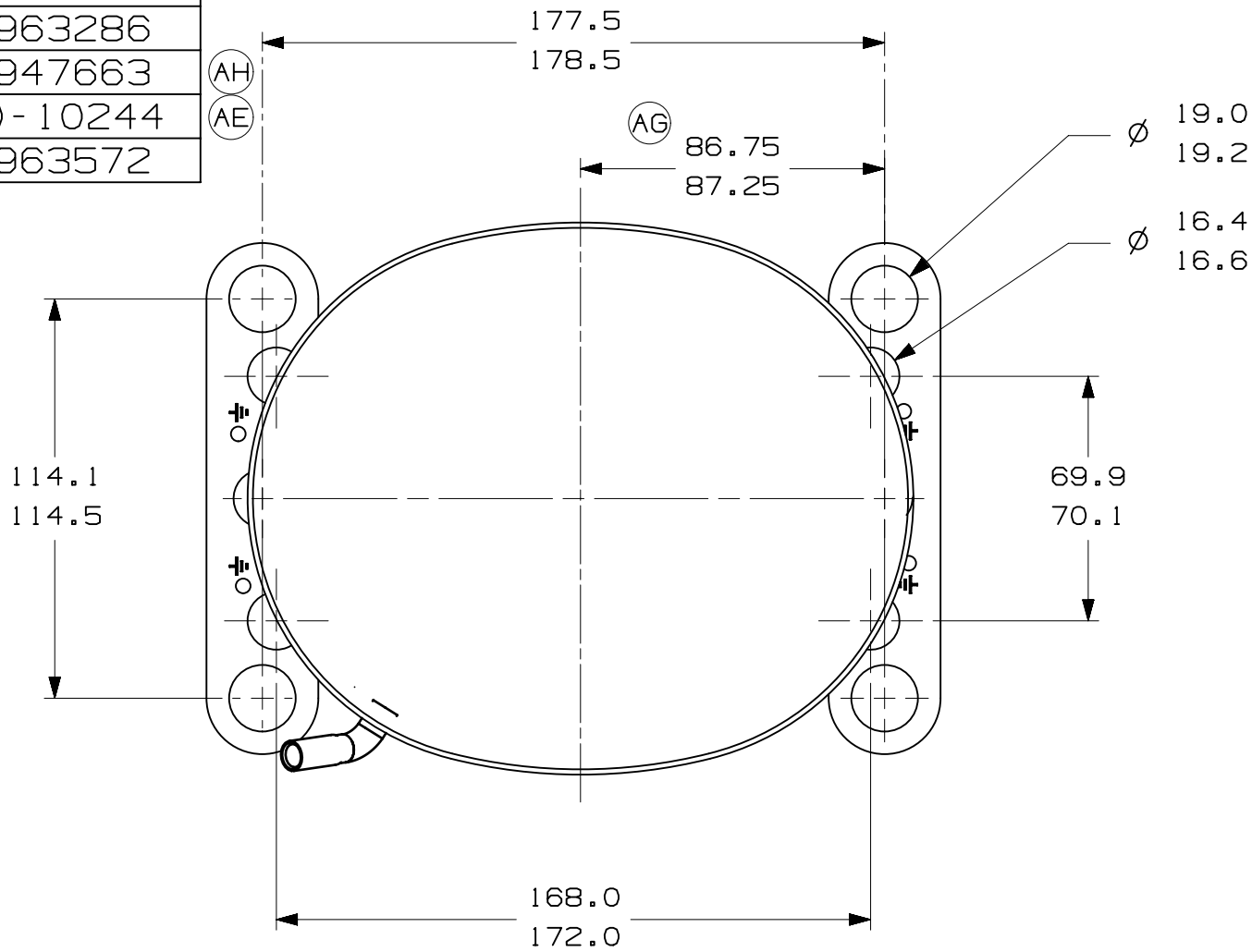
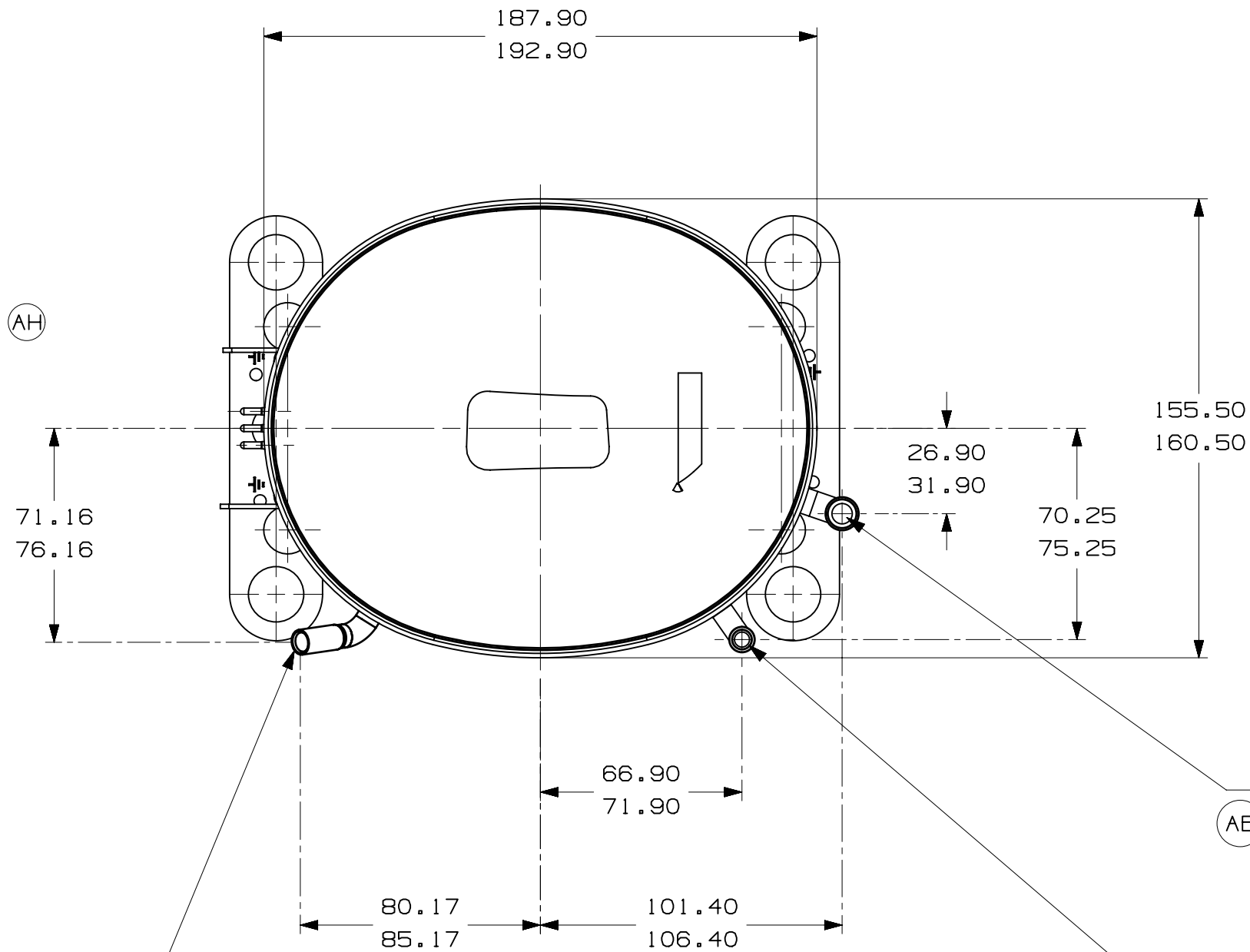


| ITEM | PART NUMBER |
|------|-------------|
| A    | 320-10156   |
| B    | 14963286    |
| C    | 14947663    |
| D    | 580-10244   |
| E    | 14963572    |



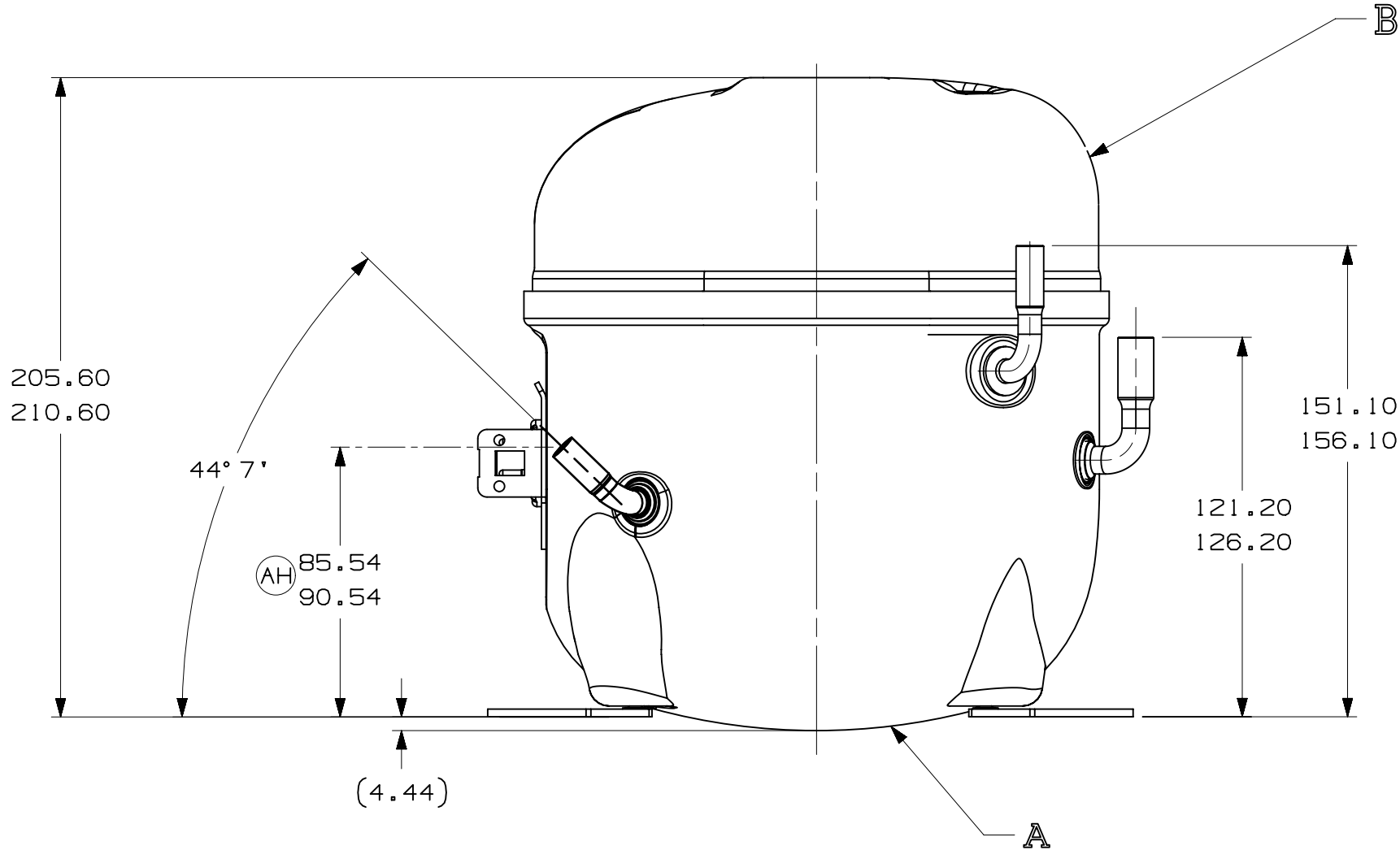
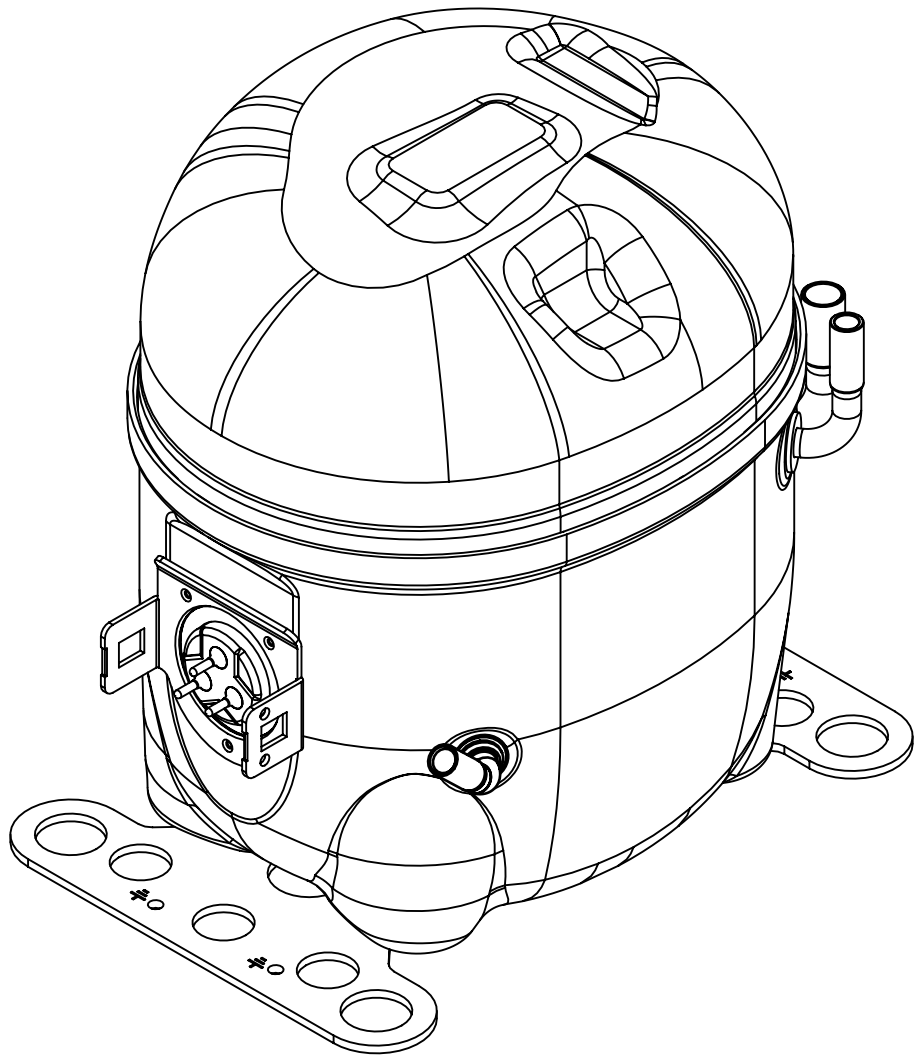
-AUXILIARY VIEW-  
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE  
GAGE I.D. TO 6.45-6.55  
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 9.6-9.7  
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 6.45-6.55  
× 13.00-15.00 DEEP.

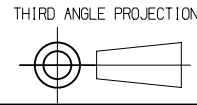


- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
  - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
  - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
  - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
  - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AC

AD

AG

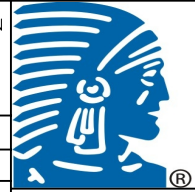


UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

- ★ = CATEGORY I
- ▲ = CATEGORY III
- = CATEGORY IIII
- = CATEGORY IV



**Tecumseh**

|                          |  |                     |  |
|--------------------------|--|---------------------|--|
| NAME<br>SALES COMPRESSOR |  | PART NO.<br>DCAE199 |  |
| DATE<br>22/09/11         |  | REF.                |  |
| SCALE<br>1:2             |  | PAGE<br>1/1         |  |
| FAMILY<br>AE2            |  |                     |  |