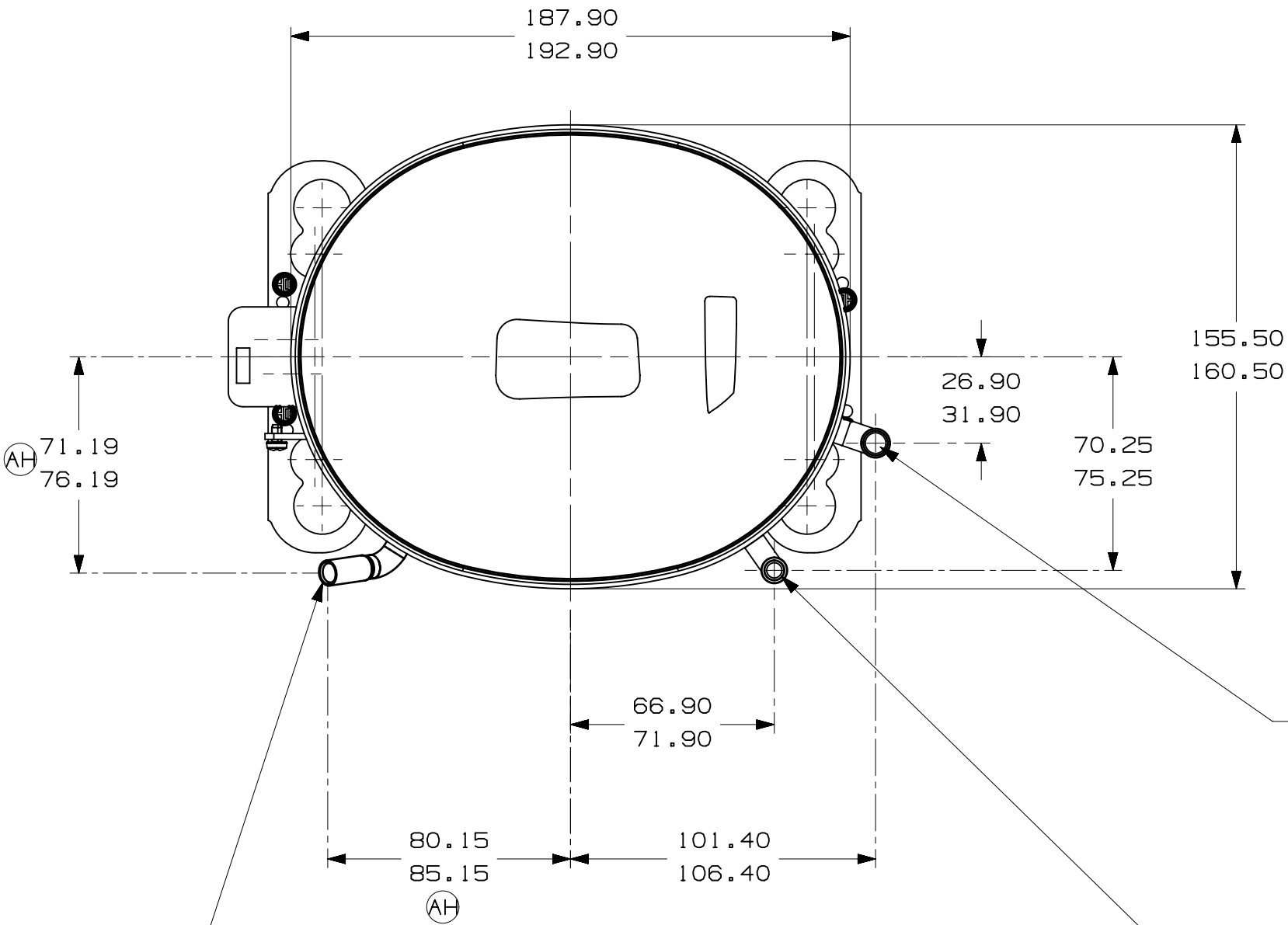


ITEM	PART NUMBER
A	320-10147
B	14963285
C	14947663
D	580-10244
E	14963571



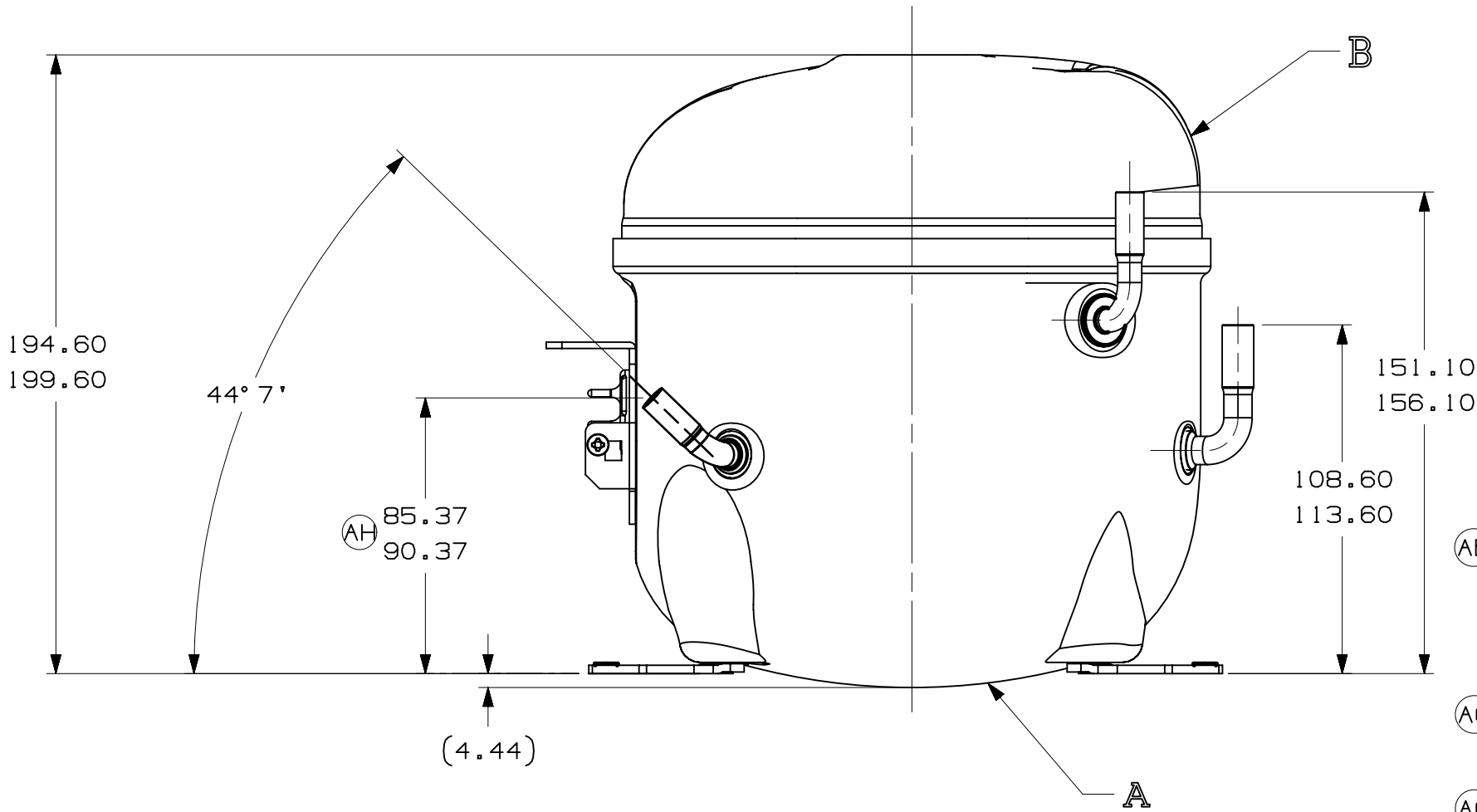
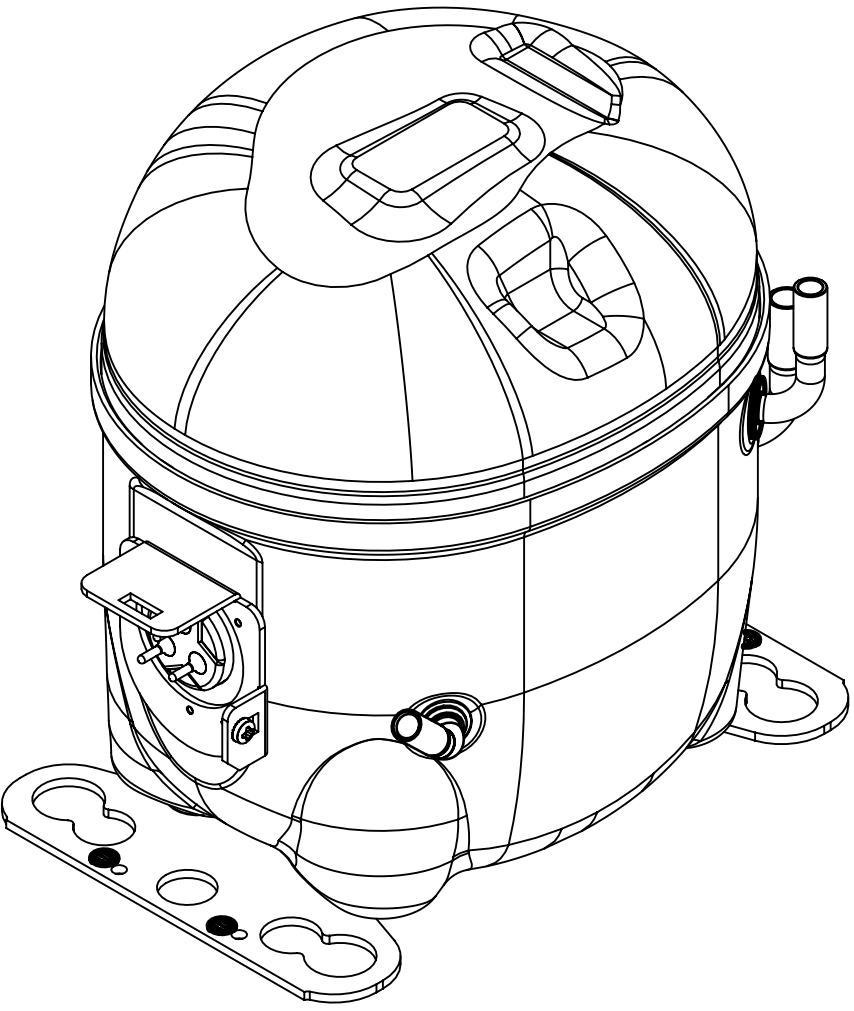
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

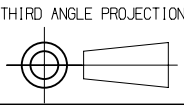
E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

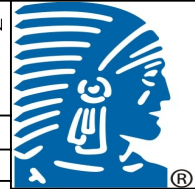
										EC102387 02-05-22 GM. RG.	EC80775 14-02-18 PS. RG.	EC70388 08-06-18 AMP. WC.	EC59887 03-03-15 PS. RG.	EC49188 31-01-14 PS. RG.	EC52840 AMP. WC. 13-09-13	EC44035 08/06/12 PS. A.M	EC40829 28/09/11 J.B / A.M	DATE	THIRD ANGLE PROJECTION 												
										ERA 91.60-96.60	ERA 86.60-91.60	ERA 72.10-77.10	ERA 14963573	ALTERADA MEDIDA ERA: 82.30-82.80 E ACRESC. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963519	ALTERADA MEDIDA ERA: 80.30-80.80	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	LIBERACAO										
										B5	D4	E5	F8	A/3 F/7	--	F/8	F/7	A/2	A/2	A/2	LT	LC	CHANGE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN AND NOT BE REPRODUCED, COPIED, OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND NOT OTHERWISE BY ANY OTHER PARTY. (111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (111) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.							
										AA														DO NOT SCALE THIS DRAWING. ALL FER- ROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY							
																				O. A. SYMBOLS AS PROCEDURE 2-01,031 TECUMSEH OF BRAZIL		NAME		SALES COMPRESSOR		PART NO.		DCAE212			
																				★ = CATEGORY I				SCALE		PAGE		1 : 2 1 / 1			
																				▲ = CATEGORY II											
																				■ = CATEGORY III											
																				▣ = CATEGORY IV											
																						DATE		12/09/11		REF.		FAMILY		AE2	



UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
- ★ = CATEGORY I
 - ▲ = CATEGORY III
 - = CATEGORY IIII
 - = CATEGORY IV



Tecumseh

NAME		PART NO.	
SALES COMPRESSOR		DCAE212	
DATE		SCALE	
12/09/11		1:2	
REF.		PAGE	
		1/1	
		FAMILY	
		AE2	