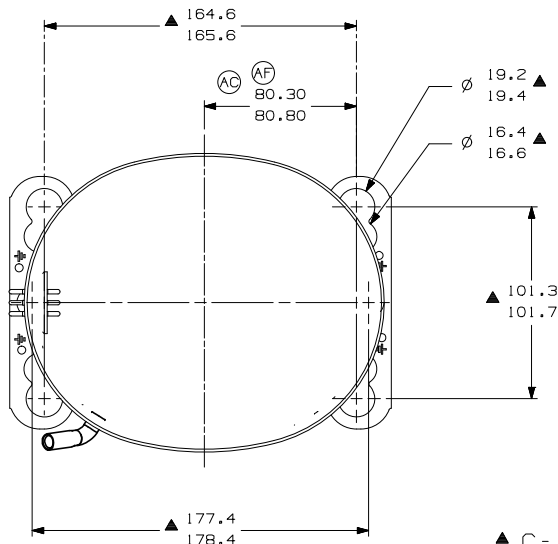
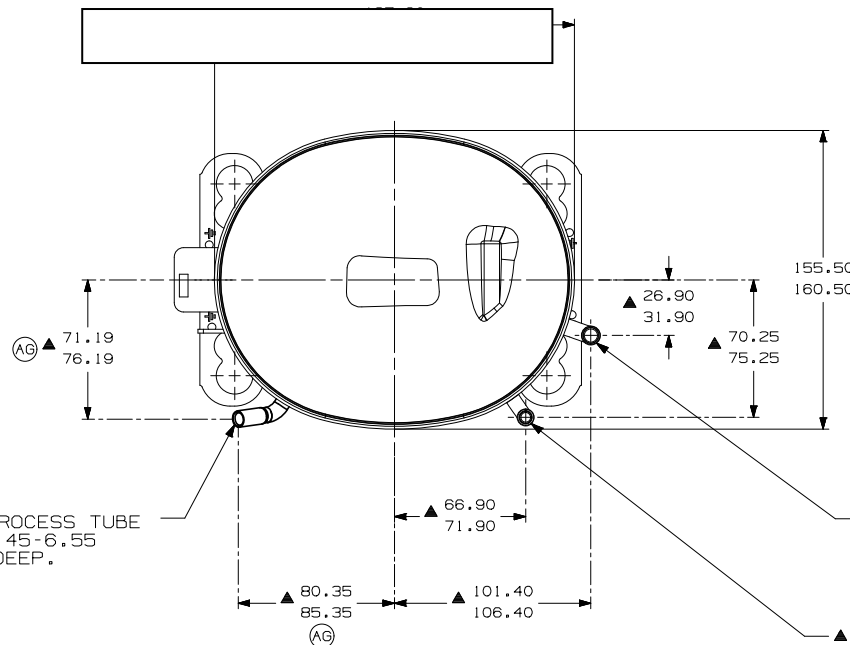
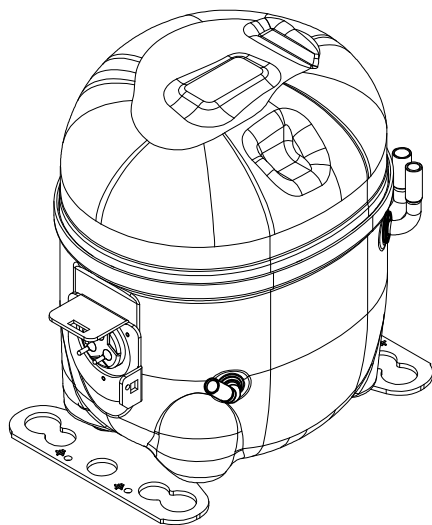




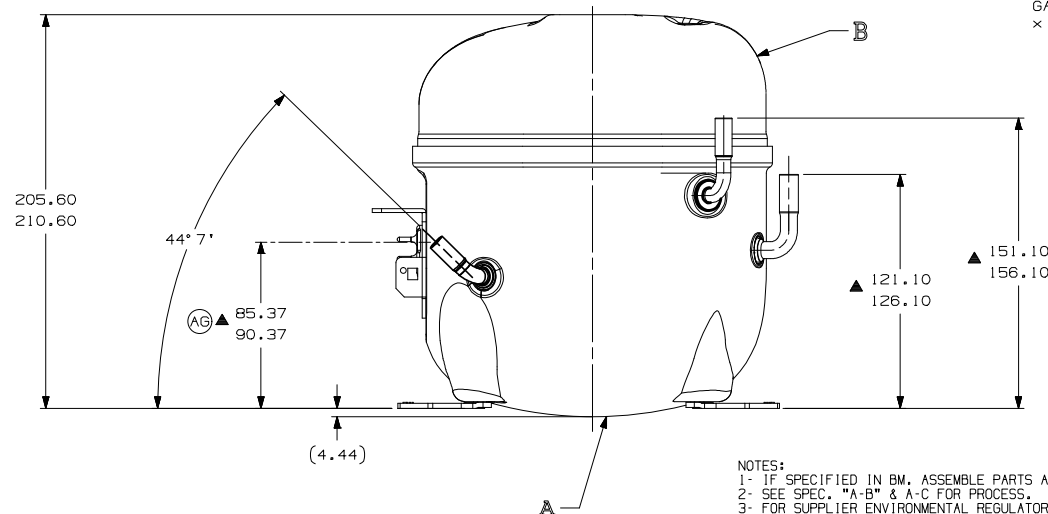
-AUXILIARY VIEW-
FASTENING DIMENSIONS



▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

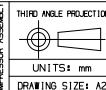
▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08
 - 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10229
B	14963286
C	14947663
D	580-10243
E	14963571

AG
AD



UNITS: mm

DRAWING SIZE: A2

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
■ = CATEGORY IV



tecumseh

SALES COMPRESSOR				PART NO. DCAE679	
DWN. PAULO	CK. ANDRE MARTINEZ	APR. WALTER CORREA	SCALE 1:2	PAGE 1/1	
DATE 19/04/12	REF.		FAMILY AE2		

ITEM	DESCRIPTION	DATE
B5	ERA 91.60-96.60	
D4	ERA 66.60-91.60	
E5	ERA 72.10-77.10	
B1	ERA 14963573	
F7	ALTERADA MEDIDA ERA1 82.30-82.80	
AE	RETORNADO DETALHE (AREA TENTA DE PINTURA)	
AD	ALTERADO TUBO D A/V1 ERA1 14963518	
AC	F77 ALTERADA MED DA ERA180.50-80.60	
AB	A/3 ADICIONADO NOTA	
AA	LIBERACAO	

ITEM	DESCRIPTION	DATE
EC102367	03-05-22	RS.
EC80775	14-02-19	RS.
EC70368	08-08-19	RS.
EC59687	03-03-15	RS.
EC46188	21-01-14	RS.
EC52840	13-09-13	RS.
EC45078	18-05-12	RS.

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