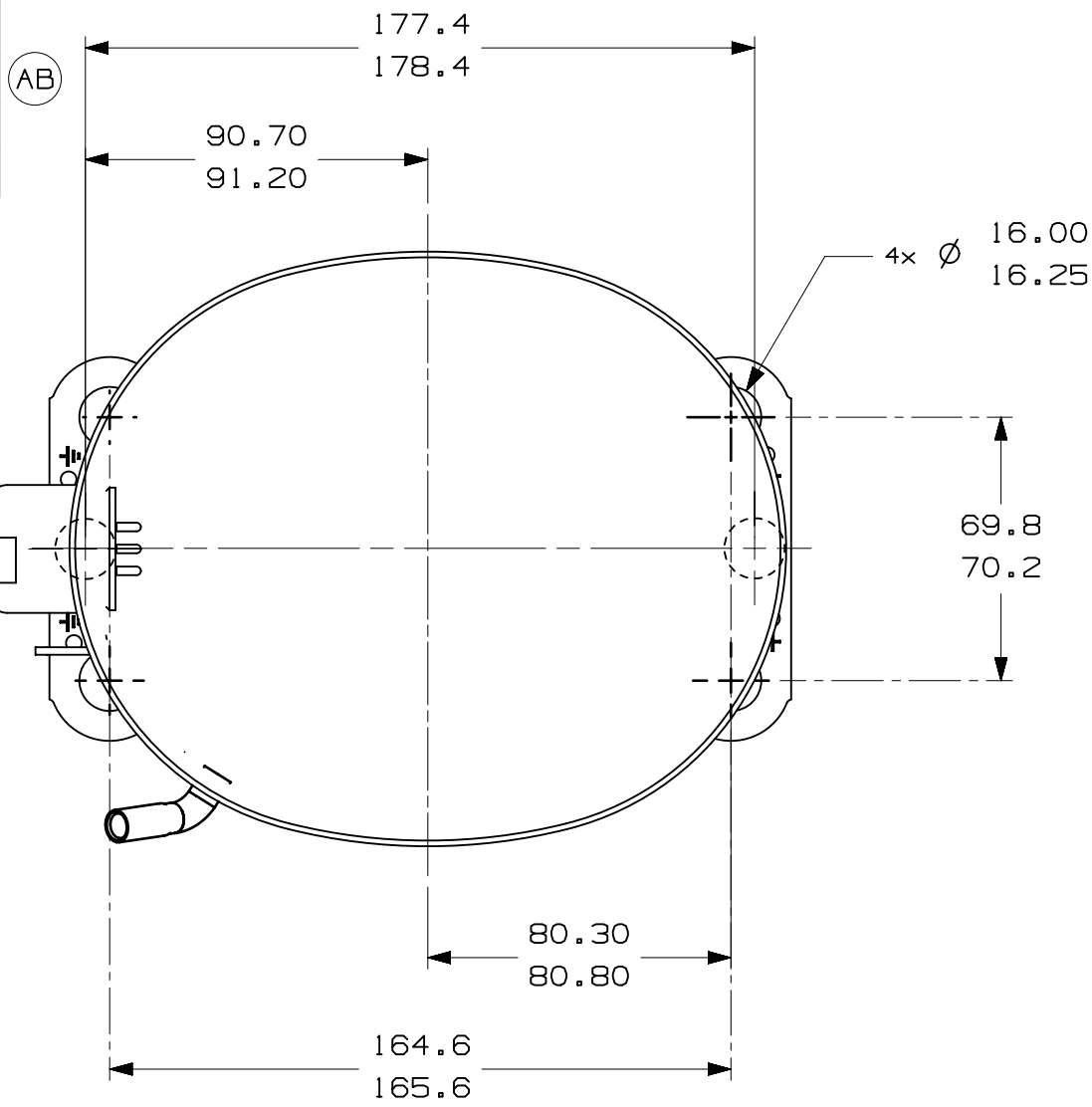
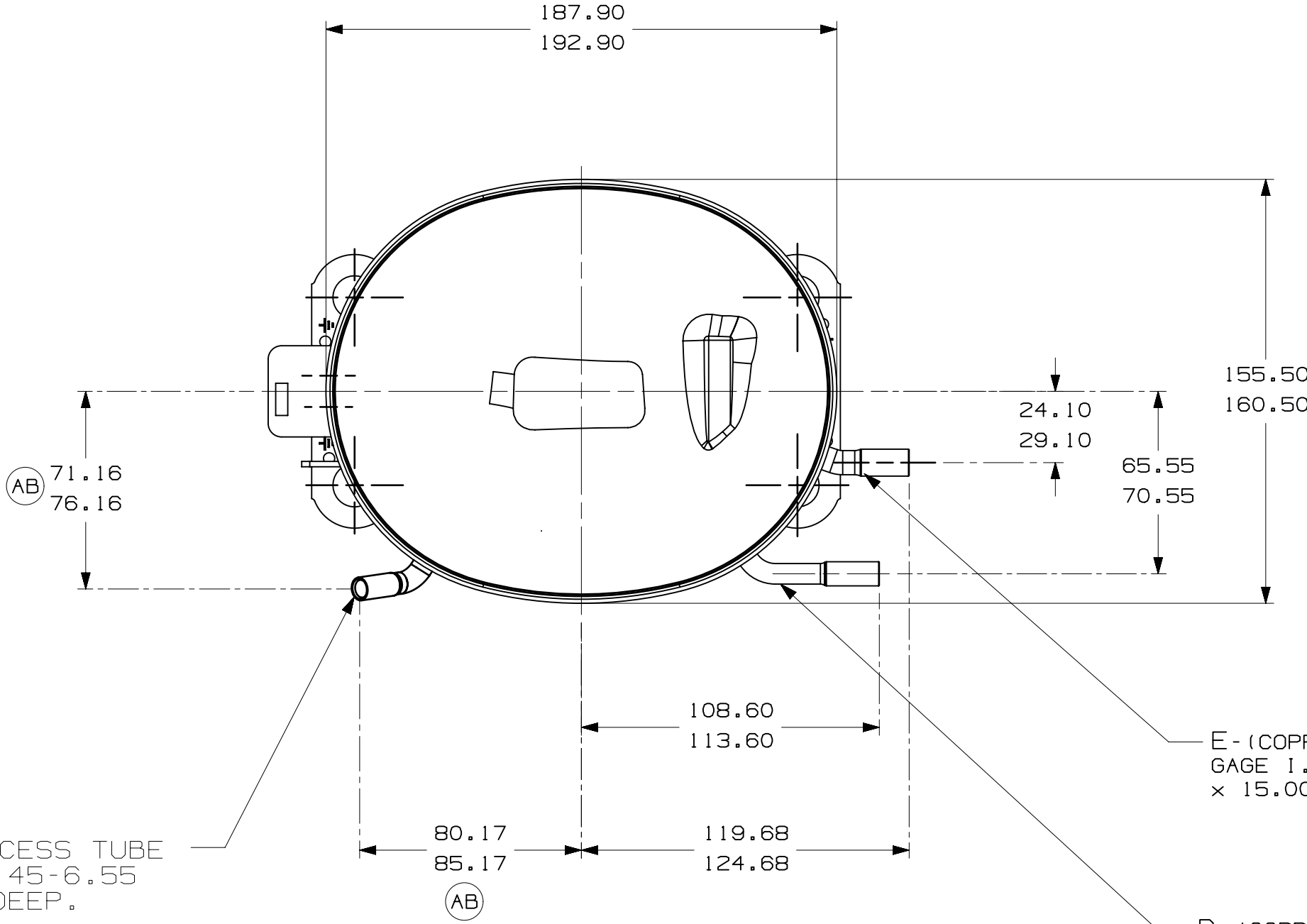


ITEM	PART NUMBER
A	320-10686
B	14963286
C	14947663
D	580-10243
E	580-10019



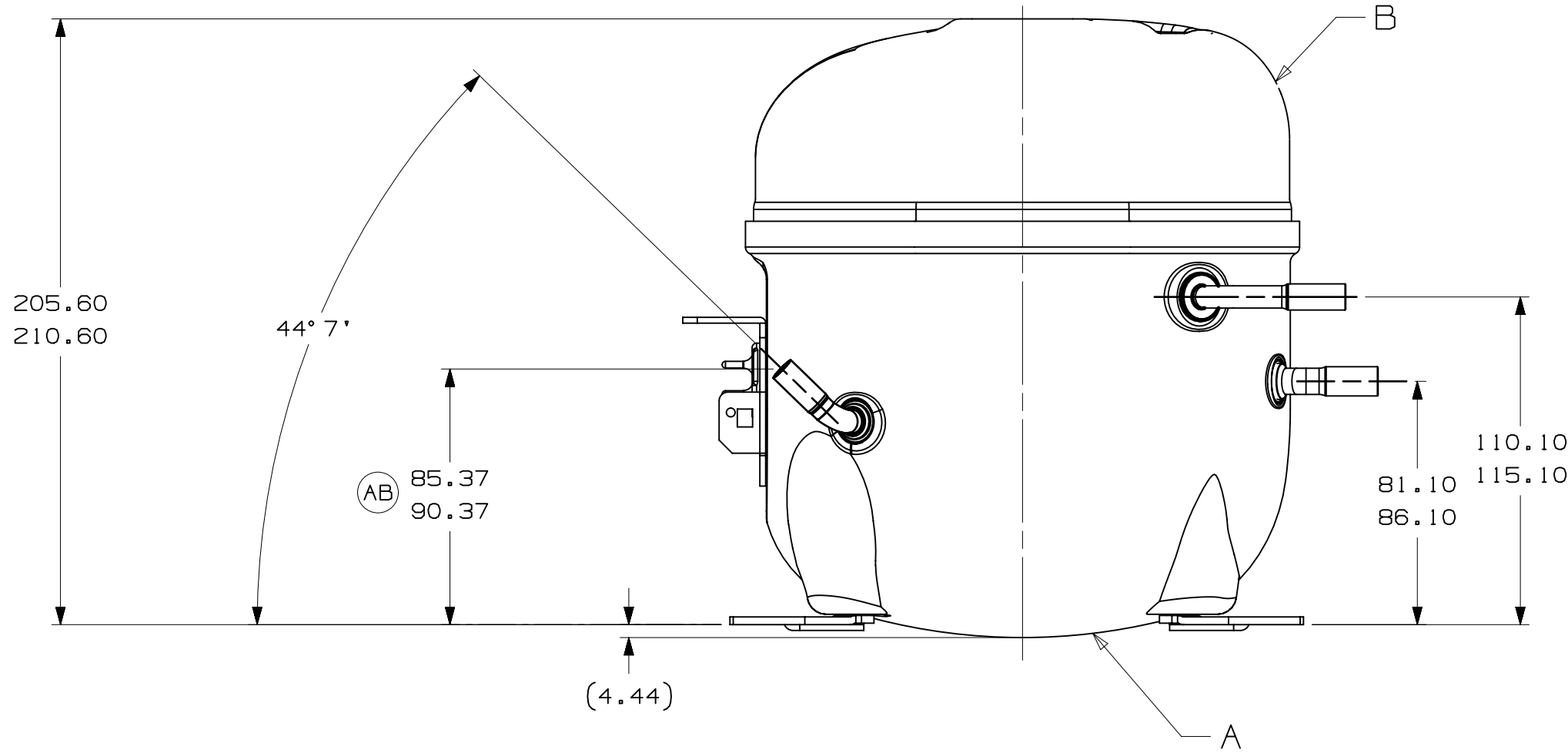
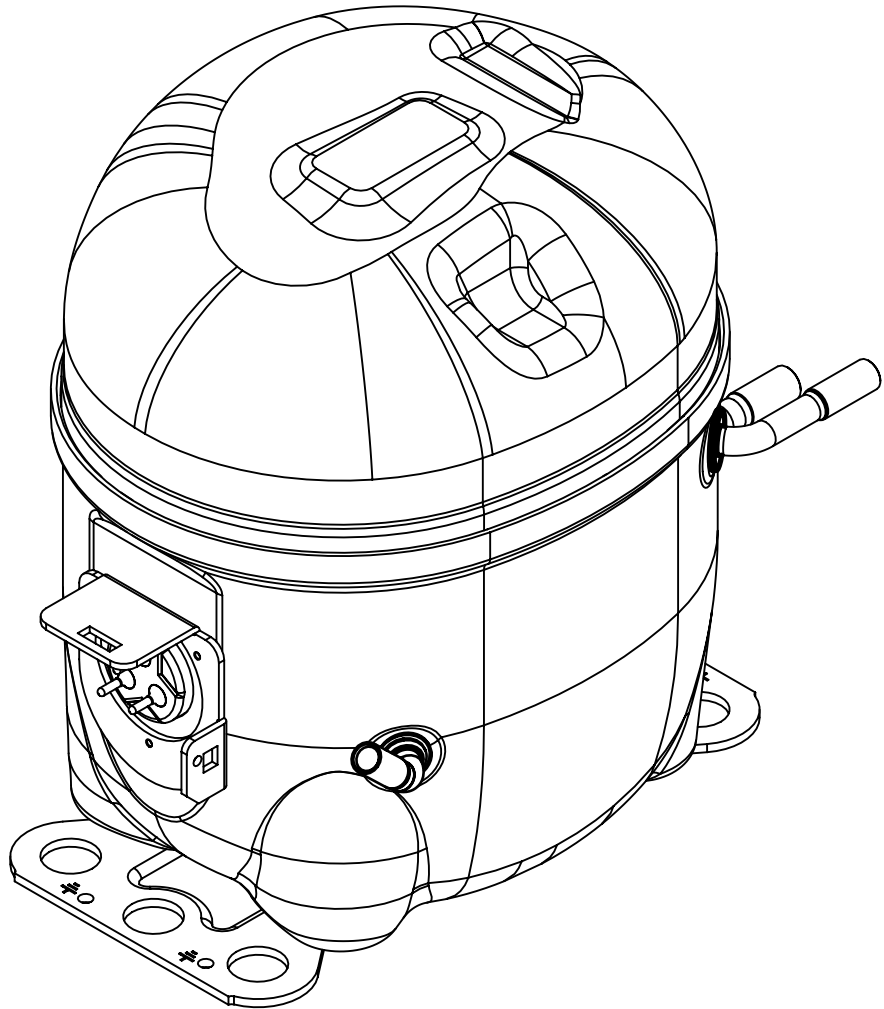
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

B5 ERA 91.60-96.60				EC102387 03-05-22 91.60-96.60		EC981174 20-11-20 91.60-96.60		DATE	
D4 ERA 86.60-91.60				AB		AA		LT LC CHANGE	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND NOT TO BE REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL. ANY SUCH INFORMATION SHALL BE RETURNED TO TECUMSEH DO BRASIL AND NOT OTHERWISE. (1/1) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1/1) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.	
B5 ERA 91.60-96.60				AB		AA		DO NOT SCALE THIS DRAWING. ALL PER- FECT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSION	
D4 ERA 86.60-91.60				AB		AA		THIRD ANGLE PROJECTION	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		UNITS: mm	
B5 ERA 91.60-96.60				AB		AA		DRAWING SIZE: A2	
D4 ERA 86.60-91.60				AB		AA		0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		★ = CATEGORY I	
B5 ERA 91.60-96.60				AB		AA		▲ = CATEGORY II	
D4 ERA 86.60-91.60				AB		AA		■ = CATEGORY III	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		□ = CATEGORY IV	
B5 ERA 91.60-96.60				AB		AA		NAME	
D4 ERA 86.60-91.60				AB		AA		SALES COMPRESSOR	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		PART NO.	
B5 ERA 91.60-96.60				AB		AA		DCAE706	
D4 ERA 86.60-91.60				AB		AA		SCALE	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		1:2	
B5 ERA 91.60-96.60				AB		AA		PAGE	
D4 ERA 86.60-91.60				AB		AA		1/1	
E5 ERA 72.10-77.10				F8 ERA 14963573		LIBERACAO		FAMILY	
B5 ERA 91.60-96.60				AB		AA		AE2	