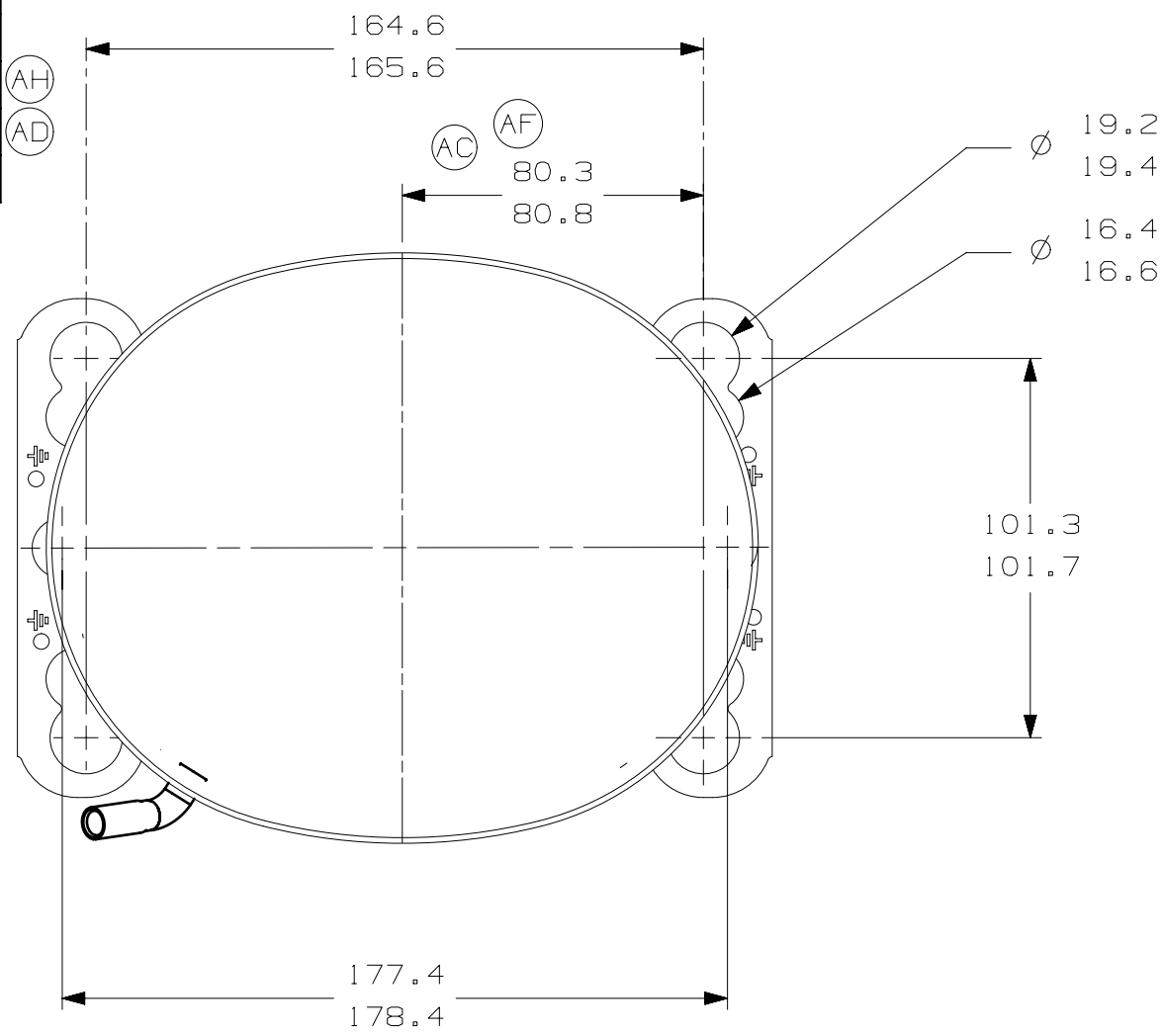
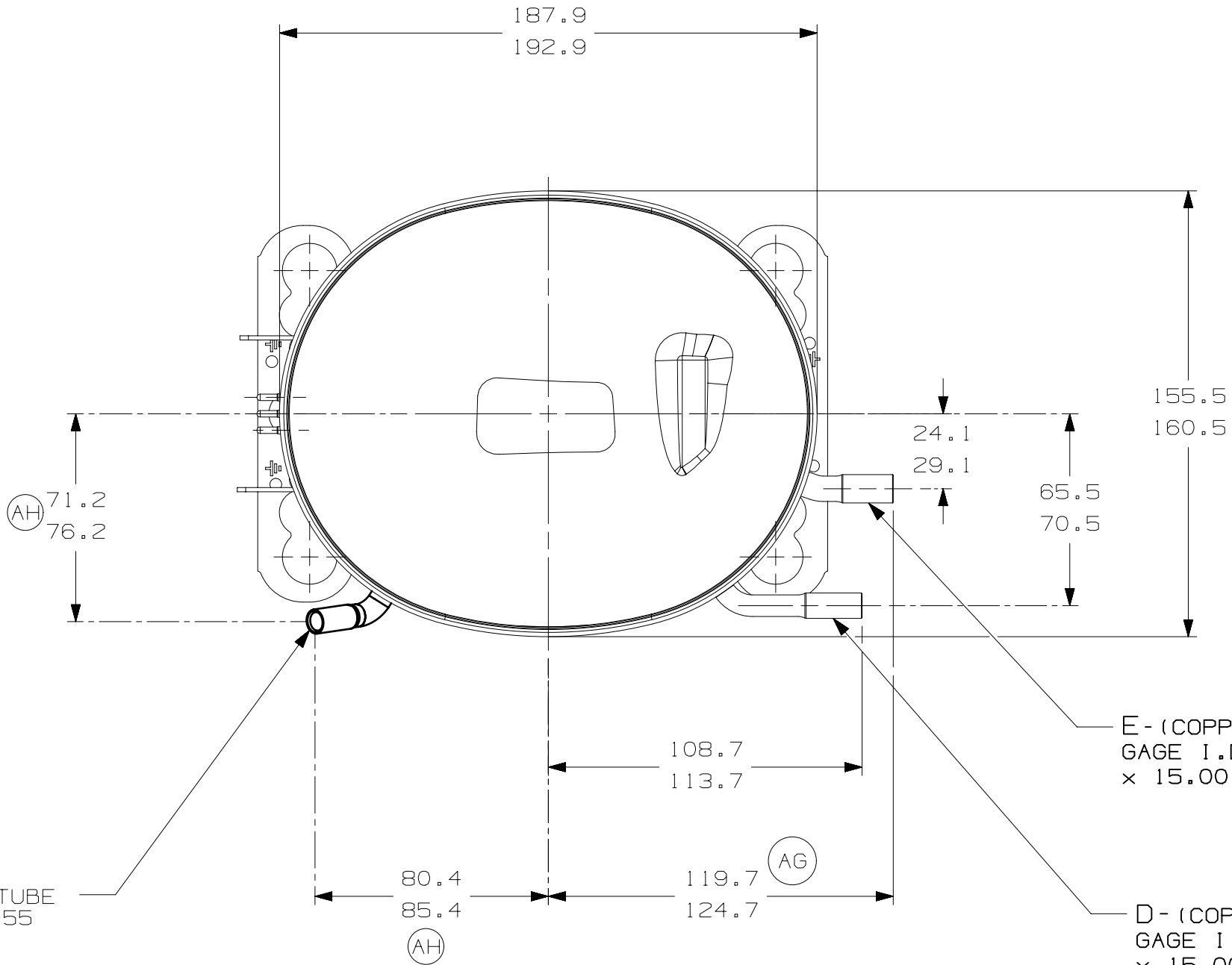


ITEM	PART NUMBER
A	320-10240
B	14963286
C	14947663
D	580-10244
E	580-10019



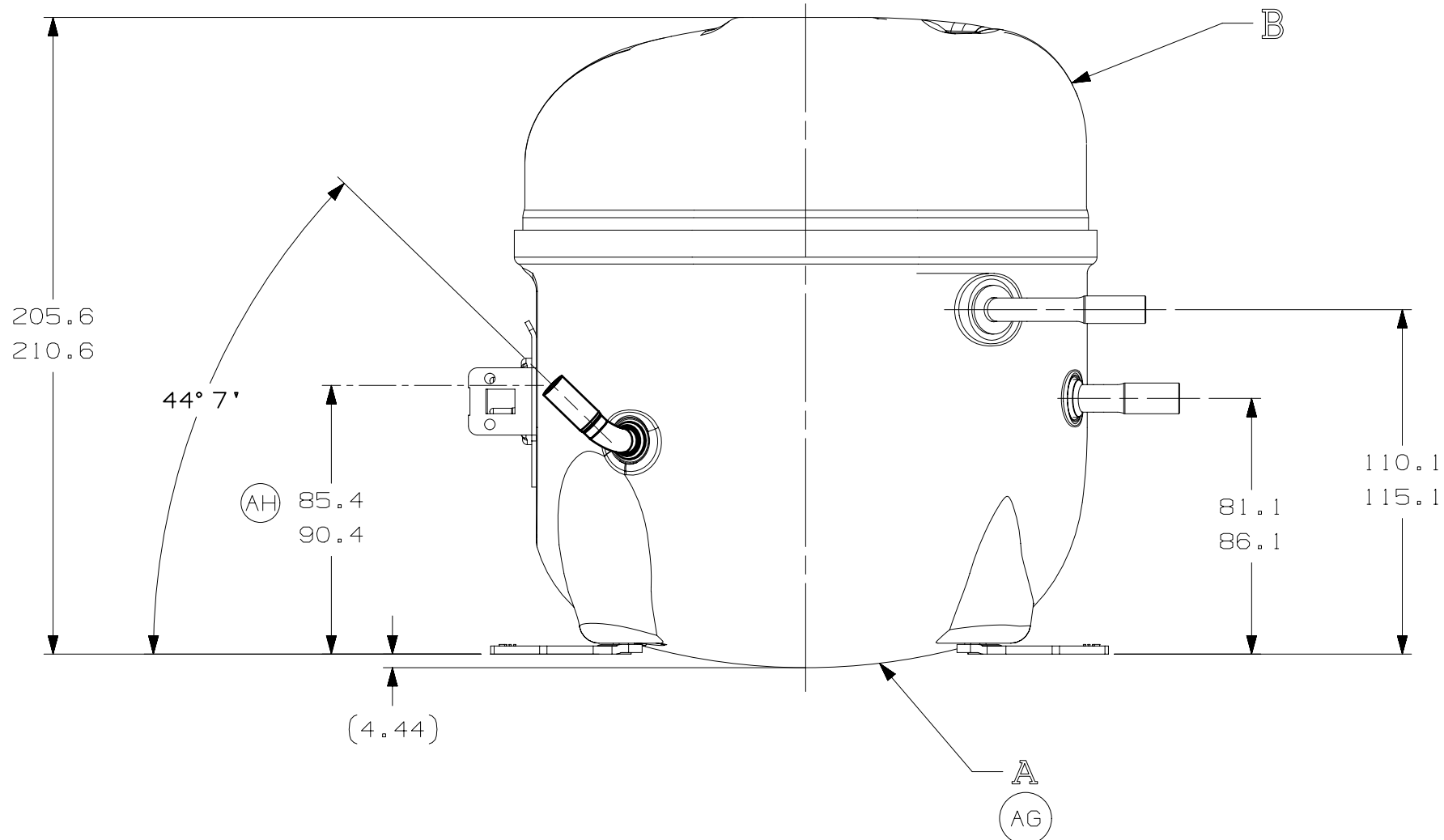
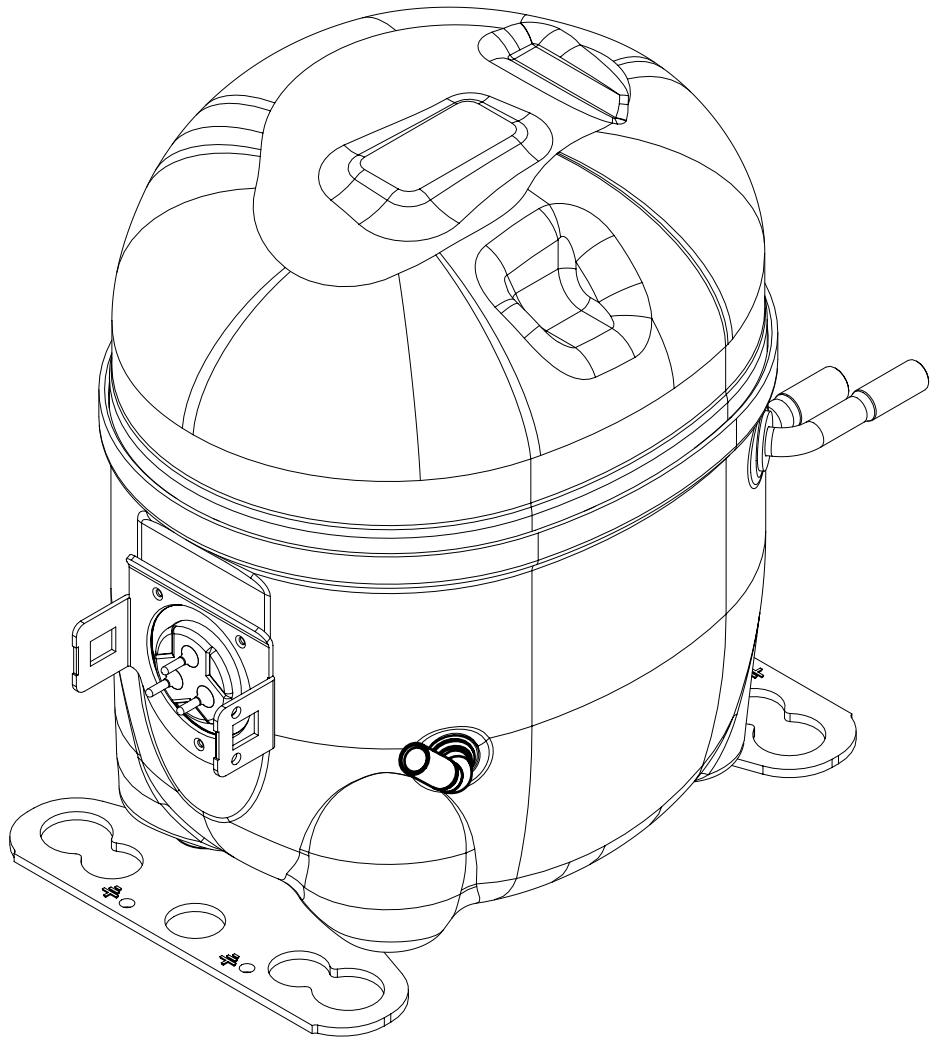
- AUXILIARY VIEW -
FASTENING DIMENSIONS



C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

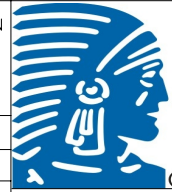


- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB
AF

AG

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ = CATEGORY I
▲ = CATEGORY III
■ = CATEGORY III
■ = CATEGORY IV



Tecumseh

NAME	PART NO.
SALES COMPRESSOR	DCAE681
SCALE	PAGE
1:2	1/1
DATE	REF.
20/06/12	
FAMILY	AE2

LT	LC	CHANGE	DATE
B5	ERA	91.60-96.60	EC102387 03-05-22 GM. RG.
D4	ERA	86.60-91.60	EC98010 01-07-21 CIAS. CS.
E5	ERA	72.10-77.10	EC80775 14-02-18 PS. RG.
F8	ERA	14963573	EC70368 08-06-18 AMP. WC.
3A	3D	ATUALIZADA 320-10240	EC59687 03-03-15 PS. RG.
AG	A/2	ALTERADA MEDIDA ERA: 82.30-82.80 F/7 E ACRESC. NOTA 6	EC48188 21-01-14 PS. RG.
AF	F/7	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	EC52840 AMP. MF 13-09-13
AE	F/8	ALTERADO TUBO D	EC46328 02/07/12 PS. RG.
AD	F/7	ALTERADA MEDIDA ERA: 180.30-80.80	
AC	A/2	ADICIONADO NOTA	
AB	AA	LIBERACAO	