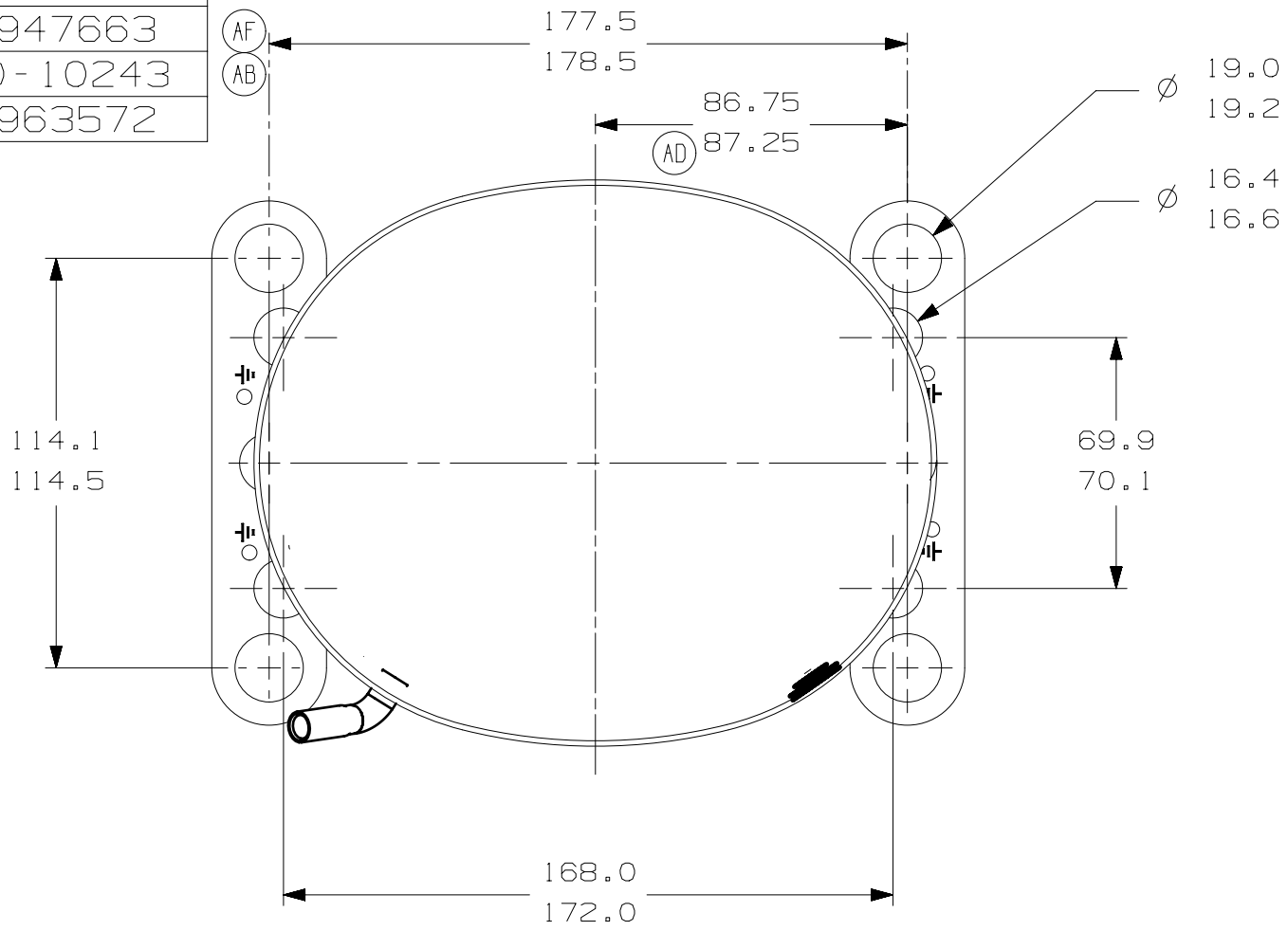
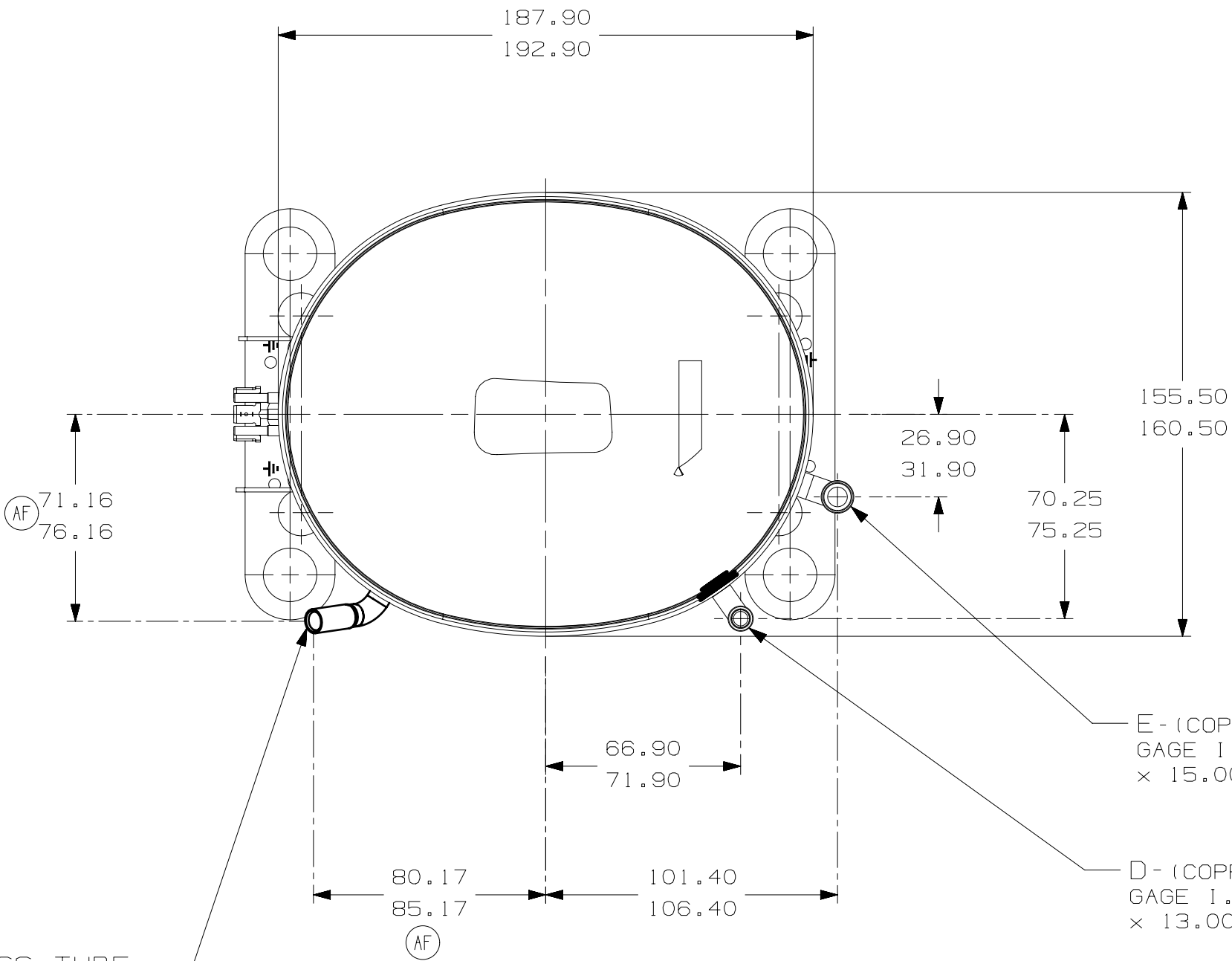


ITEM	PART NUMBER
A	320-10420
B	14963286
C	14947663
D	580-10243
E	14963572



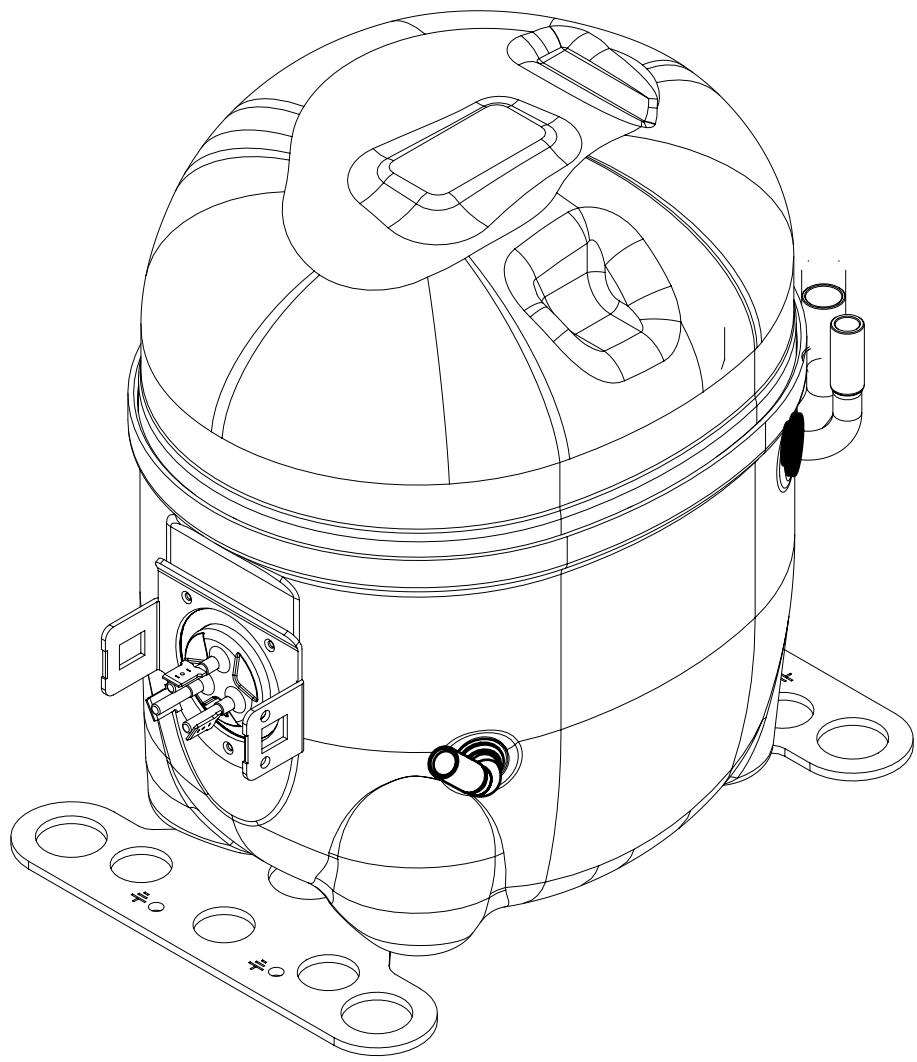
- AUXILIARY VIEW -
FASTENING DIMENSIONS



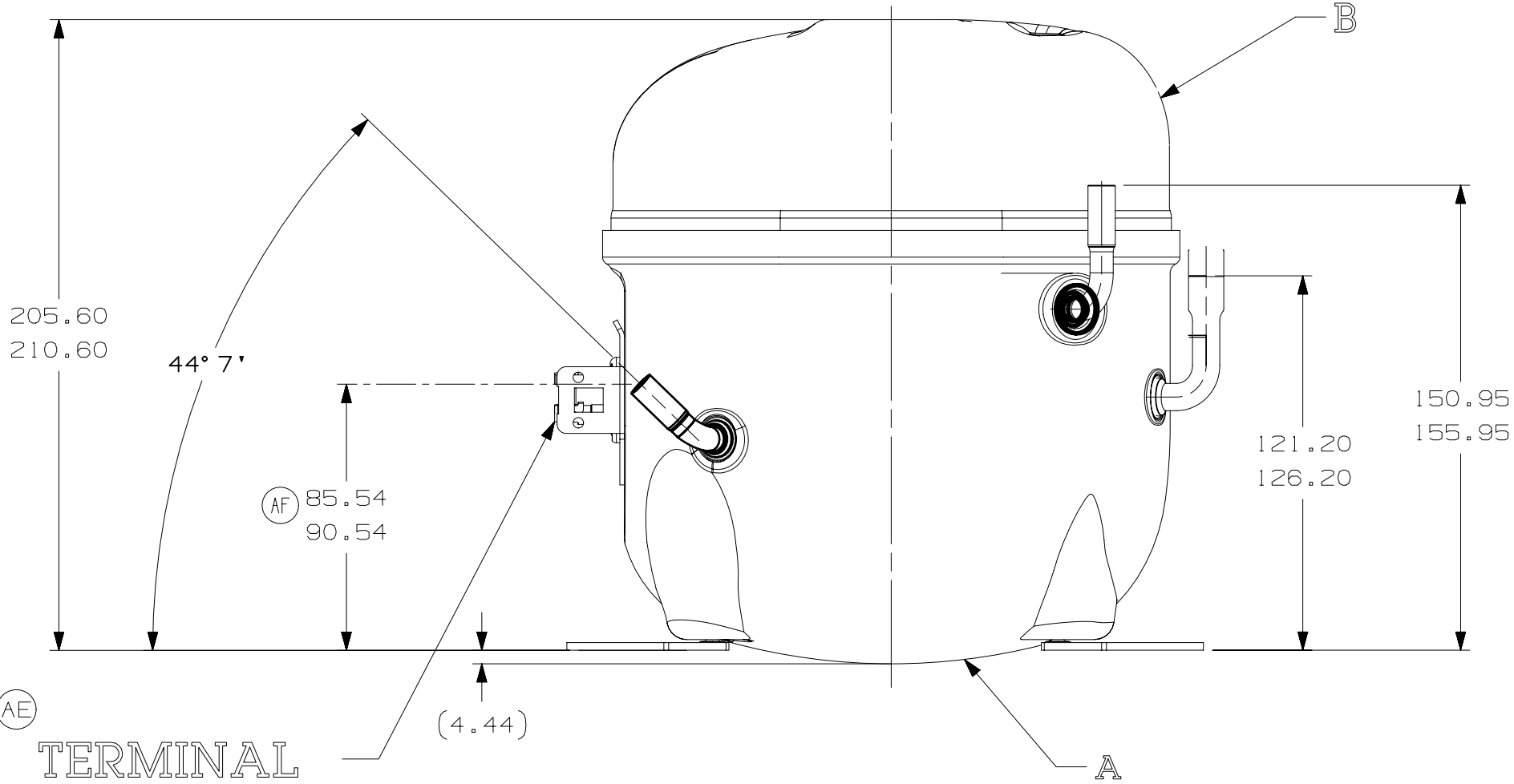
C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.6-9.7
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



HERMETIC TERMINAL
14945645 WITH
SPADE TERMINALS



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

■ = CATEGORY IV

NAME

SALES COMPRESSOR

DATE

14-07-14

REF.

PART NO.

DCAE689

SCALE

1:2

PAGE

1/1

FAMILY

AE2

Tecumseh

LT	LC	CHANGE	DATE
D5	ERA	91.60-96.60	EC102387 03-05-08-20 GM. R6.
B4	ERA	86.60-91.60	EC98671 13-06-20 CADEM CS
E5	ERA	72.10-77.10	EC80775 14-02-18 PS. R6.
F8	ERA	14963573	EC70368 06-06-15 AMP. WC.
AF	AE	B/6 ATUALIZADA NOTA DE AVISO	EC59687 03-03-15 R6.
AD	A2 F7	ALTERADA MEDIDA ERA: 88.75-89.25 E ACRESC. NOTA 6	EC59785 05-08-14 R6.
AC	--	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	
AB	F7	ALETRADO TUBO DE DESCARGA ERA: 14963518	
AA	--	LIBERACAO	

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