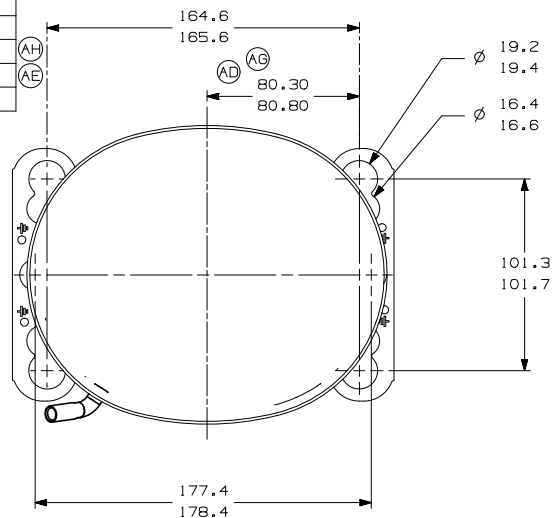
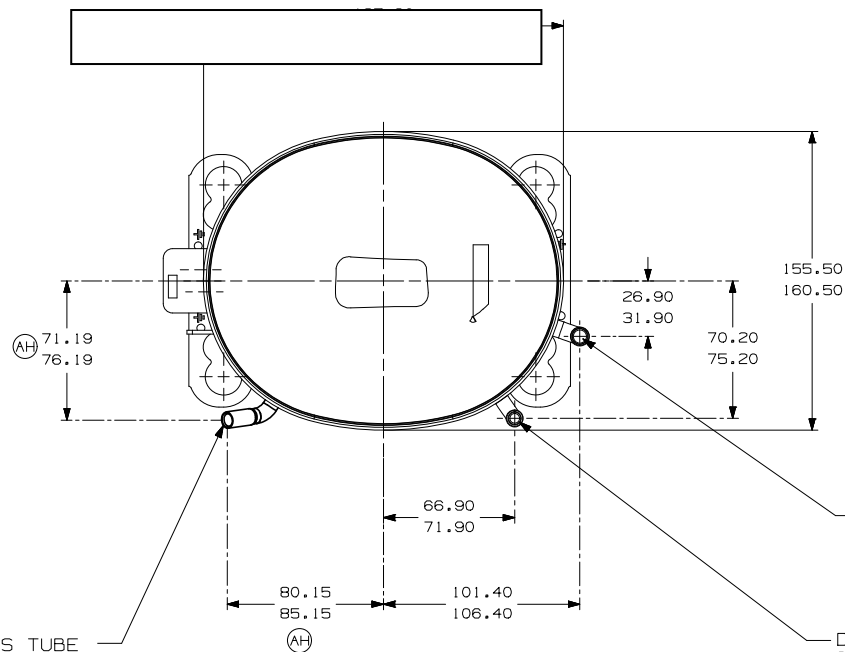


ITEM	PART NUMBER
A	320-10155
B	14963286
C	14947663
D	580-10244
E	14963571

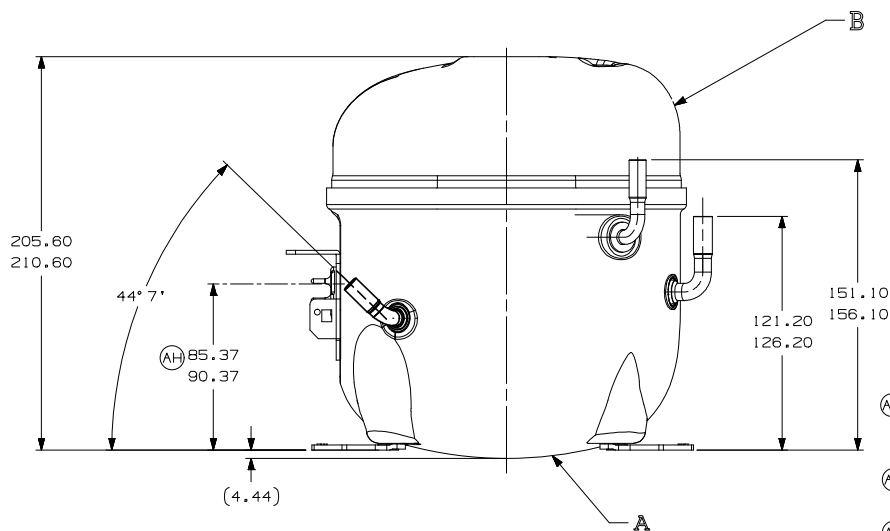
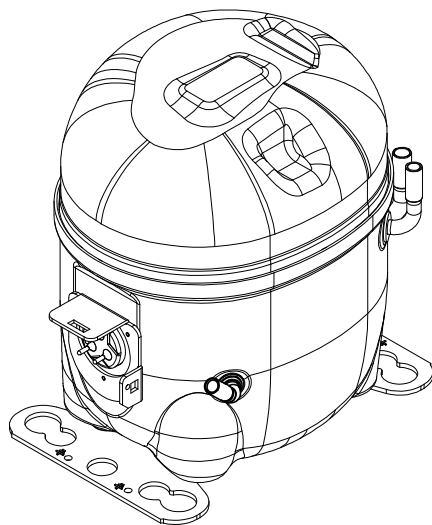


- AUXILIARY VIEW -
FASTENING DIMENSIONS



— E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 18.00-19.00 DEEP.

— D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



- NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

[illegible]

tecumseh

NAME		PART NO.	
SALES COMPRESSOR		DCAE209	
DWN.	CK.	APR.	SCALE
J. BARBANO	ANDRE MARTINEZ	WALTER CORREA	1:2
DATE	REF.	FAMILY	
09/06/11		AE2	