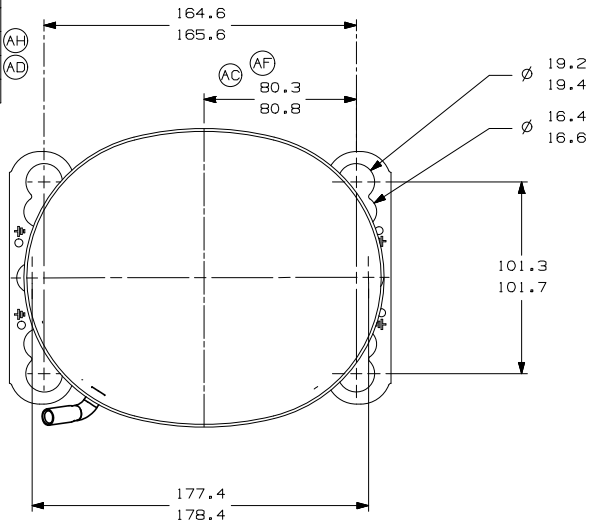
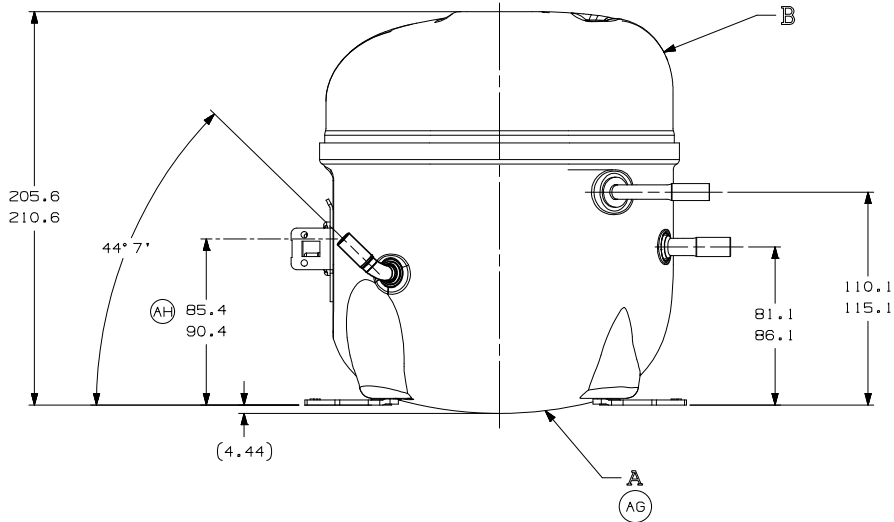
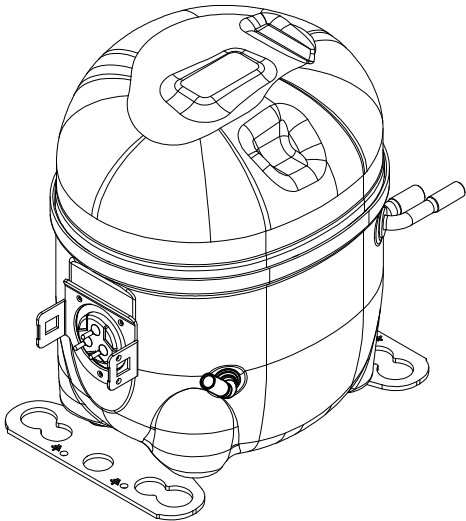
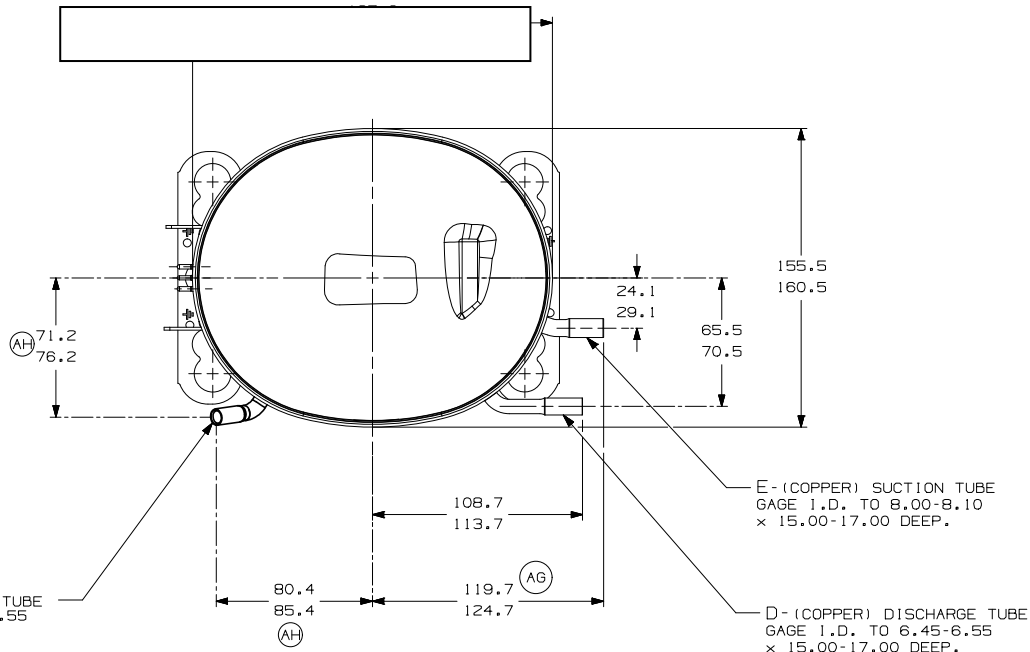


ITEM	PART NUMBER
A	320-10240
B	14963286
C	14947663
D	580-10244
E	580-10019



-AUXILIARY VIEW-
FASTENING DIMENSIONS



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

(AB)
(AF)

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
■ = CATEGORY IV



SALES COMPRESSOR

PARTY NO.
DCAE681

DWN. PAULO S.	CK. RAMIRO G.	APR. WALTER CORREA	SCALE 1:2	PAGE 1/1
DATE 20/06/12	REF.		FAMILY AE2	