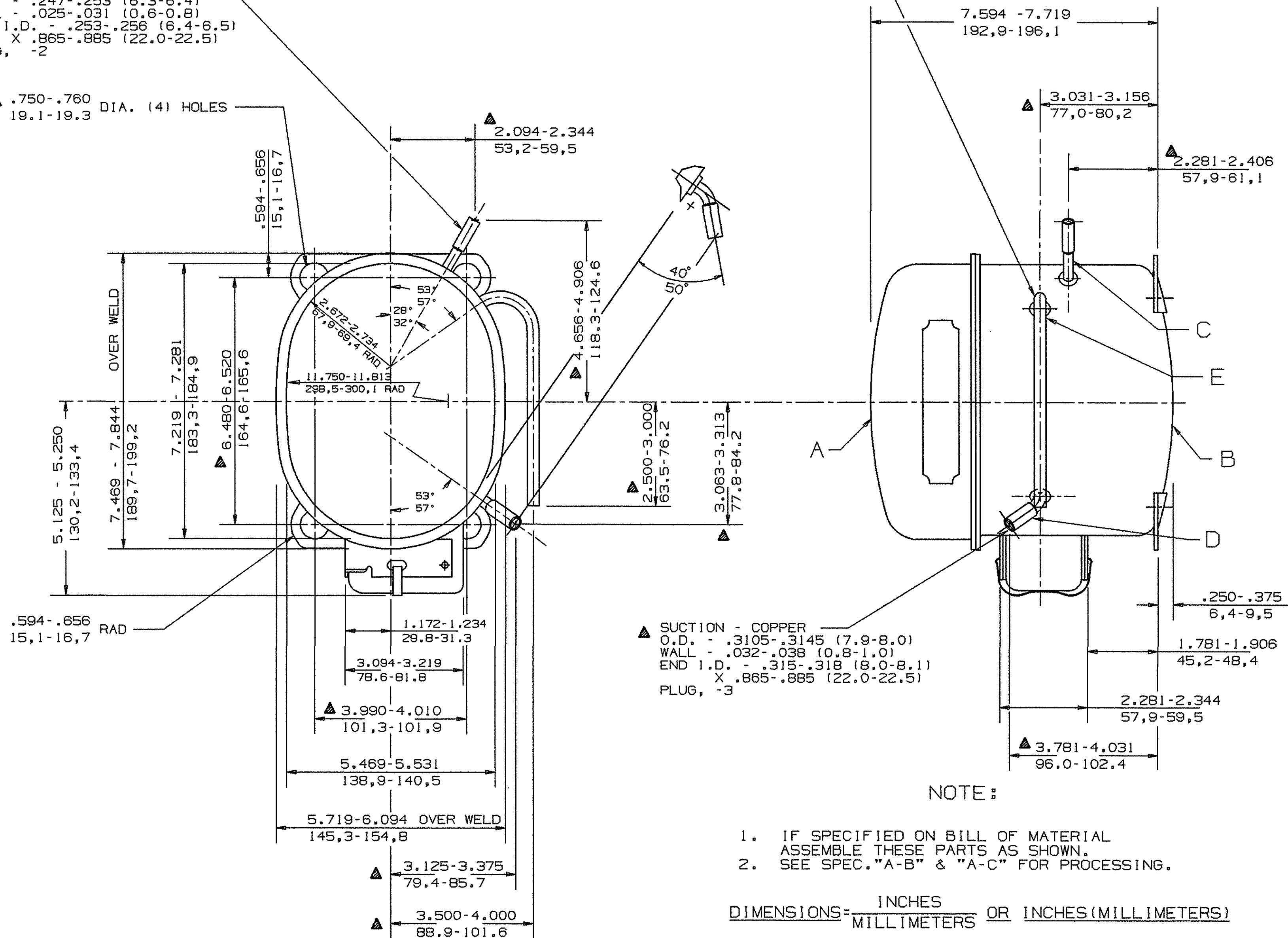


▲ DISCHARGE - STEEL
O.D. - .247-.253 (6.3-6.4)
WALL - .025-.031 (0.6-0.8)
END I.D. - .253-.256 (6.4-6.5)
X .865-.885 (22.0-22.5)
PLUG, -2

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .0255-.0305 (0.6-0.8)
PLUG, -2



▲ SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
X .865-.885 (22.0-22.5)
PLUG, -3

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

A	32095
B	HA531-12
C	34574
D	34575
E	34442

Q.A. SYMBOLS	DATE
ADDED 1/23/90	DATE
PROCESS TUBE	DATE
RELOCATED TO	DATE
HORIZ. POS.	DATE
#213768	DATE
REDRAWN	DATE
NO CHANGE	DATE
#212377	DATE
LC	DATE
CH	DATE
LT	DATE

DIS. CODE	NAME
34D	SALES COMPRESSOR
SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
1"=2"	
TECUMSEH PRODUCTS CO.	PART NO.
TECUMSEH, MICHIGAN	DCAE-616
MATERIAL	
NOTED	
INTERNAL USE ONLY	
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