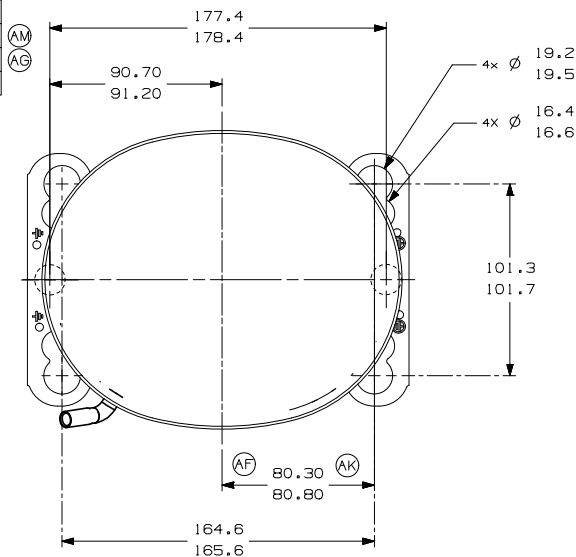
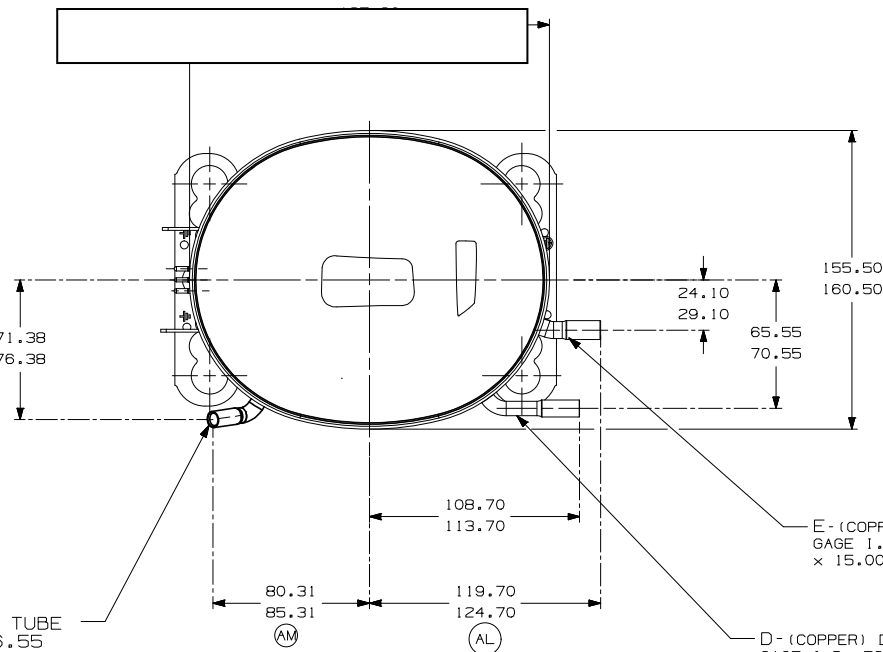


| ITEM | PART NUMBER |
|------|-------------|
| A    | 14963658    |
| B    | 14963285    |
| C    | 14947663    |
| D    | 580-10244   |
| E    | 580-10019   |



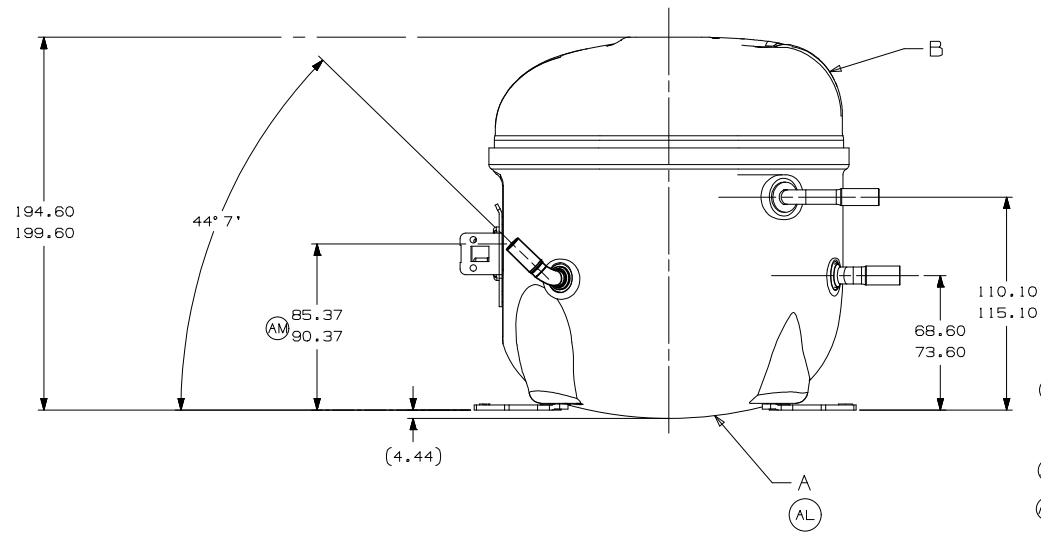
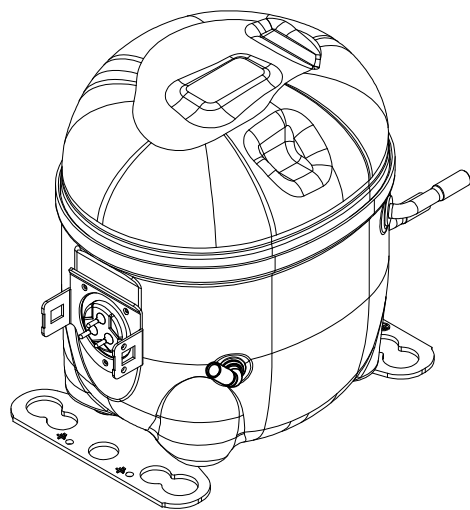
- AUXILIARY VIEW -  
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE  
GAGE I.D. TO 6.45-6.55  
× 13.00-15.00 DEEP.



E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 8.00-8.10  
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 6.45-6.55  
× 13.00-15.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
  - 2- SEE SPEC. "A-B" & A-C FOR PROCESS. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
  - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
  - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

| ITEM | DESCRIPTION                 | REVISION | DATE | BY | CHKD | APPD |
|------|-----------------------------|----------|------|----|------|------|
| B5   | ERA 91.60-96.60             |          |      |    |      |      |
| D4   | ERA 86.60-91.60             |          |      |    |      |      |
| E5   | ERA 72.10-77.10             |          |      |    |      |      |
| F8   | ERA 14963573                |          |      |    |      |      |
| AL   | 3A 30                       |          |      |    |      |      |
| AH   | RETIRADO DETALHE DE PINTURA |          |      |    |      |      |
| AG   | F/8                         |          |      |    |      |      |
| AF   | D/7                         |          |      |    |      |      |
| AE   | A/2                         |          |      |    |      |      |
| AD   | A/2                         |          |      |    |      |      |
| AC   | D/2                         |          |      |    |      |      |
| AB   | A/1                         |          |      |    |      |      |
| AA   | LIBERACAO                   |          |      |    |      |      |
| LT   | LC                          |          |      |    |      |      |

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

SCALE: 1:2

PAGE: 1/1

FAMILY: AE2

SALES COMPRESSOR

ANDRE MARTINEZ

WALTER CORREA

23-02-11

REF.

PART NO. DCAE178

SCALE: 1:2

PAGE: 1/1

FAMILY: AE2