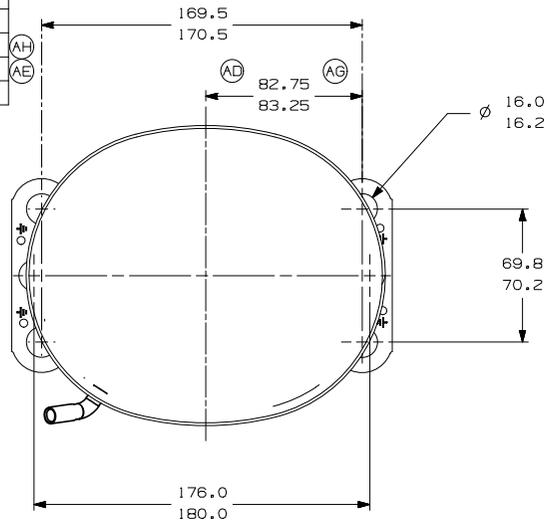
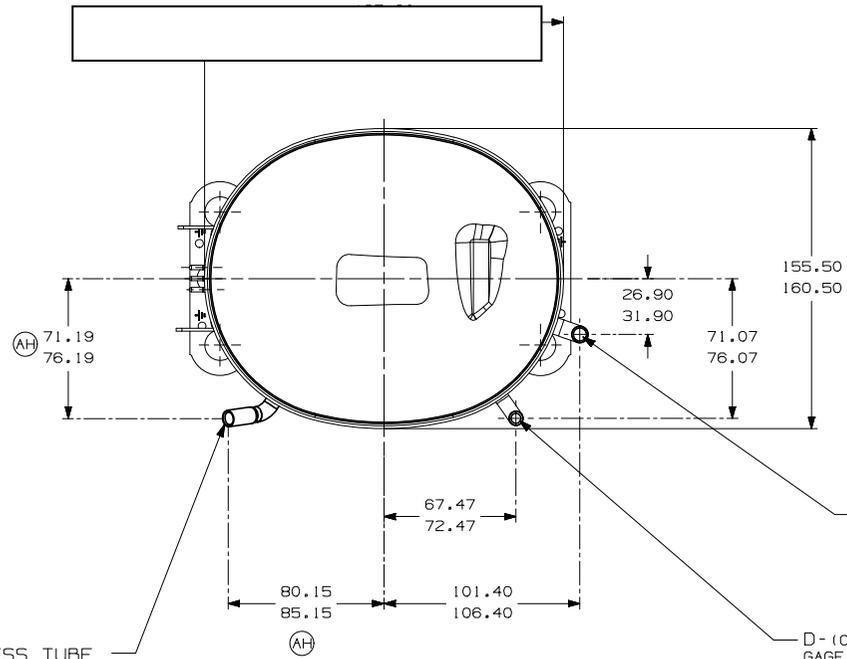


ITEM	PART NUMBER
A	320-10212
B	14963286
C	14947663
D	580-10245
E	14963570



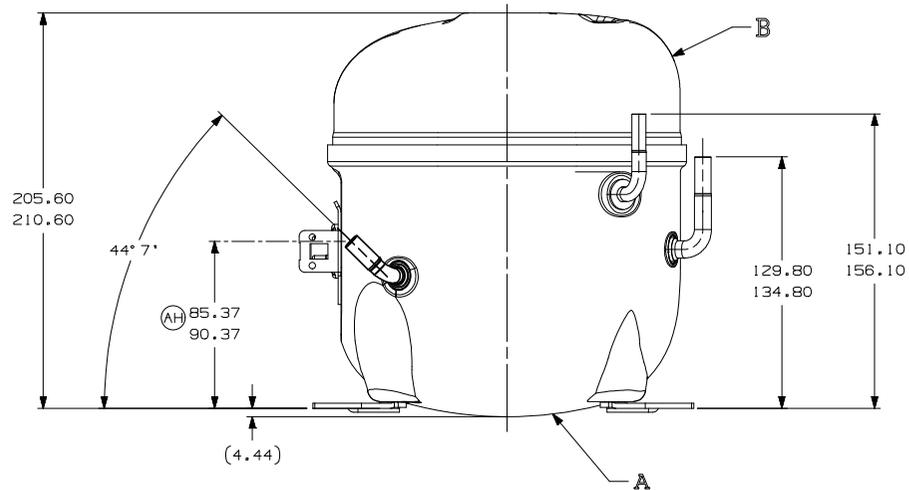
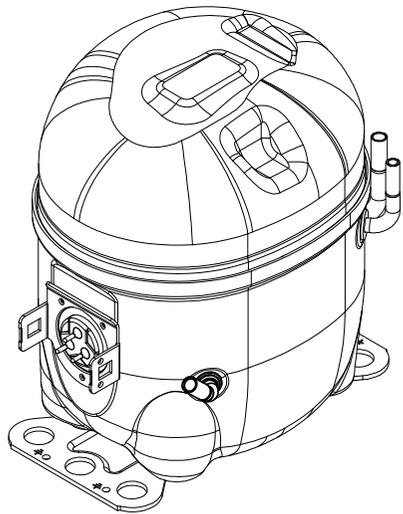
- AUXILIARY VIEW -  
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 6.45-6.55  
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 4.92-5.02  
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE  
GAGE I.D. TO 6.45-6.55  
× 15.00-17.00 DEEP.



- NOTES:
- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
  - SEE SPEC. "A-B" & A-C FOR PROCESS.
  - THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
  - AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
  - TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
  - FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

ITEM	DESCRIPTION	DATE
B5	ERA 91.60-96.60	02/02/12
D4	ERA 66.40-91.40	02/02/12
AH	ERA 66.40-91.40	02/02/12
E5	ERA 72.10-77.10	02/02/12
FB	ERA 14963573	02/02/12
A/2	ALTERADA MEDIDA	02/02/12
F/6	ALTERADA MEDIDA	02/02/12
AG	ALTERADA MEDIDA	02/02/12
AF	PRETIRADO DETALHE	02/02/12
AE	ALTERADO TUBO D	02/02/12
AD	ALTERADA MEDIDA	02/02/12
AC	ALTERADO TUBO D	02/02/12
A/2	ALTERADA MEDIDA	02/02/12
A/2	ALTERADA MEDIDA	02/02/12
A/2	ALTERADA MEDIDA	02/02/12
A	LIBERACAO	02/02/12
LT	LIBERACAO	02/02/12

THIRD ANGLE PROJECTION  
UNITS: mm  
DRAWING SIZE: A2  
CATEGORY I  
CATEGORY II  
CATEGORY III  
CATEGORY IV

SALES COMPRESSOR  
PART NO. DCAE138  
SCALE 1:2  
PAGE 1/1  
DATE 23/02/12  
FAMILY AE2