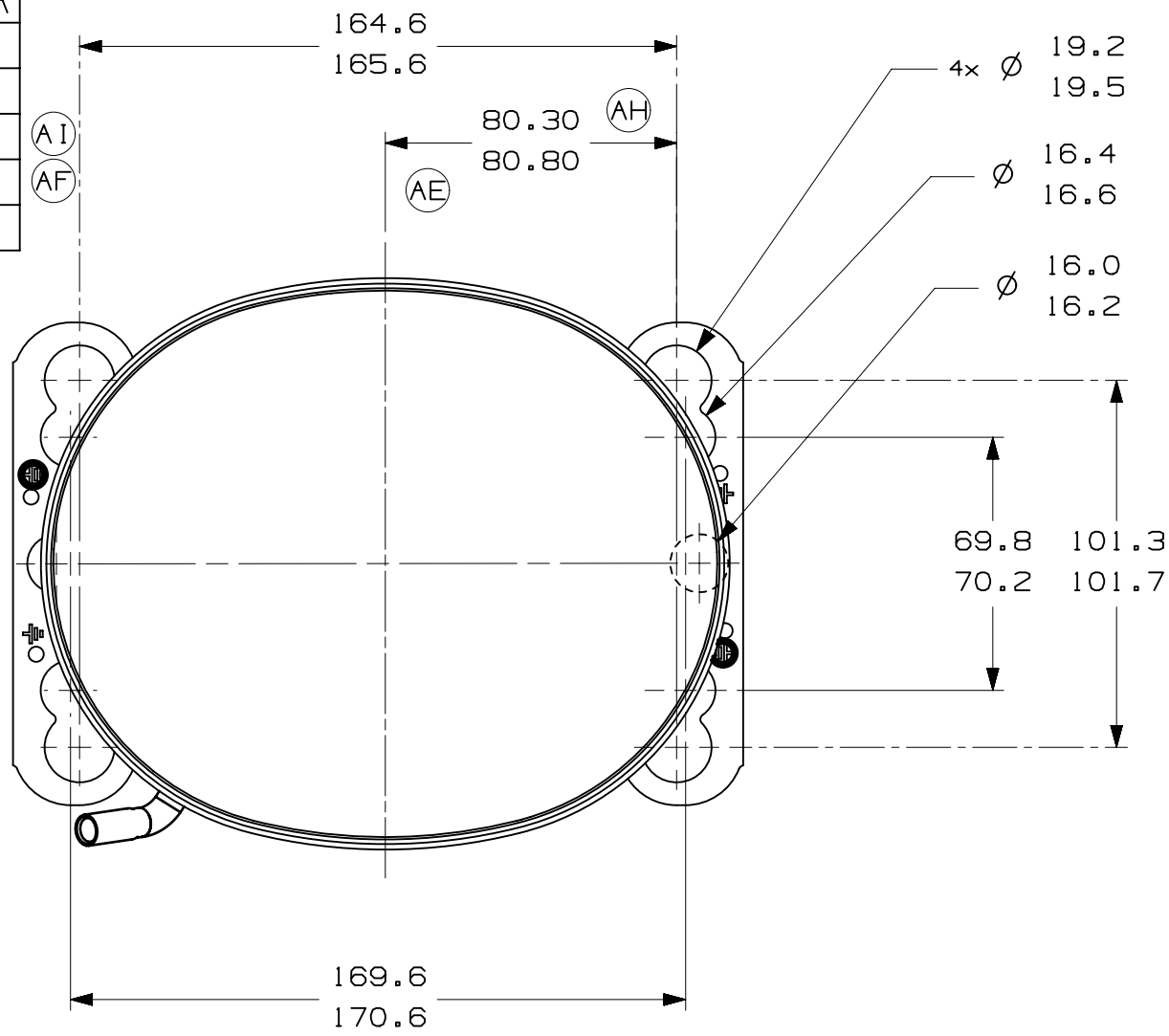
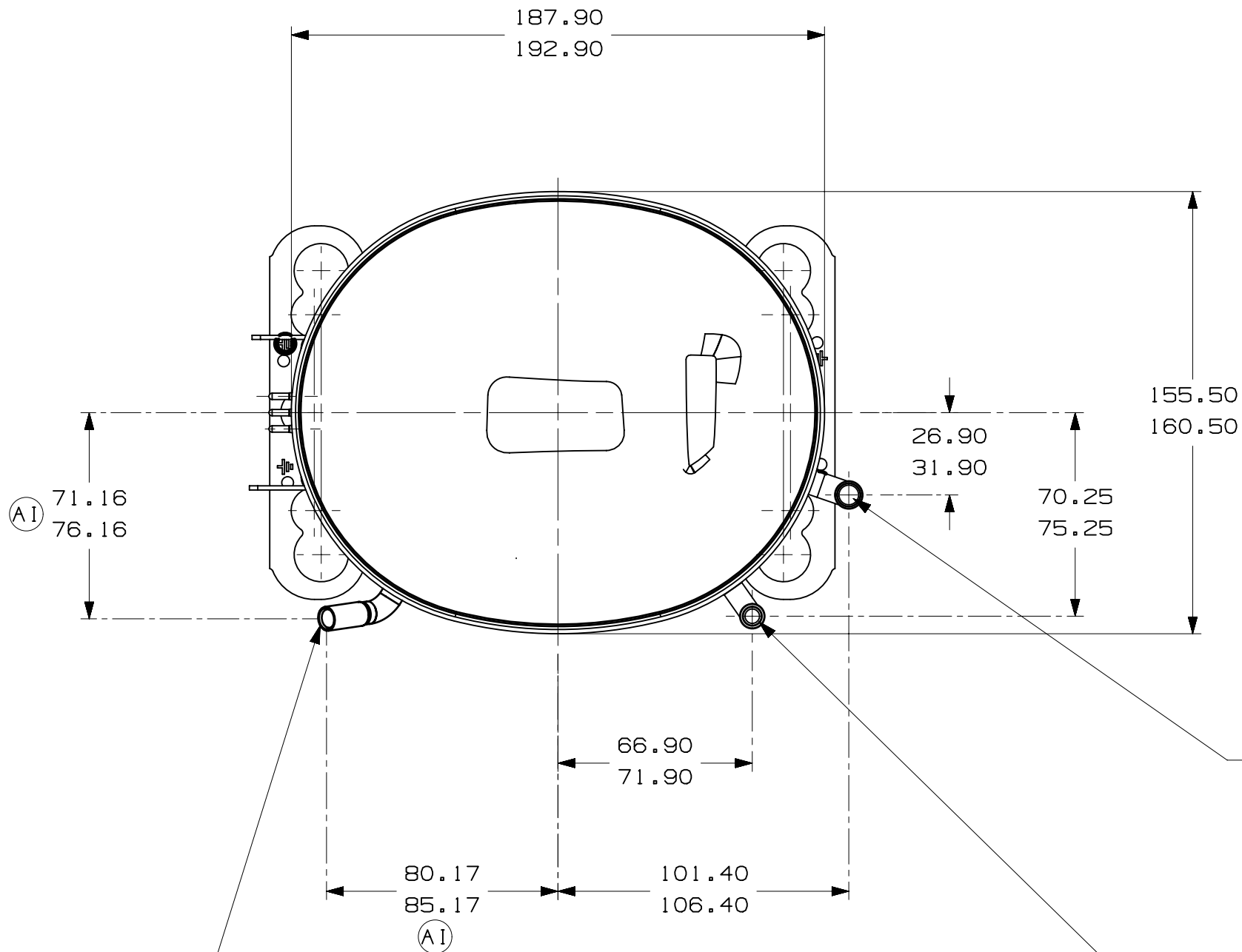


ITEM	PART NUMBER
A	320-10116
B	14963285
C	14947663
D	14963519
E	14963571



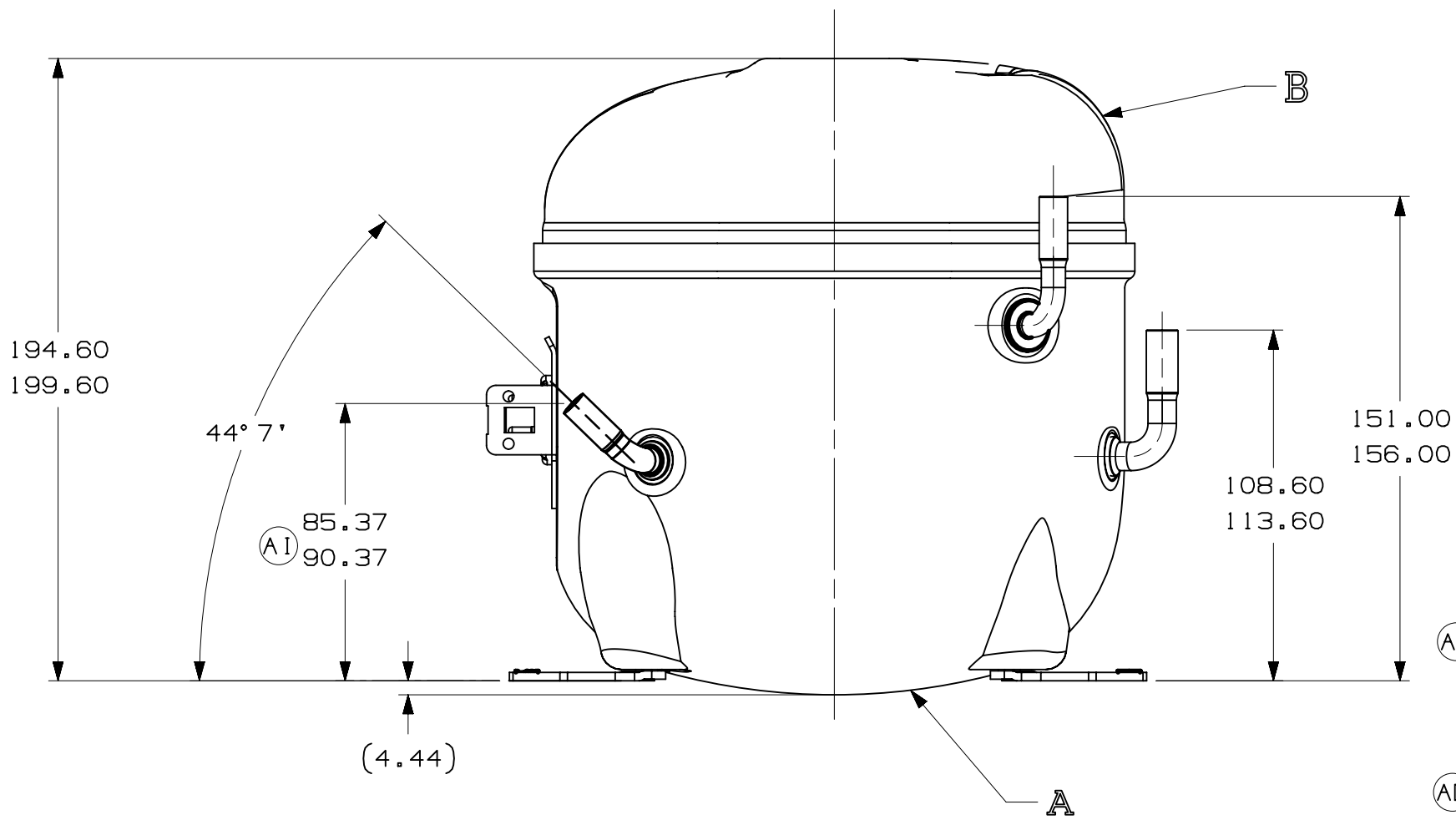
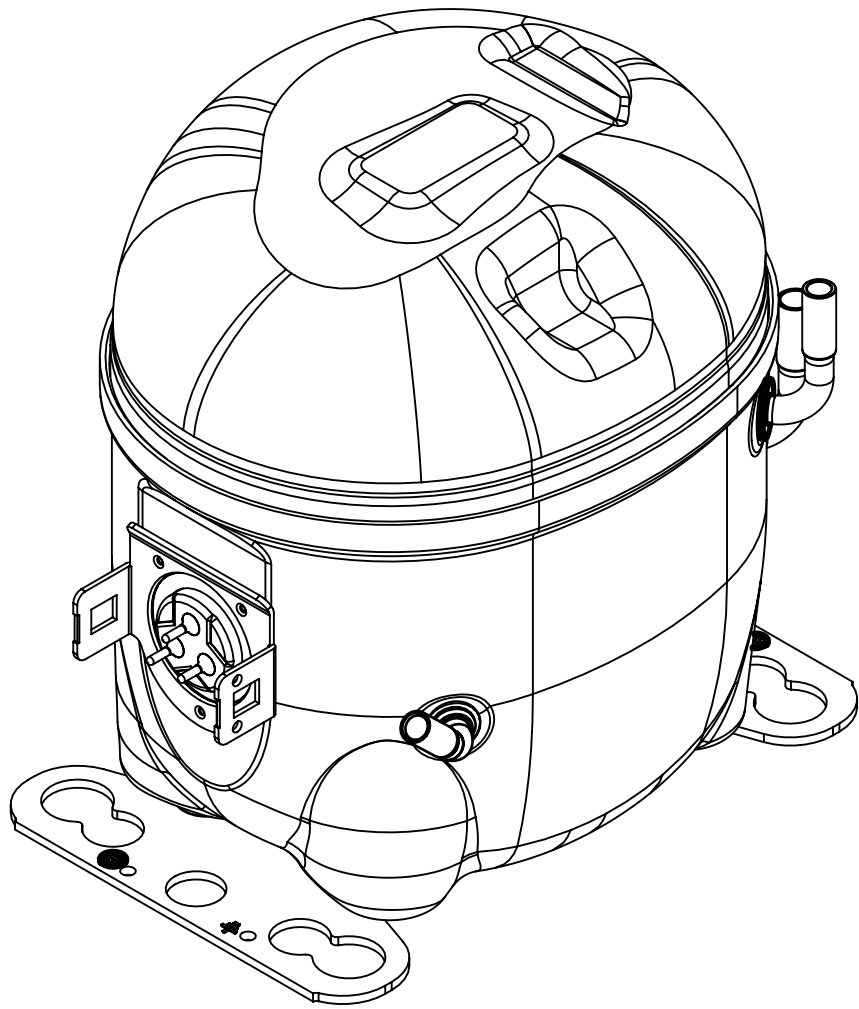
- AUXILIARY VIEW -
FASTENING DIMENSIONS



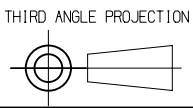
C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.



UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

- ★ = CATEGORY I
- ▲ = CATEGORY III
- = CATEGORY IIII
- = CATEGORY IV



Tecumseh

NAME		PART NO.	
SALES COMPRESSOR		DCAE196	
DATE		SCALE	
09/06/11		1:2	
REF.		PAGE	
		1/1	
FAMILY		AE2	