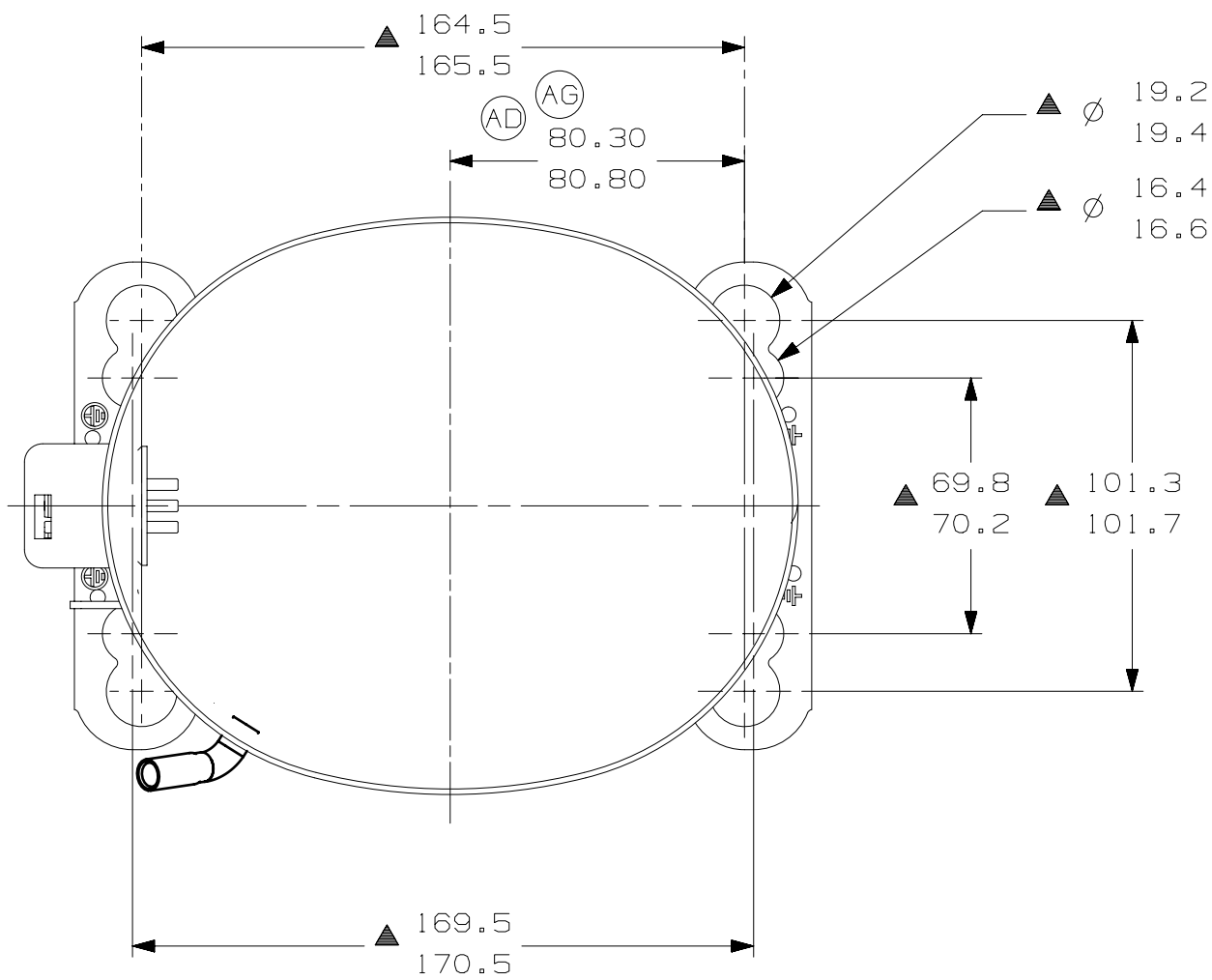
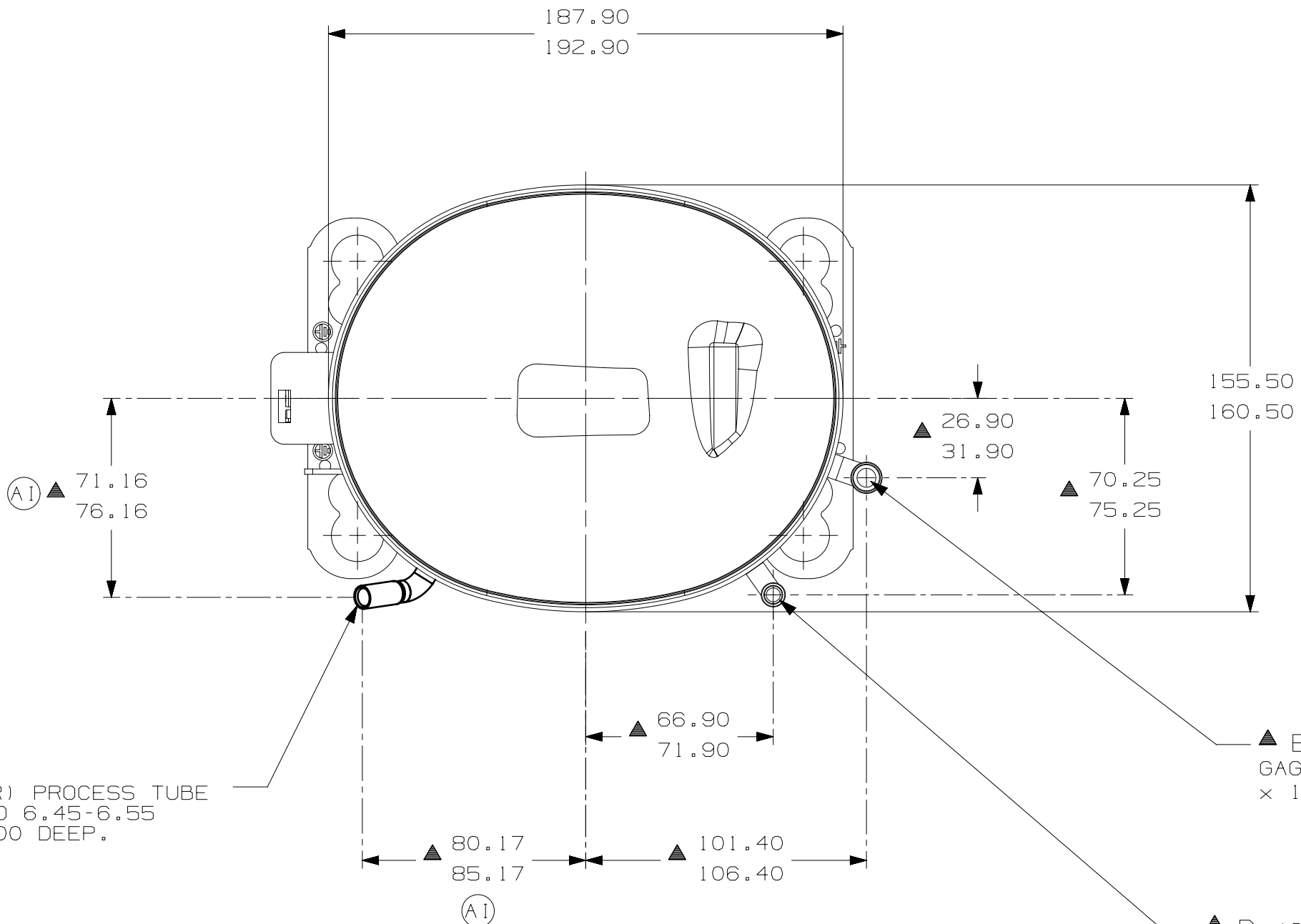




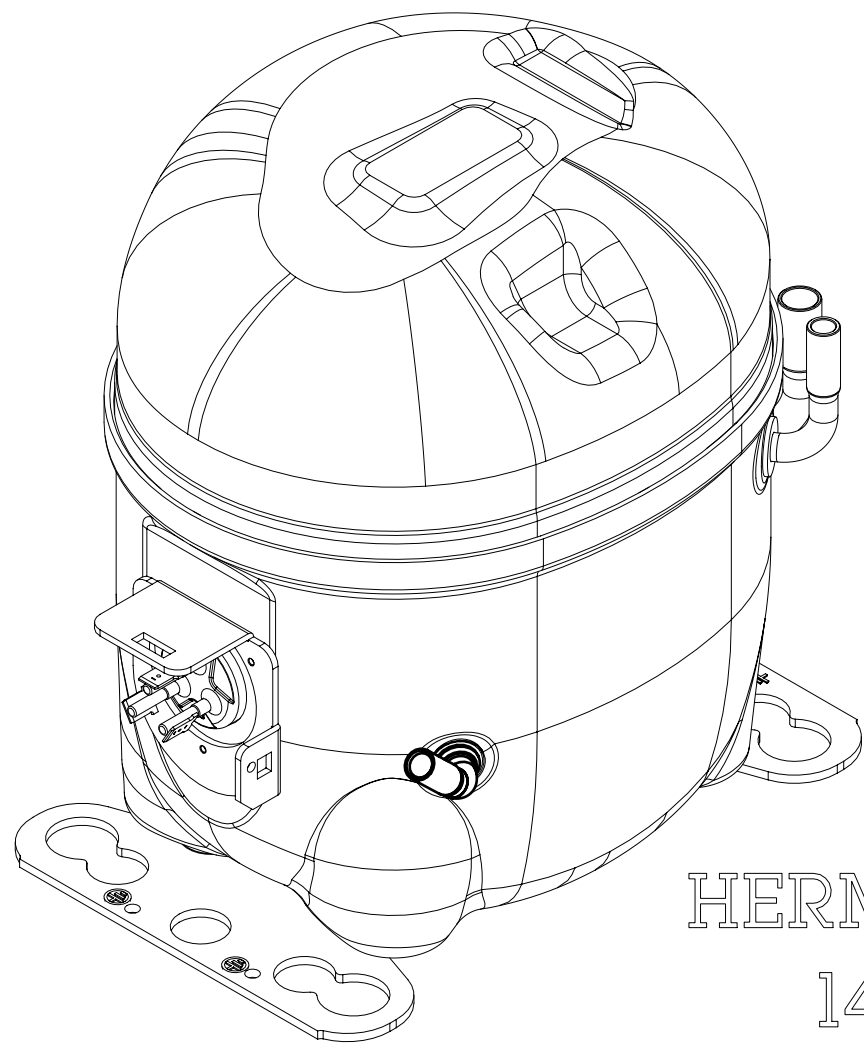
- AUXILIARY VIEW -
FASTENING DIMENSIONS



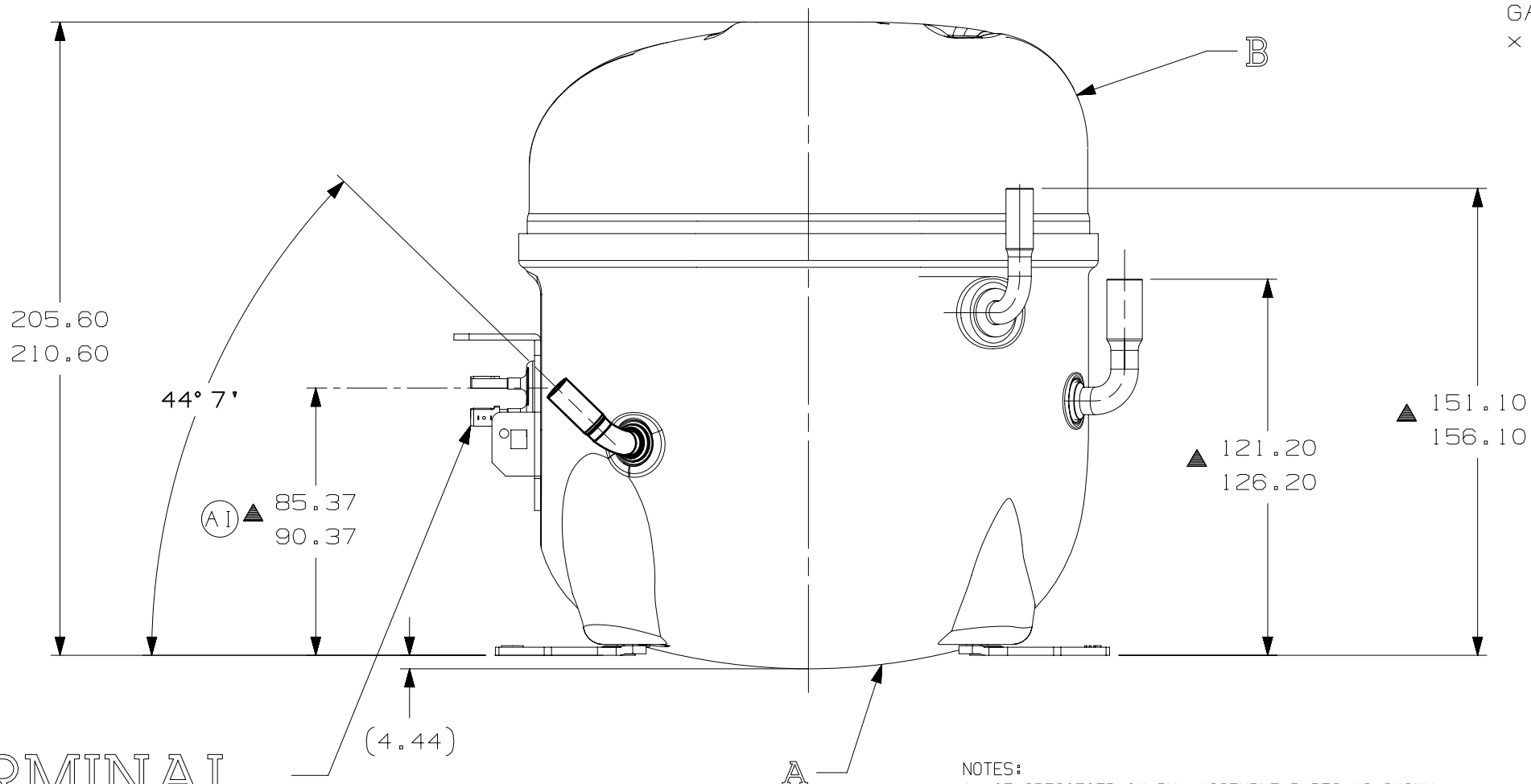
▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
× 15.00-17.00 DEEP.

▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.
- 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10181
B	14963286
C	14947663
D	580-10244
E	14963572

AI
AE

EC102387 03-05-22 GM. RG.		ERA 91.60-96.60		EC96671 13-08-20 CADEM CS	EC98775 14-02-18 PS. RG.	EC70368 06-06-16 AMP. WC.	EC59687 03-03-15 PS. RG.	EC48188 31-01-14 PS. RG.	EC52840 AMP. MF 13/09/13	EC44035 08/06/12 PS. A.M	EC43117 30/12/11 AMP. / A.M	DATE
		B5		ATUALIZADA NOTA DE AVISO	F/7 ALTERADA MEDIDA ERA: 82.30-82.80	AF -- RETIRADO DETALHE (AREA TSENTA DE PINTURA)	AE A/1 ALTERADO TUBO D ERA: 14963519	AD F/7 ALTERADA MEDIDA ERA:80.30-80.80	AC A/4 ADICIONADO NOTA	AB A/4 REVISADA NOTAS 4 E 5	AA A/4 ACRESCENTADA NOTAS 4 E 5	LT LC CHANGE
		D4										
		E5										
		B1										
THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (11) IS MADE AVAILABLE TO THE RECIPIENT ON THE UNDERSTANDING THAT IT IS TO BE USED ONLY FOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT SUCH INFORMATION ONLY AS EXPRESSLY AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (11) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.												
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE TAKEN FROM THE ORIGINAL DRAWING OR FROM THE MATERIAL AS RECEIVED OR AT COMPRESSOR ASSEMBLY												
THIRD ANGLE PROJECTION												
UNITS: mm												
DRAWING SIZE: A2												
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL												
★ = CATEGORY I												
▲ = CATEGORY II												
■ = CATEGORY III												
□ = CATEGORY IV												
NAME SALES COMPRESSOR												
PART NO. DCAE677												
SCALE 1:2												
PAGE 1/1												
DATE 23/12/11												
REF.												
FAMILY AE2												