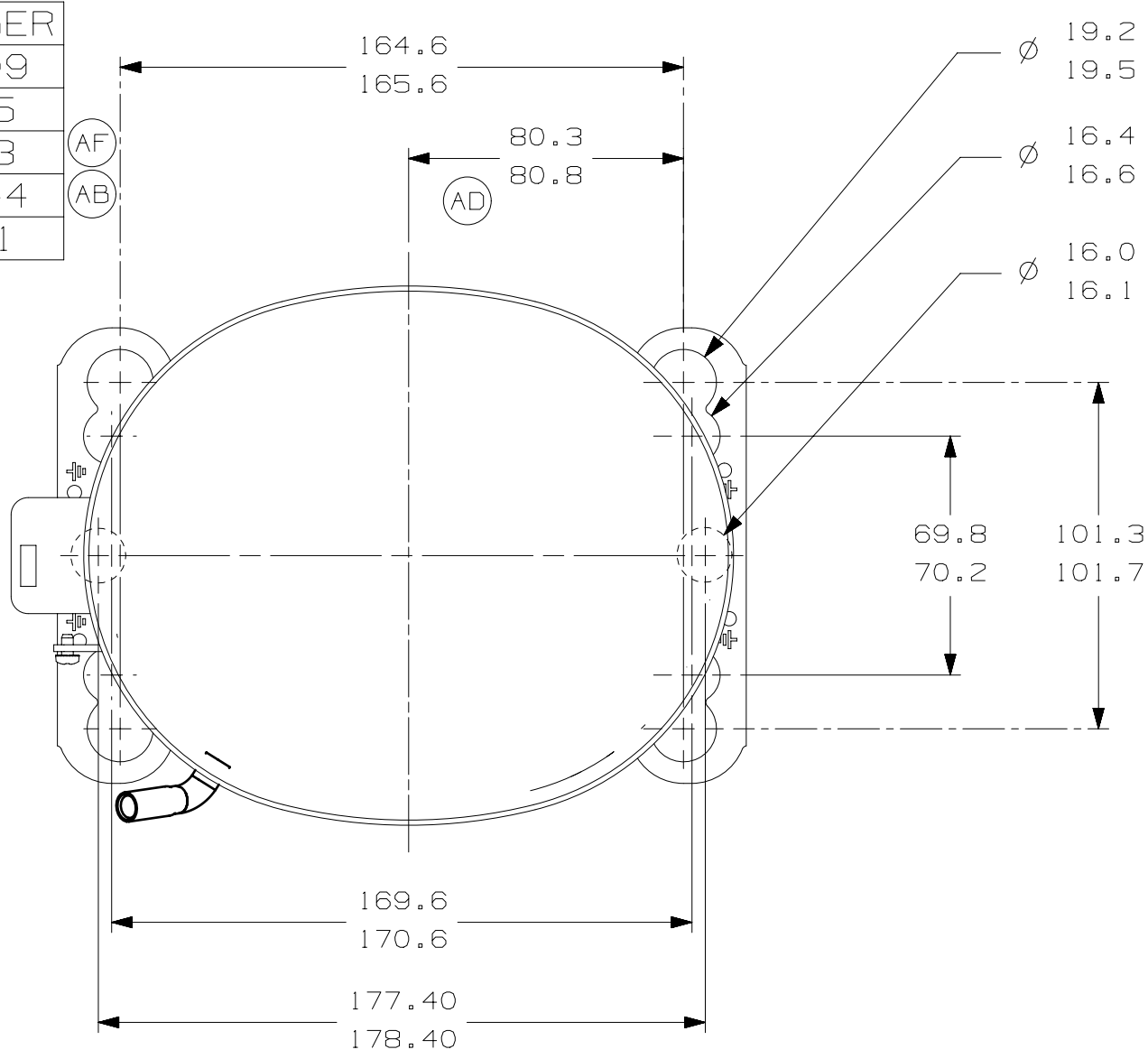
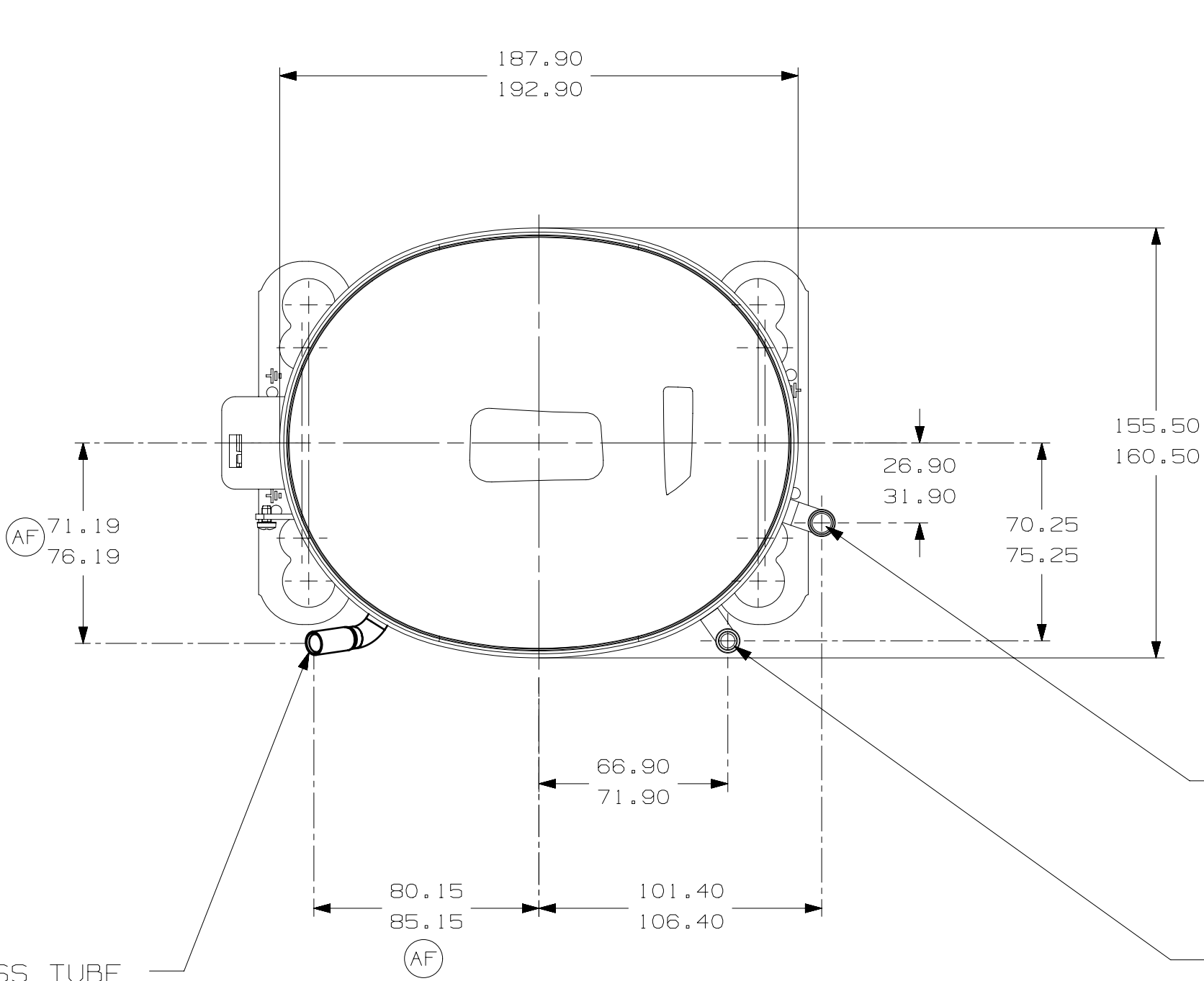


ITEM	PART NUMBER
A	320-10409
B	14963285
C	14947663
D	580-10244
E	14963571



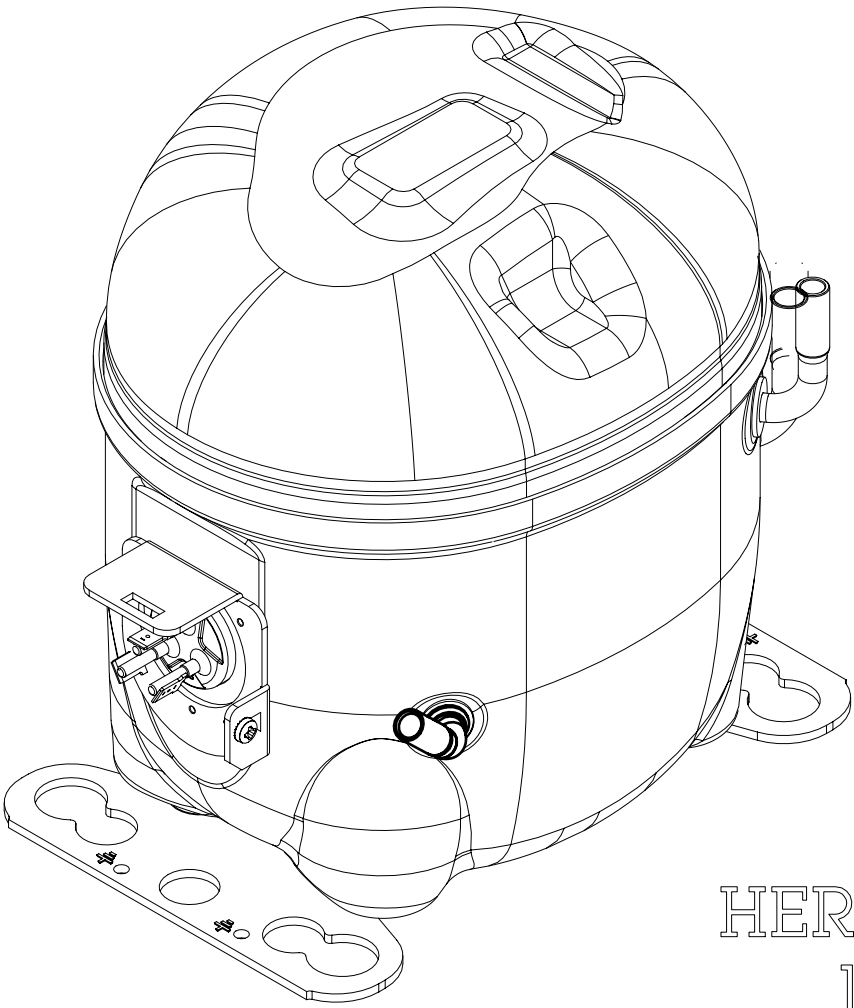
- AUXILIARY VIEW -
FASTENING DIMENSIONS



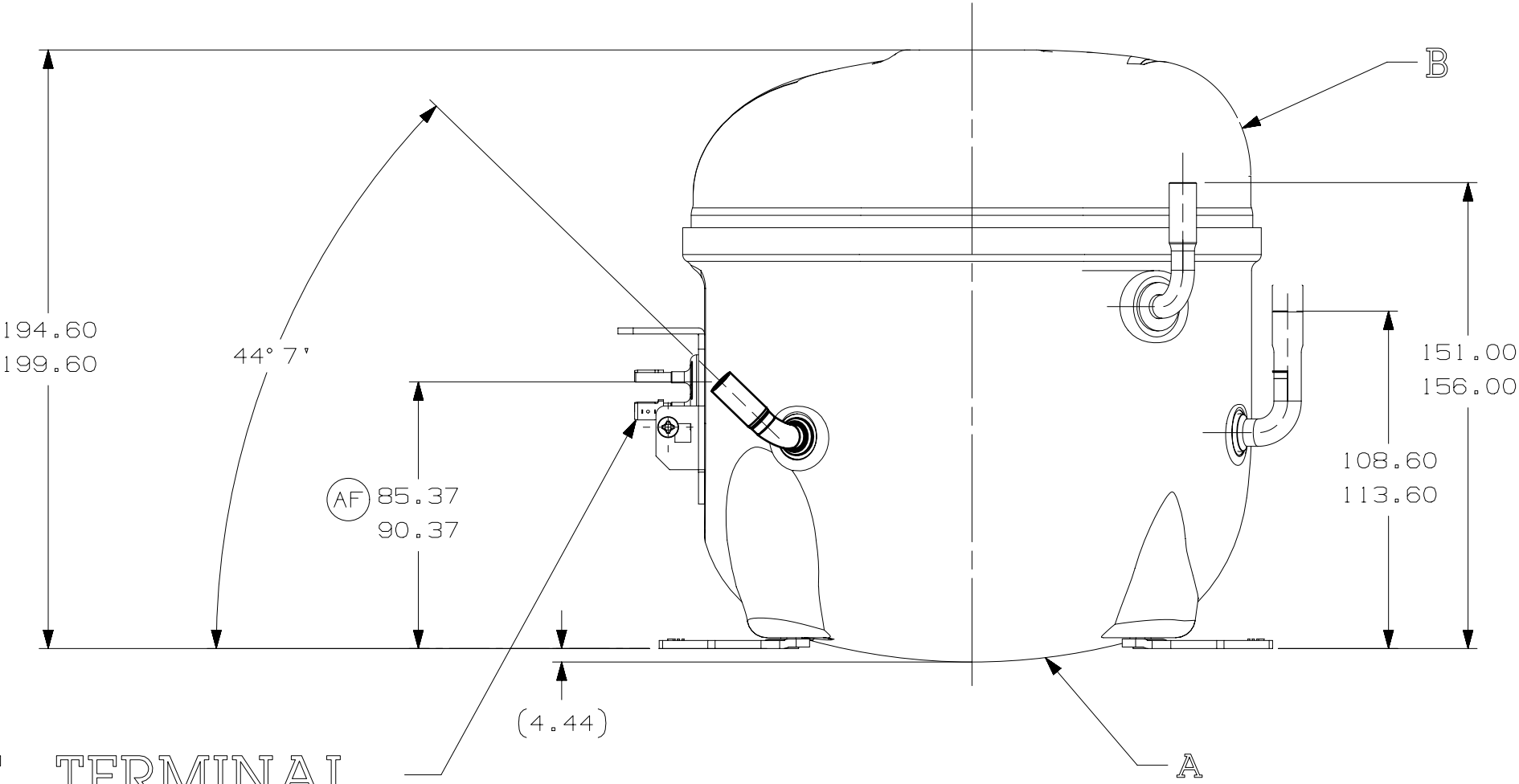
E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

□ = CATEGORY IV

Tecumseh

NAME: SALES COMPRESSOR

PART NO.: DCAE688

SCALE: 1:2

PAGE: 1/1

DATE: 18-06-14

REF.:

FAMILY: AE2