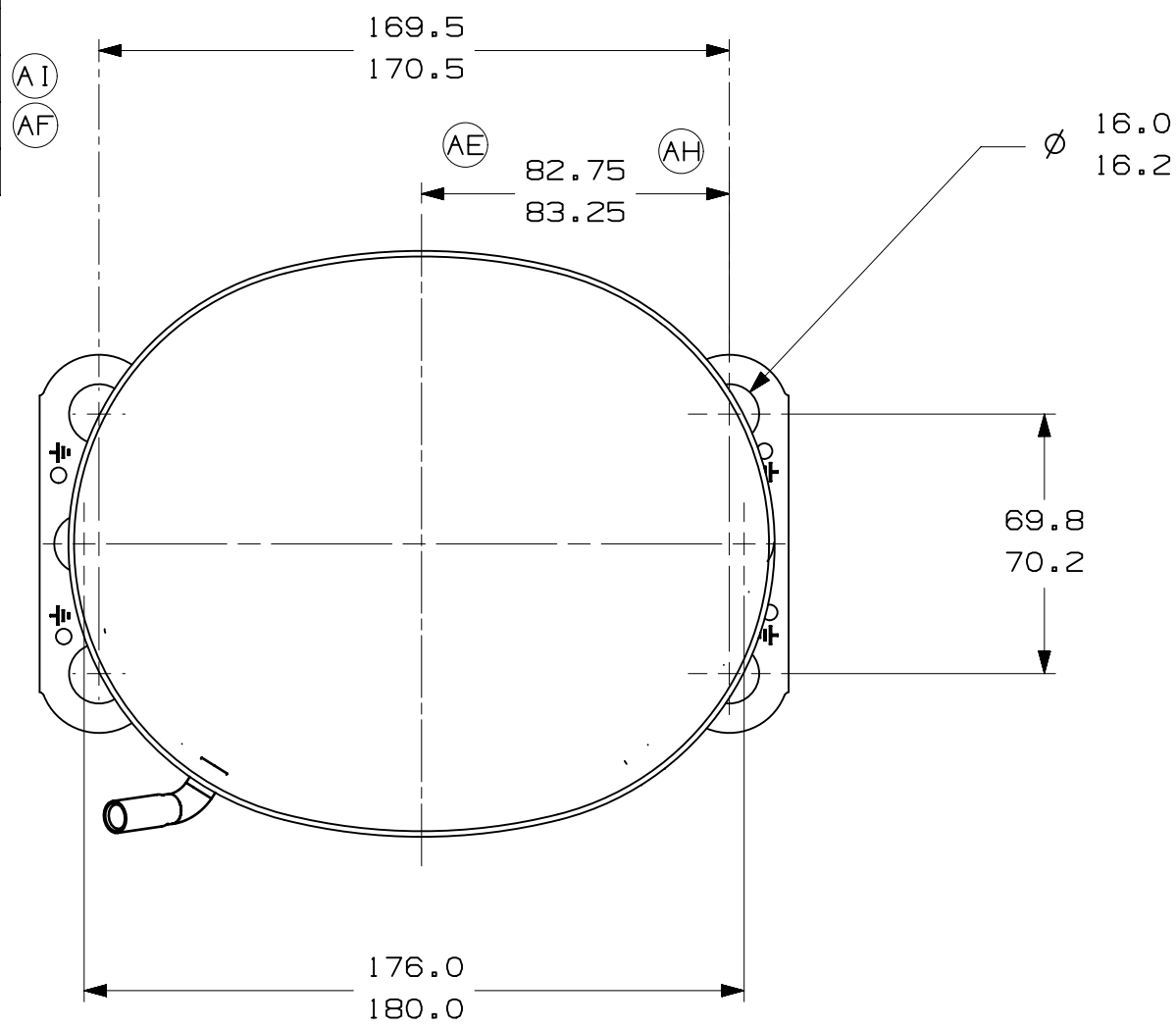
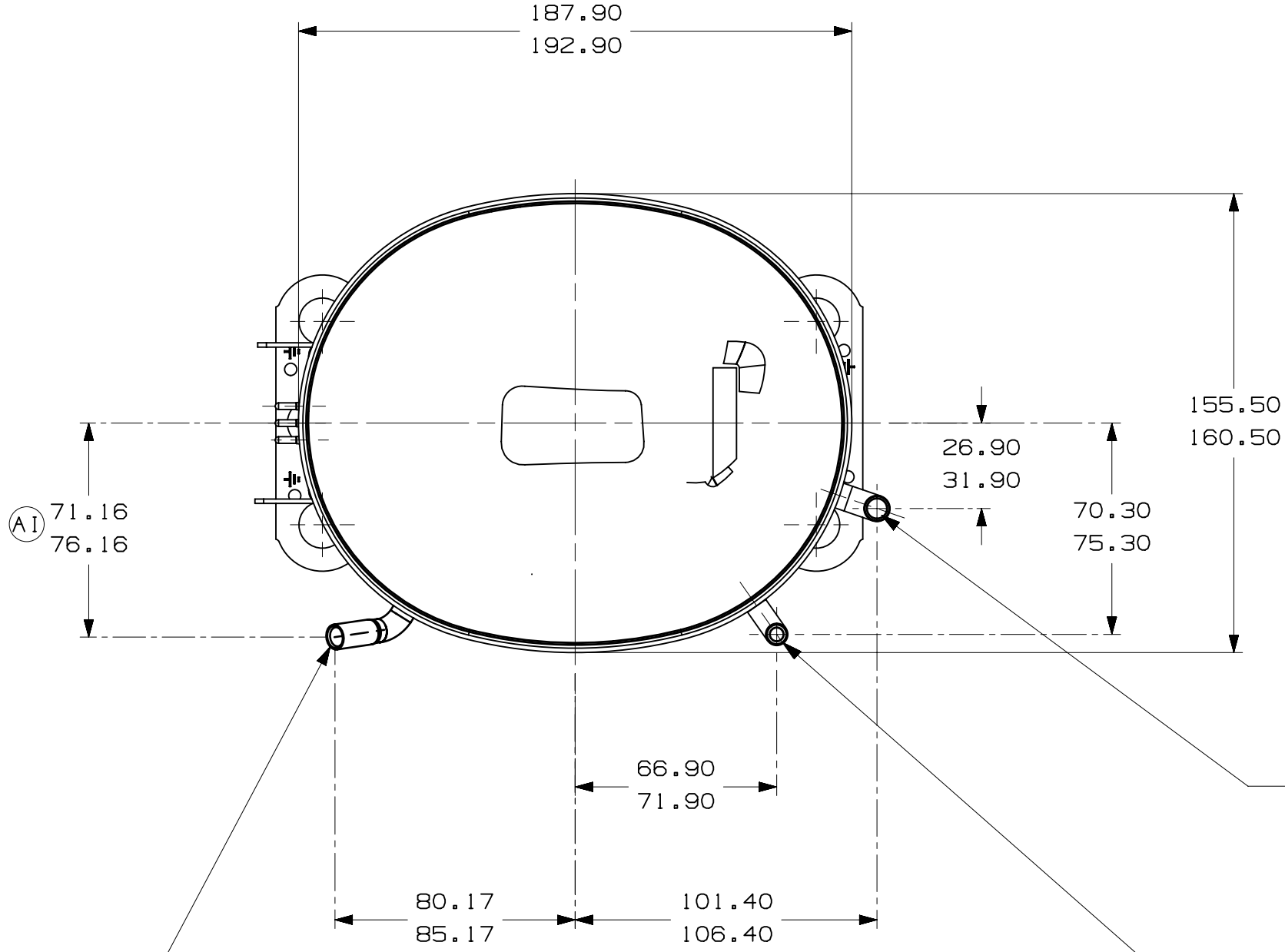


ITEM	PART NUMBER
A	320-10117
B	14963285
C	14947663
D	580-10246
E	14963570



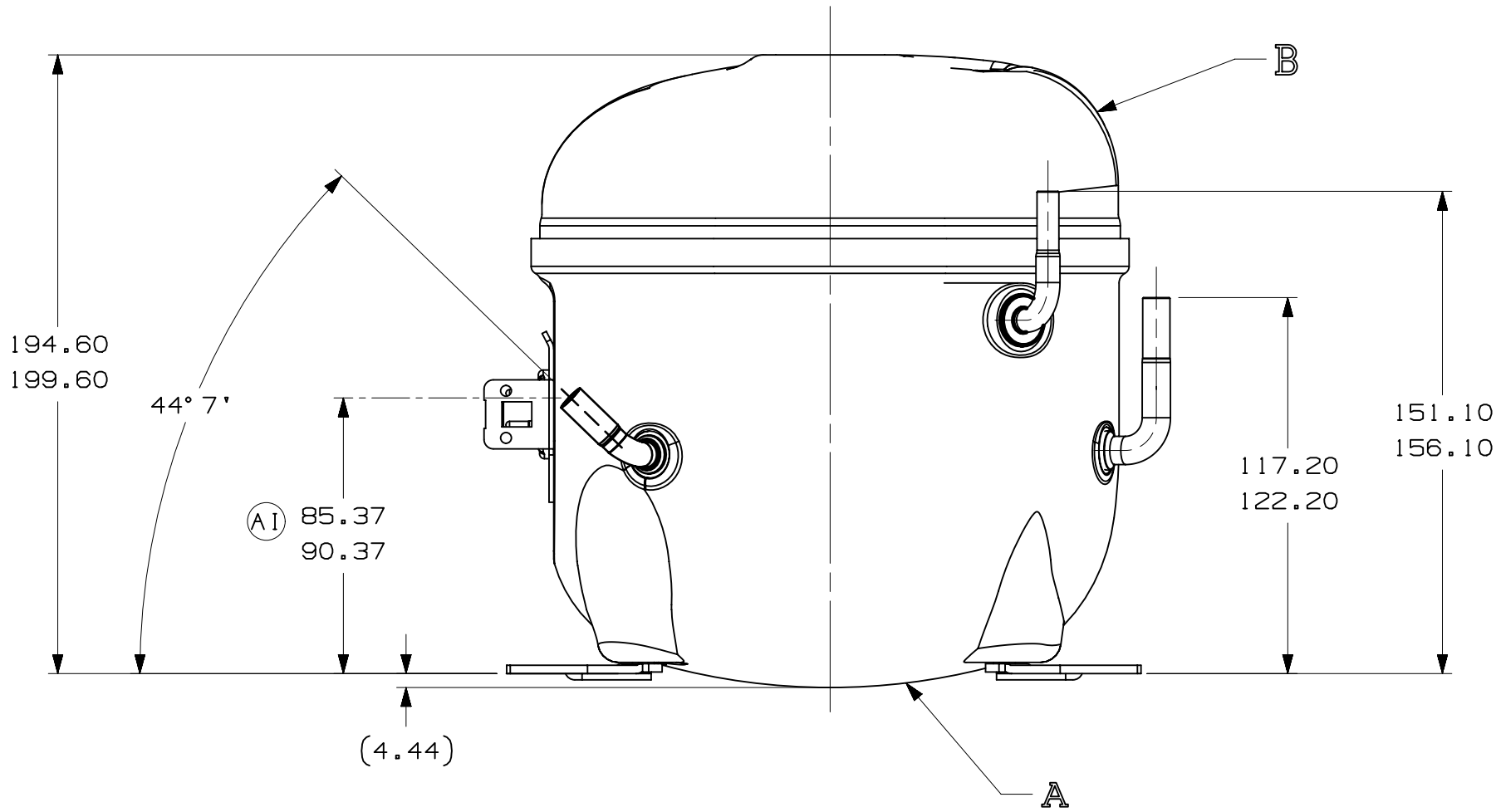
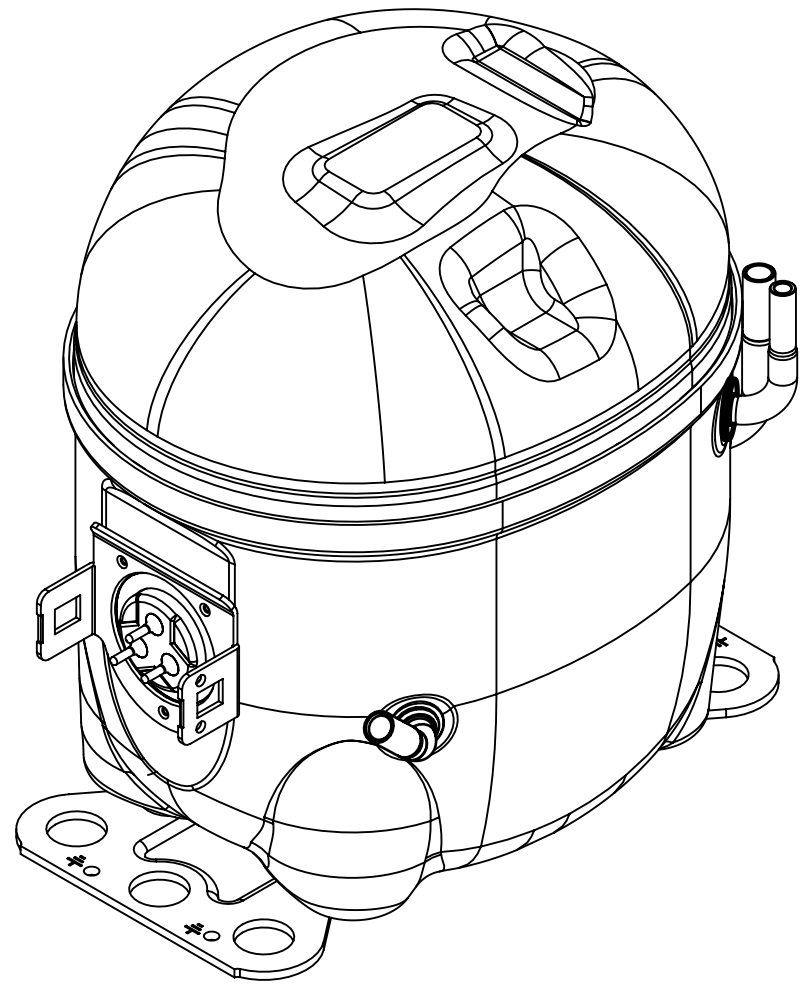
- AUXILIARY VIEW -
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 02-06-22 R6.	EC80775 14-02-18 R6.	EC70368 06-08-18 WC.	EC59887 03-03-15 R6.	EC48188 01-01-14 R6.	EC52840 AMP MF 13-09-13	EC44036 08/06/12 A.M	EC41721 07/11/11 J.B / W.C	EC38871 15/08/11 J.B / A.M	DATE							
										ERA 91.60-96.60	ERA 86.40-91.40	ERA 72.10-77.10	ERA 14963573	ALTERADA MEDIDA ERA: 84.75-85.25 F/8 E ACRESC. NOTA 3	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963569	ALTERADA MEDIDA ERA:82.75-83.25	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	ALTERADO NOME ERA: BRDCMD	LIBERACAO	LT	LC	CHANGE	DATE
										B5	D4	E5	F8	A/2	--	F/8	F/7	A/2	A/2	A/2	A/1	AA				
										AI	AE	AF	AG	AD	AC	AB	AA									