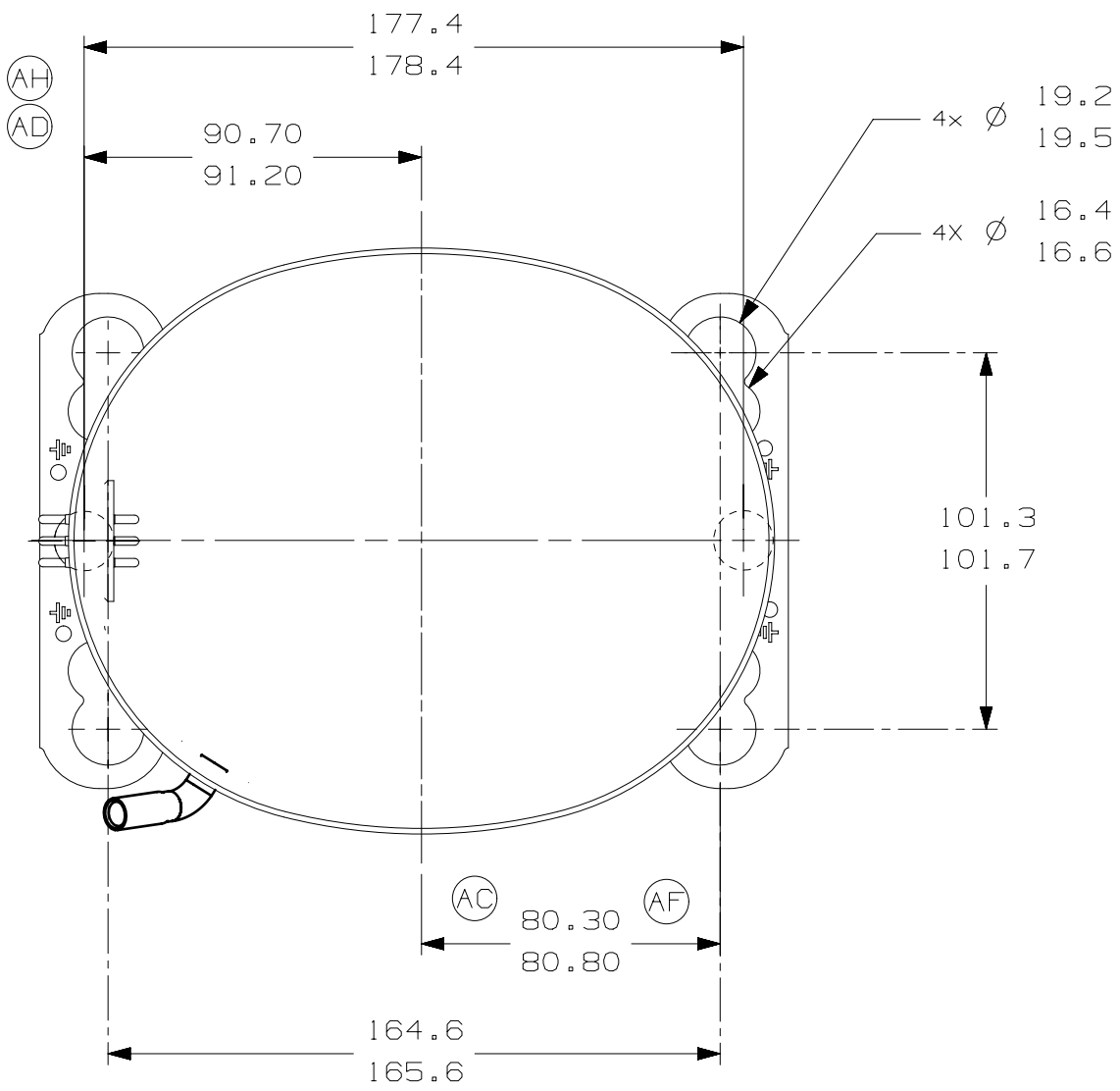
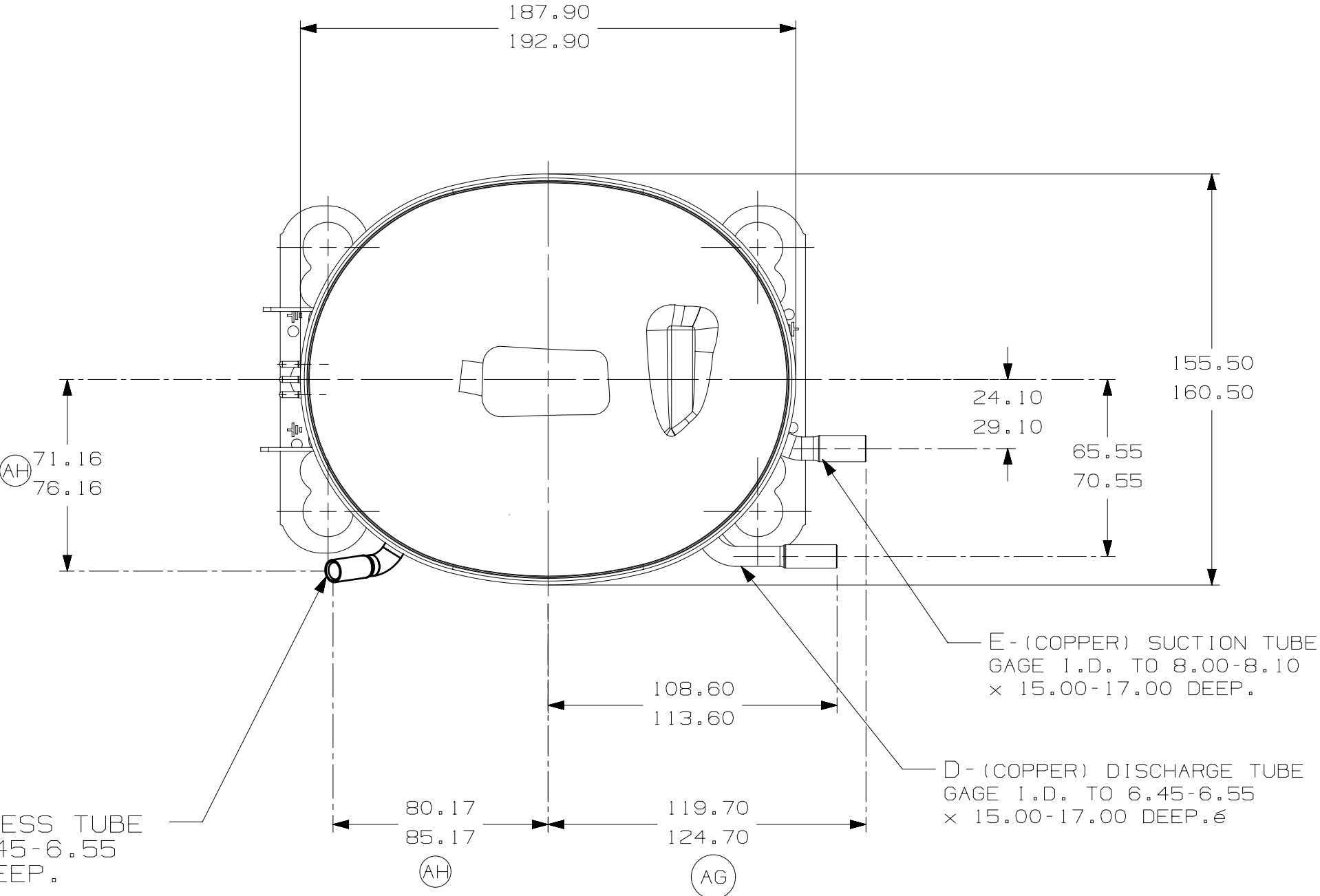


ITEM	PART NUMBER
A	320-10233
B	14963286
C	14947663
D	580-10243
E	580-10019



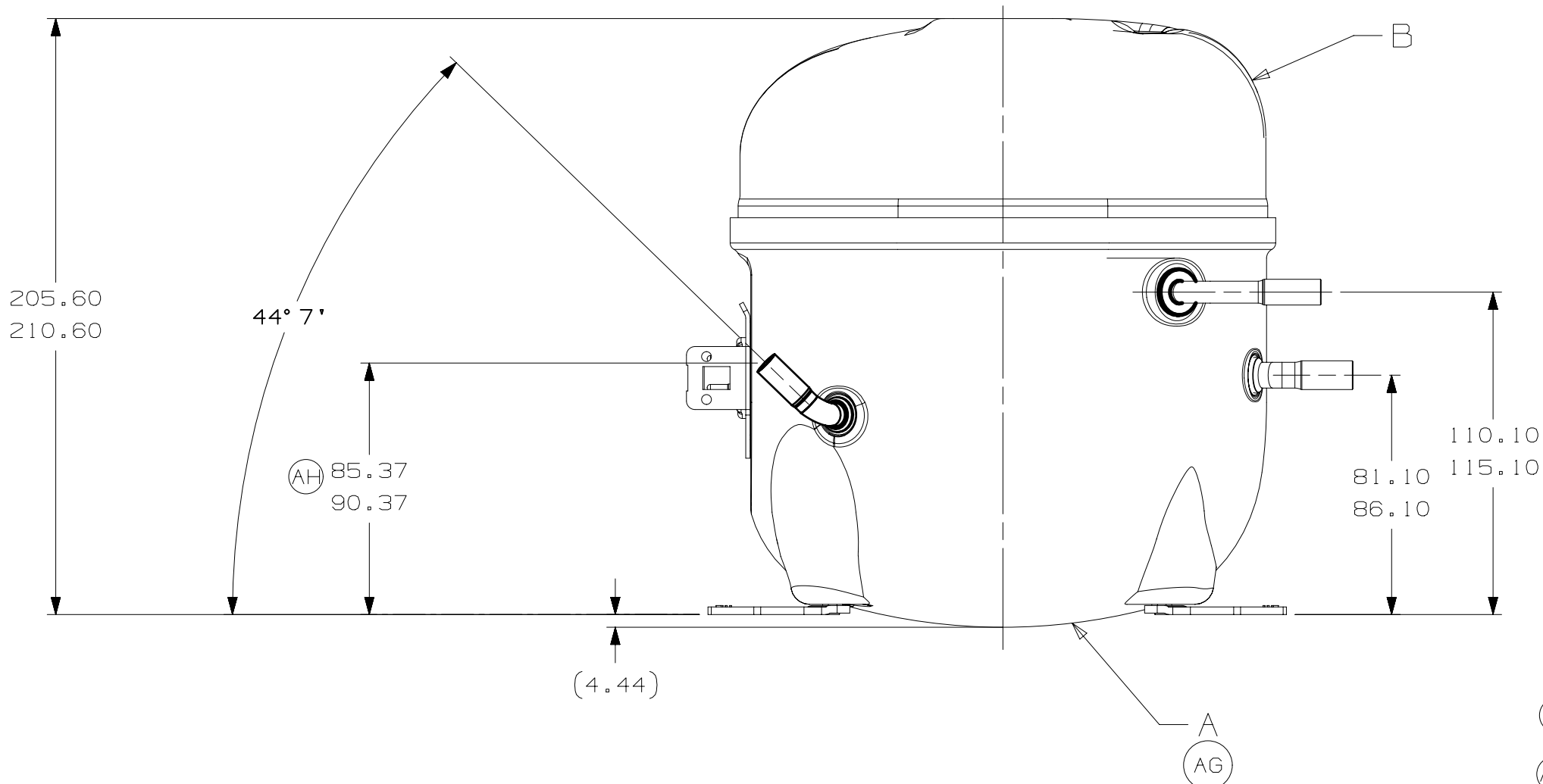
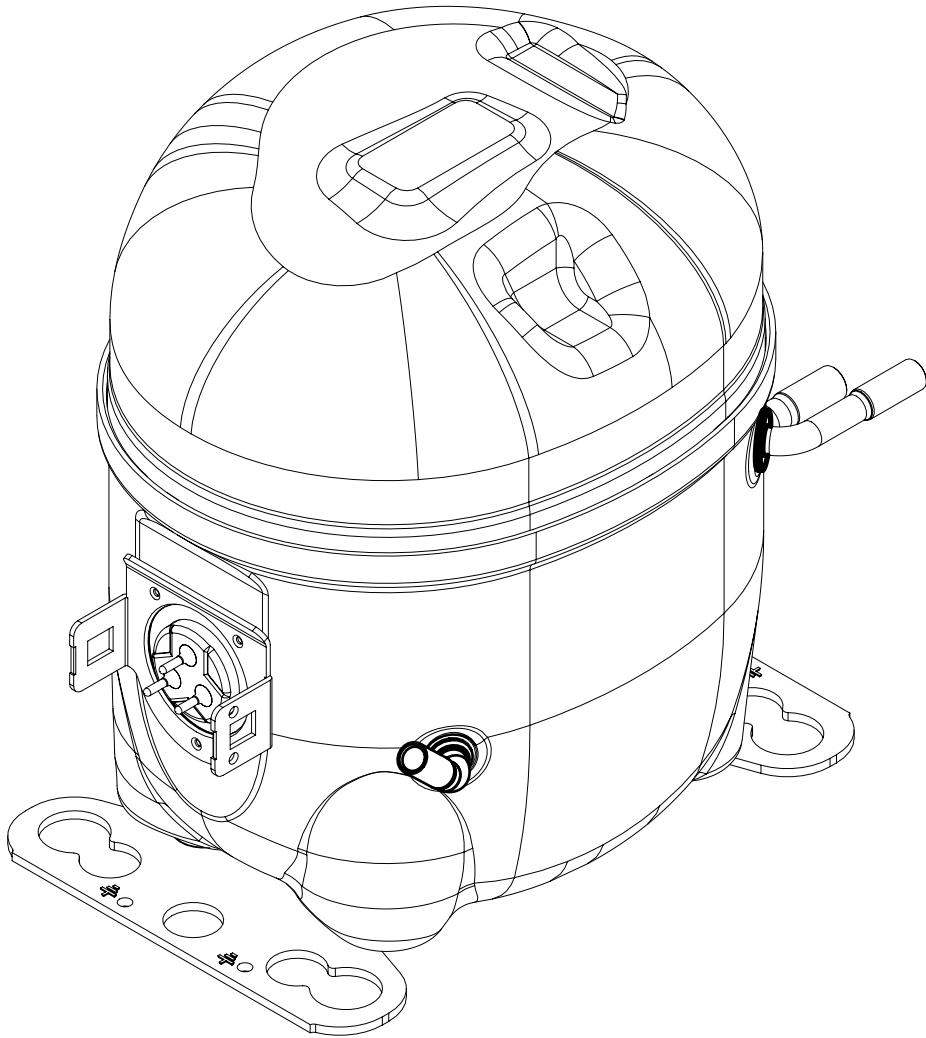
- AUXILIARY VIEW -
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB

AF

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2
0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV



Tecumseh

NAME	SALES COMPRESSOR	PART NO.	DCAE160
SCALE	1:2	PAGE	1/1
DATE	08-05-12	REF.	
FAMILY	AE2		