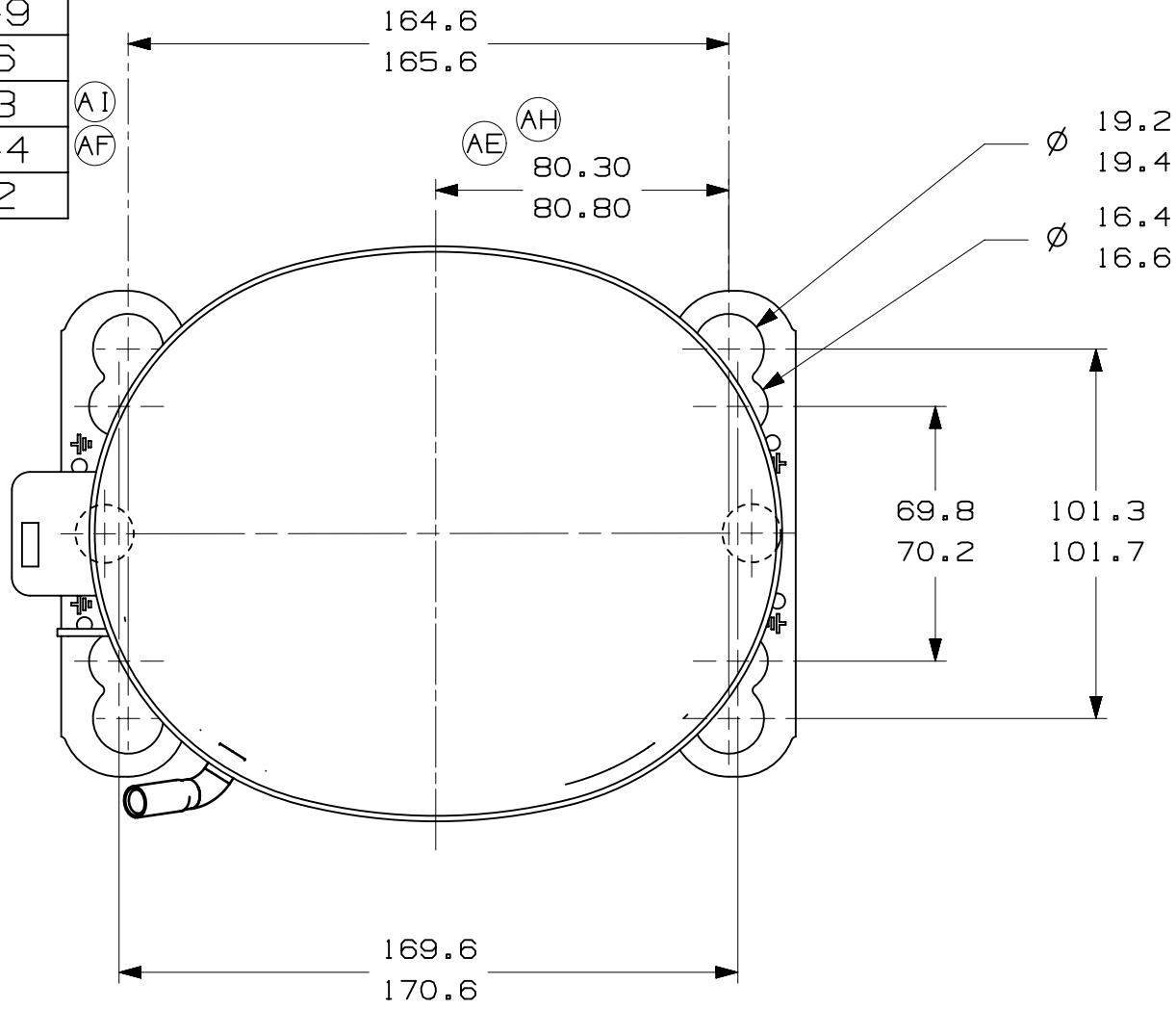
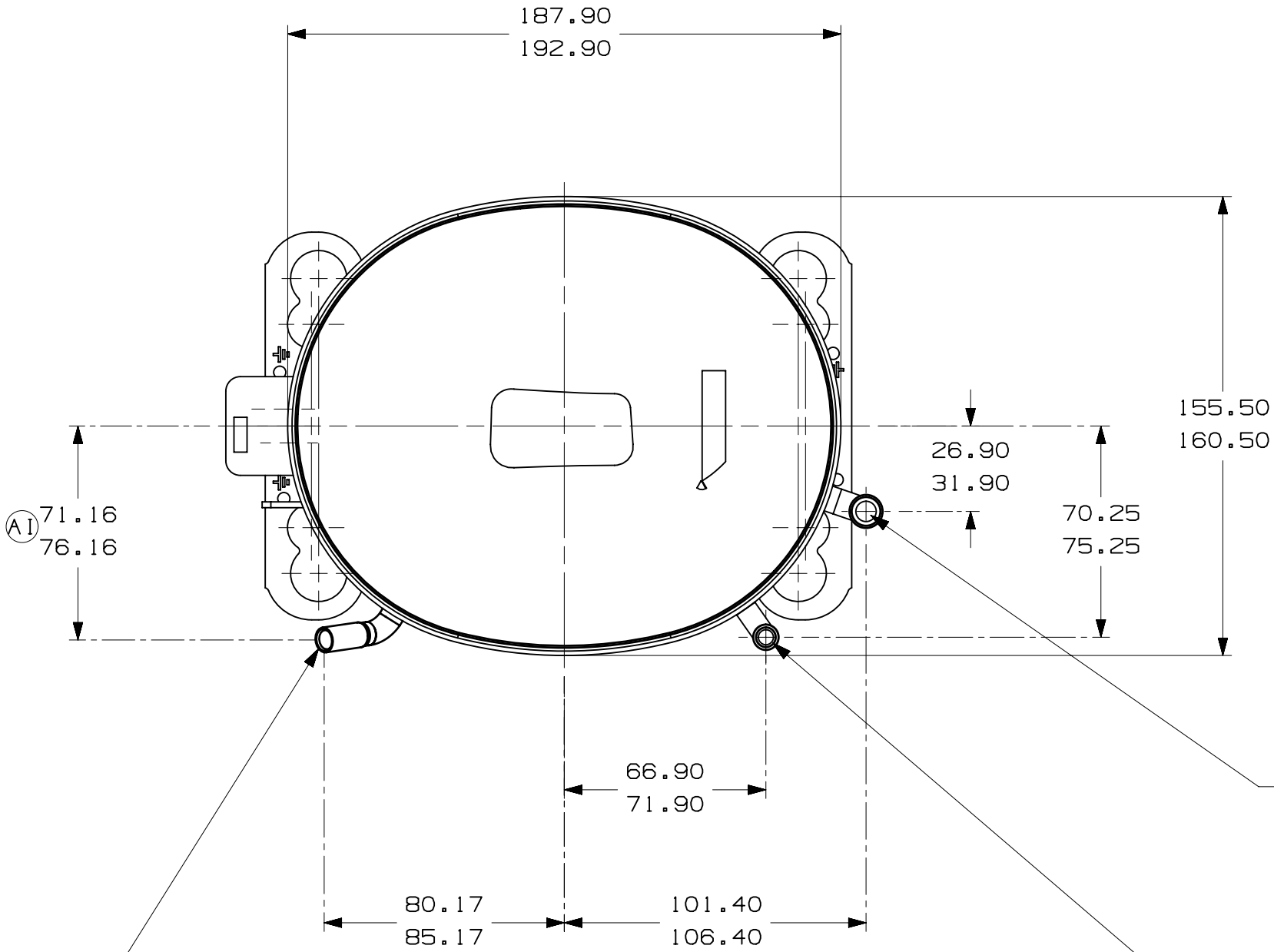


ITEM	PART NUMBER
A	320-10149
B	14963286
C	14947663
D	580-10244
E	14963572



- AUXILIARY VIEW -
FASTENING DIMENSIONS

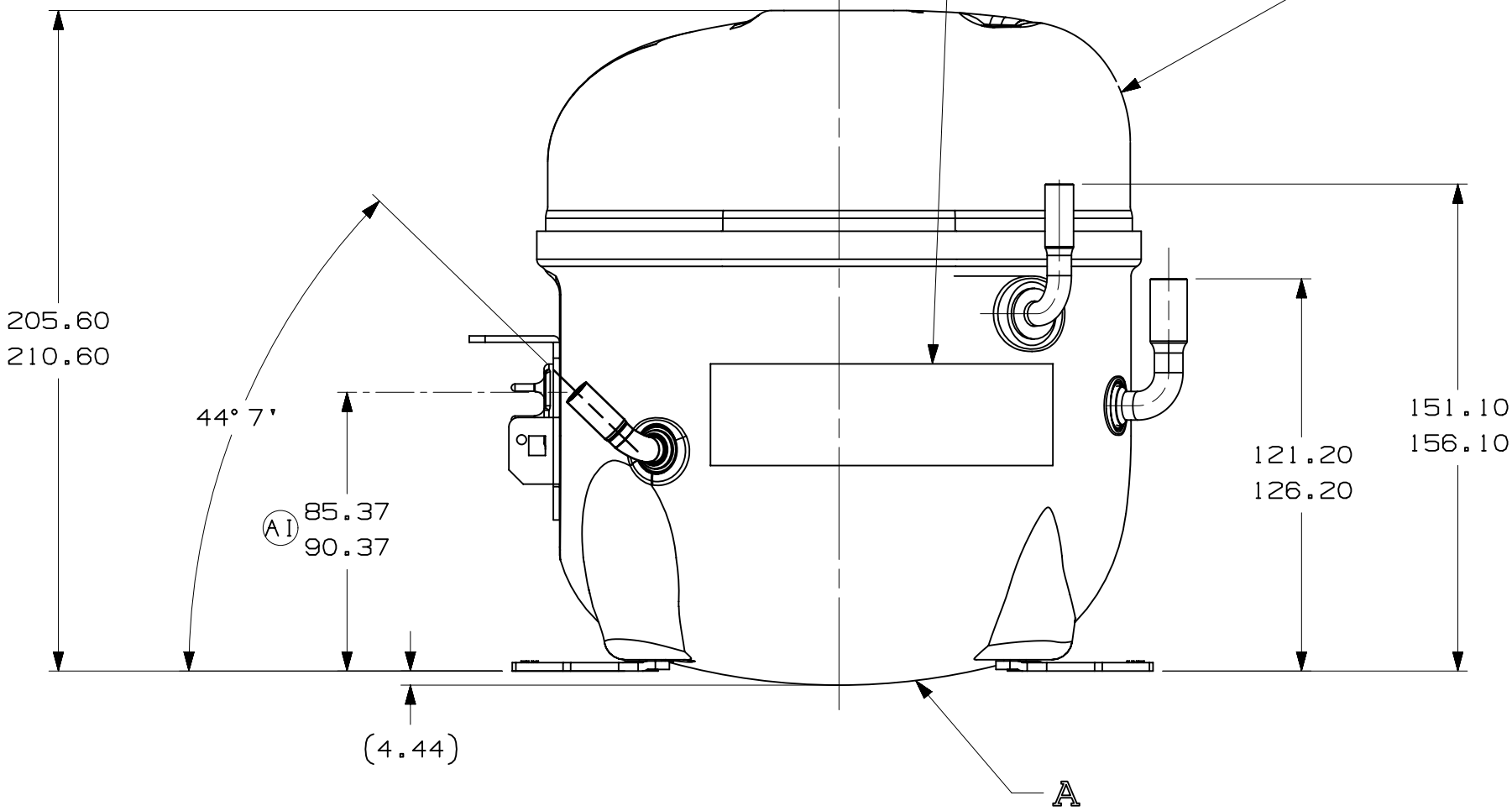
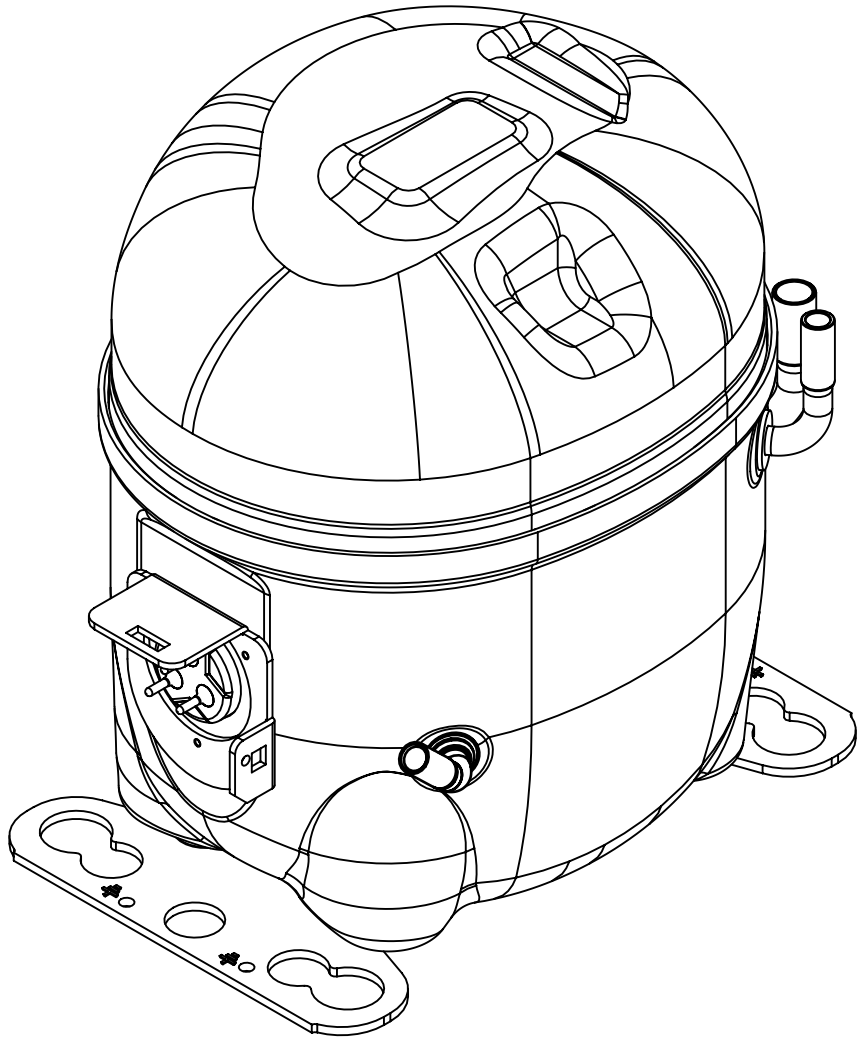


E- (COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
× 15.00-17.00 DEEP.

D- (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C- (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

AC SERIAL LABEL
SEE NOTE 5



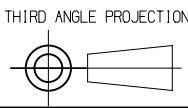
- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- THE SERIAL LABEL SHOULD BE ON THE SIDE OPPOSITE THAT SHOWN ABOVE, ONLY FOR MODEL AE1048BR.
 - 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 7- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB

AC

AD

AH

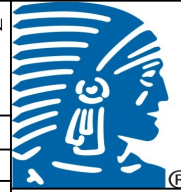


UNITS: mm

DRAWING SIZE: A2

0. A. SYMBOLS AS
PROCEDURE 2.01.031
TECUMSEH OF BRAZIL

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV



Tecumseh

NAME		PART NO.	
SALES COMPRESSOR		DCAE214	
SCALE		PAGE	
1:2		1/1	
DATE		FAMILY	
29/08/11		AE2	