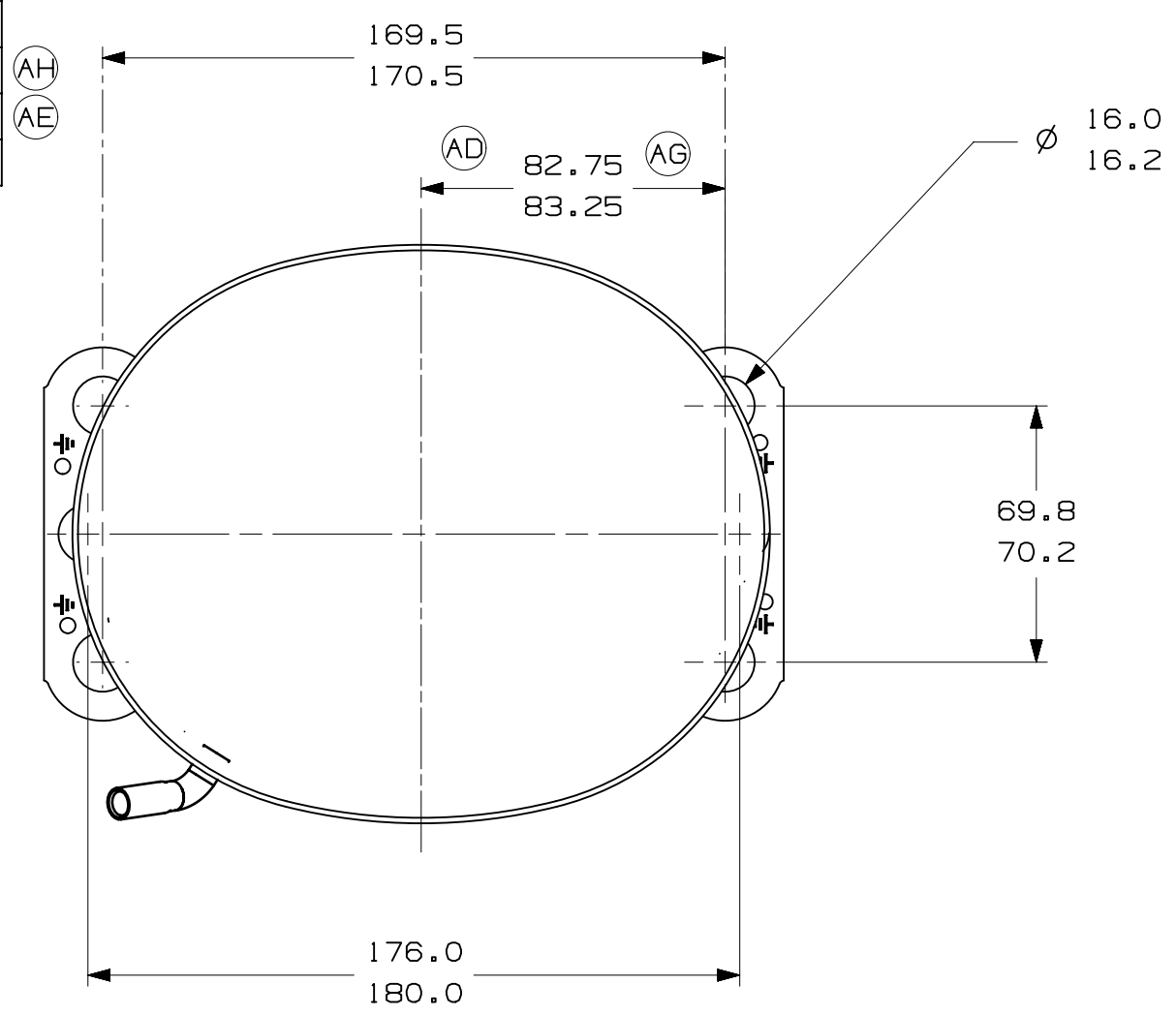
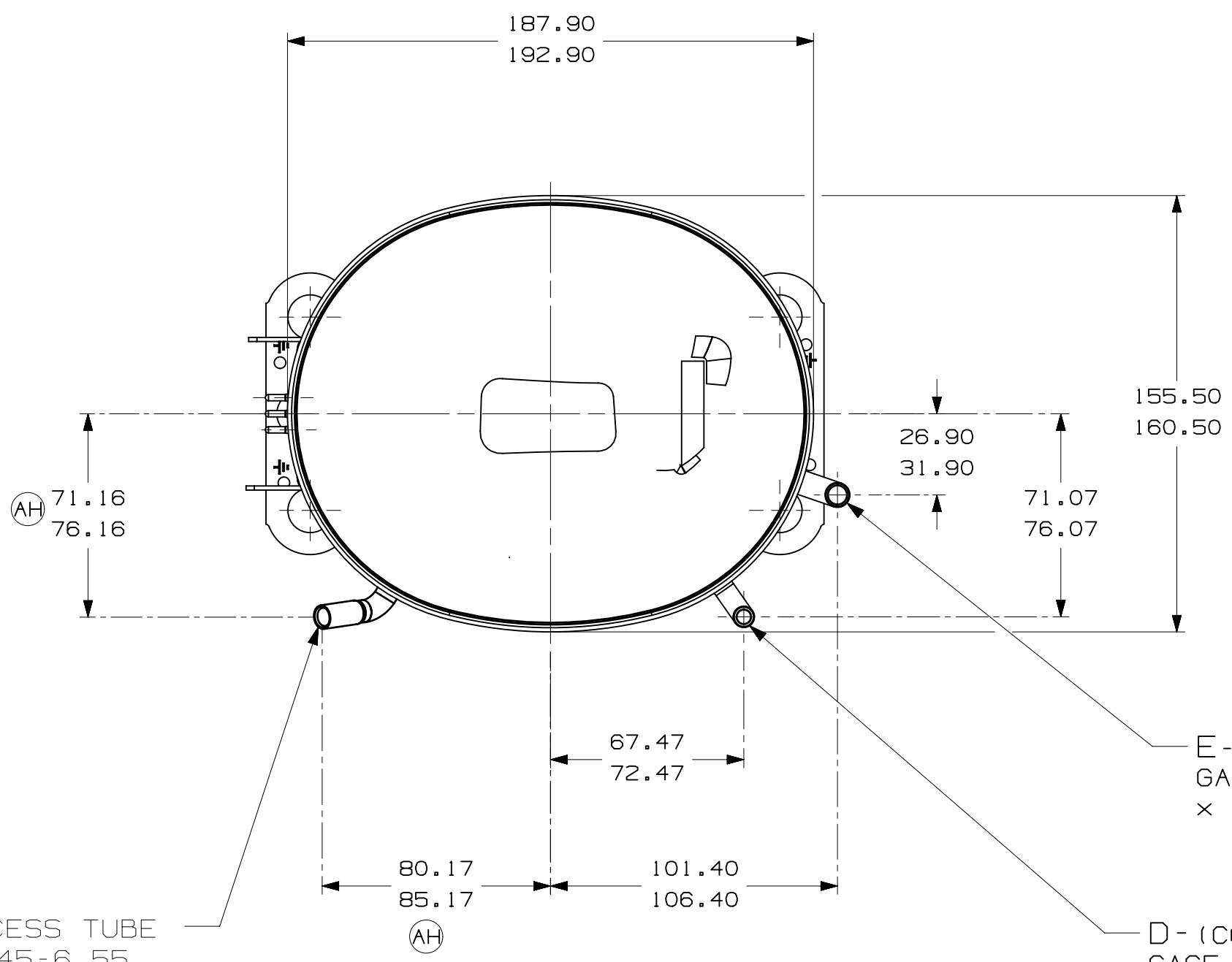


ITEM	PART NUMBER
A	320-10160
B	14963285
C	14947663
D	580-10245
E	14963570



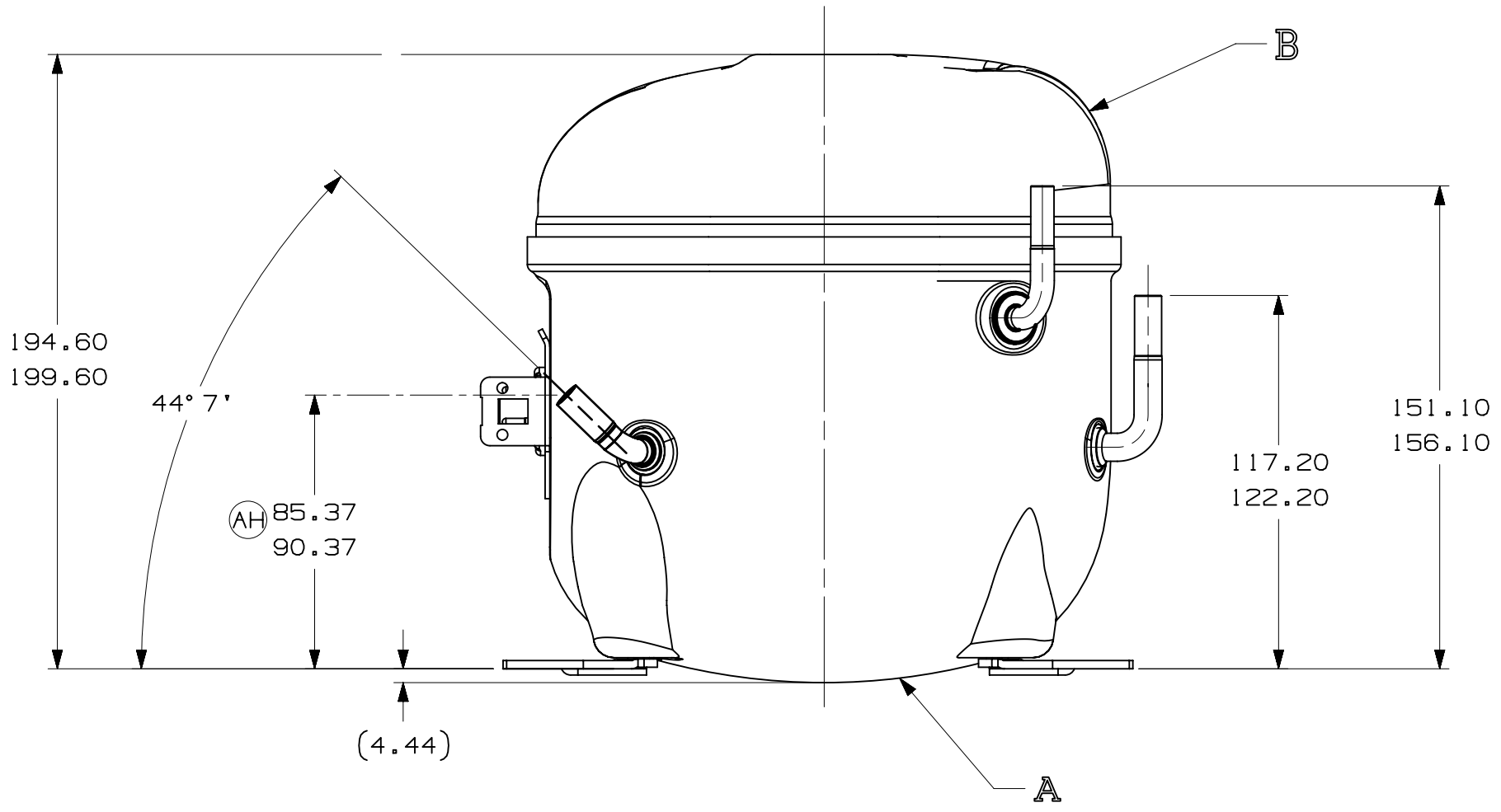
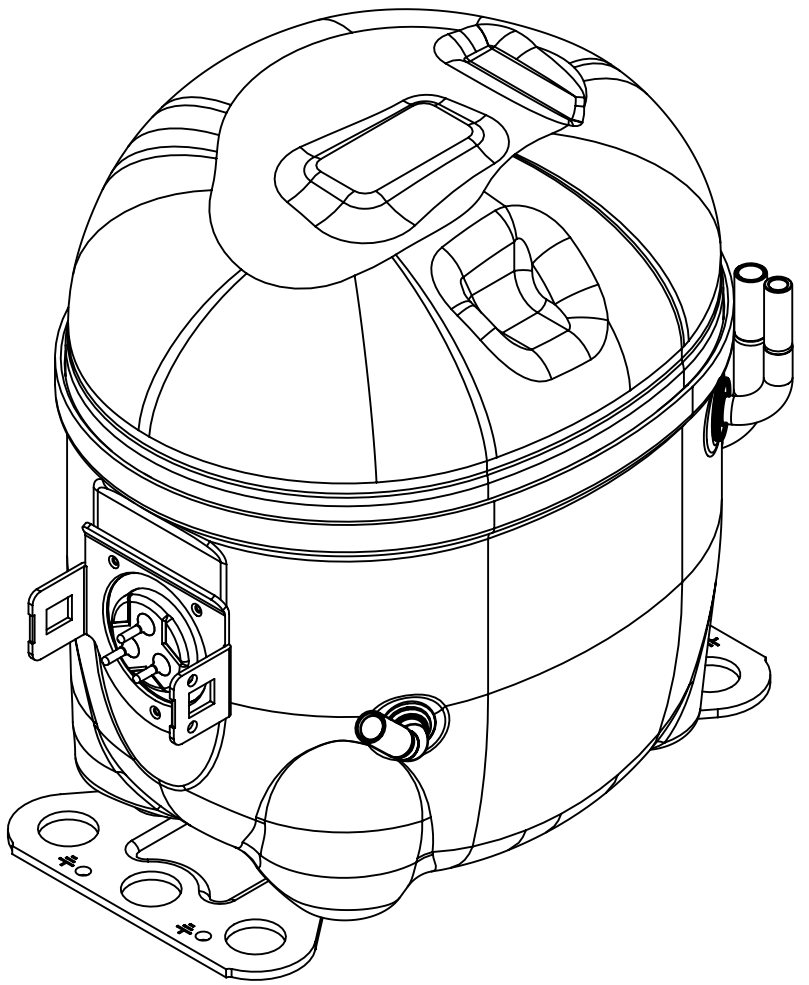
- AUXILIARY VIEW -
FASTENING DIMENSIONS



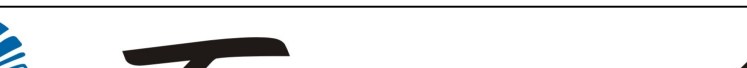
C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC102387 02-05-22 QM. R6.	EC90775 14-02-18 PS. R6.	EC70368 06-08-18 AMP. WC.	EC59887 03-03-15 PS. R6.	EC48188 31-01-14 PS. R6.	EC52840 AMP. MF 13-09-13	EC44035 08/06/12 PS. A.M	EC41849 19/12/11 J.B 7 A.M	DATE	THIRD ANGLE PROJECTION								
										ERA 91.60-96.60	ERA 86.40-91.40	ERA 72.10-77.10	ERA 14963573	ALTERADA MEDIDA ERA: 84.75-85.25 E ACRESC. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963568	ALTERADA MEDIDA ERA: 82.75-83.25	ADICIONADO NOTA	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	LIBERACAO	CHANGE	UNITS: mm		PART NO.		
										B5	D4	E5	F8	A/2	AS	F/8	F/7	A/2	A/2	AB	AA	DRAWING SIZE: A2		NAME			
																				O. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL		SALES COMPRESSOR		DCAE126			
																				★ = CATEGORY I		SCALE		PAGE			
																				▲ = CATEGORY II		1:2		1/1			
																				■ = CATEGORY III		DATE		FAMILY			
																				□ = CATEGORY IV		25/10/11		REF.		AE2	
																				DO NOT SCALE THIS DRAWING. ALL PER- FECT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY							