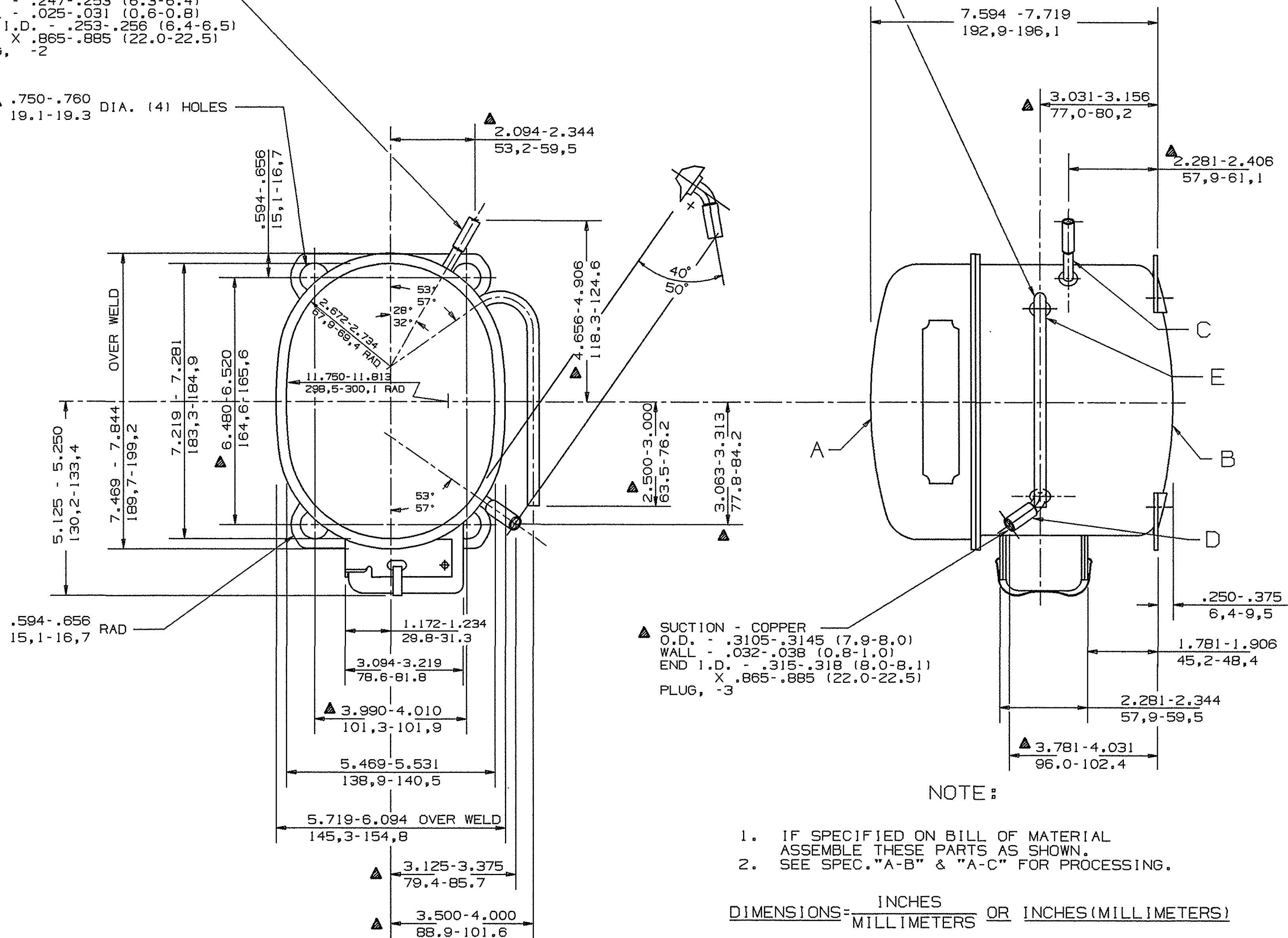


▲ DISCHARGE - STEEL
O.D. - .247-.253 (6.3-6.4)
WALL - .025-.031 (0.6-0.8)
END I.D. - .253-.256 (6.4-6.5)
X .865-.885 (22.0-22.5)
PLUG, -2

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .0255-.0305 (0.6-0.8)
PLUG, -2



NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

A	32095
B	HA531-12
C	34574
D	34575
E	34442

Q.A. SYMBOLS	DATE	DATE	DATE
ADDED	1/23/90	1/23/90	1/23/90
PROCESS TUBE	RELOCATED TO	RELOCATED TO	RELOCATED TO
HORIZ. POS.	4-10-88	4-10-88	4-10-88
REDAWN	NO CHANGE	NO CHANGE	NO CHANGE
NO CHANGE	NO CHANGE	NO CHANGE	NO CHANGE
NO CHANGE	NO CHANGE	NO CHANGE	NO CHANGE

DIS. CODE	NAME	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
34D	SALES COMPRESSOR	1"=2"	
TECUMSEH PRODUCTS CO.		PART NO.	
TECUMSEH, MICHIGAN			
MATERIAL			
NOTED			
INTERNAL USE ONLY			
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DCAE-616