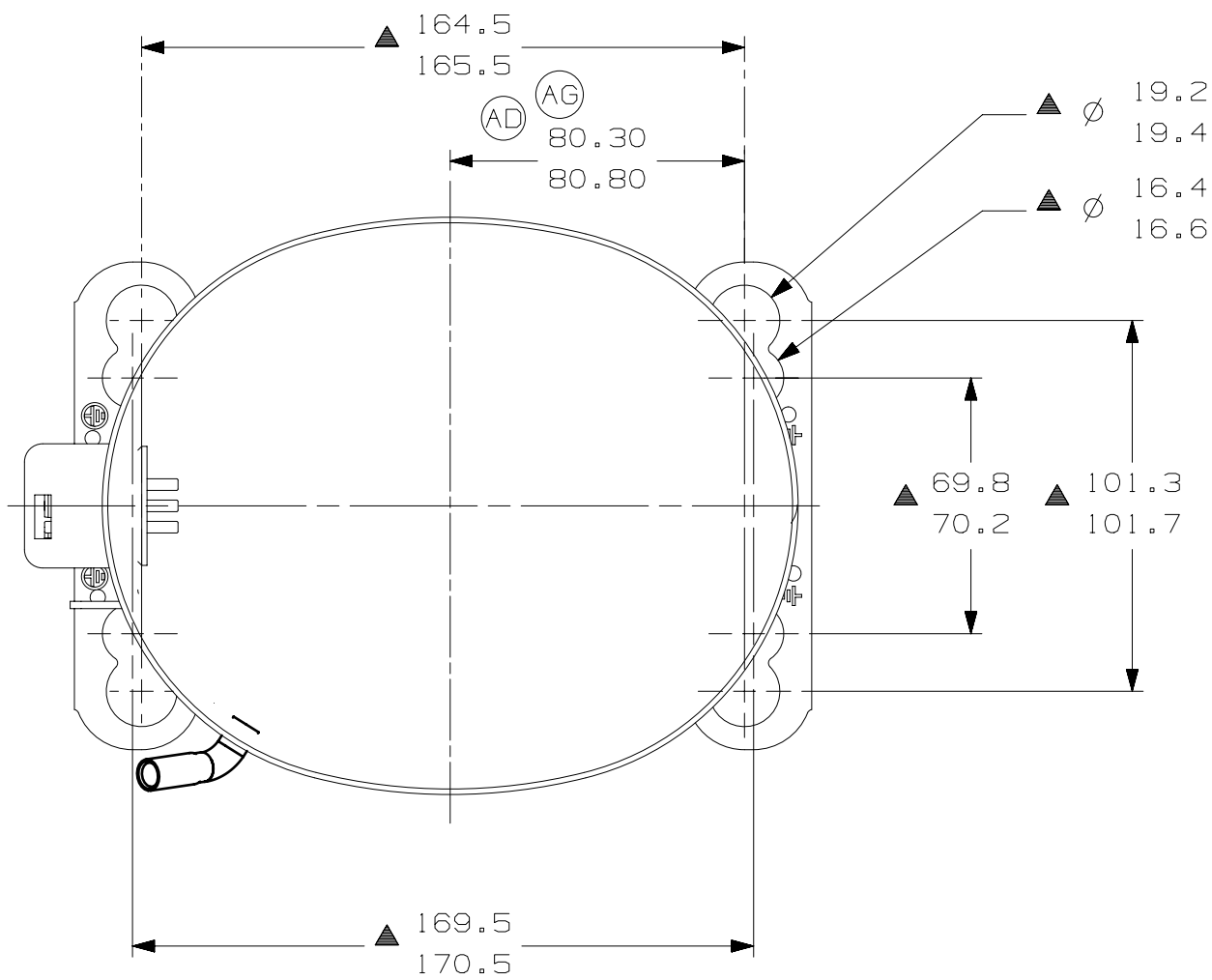
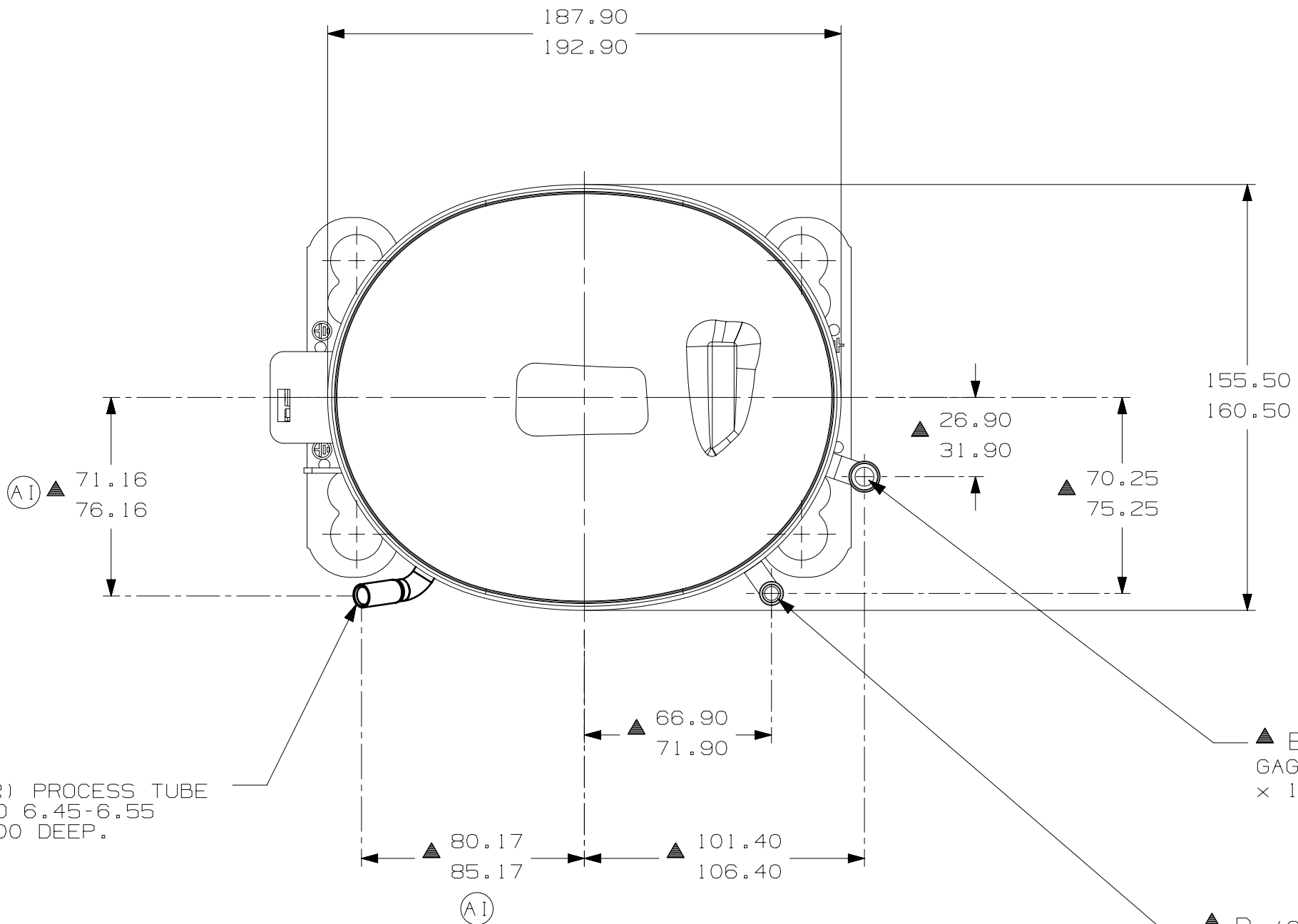




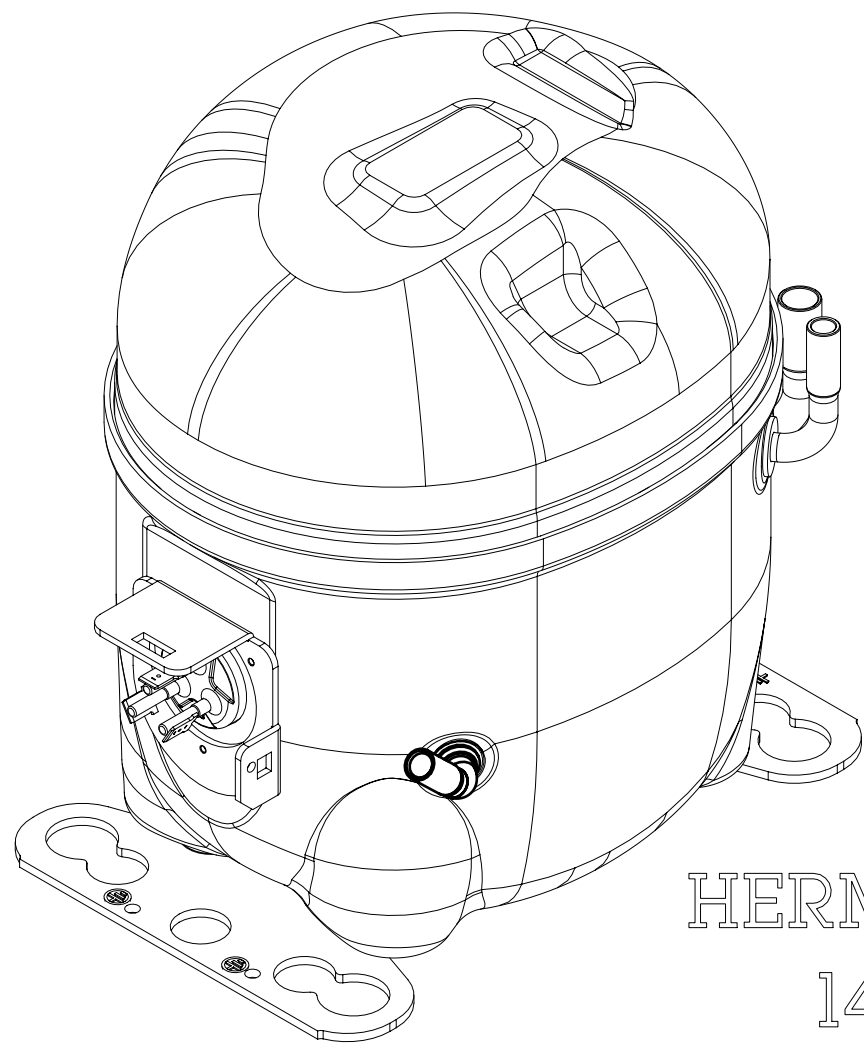
- AUXILIARY VIEW -
FASTENING DIMENSIONS



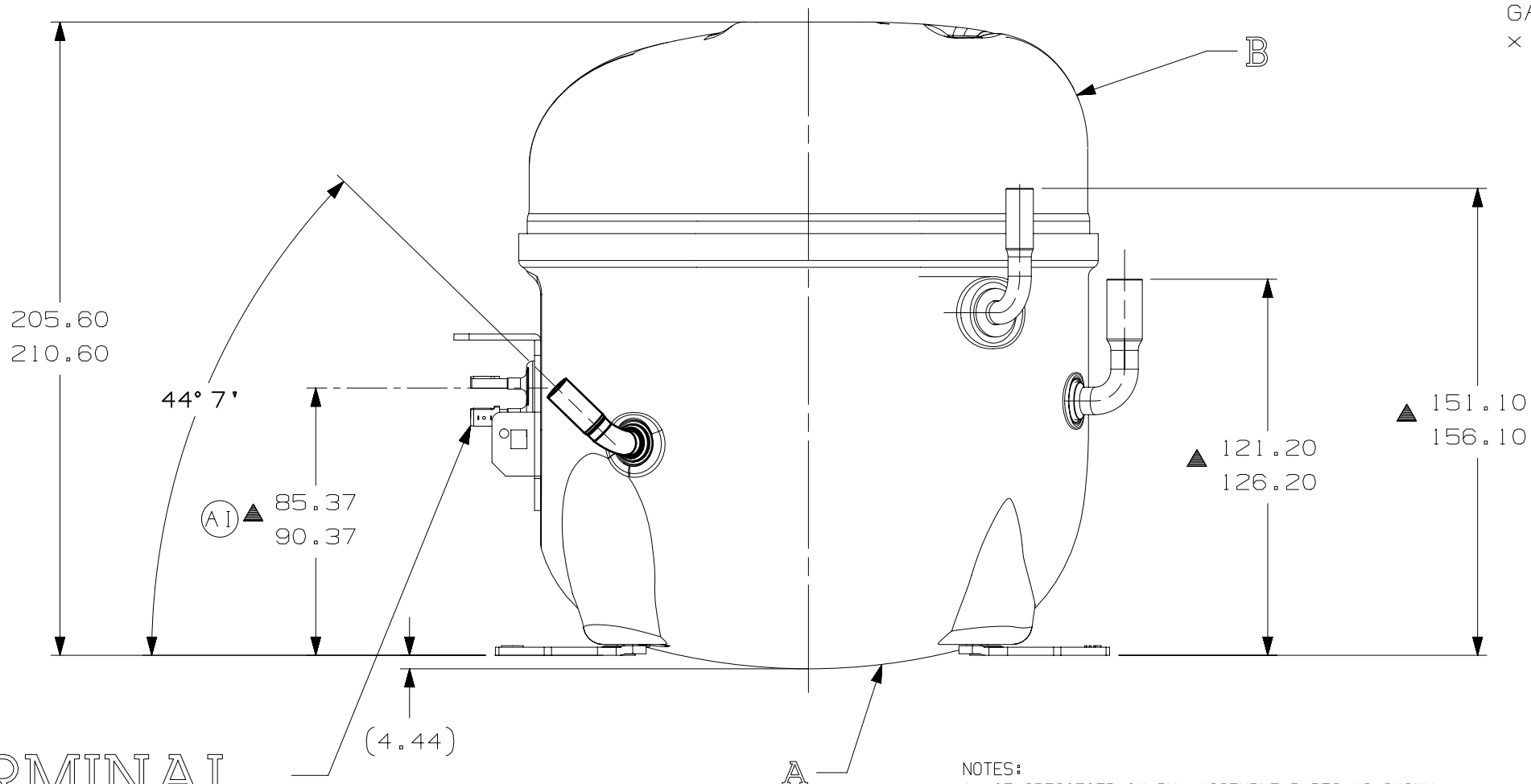
▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
× 15.00-17.00 DEEP.

▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.
- 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10181
B	14963286
C	14947663
D	580-10244
E	14963572

AI
AE

EC102387 03-05-22 GM. RG.		ERA 91.60-96.60		EC96671 13-08-20 CADEM CS		EC98775 14-02-18 PS. RG.		EC70368 06-06-16 AMP. WC.		EC59687 03-03-15 PS. RG.		EC48188 31-01-14 PS. RG.		EC52840 AMP. MF 13/09/13		EC44035 08/06/12 PS. A.M		EC43117 30/12/11 AMP. / A.M		DATE	
		B5		ATUALIZADA NOTA DE AVISO		AG F/7 ALTERADA MEDIDA ERA: 82.30-82.80		AF -- RETIRADO DETALHE (ÁREA ISENTA DE PINTURA)		AE A/1 ALTERADO TUBO D ERA: 14963519		AD F/7 ALTERADA MEDIDA ERA: 80.30-80.80		AC A/4 ADICIONADO NOTA		AB A/4 REVISADA NOTAS 4 E 5		AA A/4 ACRESCENTADA NOTAS 4 E 5		LIBERACAO	
		D4																			
		E5																			
		B1																			
				AH B/6		AG F/7		AF --		AE A/1		AD F/7		AC A/4		AB A/4		AA A/4			