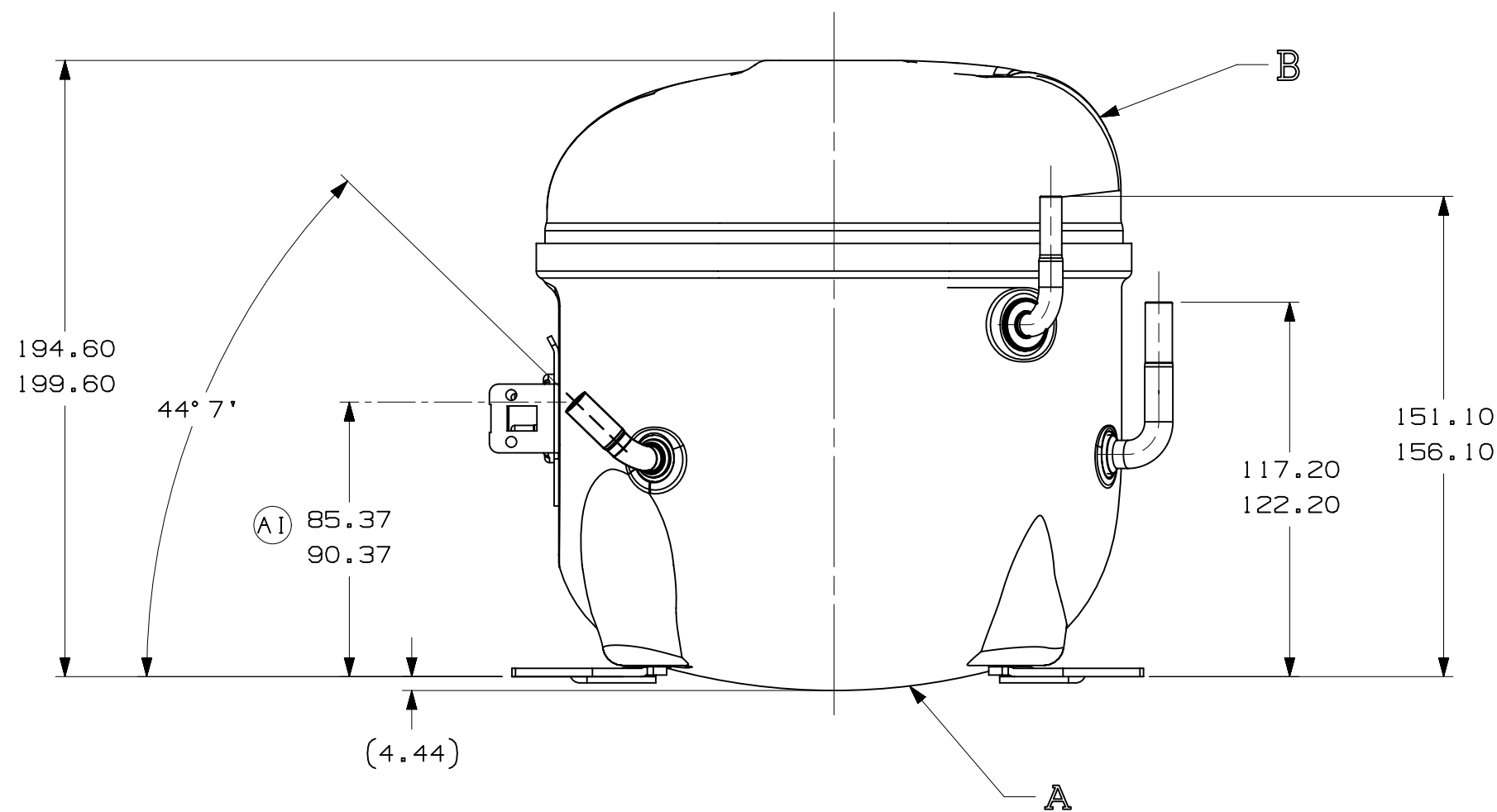


E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 6.45-6.55  
x 15.00-17.00 DEEP.

— D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 4.92-5.02  
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
  - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
  - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
  - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
  - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

|                                                                                       |      |                                                                                            |       |
|---------------------------------------------------------------------------------------|------|--------------------------------------------------------------------------------------------|-------|
|  |      | <h1 style="margin: 0;">Tecumseh</h1>                                                       |       |
| NAME                                                                                  |      | PART NO.                                                                                   |       |
| SALES COMPRESSOR                                                                      |      | DCAE132 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">AB</span> |       |
| <div style="border: 1px solid black; height: 40px; width: 100%;"></div>               |      | <div style="border: 1px solid black; height: 40px; width: 100%;"></div>                    |       |
| DATE                                                                                  | REF. | SCALE                                                                                      | PAGE  |
| 09/06/11                                                                              |      | 1 : 2                                                                                      | 1 / 1 |
|                                                                                       |      | FAMILY                                                                                     |       |
|                                                                                       |      | AE2                                                                                        |       |