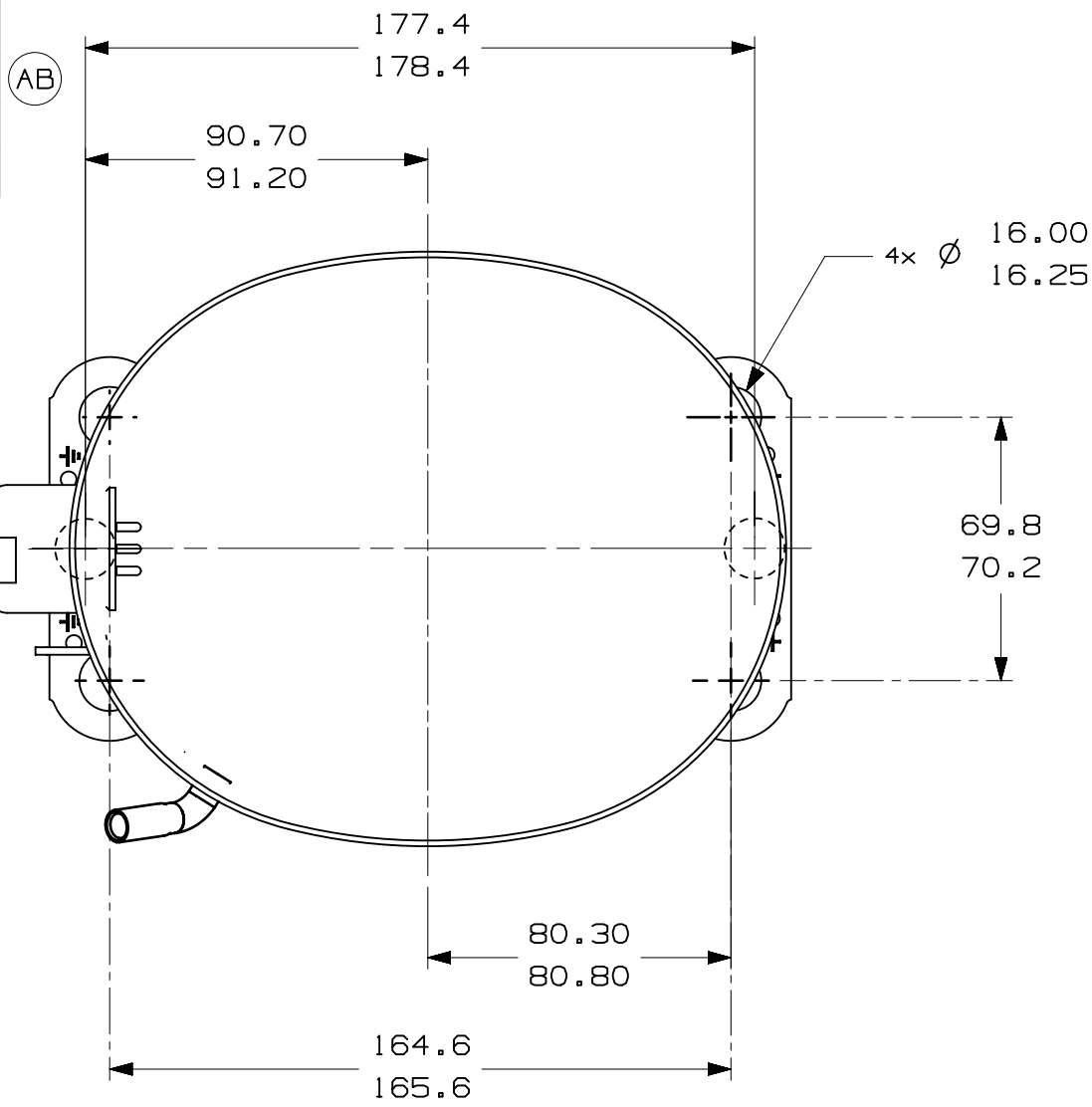
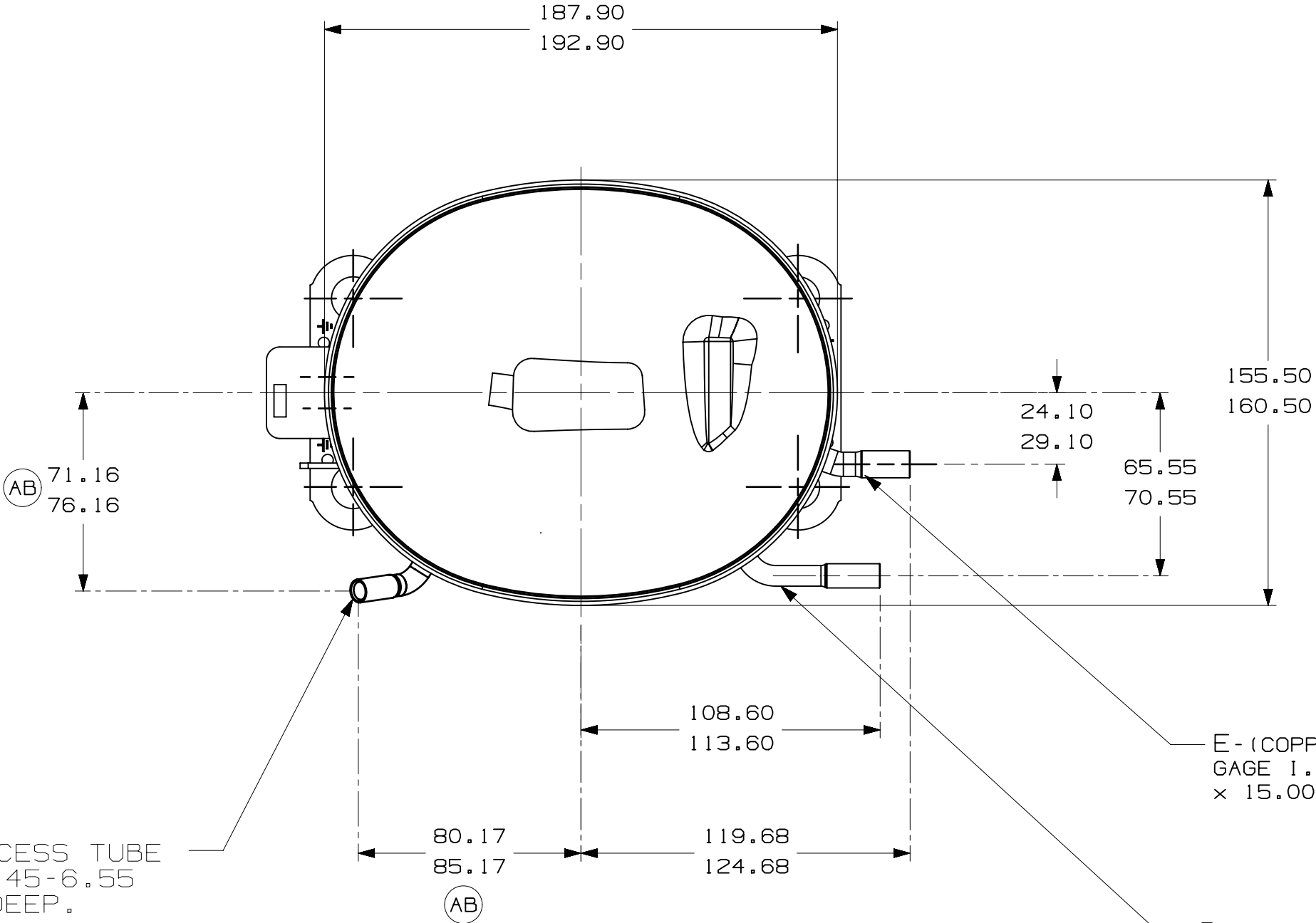


ITEM	PART NUMBER
A	320-10686
B	14963286
C	14947663
D	580-10243
E	580-10019



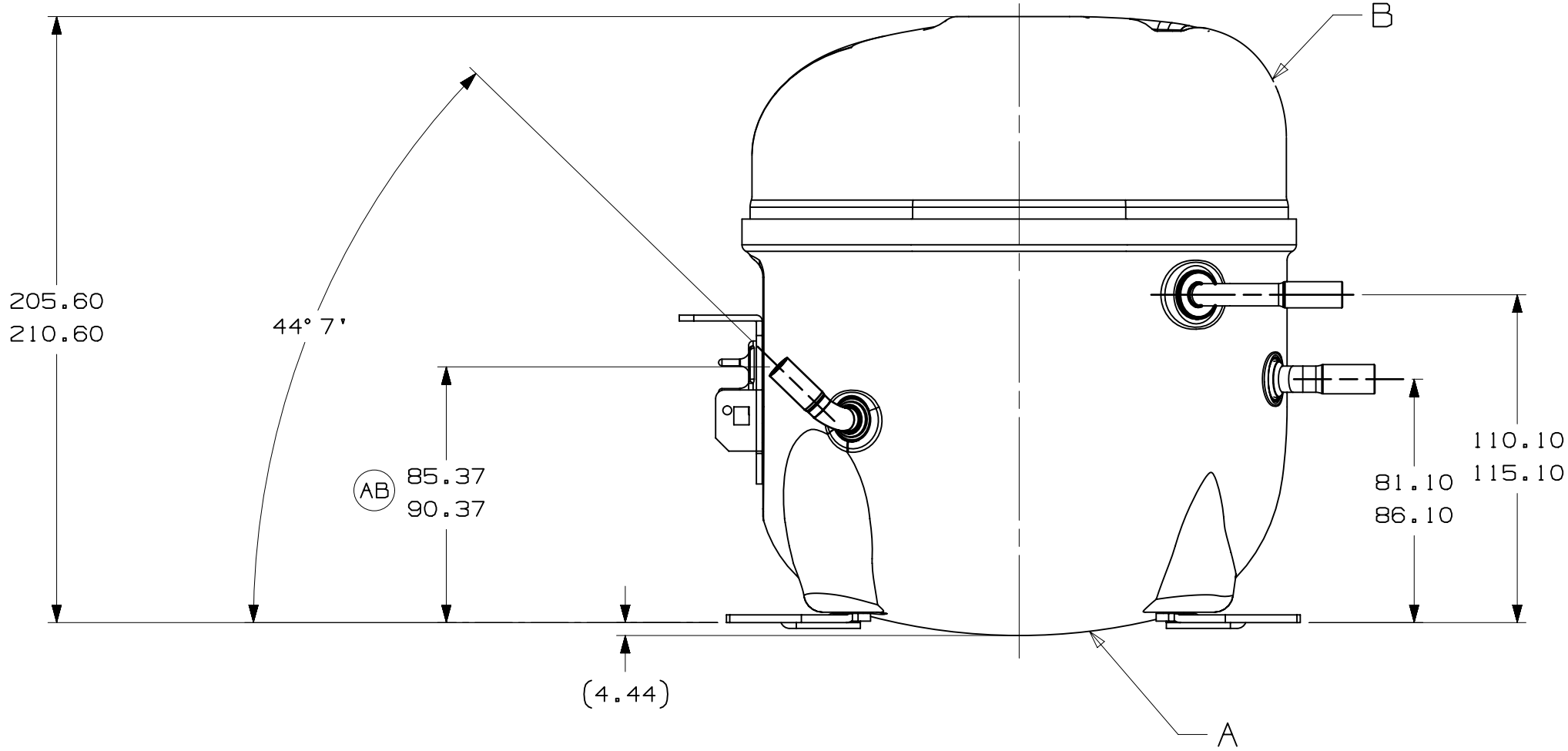
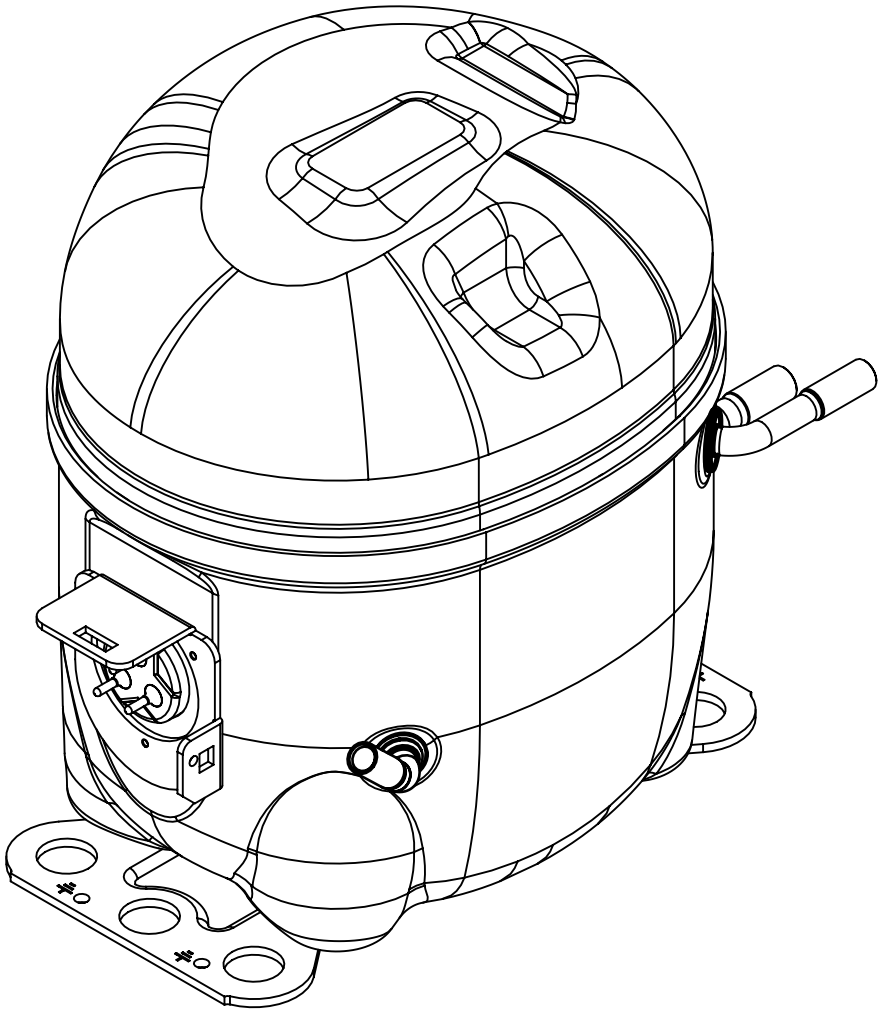
- AUXILIARY VIEW -
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

				EC102387 03-05-22 96.60		EC981174 20-11-20 96.20		DATE
				B5	ERA 91.60-96.60	LIBERACAO		CHANGE
				D4	ERA 86.60-91.60			LC
				AB	ERA 72.10-77.10			LT
				F8	ERA 14963573			DATE
				AA				THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND NOT TO BE REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL AND WITHOUT THE WRITTEN CONSENT OF THE SUPPLIER. ANY SUCH INFORMATION SHALL BE DESTROYED BY THE SUPPLIER AFTER THE RECIPENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.
								DO NOT SCALE THIS DRAWING. ALL PERMANENT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSION ASSEMBLY
								THIRD ANGLE PROJECTION
								UNITS: mm
								DRAWING SIZE: A2
								0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
								★ = CATEGORY I
								▲ = CATEGORY II
								■ = CATEGORY III
								□ = CATEGORY IV
								NAME
								SALES COMPRESSOR
								PART NO.
								DCAE706
								SCALE
								1:2
								PAGE
								1/1
								FAMILY
								AE2
								DATE
								19-10-20
								REF.