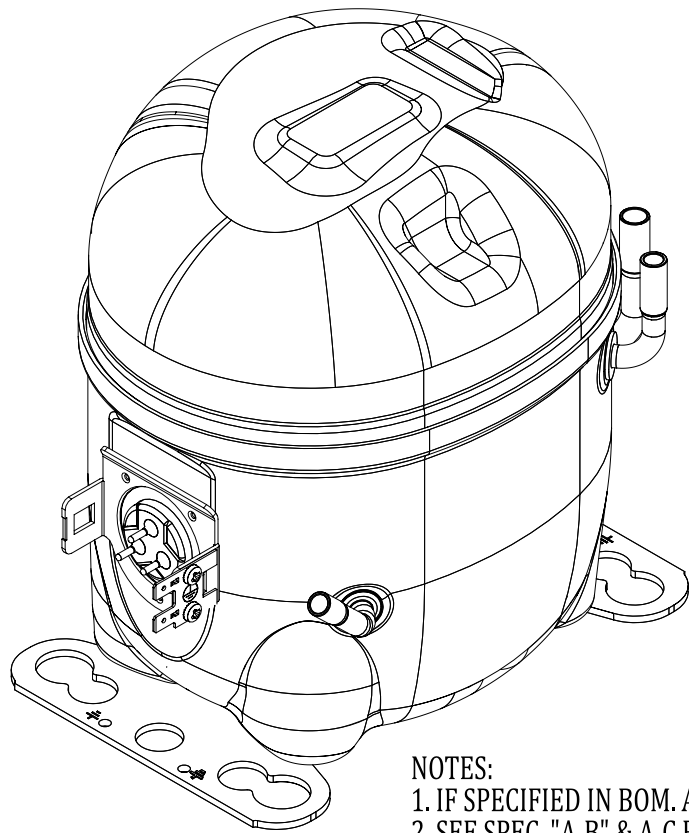


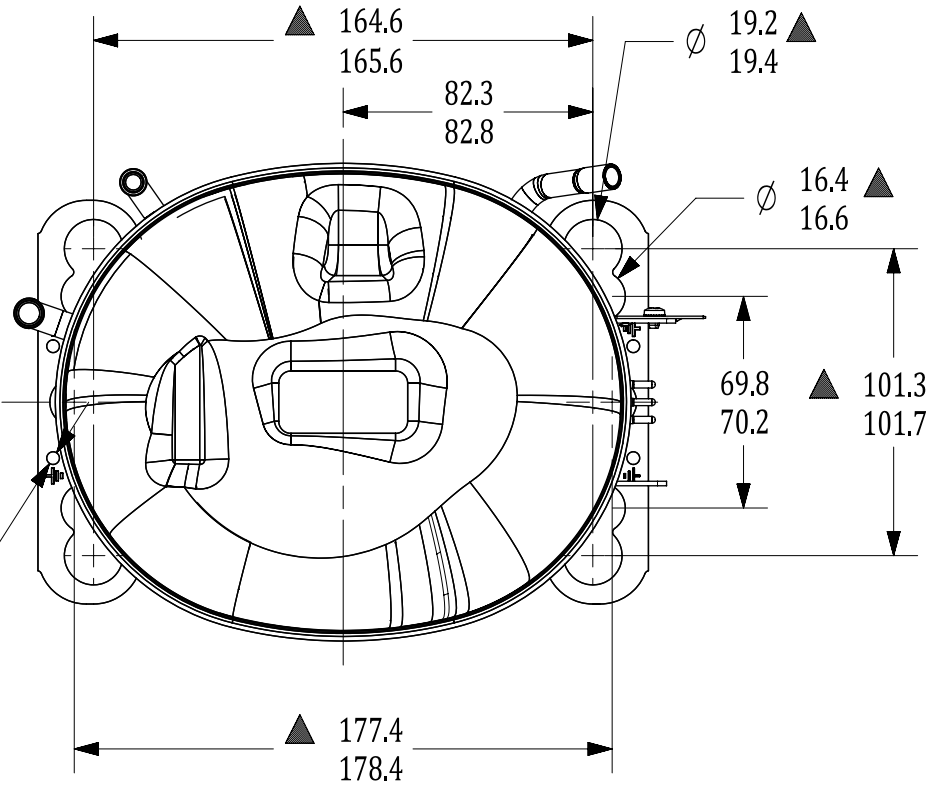
ITEM	PART NUMBER
A	14963286
B	HA-10576
C	14963573
D	580-10244
E	14963572

4 NOS. FOR GROUND $\varnothing$ 4.1
4.3



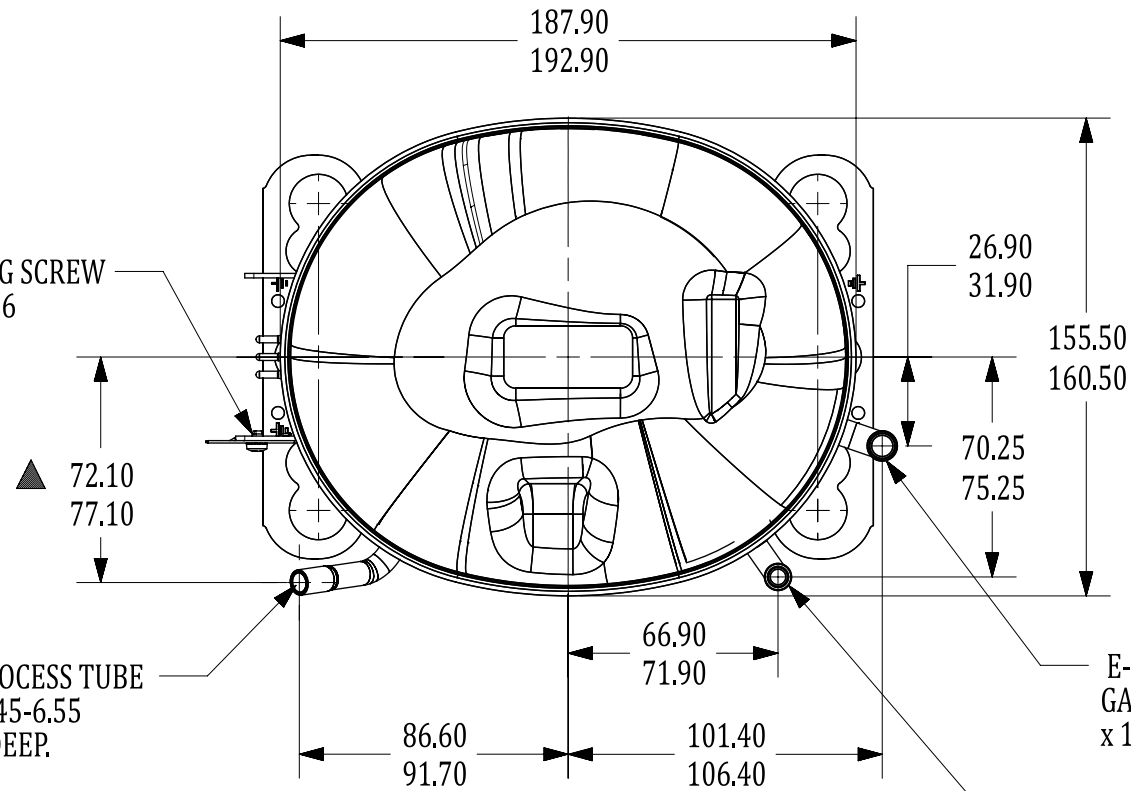
FOR DEVELOPMENT

- NOTES:
1. IF SPECIFIED IN BOM. ASSEMBLY PARTS AS SHOWN.
 2. SEE SPEC. "A-B" & A-C FOR PROCESS.
 3. THERE CAN BE NO CREASES IN THE TUBES, (CREASES ARE SIGNS OF MARKS THAT ARE IN SOMETHING THAT BENDS)
 4. AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 5. THE SERIAL LABEL SHOULD BE ON THE SIDE OPPOSITE THAT SHOWN ABOVE, ONLY FOR MODEL AE1048BR.
 6. TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF PAINT ON 15.8 mm FROM TOP OF THE TUBES AS SPEC. TP.CO.-A-B4



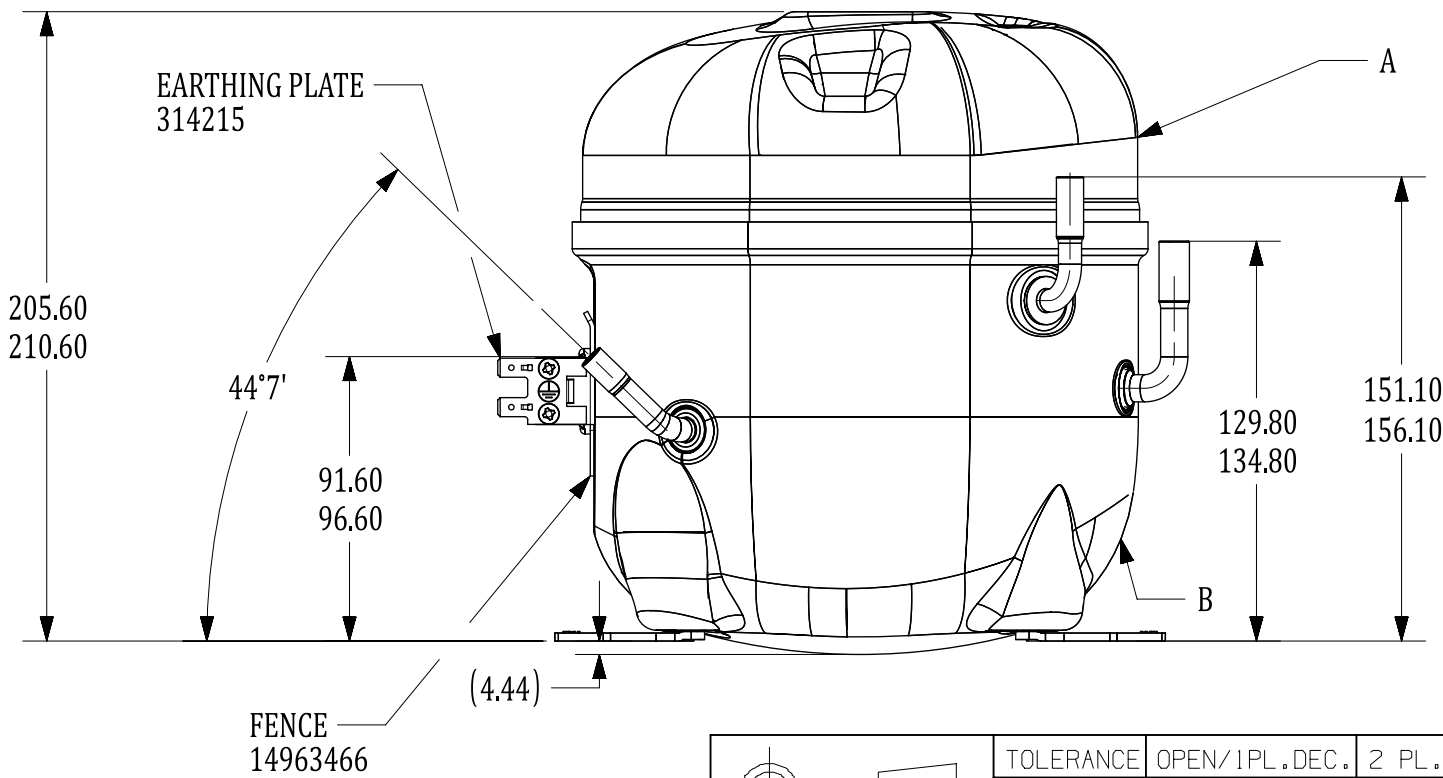
EARTHING SCREW
330-10016

C-(COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.



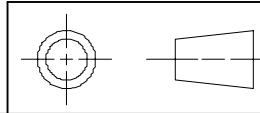
E-(COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
x 15.00-17.00 DEEP.

D-(COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.



EARTHING PLATE
314215

FENCE
14963466



TOLERANCE	OPEN/1PL.DEC.	2 PL.DEC.	3 PL.DEC.
LINEAR			
ANGULAR			

AE

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

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XX	--	ECXXXXXX	----	

NAME
AE2 SALES COMPRESSOR

ROHAN 24APR24	ON FILE	ON FILE	1:4 & NOTED
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TECUMSEH PRODUCTS INDIA LTD.
BALLABGARH, INDIA

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