

|                                     | DIM.W                    | DIM.X                      | DIM.Y                    |
|-------------------------------------|--------------------------|----------------------------|--------------------------|
| WITH 3.875(98.4)<br>LONG CAPACITOR  | 1.788-2.038<br>45.4-51.8 | 4.078-4.141<br>103.6-105.2 |                          |
| WITH 1.438(36.5)<br>DIA. CAPACITOR  |                          |                            | 1.969-2.031<br>50.0-51.8 |
| WITH 4.875(123.8)<br>LONG CAPACITOR | 2.436-2.686<br>61.9-68.2 | 5.078-5.141<br>128.0-130.8 |                          |
| WITH 1.813(46.1)<br>DIA. CAPACITOR  |                          |                            | 2.344-2.406<br>59.5-61.1 |

▲ DISCHARGE - COPPER  
O.D. - .3105-.3145 (7.9-8.0)  
WALL - .032-.038 (0.8-1.0)  
END O.D. - .246-.252 (6.2-6.4)  
x .719-.781 (18.3-19.8)  
PLUG, -1

▲ .750-.760 DIA. (4) HOLES  
19.1-19.3

▲ PROCESS - COPPER  
O.D. - .3105-.3145 (7.9-8.0)  
WALL - .032-.038 (0.8-1.0)  
END I.D. - .253-.256 (6.4-6.5)  
x .740-.760 (18.8-19.3)  
PLUG, -2

▲ SUCTION - COPPER  
O.D. - .3105-.3145 (7.9-8.0)  
WALL - .032-.038 (0.8-1.0)  
END I.D. - .378-.381 (9.6-9.7)  
x .865-.927 (22.0-23.5)  
PLUG, -4

- NOTE:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
  - SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS= INCHES  
MILLIMETERS OR INCHES(MILLIMETERS)

| Q.A. SYMBOLS     |
|------------------|
| ★ = CATEGORY I   |
| ▲ = CATEGORY II  |
| ■ = CATEGORY III |
| □ = CATEGORY IV  |

|   |          |
|---|----------|
| A | 32085-1  |
| B | HA572-22 |
| C | 34805    |
| D | 34339    |
| E | 34804    |

| DATE    | CHANGE                                    | DATE    | CHANGE                                    |
|---------|-------------------------------------------|---------|-------------------------------------------|
| 1/26/84 | WAS 3.570-3.820<br>D 90.7-97.0<br>#229074 | 1/26/84 | WAS 2.443-2.693<br>D 62.1-68.4<br>#229074 |
| 1/26/84 | WAS 3.4464<br>C A #229074                 | 1/26/84 | WAS 2.781-2.906<br>C 70.6-73.8<br>#227619 |
| 5/12/83 | WAS 3.4337<br>B 61.9-68.2<br>#226208      | 1/18/83 | WAS 3.4337<br>A #226208                   |
| 1/18/83 | REL #226208                               |         |                                           |

|                                                               |  |                                           |  |
|---------------------------------------------------------------|--|-------------------------------------------|--|
| DTS CODE<br>34D                                               |  | NAME<br>SALES COMPRESSOR                  |  |
| SCALE<br>1"=2"                                                |  | THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO |  |
| TECUMSEH PRODUCTS CO.<br>TECUMSEH, MICHIGAN                   |  | PART NO.<br>DCAE925                       |  |
| MATERIAL<br>NOTED                                             |  |                                           |  |
| INTERNAL USE ONLY<br>UGIDSKG: (BRODERICK) AE-DCAE925CIE-C.PRT |  |                                           |  |